

Products Special for Lithium Battery Industry



Vacuum Solutions Supplier

www.airbest.com

AIRBEST
Make Smart Go Together

Vacuum Generators

01 AZK Series

Integrated Vacuum Generator

- ◇ Max.vacuum level: -91kPa
- ◇ Max.vacuum flow: 68NL/min



ELECTRONICS PACKAGING PLASTIC



RoHS

08 AZX Series

Large flow Integrated Vacuum Generator

- ◇ Max.vacuum level: -85kPa
- ◇ Max.vacuum flow: 220NL/min



ELECTRONICS PACKAGING PLASTIC



13 ABM/ABX Series

Mini Vacuum Generator

- ◇ Max.vacuum level: -92kPa
- ◇ Max.vacuum flow: 220NL/min



METAL SHEET PACKAGING PLASTIC



19 ABM/ABX Series

Mini Combined Type Vacuum Generator

- ◇ Max.vacuum level: -92kPa
- ◇ Max.vacuum flow: 32NL/min



METAL SHEET PACKAGING PLASTIC



24 AMC Series

Multistage Vacuum Generator

- ◇ Max.vacuum level: -95kPa
- ◇ Max.vacuum flow: 1,650NL/min



METAL SHEET PACKAGING WOOD COMPOSITE MATERIAL



RoHS

30 AM/AL/AH Series

Multistage Vacuum Generator

- ◇ Max.vacuum level: -100.8kPa
- ◇ Max.vacuum flow: 1,230NL/min



METAL SHEET PACKAGING WOOD COMPOSITE MATERIAL



RoHS

40 AMD Series

Large Flow Vacuum Generator

- ◇ Max.vacuum level: -95kPa
- ◇ Max.vacuum flow: 1,410NL/min



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44 AZR Series

Mini Vacuum Generator With Fast Blow-off

- ◇ Max.vacuum level: -88kPa
- ◇ Max.vacuum flow: 12.5NL/min



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RoHS

49 ABT Series

Mini Vacuum Generator

- ◇ Max.vacuum level: -92kPa
- ◇ Max.vacuum flow: 46NL/min



UNIVERSAL



52 ABP Series

Vacuum Generator with Fast Blow-off

- ◇ Max.vacuum level: -81kPa
- ◇ Max.vacuum flow: 38NL/min



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Products Special for Lithium Battery Industry



Products overview

Vacuum Generators

54 ABQ Series

Vacuum Generator with Fast Blow-off

- ◇ Max.vacuum level: -81kPa
- ◇ Max.vacuum flow: 38NL/min



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56 AZL Series

Multistage Vacuum Generator

- ◇ Max.vacuum level: -84kPa
- ◇ Max.vacuum flow: 200NL/min



METAL SHEET



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RoHS

60 AZH Series

Basic Vacuum Generator

- ◇ Max.vacuum level: -88kPa
- ◇ Max.vacuum flow: 85NL/min



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RoHS

66 AZU Series

Basic Vacuum Generator

- ◇ Max.vacuum level: -85kPa
- ◇ Max.vacuum flow: 21NL/min



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RoHS

69 ACV Series

Basic Vacuum Generator

- ◇ Max.vacuum level: -90kPa
- ◇ Max.vacuum flow: 350NL/min



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RoHS

74 ASBP Series

Basic Vacuum Generator

- ◇ Max.vacuum level: -85kPa
- ◇ Max.vacuum flow: 72NL/min



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RoHS

77 ACP Series

Conveying Vacuum Generator

- ◇ Max.vacuum level: -84kPa
- ◇ Max.vacuum flow: 3,390NL/min



BIOPHARMING



FOOD



PACKAGING



80 ACPF Series

Conveying Vacuum Generator

- ◇ Max.vacuum level: -35kPa
- ◇ Max.vacuum flow: 5,610NL/min



BIOPHARMING



FOOD



PACKAGING



83 ACPS Series

Conveying Vacuum Generator

- ◇ Max.vacuum level: -12kPa
- ◇ Max.vacuum flow: 8,640NL/min



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Products Special for Lithium Battery Industry



Products overview

Vacuum Cups

85 SZ Series

Standard Suction Cup

- ◇ Diameter: 2-50mm
- ◇ Material: N WS CN CS HP



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93 SP3 Series

Suction Cup

- ◇ Diameter: 1.5-16mm
- ◇ Material: N WS CN CS HP



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107 SFT Series

Flat Suction Cup Special for Plastic Film and Paper

- ◇ Diameter: 15-40mm
- ◇ Material: WS HD NR



PAPER

PLASTIC BAG

SOLAR

ANTI-DEFORMATION



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110 SFA Series

Flat Ultra-thin Lip Suction Cup

- ◇ Diameter: 20-50mm
- ◇ Material: S



PLASTIC BAG HIGH SEALING



RoHS

113 SOG Series

Oval Flat Suction Cup Special for Cylindrical Objects

- ◇ Size: 15×40mm 35×100mm
- ◇ Material: N



CYLINDRICAL BATTERY OBJECT

SLIPPING RESISTANCE



RoHS

116 SPA Series

Thin Lip Flat Suction Cup

- ◇ Diameter: 10-50mm
- ◇ Material: N WS CN CS



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ANTI-DEFORMATION



RoHS

125 SPJ Series

Bellows Suction Cup

- ◇ Diameter: 4-80mm
- ◇ Material: N WS CN CS HP



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RoHS

131 SPC Series

Bellows Suction Cup

- ◇ Diameter: 3-90mm
- ◇ Material: N WS CN CS



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140 SOP Series

Circular Foam Rubber Cup

- ◇ Diameter: 40-220mm
- ◇ Material: NF OF



STONE

ROUGH SURFACE



RoHS

142 SNP Series

Rectangular Foam Rubber Cup

- ◇ Size: 50×135-140×290mm
- ◇ Material: NF OF



STONE

ROUGH SURFACE



RoHS

Products overview

Vacuum Grippers

144 TXN Series

Vacuum Gripper-Mini Type

- ◇ Vacuum type: Built-in vacuum generator
Without vacuum generator
- ◇ Adsorption surface type: Sponge
Suction cup



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Mounting Parts

146 PSPE Series

Small and Light Level Compensator

- ◇ Connection thread: M5 M8
- ◇ Buffer stroke: 6~50mm



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150 PSPT Series

Universal Level Compensator

- ◇ Connection thread: G1/8
G1/4 G3/8
- ◇ Buffer stroke: 10~110mm



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154 PSPL Series

Retractive Level Compensator

- ◇ Connection thread: M5
- ◇ Buffer stroke: 3~20mm



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156 PSPS Series

Retractive Level Compensator

- ◇ Connection thread: M10
- ◇ Buffer stroke: 10~20mm



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Products overview

Vacuum Accessories

158 ZFA Series

Universal Vacuum Filter

- ◇ Nominal flow: 40-370NL/min
- ◇ Removal efficiency: 5µm



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161 ZFD Series

Mini Type Vacuum Filter

- ◇ Nominal flow: 27-49NL/min
- ◇ Removal efficiency: 10µm



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162 ZFB Series

Universal Vacuum Filter

- ◇ Nominal flow: 150-510NL/min
- ◇ Removal efficiency: 10µm



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164 ZFP Series

Large-Flow Vacuum Filter

- ◇ Nominal flow: 32-300m³/h
- ◇ Removal efficiency: 10µm



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166 ZVR Series

Check Valve

- ◇ Max. blow-off flow: 80-790NL/min
- ◇ Connection thread: M5-G1/2



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167 ZVRM Series

Check Valve

- ◇ Min. action flow: 2-16NL/min
- ◇ Connection thread: M5 G1/8



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169 ZPDT Series

High-precision Digital Pressure Switch

- ◇ Pressure range: -100.0~100.0kPa
- ◇ Output type: 1NPN+1Analog voltage output
1PNP+1Analog voltage output



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173 ZPDE Series

High-precision Digital Pressure Switch

- ◇ Pressure range: -100.0~100.0kPa
- ◇ Output type: 1NPN output



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177 ZPMR Series

Mechanical Pressure Gauge

- ◇ Pressure range: P type 0-1MPa
- ◇ Pressure range: V type -100-0kPa



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AZK Series

Integrated Vacuum Generator

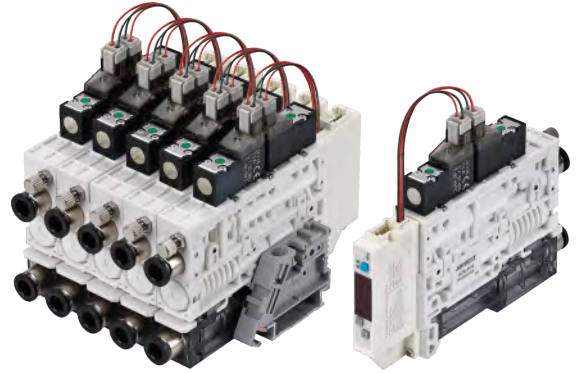


Features

- ◇ Energy-efficient nozzle design
- ◇ With energy-saving control device
- ◇ With normally open vacuum supply valve
- ◇ Small size and light weight. The volume is 85cm³
- ◇ Transparent filter housing
- ◇ Single body with L bracket, DIN guide rail installation for integrated body, centralized air supply

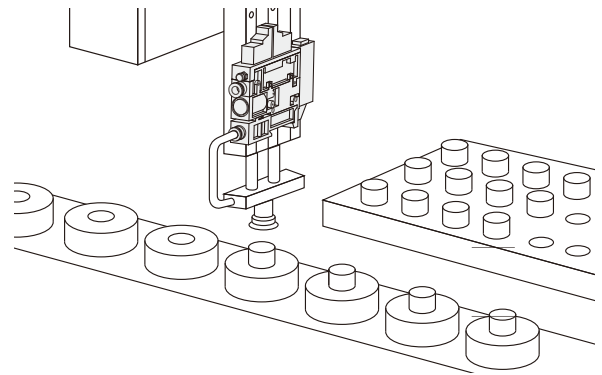
Advantages

- ◇ Vacuum flow increased by 50% and air consumption decreased by 30%
- ◇ Air consumption reduced by 90%(compared with non-energy saving type)
- ◇ Power outage or power off does not affect vacuum producing and prevent the workpiece from falling
- ◇ The device is compact and can be installed directly in the handling system
- ◇ The cleanliness is visible and easy to replace
- ◇ Simple installation, can be installed directly on the distribution box



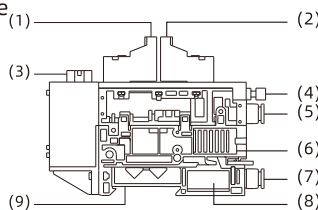
Applications

- ◇ Integrated vacuum generator for handling airtight and slightly porous workpieces
- ◇ Vacuum producing and monitoring in automation systems
- ◇ For robot handling applications and linear axes
- ◇ Pick and place applications with very short time
- ◇ Used for systems that require high dynamic handling of workpieces and with limited space
- ◇ Usually used for handling small parts in fully automated systems



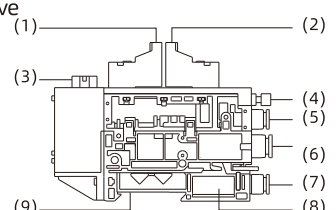
Structure - With vacuum source type (Vacuum generator type)

- ◇ (1) Vacuum supply valve
- ◇ (2) Vacuum release valve
- ◇ (3) Vacuum pressure switch
- ◇ (4) Vacuum release adjusting valve
- ◇ (5) Air supply port
- ◇ (6) Silencer
- ◇ (7) Vacuum port
- ◇ (8) Vacuum filter
- ◇ (9) DIN guide rail installation



Structure - Without vacuum source type (Vacuum pump type)

- ◇ (1) Vacuum supply valve
- ◇ (2) Vacuum release valve
- ◇ (3) Vacuum pressure switch
- ◇ (4) Vacuum release adjusting valve
- ◇ (5) Air supply port
- ◇ (6) Vacuum pump connector
- ◇ (7) Vacuum port
- ◇ (8) Vacuum filter
- ◇ (9) DIN guide rail installation



AZK Series

Integrated Vacuum Generator

How to order

AZK - S × 8 - NO - N - D
 ① ② ③ ④ ⑤ ⑥

| ① Series | ② Specification | ③ Stack | ④ Control valve specification |
|----------|--|-------------------|--|
| AZK | S - Low vacuum level type | Nil - Single body | Nil - Supply valve NC + release valve NC |
| | X - High vacuum level type | 2 | NO - Supply valve NO + release valve NC |
| | P - Low air supply pressure and high vacuum level type | 3 | (lead wire length 300mm, power supply DC24V) |
| | L - Large flow type | | |
| | B - Vacuum pump type | 8 | |

| ⑤ Vacuum switch | ⑥ Bracket |
|---|--|
| Nil - Without vacuum switch | Nil - Single air supply, without bracket |
| N - NPN, without energy saving function | F - Single air supply, with bracket(single body) |
| P - PNP, without energy saving function | D - Single air supply, guide rail installation(integrated) |
| NE - NPN, with energy saving function | DP - Centralized air supply, guide rail installation(integrated) |
| PE - PNP, with energy saving function | |

- ◇ Note: 1. Only NE/PE are with check valve for energy saving, others are without check valve
 2. Energy saving function is not optional for L-large flow type and B-Vacuum pump type
 3. Centralized air supply is not optional for B-Vacuum pump type

Technical parameters

| Model | Air supply pressure range bar | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Max. break flow rate NL/min | Air consumption NL/min | Noise level dB(A) | Weight g | | Recommended hose dia.(mm) | | |
|-------|-------------------------------|-------------------------------|------------------------|-------------------------|-----------------------------|------------------------|-------------------|-------------------------|----------------------|---------------------------|-----------------------|---------------|
| | | | | | | | | Without pressure switch | With pressure switch | Air supply port P | Vacuum pump connector | Vacuum port V |
| AZK-S | 3.0~6.0 | 6.0 | 74 | 44 | 60 | 26 | 64~68 | 88.5 | 102.5 | φ6 | - | φ6 |
| AZK-X | 3.0~6.0 | 5.0 | 91 | 41 | 54 | 29 | 64~68 | 88.5 | 102.5 | φ6 | - | φ6 |
| AZK-P | 3.0~6.0 | 3.7 | 88 | 40 | 46 | 32 | 64~68 | 88.5 | 102.5 | φ6 | - | φ6 |
| AZK-L | 3.0~6.0 | 5.0 | 90 | 68 | 48 | 85 | 74~80 | 102 | 114 | φ6 | - | φ8 |
| AZK-B | 3.0~6.0 | - | - | 35 | - | - | - | 101.5 | 113.5 | φ4 | φ6 | φ6 |

- ◇ Note: 35NL/min is the max. allowed passing flow of AZK-B, AZK-L external silencer

AZK Series

Integrated Vacuum Generator

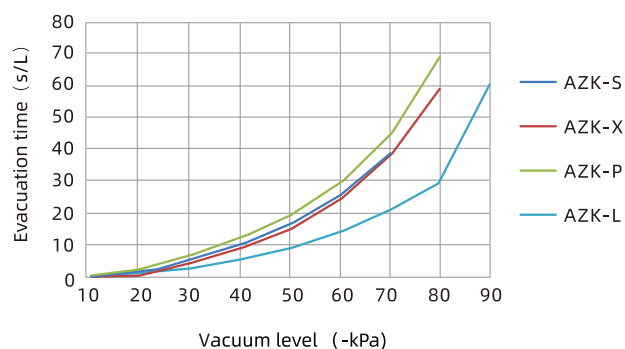
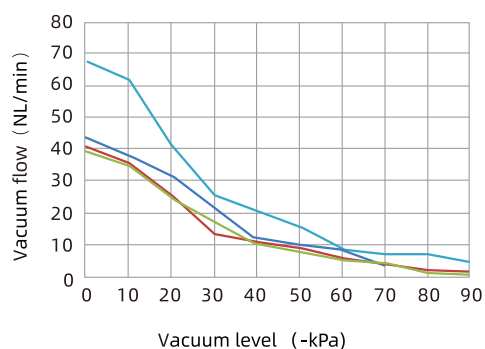


Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|------|------|------|------|------|------|-----|-----|-----|-----|------------------------|
| AZK-S | 6.0 | 26 | 44.0 | 38.0 | 32.0 | 22.0 | 12.0 | 10.0 | 8.5 | 4.0 | - | - | 74 |
| AZK-X | 5.0 | 29 | 41.0 | 36.0 | 26.0 | 13.7 | 11.0 | 9.3 | 6.6 | 4.6 | 2.7 | 2.0 | 91 |
| AZK-P | 3.7 | 32 | 40.0 | 35.0 | 25.2 | 17.7 | 10.9 | 8.0 | 5.6 | 4.2 | 1.5 | 1.0 | 88 |
| AZK-L | 5.0 | 85 | 68.0 | 62.0 | 42.0 | 26.0 | 20.6 | 16.2 | 9.0 | 7.2 | 7.2 | 5.0 | 90 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|------|------|------|------|------|------|------|------|------|------------------------|
| AZK-S | 6.0 | 26 | 0.01 | 0.19 | 0.50 | 1.02 | 1.72 | 2.60 | 3.88 | - | - | 74 |
| AZK-X | 5.0 | 29 | 0.02 | 0.14 | 0.47 | 0.96 | 1.56 | 2.50 | 3.87 | 6.00 | - | 91 |
| AZK-P | 3.7 | 32 | 0.05 | 0.30 | 0.71 | 1.26 | 1.95 | 2.97 | 4.49 | 6.95 | - | 88 |
| AZK-L | 5.0 | 85 | 0.06 | 0.16 | 0.33 | 0.60 | 0.95 | 1.43 | 2.14 | 3.03 | 6.16 | 90 |



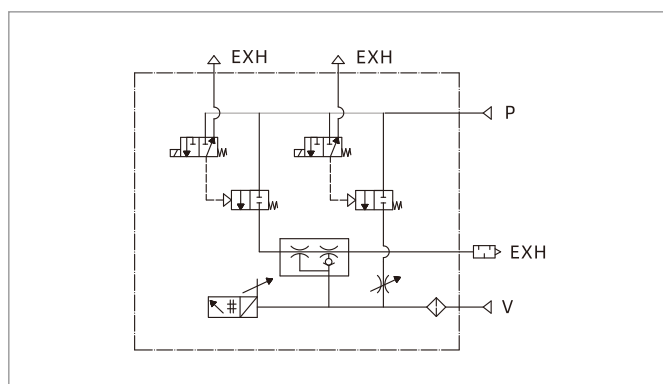
AZK Series

Integrated Vacuum Generator

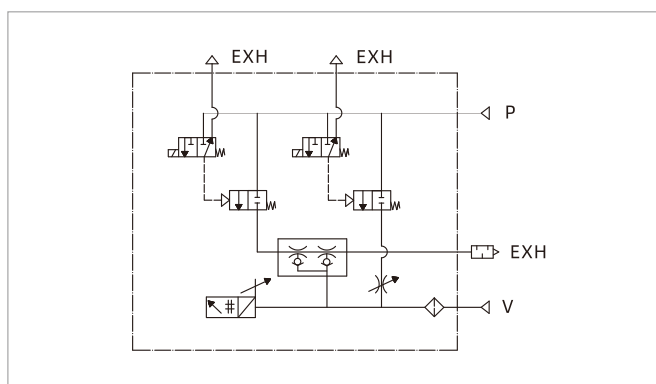
Technical parameters - Pressure switch

| Model | ZPDC-□ | ZPDC-□-E |
|-----------------------------------|---|---|
| Pressure range | -100~100kPa | -100~100kPa |
| Setting pressure range | -105~105kPa | -105~105kPa |
| Proof pressure | 500kPa | 500kPa |
| General gas | Air, Non-corrosive, non flammable gas | Air, Non-corrosive, non flammable gas |
| Power supply voltage | 24V DC±10%, RIPPLE (P-P) 10% or less | 24V Dc±10%, RIPPLE(P-P)10%or less |
| Current consumption | ≤40mA(Without load) | ≤40mA (Without load) |
| Switch output Output mode | 2NPN or 2PNP open collector output+1~5V linear analog output | 1NPN or 1PNP open collector output |
| Max. load current | 125mA | 125mA |
| Max. supply voltage | 30V DC (NPN) 24V DC (PNP) | 24V DC |
| Residual voltage | ≤1.5V | ≤1.5V |
| Response time | ≤2.5ms (chattering-proof function: 25ms, 100ms, 250ms, 500ms, 1000ms, 1500ms selectable) | ≤2.5ms (chattering-proof function: 2.5ms, 20ms, 100ms, 500ms, 1000ms, 1999ms selectable) |
| Output short circuit protection | Yes | OUT switch:Yes;V-Sol/D-Sol:No |
| Repeatability | ±0.2%F.S.±1 digit | |
| Display | 3½LED 7 segment display (Red) display (Sampling rate: 5 times/sec) | |
| Indicator accuracy | ±2% F.S. ±1 digit | |
| Switch ON indicator | OUT1:Green/OUT2:Red | |
| Environmental resistance IP Grade | IP40 | |
| Ambient temp.range | Operation: 0~50°C | |
| Withstand voltage | 1000VAC in 1minute (between case and lead wire) | |
| Insulation resistance | 50MΩ min. (at 500V DC, between case and lead wire) | |
| Temperature characteristic | ±2%F.S. (at temperature range of 0~50°C) | |
| Lead wire | Oil proof PVC cable (0.15mm ²) | |

Air circuit schematic diagram



AZK-□-N AZK-□-P

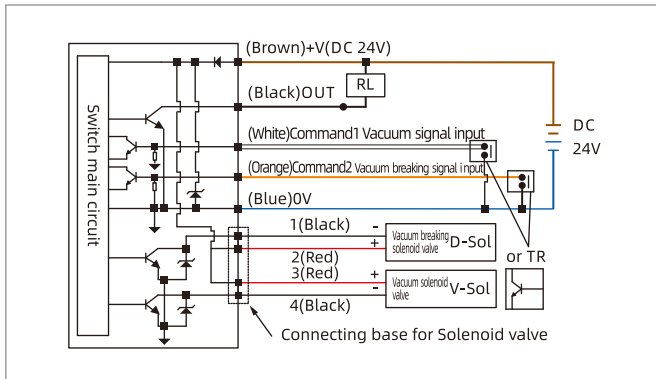


AZK-□-NE AZK-□-PE

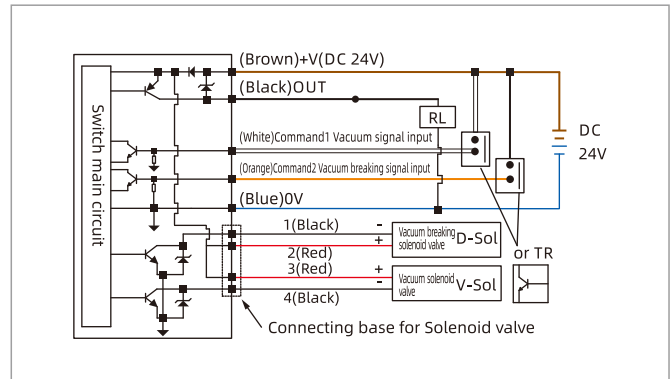
AZK Series

Integrated Vacuum Generator

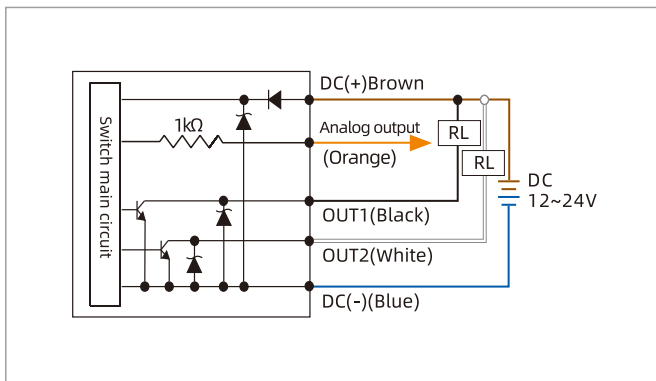
Output circuit wiring diagrams



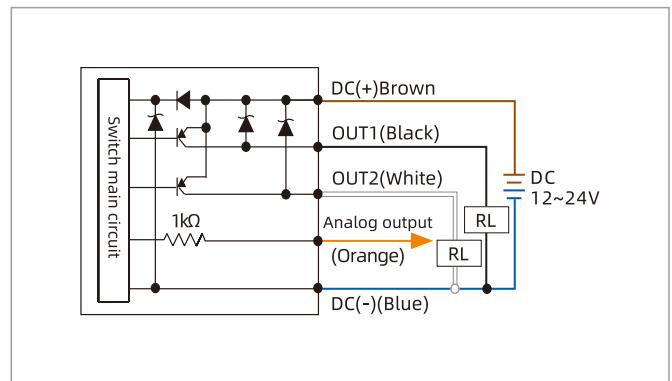
ZPDC-N-E NPN output



ZPDC-P-E PNP output

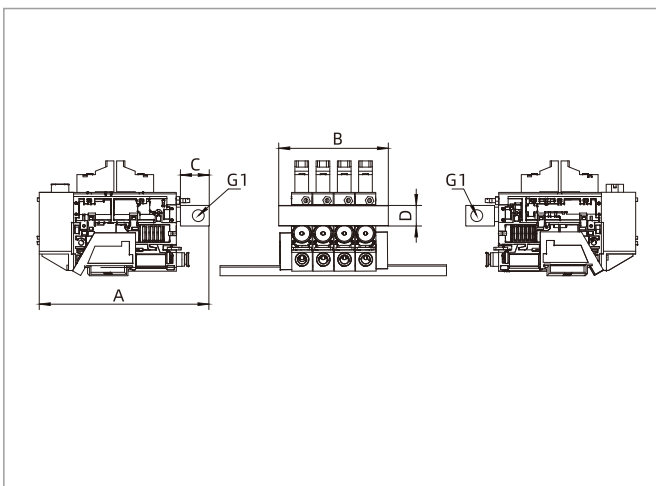


ZPDC-N 2NPN+1Analog voltage output(1~5V)



ZPDC-P 2PNP+1Analog voltage output(1~5V)

Centralized air supply dimensions(mm)



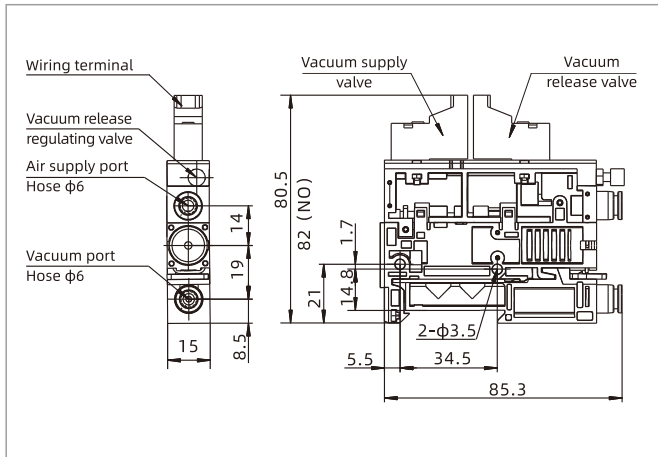
| Stack | A | B | C | D | G1 |
|-------|-----|-------|----|----|------|
| 2 | 124 | 49 | 21 | 15 | G1/8 |
| 3 | 124 | 64.5 | 21 | 15 | G1/8 |
| 4 | 124 | 80 | 21 | 15 | G1/8 |
| 5 | 124 | 95.5 | 21 | 15 | G1/8 |
| 6 | 124 | 111 | 21 | 15 | G1/8 |
| 7 | 124 | 126.5 | 21 | 15 | G1/8 |
| 8 | 124 | 142 | 21 | 15 | G1/8 |

| Max.number of manifold stations that can operate simultaneously | AZK-X | AZK-P | AZK-S | AZK-L |
|---|-------|-------|-------|-------|
| Air supply from one side | 6 | 6 | 6 | 4 |
| Air supply from both sides | 8 | 8 | 8 | 8 |

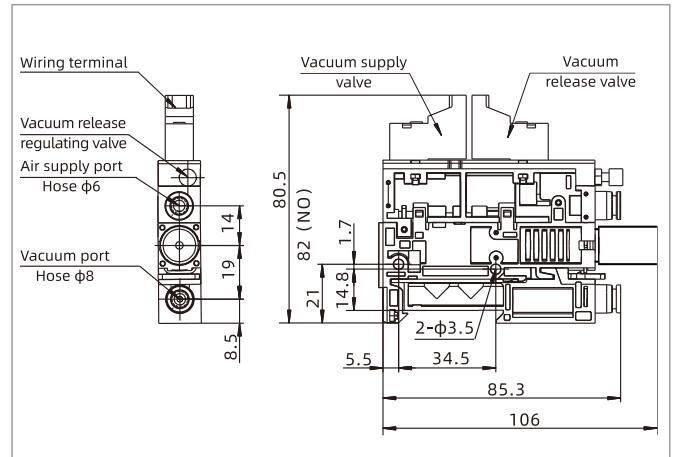
AZK Series

Integrated Vacuum Generator

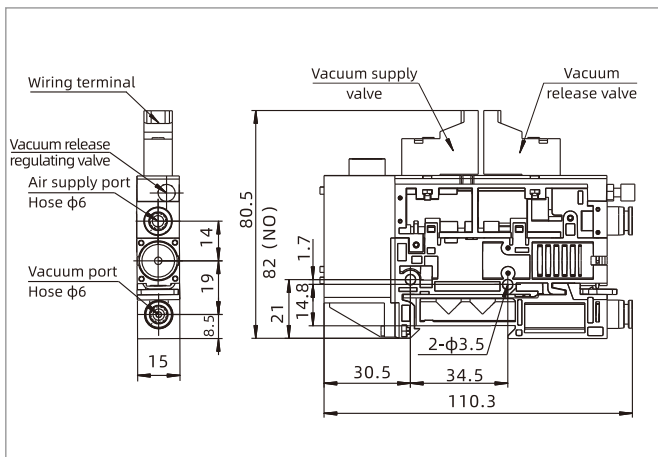
Dimensions(mm)



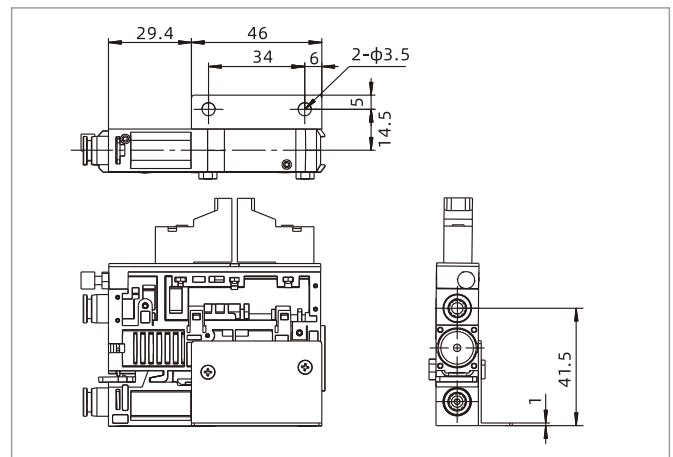
AZK-□ Single body



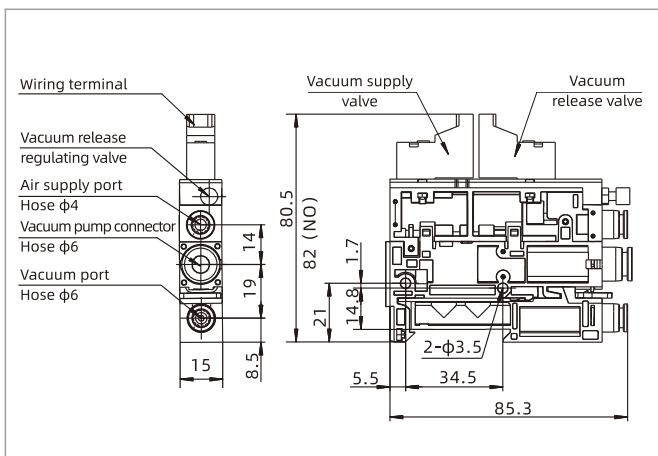
AZK-L Single body



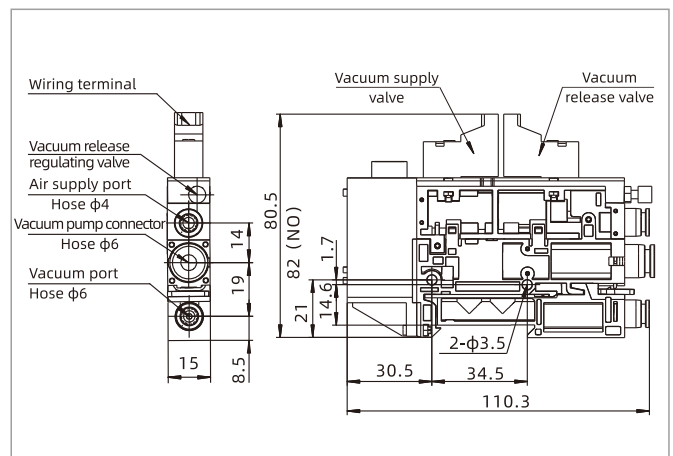
AZK-□-□ Single body with pressure switch



AZK-□-F Single body with mounting bracket



AZK-B Single body

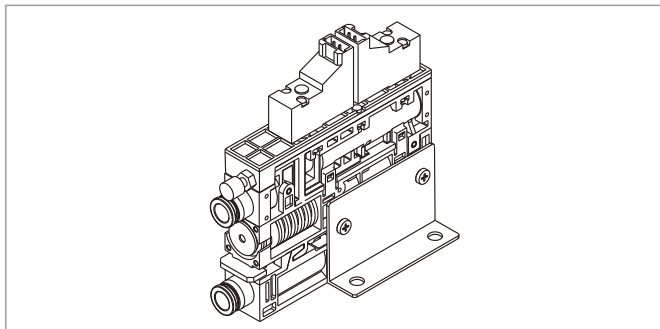


AZK-B-□ Single body with pressure switch

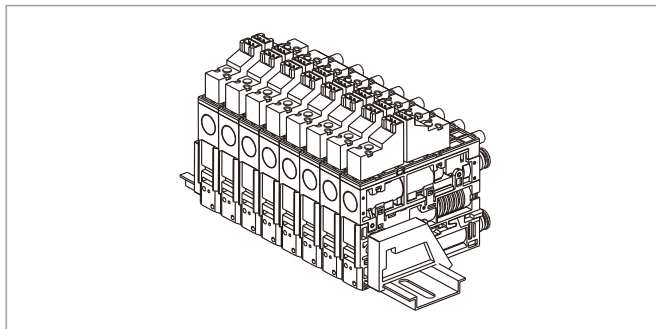
AZK Series

Integrated Vacuum Generator

Installation diagram

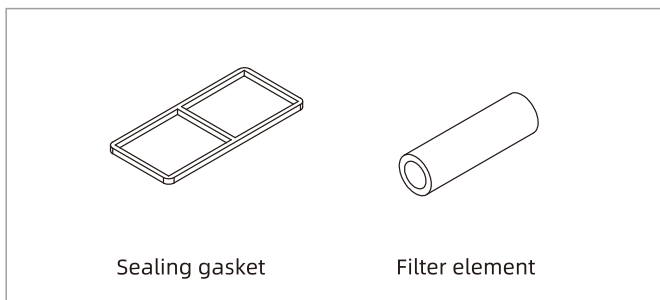


Mounting with bracket for single body



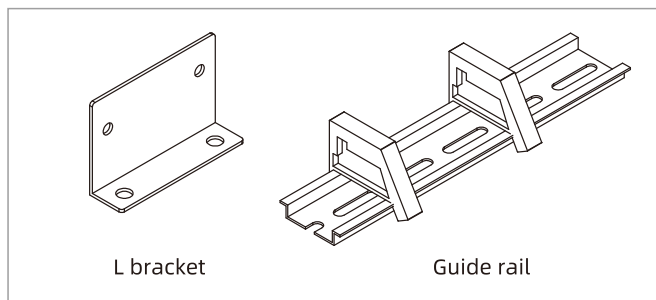
Mounting with DIN guide rail for combined type

Repair kits



Sealing gasket

Filter element



L bracket

Guide rail

| Item | Model | Remark |
|---------------------------------------|---------|--|
| Filter parts | AZK-FE | Filter element + sealing gasket |
| Solenoid valve leadwire | AZK-N | Plug lead wire length 300mm |
| Energy-saving leadwire | AZK-NE | Ends lead wire |
| Bracket mounting parts | AZK-F | L bracket+M3.5x20screw/nut(2 pcs each) |
| Guide rail mounting parts(2-3 layers) | AZK-2-D | Length 130mm |
| Guide rail mounting parts(4-5 layers) | AZK-4-D | Length 165mm |
| Guide rail mounting parts(6-7 layers) | AZK-6-D | Length 200mm |
| Guide rail mounting parts(8 layers) | AZK-8-D | Length 235mm |

AZX Series

Large Flow Integrated Vacuum Generator



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Features

- ◇ Energy-efficient nozzle design
- ◇ Integrated with control valve, vacuum gauge and regulating valve
- ◇ Modular design

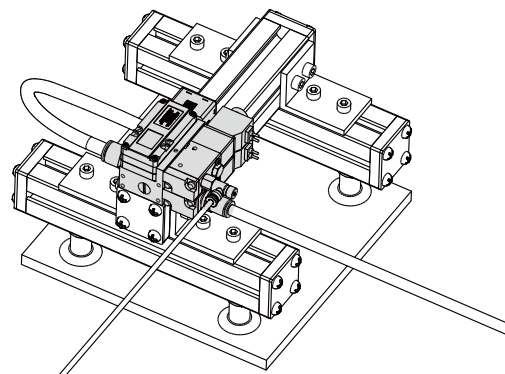
Advantages

- ◇ Large vacuum flow can be produced under the condition of low air consumption
- ◇ Integrated design, saving piping and wiring, controlling setting time, etc.
- ◇ High reliability and stability



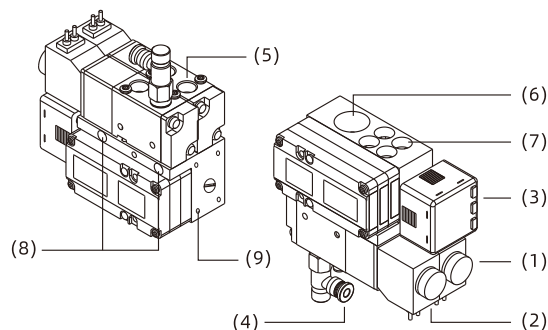
Applications

- ◇ Integrated vacuum generator for handling porous workpieces
- ◇ Vacuum producing and monitoring in automation systems
- ◇ For robot handling applications and linear axes
- ◇ Pick and place applications with very short time
- ◇ Used for systems that require high dynamic handling of workpieces and with limited space



Structure

- ◇ (1) Vacuum supply valve
- ◇ (2) Vacuum release valve
- ◇ (3) Vacuum pressure switch
- ◇ (4) Release port
- ◇ (5) Air supply port
- ◇ (6) Vacuum port
- ◇ (7) Exhaust port
- ◇ (8) Mounting hole
- ◇ (9) Threaded mounting hole



AZX Series

Large Flow Integrated Vacuum Generator

How to order

AZX 20 - N

① ② ③

| ① Series | ② Specification | ③ Vacuum switch |
|----------|-----------------|--|
| AZX | 20 30 | N - 1NPN output+1 analog voltage output (1-5V) P - 1PNP output+1 analog voltage output (1-5V) |

Selection

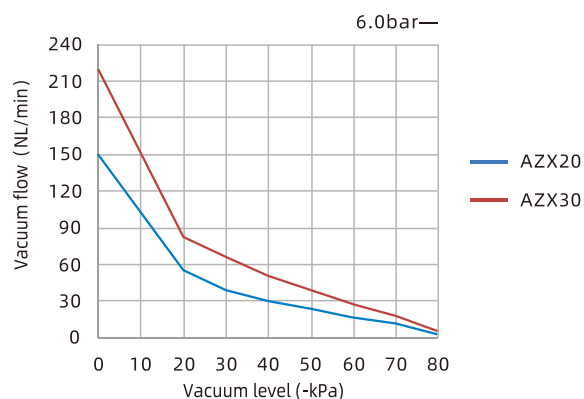
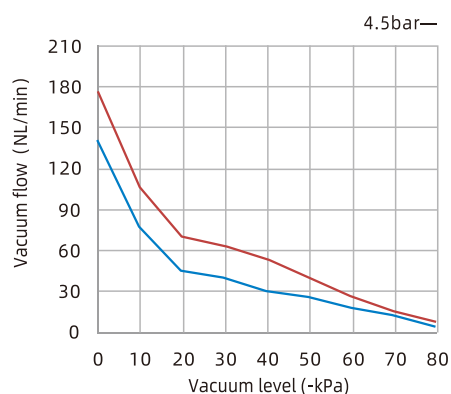
| Model/ Vacuum switch N | P |
|---------------------------|---------|
| AZX20-N | AZX20-P |
| AZX30-N | AZX30-P |

Technical parameters

| Model | Air supply pressure range bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Weight g | Recommended hose dia. mm | |
|-------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|----------|--------------------------|---------------|
| | | | | | | | Air supply port P | Vacuum port V |
| AZX20 | 4.5~6.0 | 85 | 141~150 | 55~85 | 60~70 | 411 | φ8 | φ12 |
| AZX30 | 4.5~6.0 | 85 | 175~220 | 87~125 | 60~70 | 424 | φ10 | φ12 |

Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | Vacuum level (-kPa) | | | | | | | | | | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|---------------------|-----|----|------|------|----|------|----|-----|----|------------------------|
| | | | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | | |
| AZX20 | 4.5 | 55 | 141 | 77 | 45 | 39.5 | 29.5 | 25 | 17.5 | 12 | 3 | 85 | |
| AZX30 | 4.5 | 87 | 175 | 105 | 70 | 63 | 53 | 40 | 26 | 14 | 6.5 | 85 | |
| AZX20 | 6.0 | 85 | 150 | 100 | 55 | 38 | 30 | 24 | 16 | 11 | 3.2 | 85 | |
| AZX30 | 6.0 | 125 | 220 | 150 | 81 | 65 | 50 | 38 | 27 | 18 | 5 | 85 | |



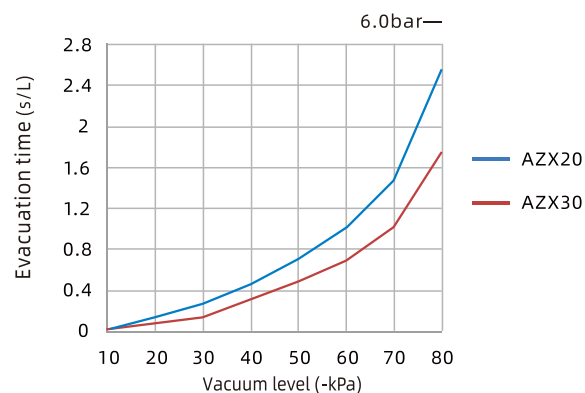
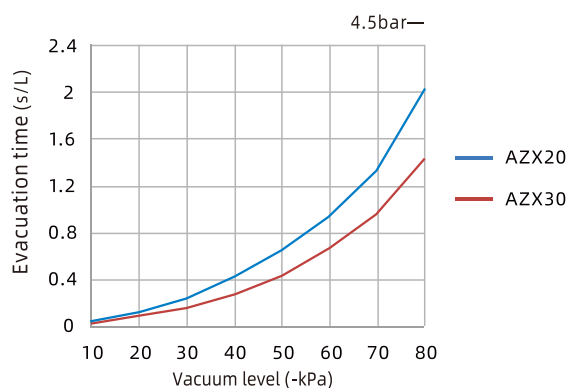
AZX Series

Large Flow Integrated Vacuum Generator

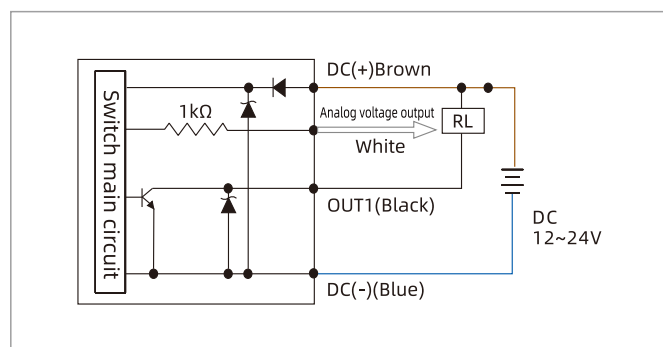


Evacuation time(s/L) to reach different vacuum levels(-kPa)

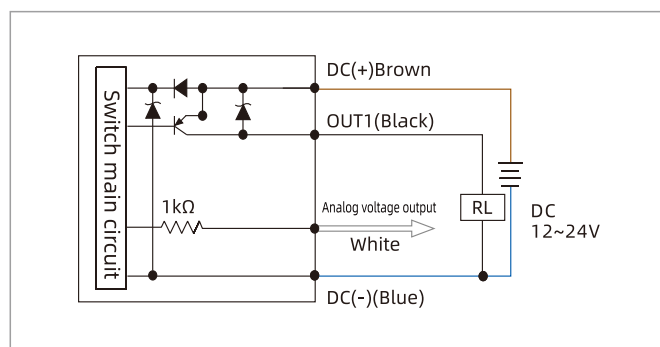
| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|------|------|------|------|------|------|------|------|------------------------|
| AZX20 | 4.5 | 55 | 0.04 | 0.12 | 0.23 | 0.41 | 0.65 | 0.93 | 1.33 | 2.03 | 85 |
| AZX30 | 4.5 | 87 | 0.03 | 0.09 | 0.16 | 0.27 | 0.43 | 0.66 | 0.95 | 1.43 | 85 |
| AZX20 | 6.0 | 85 | 0.02 | 0.15 | 0.28 | 0.46 | 0.71 | 1.02 | 1.48 | 2.55 | 85 |
| AZX30 | 6.0 | 125 | 0.02 | 0.08 | 0.14 | 0.31 | 0.49 | 0.69 | 1.02 | 1.75 | 85 |



Output circuit wiring diagrams



ZPDT-CNV-R1M 1NPN+Analog voltage output(1-5V)



ZPDT-CPV-R1M 1PNP+Analog voltage output(1-5V)

Technical parameters

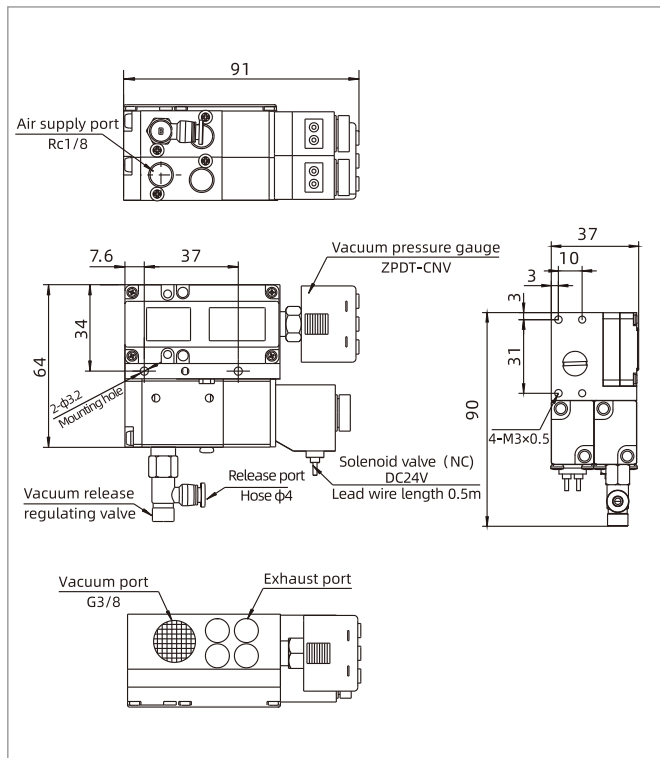
| Model | ZPDT-C (Compound) | |
|--------------------------|--|--|
| Rated pressure range | -100.0~100.0kPa | |
| Setting pressure range | -103.0~103.0kPa | |
| Withstand pressure | 500kPa | |
| Fluid | Air, Non-corrosive gas/Non-flammable gas | |
| Pressure unit | kPa | 0.1 |
| Set pressure resolution | MPa | - |
| | kgf/cm ² | 0.001 |
| | bar | 0.001 |
| | psi | 0.01 |
| | inHg | 0.1 |
| | mmHg | 1 |
| Power supply voltage | 12 to 24V Dc±10%, ripple(P-P)10% or less | |
| Current consumption | ≤40mA (Without load) | |
| Switch output | Output type | Open collector output (NPN or PNP) |
| | load current | Max.125mA |
| | Residual voltage | ≤1.0V |
| Analog output | Response time | ≤2.5ms (Chattering-proof function: 25ms,100ms,250ms, 500ms, 1000ms, 1500ms selectable) |
| | Output Voltage | 1-5V ±2.5%F.S (within rated pressure range) |
| | Output impedance | 1kΩ |
| Display | Linearity | ±1% F.S. |
| | Display | Three colors (Red/ Green/ Orange)Sampling rate:5 times/sec,2 times/sec,1 time/sec for choice.) |
| | Indicator accuracy | ±1%F.S.±1 digit (ambient temperature: 25±3°C) |
| | Repeatability | ±0.3%F.S.±1 digit |
| | Switch ON Indicator | Orange (1 indicator)OUT1 |
| Environmental resistance | IP Grade | IP40 |
| | Ambient temperature | 0~50°C |
| | Temperature characteristic | ±3% F.S. Comparative parameter temperature 25°C (at temp. range of 0~50°C) |
| | Storage temperature | Storage: -10~60°C (No condensation or freezing) |
| | Ambient temperature | Operation/ storage: 35-85%HR (No condensation) |
| | Withstand voltage | 1000VAC1 minute (between case and lead wire) |
| | Insulation resistance | More than 50MΩ (500V DC) (between case and lead wire) |
| Vibration resistance | Complex amplitude 1.5mm Or 10G, 10Hz~150Hz~10Hz for 1 minute, two hours each direction of X, Y and Z | |
| Impact resistance | 100m/s ² (10G) 3 times each direction of X, Y and Z | |
| Lead wire | Oil-resistance cable (0.15mm ²) | |
| Weight | 67g (with 2 meters lead wire) | |

AZX Series

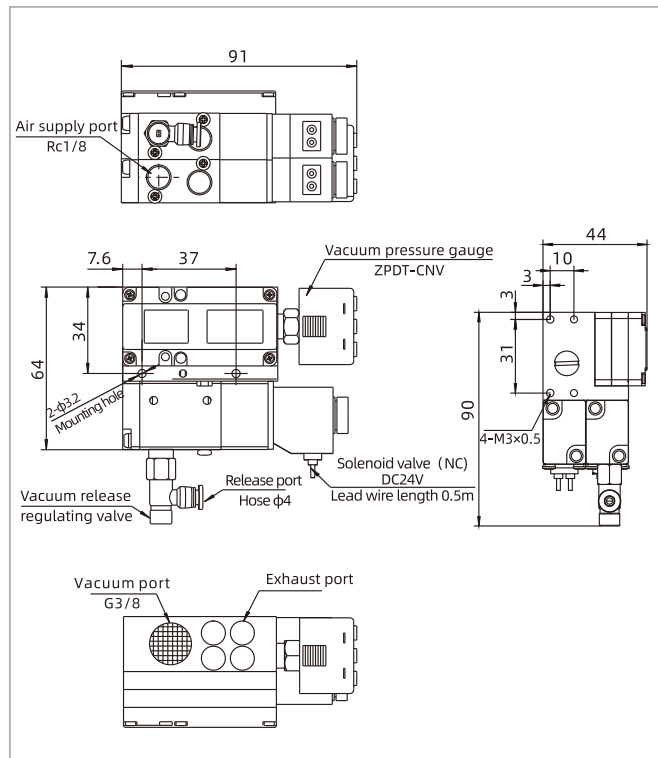


Large Flow Integrated Vacuum Generator

Dimensions(mm)



AZX20-N AZX20-P



AZX30-N AZX30-P

ABM/ABX Series

Mini Vacuum Generator



METAL SHEET



PACKAGING



PLASTIC

Features

- ◇ Energy-efficient nozzle design
- ◇ Small size, light weight, can be connected with suction cup directly
- ◇ There are a variety of air port specifications (A,NA ,B,NB,C,NC)
- ◇ Built-in silencer and external silencer are optional

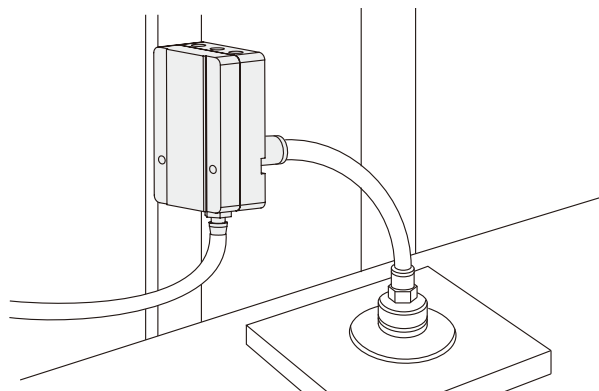
Advantages

- ◇ It can produce more vacuum flow in the condition of less air consumption
- ◇ For the occasions with limited installation space and weight
- ◇ Suitable port connection specifications can be selected according to the on-site requirements
- ◇ It can meet different requirements of vacuum flow in different working conditions
- ◇ Reduce product noise greatly



Applications

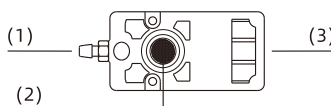
- ◇ Universal vacuum generator, widely used in all kinds of vacuum systems
- ◇ Suitable for metal plate handling, packaging machinery, injection molding and industrial robot technology field



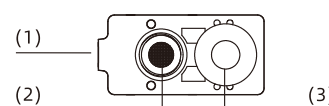
Structure

- ◇ (1) Air supply port
- ◇ (2) Vacuum port
- ◇ (3) Exhaust port
- ◇ (4) Vacuum filter
- ◇ (5) Silencer

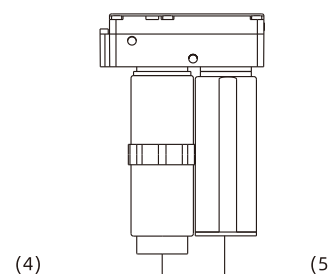
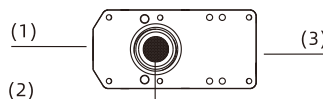
A NA type



C NC type



B NB type



ABM/ABX Series

Mini Vacuum Generator



How to order

ABM 10 - B - F
 ① ② ③ ④

| □ Series | □ Specification | □ Port connection | ④ Sealing |
|---------------------------------------|-----------------|-------------------|---------------------|
| ABM - Universal type (-85kPa) | 5 | A NA | Nil - Default,NBR |
| ABX - High vacuum level type (-92kPa) | 10 | B NB | F - Fluorine rubber |
| | 20 | C NC | E - EPDM |
| | 30 | (Refer to table1) | |

Port connection table1

| Port connection | Air supply port | Vacuum port | Exhaust port | Applicable vacuum generator |
|-----------------|-----------------|-------------|-------------------|----------------------------------|
| A | M5-φ6 | G1/8 | Internal silencer | ABM5、10 ABX5、10 |
| NA | M5-φ6 | NPSF1/8 | Internal silencer | ABM5、10 ABX5、10 |
| B | G1/8 | G3/8 | Internal silencer | ABM5、10、20、30 ABX5、10、20、30 |
| NB | NPSF1/8 | NPSF3/8 | Internal silencer | ABM5、10、20、30 ABX5、10、20、30 |
| C | G1/8 | G3/8 | External silencer | ABM5、10、20、30 ABX5、10、20、30 |
| NC | NPSF1/8 | NPSF3/8 | External silencer | ABM5、10、20、30 ABX5、10、20、30 |

Selection - ABM

| Model/ Specification | A | NA | B | NB | C | NC |
|-------------------------|---------|----------|---------|----------|---------|----------|
| ABM5-□ | ABM5-A | ABM5-NA | ABM5-B | ABM5-NB | ABM5-C | ABM5-NC |
| ABM10-□ | ABM10-A | ABM10-NA | ABM10-B | ABM10-NB | ABM10-C | ABM10-NC |
| ABM20-□ | - | - | ABM20-B | ABM20-NB | ABM20-C | ABM20-NC |
| ABM30-□ | - | - | ABM30-B | ABM30-NB | ABM30-C | ABM30-NC |

Selection - ABX

| Model/ Specification | A | NA | B | NB | C | NC |
|-------------------------|---------|----------|---------|----------|---------|----------|
| ABX5-□ | ABX5-A | ABX5-NA | ABX5-B | ABX5-NB | ABX5-C | ABX5-NC |
| ABX10-□ | ABX10-A | ABX10-NA | ABX10-B | ABX10-NB | ABX10-C | ABX10-NC |
| ABX20-□ | - | - | ABX20-B | ABX20-NB | ABX20-C | ABX20-NC |
| ABX30-□ | - | - | ABX30-B | ABX30-NB | ABX30-C | ABX30-NC |

ABM/ABX Series

Mini Vacuum Generator

Technical parameters - ABM

| Model | Air supply pressure range bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Recommended hose dia. mm | |
|-------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|--------------------------|---------------|
| | | | | | | | Air supply port P | Vacuum port V |
| ABM5 | 4.5~6.0 | 85 | 35~37 | 12~20 | 50~65 | -20~80 | φ6 | φ8 |
| ABM10 | 4.5~6.0 | 85 | 70~75 | 28~42 | 55~68 | -20~80 | φ6 | φ10 |
| ABM20 | 4.5~6.0 | 85 | 141~150 | 55~85 | 60~68 | -20~80 | φ8 | φ12 |
| ABM30 | 4.5~6.0 | 85 | 175~220 | 87~125 | 60~68 | -20~80 | φ10 | φ12 |

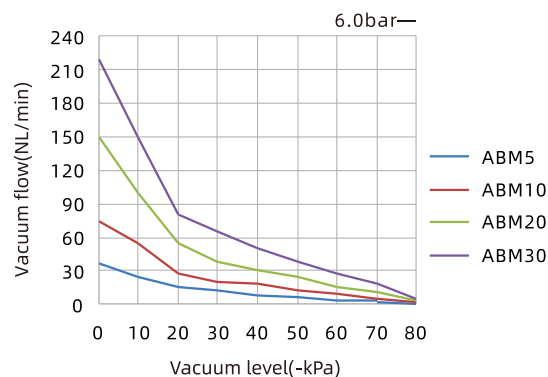
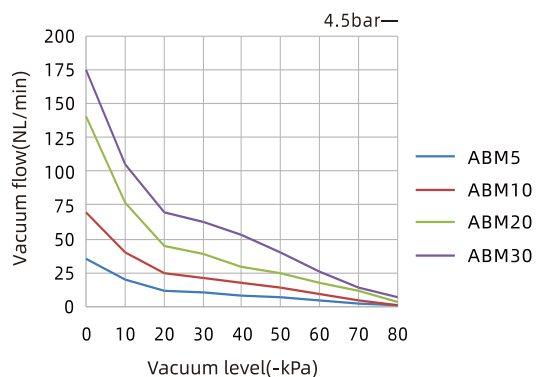
Technical parameters - ABX

| Model | Air supply pressure range bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Recommended hose dia. mm | |
|-------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|--------------------------|---------------|
| | | | | | | | Air supply port P | Vacuum port V |
| ABX5 | 4.5~6.0 | 92 | 30~32 | 18~22 | 50~65 | -20~80 | φ6 | φ8 |
| ABX10 | 4.5~6.0 | 92 | 52~63 | 31~40 | 55~68 | -20~80 | φ6 | φ10 |
| ABX20 | 4.5~6.0 | 92 | 110~125 | 79~89 | 60~69 | -20~80 | φ8 | φ12 |
| ABX30 | 4.5~6.0 | 92 | 180~185 | 128~137 | 60~69 | -20~80 | φ10 | φ12 |

◇ Note: Max. air supply pressure is 7.0 bar

Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|-------|-------|------|------|------|------|------|------|-----|------------------------|
| | | | | | | | | | | | | |
| ABM5 | 4.5 | 12 | 35.0 | 20.5 | 12.0 | 10.5 | 8.5 | 6.5 | 4.5 | 2.5 | 0.8 | 85 |
| ABM10 | 4.5 | 28 | 70.0 | 40.5 | 25.0 | 21.0 | 18.0 | 14.0 | 9.5 | 5.0 | 1.3 | 85 |
| ABM20 | 4.5 | 55 | 141.0 | 77.0 | 45.0 | 39.5 | 29.5 | 25.0 | 17.5 | 12.0 | 3.0 | 85 |
| ABM30 | 4.5 | 87 | 175.0 | 105.0 | 70.0 | 63.0 | 53.0 | 40.0 | 26.0 | 14.0 | 6.5 | 85 |
| ABM5 | 6.0 | 20 | 37.0 | 25.0 | 15.5 | 12.0 | 8.0 | 6.0 | 4.0 | 2.7 | 0.6 | 85 |
| ABM10 | 6.0 | 42 | 75.0 | 55.0 | 27.0 | 20.0 | 18.0 | 12.0 | 9.0 | 5.0 | 2.0 | 85 |
| ABM20 | 6.0 | 85 | 150.0 | 100.0 | 55.0 | 38.0 | 30.0 | 24.0 | 16.0 | 11.0 | 3.2 | 85 |
| ABM30 | 6.0 | 125 | 220.0 | 150.0 | 81.0 | 65.0 | 50.0 | 38.0 | 27.0 | 18.0 | 5.0 | 85 |



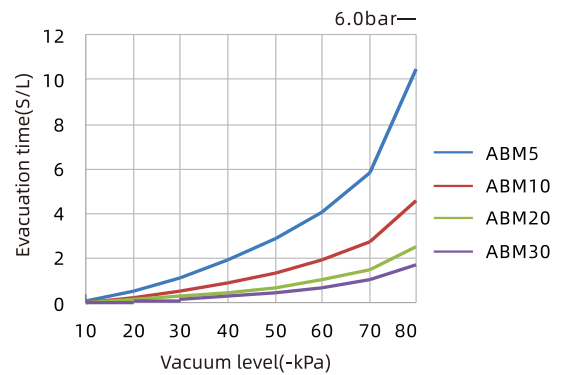
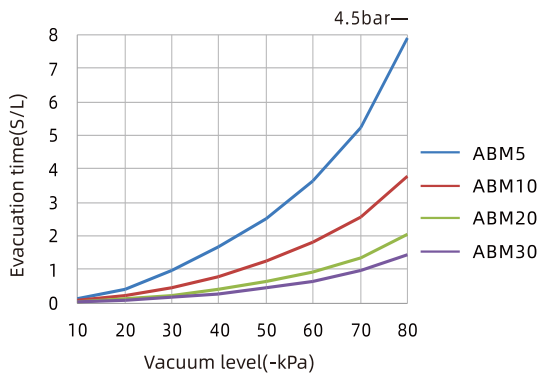
ABM/ABX Series

Mini Vacuum Generator



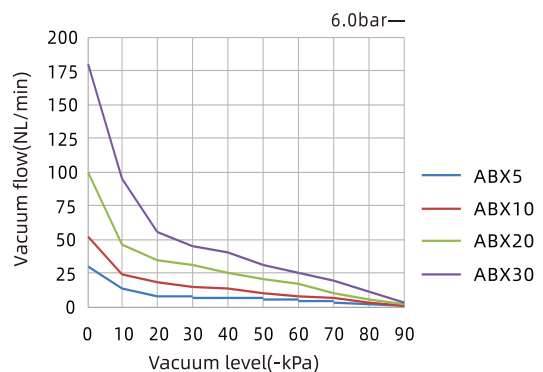
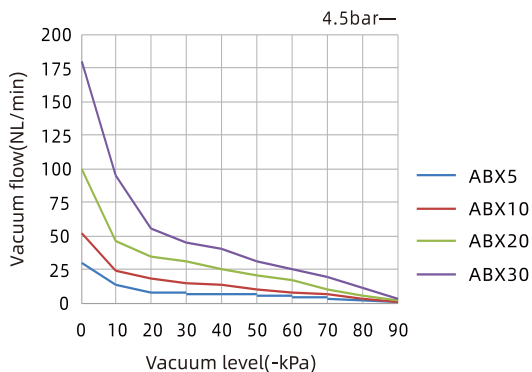
Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|------|------|------|------|------|------|------|-------|------------------------|
| ABM5 | 4.5 | 12 | 0.11 | 0.42 | 0.95 | 1.66 | 2.50 | 3.65 | 5.25 | 7.89 | 85 |
| ABM10 | 4.5 | 28 | 0.08 | 0.20 | 0.44 | 0.80 | 1.24 | 1.80 | 2.55 | 3.80 | 85 |
| ABM20 | 4.5 | 55 | 0.04 | 0.12 | 0.23 | 0.41 | 0.65 | 0.93 | 1.33 | 2.03 | 85 |
| ABM30 | 4.5 | 87 | 0.03 | 0.09 | 0.16 | 0.27 | 0.43 | 0.66 | 0.95 | 1.43 | 85 |
| ABM5 | 6.0 | 20 | 0.13 | 0.51 | 1.15 | 1.93 | 2.87 | 4.09 | 5.84 | 10.46 | 85 |
| ABM10 | 6.0 | 42 | 0.03 | 0.23 | 0.53 | 0.92 | 1.37 | 1.95 | 2.77 | 4.62 | 85 |
| ABM20 | 6.0 | 85 | 0.02 | 0.15 | 0.28 | 0.46 | 0.71 | 1.02 | 1.48 | 2.55 | 85 |
| ABM30 | 6.0 | 125 | 0.02 | 0.08 | 0.14 | 0.31 | 0.49 | 0.69 | 1.02 | 1.75 | 85 |



Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|-------|-------|------|------|------|------|------|------|------|------|------------------------|
| ABX5 | 4.5 | 18 | 30.0 | 13.0 | 7.5 | 7.0 | 6.0 | 5.0 | 4.0 | 3.2 | 1.8 | 0.4 | 92 |
| ABX10 | 4.5 | 31 | 52.0 | 24.0 | 18.0 | 15.0 | 13.0 | 10.5 | 8.0 | 6.0 | 2.5 | 0.8 | 92 |
| ABX20 | 4.5 | 79 | 100.0 | 46.0 | 34.0 | 30.5 | 25.0 | 21.0 | 17.0 | 10.5 | 5.0 | 1.6 | 92 |
| ABX30 | 5.0 | 128 | 180.0 | 95.0 | 55.0 | 45.5 | 40.5 | 30.5 | 25.0 | 19.0 | 11.5 | 3.0 | 92 |
| ABX5 | 6.0 | 22 | 32.0 | 20.0 | 8.5 | 7.5 | 6.0 | 5.0 | 4.0 | 3.0 | 1.5 | 0.15 | 92 |
| ABX10 | 6.0 | 40 | 63.0 | 36.0 | 18.0 | 16.0 | 12.5 | 10.5 | 8.5 | 6.0 | 3.5 | 0.5 | 92 |
| ABX20 | 6.0 | 89 | 125.0 | 73.0 | 35.0 | 30.0 | 25.0 | 22.0 | 18.0 | 12.0 | 7.0 | 0.9 | 92 |
| ABX30 | 6.0 | 137 | 185.0 | 103.0 | 51.0 | 46.0 | 38.0 | 31.0 | 25.0 | 19.0 | 12.0 | 1.8 | 92 |



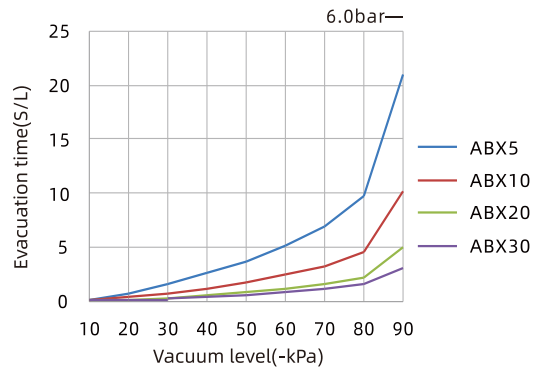
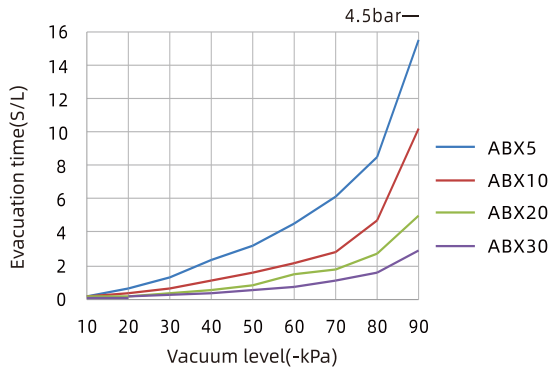
ABM/ABX Series

Mini Vacuum Generator

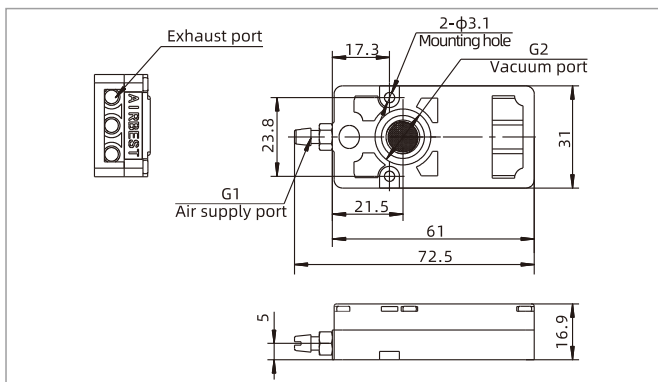


Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|------|------|------|------|------|------|------|------|-------|------------------------|
| ABX5 | 4.5 | 18 | 0.13 | 0.60 | 1.26 | 2.30 | 3.20 | 4.50 | 6.15 | 8.50 | 15.50 | 92 |
| ABX10 | 4.5 | 31 | 0.11 | 0.30 | 0.65 | 1.10 | 1.55 | 2.15 | 2.85 | 4.70 | 10.20 | 92 |
| ABX20 | 4.5 | 79 | 0.09 | 0.16 | 0.32 | 0.55 | 0.80 | 1.50 | 1.80 | 2.70 | 5.00 | 92 |
| ABX30 | 5.0 | 128 | 0.06 | 0.12 | 0.23 | 0.36 | 0.53 | 0.76 | 1.10 | 1.60 | 2.90 | 92 |
| ABX5 | 6.0 | 22 | 0.15 | 0.71 | 1.52 | 2.54 | 3.72 | 5.12 | 6.95 | 9.70 | 21.00 | 92 |
| ABX10 | 6.0 | 40 | 0.09 | 0.32 | 0.71 | 1.18 | 1.74 | 2.40 | 3.26 | 4.55 | 10.20 | 92 |
| ABX20 | 6.0 | 89 | 0.05 | 0.15 | 0.31 | 0.52 | 0.77 | 1.08 | 1.54 | 2.15 | 4.92 | 92 |
| ABX30 | 6.0 | 137 | 0.03 | 0.13 | 0.23 | 0.38 | 0.58 | 0.82 | 1.11 | 1.54 | 3.00 | 92 |



Dimensions(mm)



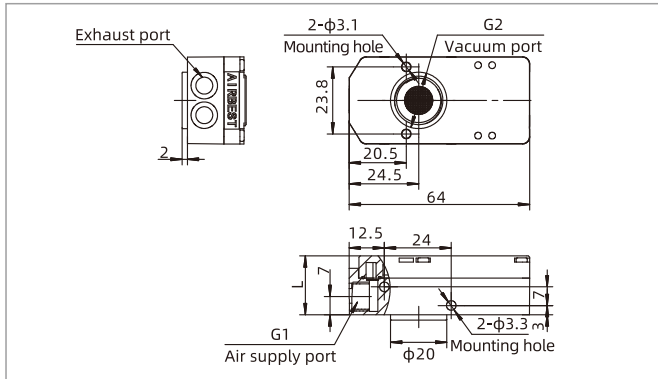
ABM5-A/NA ABM10-A/NA
 ABX5-A/NA ABX10-A/NA

| Model/size | G1 | G2 | Weight g |
|--------------|----|---------|----------|
| ABM/ABX5-A | φ6 | G1/8 | 58 |
| ABM/ABX5-NA | φ6 | NPSF1/8 | 58 |
| ABM/ABX10-A | φ6 | G1/8 | 59 |
| ABM/ABX10-NA | φ6 | NPSF1/8 | 59 |

ABM/ABX Series

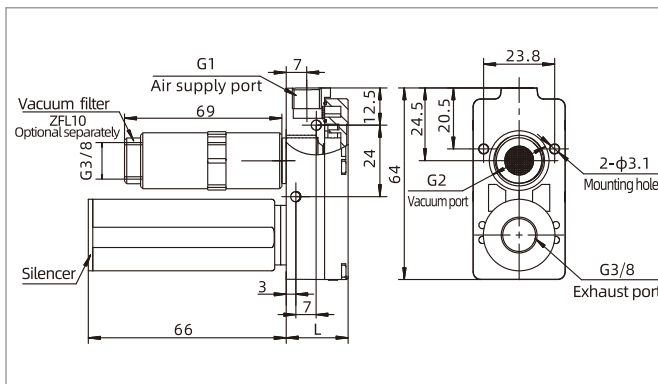
Mini Vacuum Generator

Dimensions(mm)



ABM(5-30)-B/NB ABX(5-30)-B/NB

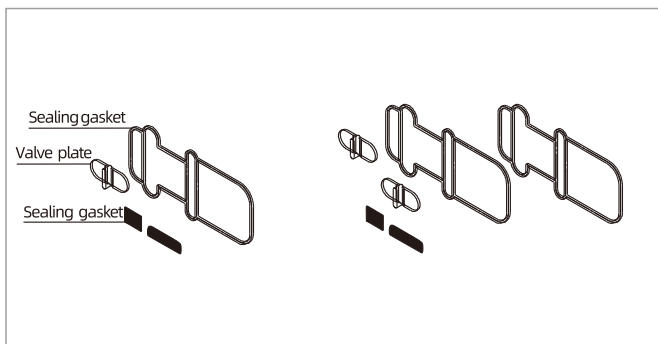
| Model/size | G1 | G2 | L | Weight g |
|--------------|---------|---------|------|----------|
| ABM/ABX5-B | G1/8 | G3/8 | 20.7 | 64 |
| ABM/ABX5-NB | NPSF1/8 | NPSF3/8 | 20.7 | 64 |
| ABM/ABX10-B | G1/8 | G3/8 | 20.7 | 64 |
| ABM/ABX10-NB | NPSF1/8 | NPSF3/8 | 20.7 | 64 |
| ABM/ABX20-B | G1/8 | G3/8 | 28 | 77 |
| ABM/ABX20-NB | NPSF1/8 | NPSF3/8 | 28 | 77 |
| ABM/ABX30-B | G1/8 | G3/8 | 35 | 89 |
| ABM/ABX30-NB | NPSF1/8 | NPSF3/8 | 35 | 89 |



ABM(5-30)-C/NC ABX(5-30)-C/NC

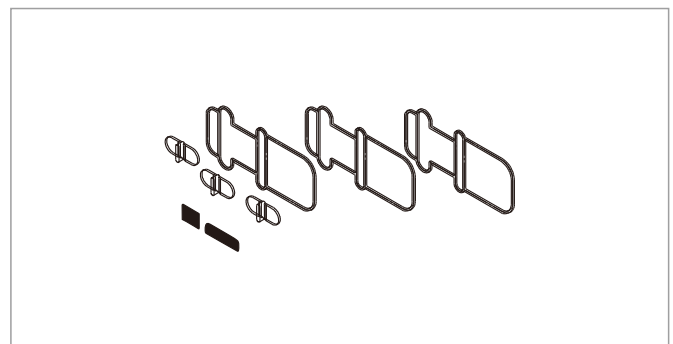
| Model/size | G1 | G2 | L | Weight g |
|--------------|---------|---------|------|----------|
| ABM/ABX5-C | G1/8 | G3/8 | 20.7 | 84 |
| ABM/ABX5-NC | NPSF1/8 | NPSF3/8 | 20.7 | 84 |
| ABM/ABX10-C | G1/8 | G3/8 | 20.7 | 87 |
| ABM/ABX10-NC | NPSF1/8 | NPSF3/8 | 20.7 | 87 |
| ABM/ABX20-C | G1/8 | G3/8 | 28 | 100 |
| ABM/ABX20-NC | NPSF1/8 | NPSF3/8 | 28 | 100 |
| ABM/ABX30-C | G1/8 | G3/8 | 35 | 112 |
| ABM/ABX30-NC | NPSF1/8 | NPSF3/8 | 35 | 112 |

Repair kits



ABM10-PK

ABM20-PK



ABM30-PK

| Item | Sealing kits model | | | Model | Applicable vacuum generator |
|---------------|--------------------|------------|------------|---------|-----------------------------|
| | NBR | F | E | | |
| Sealing kits | ABM10-PK | ABM10-F-PK | ABM10-E-PK | - | ABM/ABX(5-10) |
| Sealing kits | ABM20-PK | ABM20-F-PK | ABM20-E-PK | - | ABM/ABX20 |
| Sealing kits | ABM30-PK | ABM30-F-PK | ABM30-E-PK | - | ABM/ABX30 |
| Vacuum filter | - | - | - | ZFL10 | ABM/ABX(5-30)-B,NB,C,NC |
| Silencer | - | - | - | ZSA-G3M | ABM/ABX(5-30)-C,NC |

ABM/ABX系列

迷你型组合式真空发生器



特点

- ◇ 高效节能喷嘴设计
- ◇ 体积小，重量轻，结构紧凑，安装方便
- ◇ 可以用一个单一气动控制阀来操作，每一条真空回路都可由一个单独ABM/ABX控制并且不会影响其他线路的运行

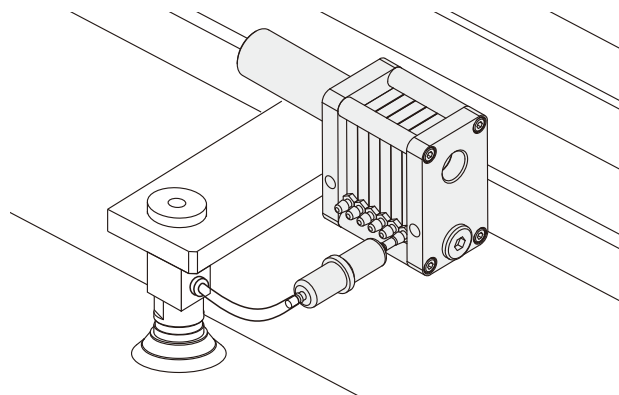
优势

- ◇ 在较低耗气量条件下，产生更大真空流量
- ◇ 用于安装位置和重量有受限的工作场合
- ◇ 控制方便，在工况中多组分开应用时，能够单独控制每一个回路
- ◇ 不同工况，可以满足不同的真空流量需求



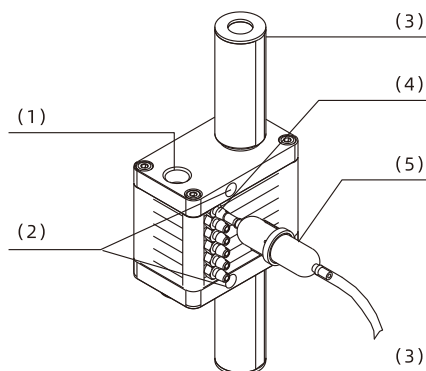
应用

- ◇ 通用的真空发生器，广泛应用于各类真空系统中
- ◇ 适用搬运金属板、包装机械、注塑和工业机器人技术领域



结构

- ◇ (1) 供气口
- ◇ (2) 安装孔
- ◇ (3) 消音器
- ◇ (4) 真空口
- ◇ (5) 真空过滤器



ABM/ABX Series



Mini Combined Type Vacuum Generator

How to order

ABM 5 × 5 - 4 - F
 ① ② ③ ④ ⑤

| □ Series | □ Specification | □ Vacuum stack | ④ Hose inner dia.at vacuum port | ⑤ Sealing |
|--------------------------------------|-----------------|----------------|---------------------------------|---------------------|
| ABM - Universal type(-85kPa) | 5 | 2 | 4 - φ4mm | Nil - Default, NBR |
| ABX - High vacuum level type(-92kPa) | 10 | 3 | | F - Fluorine rubber |
| | | | | E - EPDM |
| | | 16 | | |

Selection

| Model/ Specification | 5 | 10 | Model/ Specification | 5 | 10 |
|-------------------------|-----------|------------|-------------------------|-----------|-----------|
| ABM□×2-4 | ABM5×2-4 | ABM10×2-4 | ABX□×2-4 | ABX5×2-4 | ABX10×2-4 |
| ABM□×3-4 | ABM5×3-4 | ABM10×3-4 | ABX□×3-4 | ABX5×3-4 | ABX10×3-4 |
| ABM□×4-4 | ABM5×4-4 | ABM10×4-4 | ABX□×4-4 | ABX5×4-4 | ABX10×4-4 |
| ABM□×5-4 | ABM5×5-4 | ABM10×5-4 | ABX□×5-4 | ABX5×5-4 | ABX10×5-4 |
| ABM□×6-4 | ABM5×6-4 | ABM10×6-4 | ABX□×6-4 | ABX5×6-4 | ABX10×6-4 |
| ABM□×7-4 | ABM5×7-4 | ABM10×7-4 | ABX□×7-4 | ABX5×7-4 | ABX10×7-4 |
| ABM□×8-4 | ABM5×8-4 | ABM10×8-4 | ABX□×8-4 | ABX5×8-4 | ABX10×8-4 |
| ABM□×9-4 | ABM5×9-4 | ABM10×9-4 | ABX□×9-4 | ABX5×9-4 | ABX5×9-4 |
| ABM□×10-4 | ABM5×10-4 | ABM10×10-4 | ABX□×10-4 | ABX5×10-4 | ABX5×10-4 |
| ABM□×11-4 | ABM5×11-4 | ABM10×11-4 | ABX□×11-4 | ABX5×11-4 | ABX5×11-4 |
| ABM□×12-4 | ABM5×12-4 | ABM10×12-4 | ABX□×12-4 | ABX5×12-4 | ABX5×12-4 |
| ABM□×13-4 | ABM5×13-4 | ABM10×13-4 | ABX□×13-4 | ABX5×13-4 | - |
| ABM□×14-4 | ABM5×14-4 | ABM10×14-4 | ABX□×14-4 | ABX5×14-4 | - |
| ABM□×15-4 | ABM5×15-4 | ABM10×15-4 | ABX□×15-4 | ABX5×15-4 | - |
| ABM□×16-4 | ABM5×16-4 | ABM10×16-4 | ABX□×16-4 | ABX5×16-4 | - |

ABM/ABX Series

Mini Combined Type Vacuum Generator



Technical parameters

| Model | Air supply pressure range bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia. (mm) | Air supply port P | Vacuum port V | Exhaust port E |
|------------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------|----------------------------|-------------------|---------------|----------------|
| ABM5×2-4 | 4.5~6.0 | 85 | 25×2 | 29~41 | 50~60 | -20~80 | 67 | φ6 | φ6 | G3/8×1 | |
| ABM5×3-4 | 4.5~6.0 | 85 | 25×3 | 44~64 | 50~60 | -20~80 | 80 | φ6 | φ6 | G3/8×1 | |
| ABM5×4-4 | 4.5~6.0 | 85 | 25×4 | 61~85 | 50~60 | -20~80 | 247 | φ8 | φ6 | G3/8×1 | |
| ABM5×5-4 | 4.5~6.0 | 85 | 25×5 | 71~104 | 60~65 | -20~80 | 255 | φ8 | φ6 | G3/8×1 | |
| ABM5×6-4 | 4.5~6.0 | 85 | 25×6 | 89~125 | 60~65 | -20~80 | 281 | φ8 | φ6 | G3/8×1 | |
| ABM5×7-4 | 4.5~6.0 | 85 | 25×7 | 104~145 | 60~65 | -20~80 | 299 | φ8 | φ6 | G3/8×1 | |
| ABM5×8-4 | 4.5~6.0 | 85 | 25×8 | 120~168 | 60~65 | -20~80 | 317 | φ10 | φ6 | G3/8×1 | |
| ABM5×9-4 | 4.5~6.0 | 85 | 25×9 | 132~190 | 60~65 | -20~80 | 335 | φ10 | φ6 | G3/8×1 | |
| ABM5×10-4 | 4.5~6.0 | 85 | 25×10 | 148~211 | 60~65 | -20~80 | 353 | φ10 | φ6 | G3/8×1 | |
| ABM5×11-4 | 4.5~6.0 | 85 | 25×11 | 165~232 | 60~65 | -20~80 | 371 | φ10 | φ6 | G3/8×1 | |
| ABM5×12-4 | 4.5~6.0 | 85 | 25×12 | 180~252 | 60~65 | -20~80 | 389 | φ10 | φ6 | G3/8×2 | |
| ABM5×13-4 | 4.5~6.0 | 85 | 25×13 | 195~275 | 60~65 | -20~80 | 417 | φ10 | φ6 | G3/8×2 | |
| ABM5×14-4 | 4.5~6.0 | 85 | 25×14 | 208~293 | 60~65 | -20~80 | 435 | φ10 | φ6 | G3/8×2 | |
| ABM5×15-4 | 4.5~6.0 | 85 | 25×15 | 225~316 | 60~65 | -20~80 | 453 | φ12 | φ6 | G3/8×2 | |
| ABM5×16-4 | 4.5~6.0 | 85 | 25×16 | 241~335 | 60~65 | -20~80 | 471 | φ12 | φ6 | G3/8×2 | |
| ABM10×2-4 | 4.5~6.0 | 85 | 32×2 | 61~85 | 55~60 | -20~80 | 67 | φ8 | φ6 | G3/8×1 | |
| ABM10×3-4 | 4.5~6.0 | 85 | 32×3 | 91~125 | 60~65 | -20~80 | 80 | φ8 | φ6 | G3/8×1 | |
| ABM10×4-4 | 4.5~6.0 | 85 | 32×4 | 121~167 | 60~65 | -20~80 | 247 | φ10 | φ6 | G3/8×1 | |
| ABM10×5-4 | 4.5~6.0 | 85 | 32×5 | 151~212 | 60~65 | -20~80 | 255 | φ10 | φ6 | G3/8×1 | |
| ABM10×6-4 | 4.5~6.0 | 85 | 32×6 | 185~255 | 60~65 | -20~80 | 281 | φ10 | φ6 | G3/8×2 | |
| ABM10×7-4 | 4.5~6.0 | 85 | 32×7 | 211~295 | 60~65 | -20~80 | 299 | φ10 | φ6 | G3/8×2 | |
| ABM10×8-4 | 4.5~6.0 | 85 | 32×8 | 241~335 | 60~65 | -20~80 | 327 | φ10 | φ6 | G3/8×2 | |
| ABM10×9-4 | 4.5~6.0 | 85 | 32×9 | 271~376 | 60~65 | -20~80 | 345 | φ12 | φ6 | G3/8×2 | |
| ABM10×10-4 | 4.5~6.0 | 85 | 32×10 | 301~421 | 60~65 | -20~80 | 363 | φ12 | φ6 | G3/8×2 | |
| ABM10×11-4 | 4.5~6.0 | 85 | 32×11 | 332~463 | 60~65 | -20~80 | 381 | φ12 | φ6 | G3/8×2 | |
| ABM10×12-4 | 4.5~6.0 | 85 | 32×12 | 361~505 | 60~65 | -20~80 | 399 | φ12 | φ6 | G3/8×2 | |

◇ Note: Max. air supply pressure is 7.0 bar

Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|---------|-------------------------|------------------------|------|------|------|------|------|------|------|-----|-----|----|------------------------|
| ABM5×1 | 6.0 | 20 | 25.0 | 15.0 | 12.5 | 11.0 | 10.0 | 7.5 | 5.5 | 2.0 | 0.6 | - | 85 |
| ABM10×1 | 6.0 | 42 | 32.0 | 28.0 | 24.0 | 22.0 | 18.0 | 15.0 | 11.0 | 5.0 | 1.4 | - | 85 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|---------|-------------------------|------------------------|------|------|------|------|------|------|------|-------|----|------------------------|
| ABM5×1 | 6.0 | 20 | 0.20 | 0.59 | 1.10 | 1.58 | 2.40 | 3.52 | 5.30 | 10.30 | - | 85 |
| ABM10×1 | 6.0 | 42 | 0.12 | 0.28 | 0.60 | 0.81 | 1.18 | 1.82 | 2.65 | 5.21 | - | 85 |

ABM/ABX Series



Mini Combined Type Vacuum Generator

Technical parameters

| Model | Air supply pressure range bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia. mm | | |
|------------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------|--------------------------|---------------|----------------|
| | | | | | | | | Air supply port P | Vacuum port V | Exhaust port E |
| ABX5×2-4 | 4.5~6.0 | 92 | 23×2 | 43~49 | 55~60 | -20~80 | 67 | φ6 | φ6 | G3/8×1 |
| ABX5×3-4 | 4.5~6.0 | 92 | 23×3 | 65~73 | 55~60 | -20~80 | 80 | φ6 | φ6 | G3/8×1 |
| ABX5×4-4 | 4.5~6.0 | 92 | 23×4 | 85~96 | 60~63 | -20~80 | 247 | φ8 | φ6 | G3/8×1 |
| ABX5×5-4 | 4.5~6.0 | 92 | 23×5 | 106~121 | 60~63 | -20~80 | 255 | φ8 | φ6 | G3/8×1 |
| ABX5×6-4 | 4.5~6.0 | 92 | 23×6 | 130~144 | 60~63 | -20~80 | 281 | φ8 | φ6 | G3/8×1 |
| ABX5×7-4 | 4.5~6.0 | 92 | 23×7 | 151~167 | 60~63 | -20~80 | 299 | φ8 | φ6 | G3/8×1 |
| ABX5×8-4 | 4.5~6.0 | 92 | 23×8 | 173~193 | 60~63 | -20~80 | 317 | φ10 | φ6 | G3/8×1 |
| ABX5×9-4 | 4.5~6.0 | 92 | 23×9 | 195~217 | 60~63 | -20~80 | 335 | φ10 | φ6 | G3/8×1 |
| ABX5×10-4 | 4.5~6.0 | 92 | 23×10 | 215~241 | 60~63 | -20~80 | 353 | φ10 | φ6 | G3/8×1 |
| ABX5×11-4 | 4.5~6.0 | 92 | 23×11 | 238~265 | 60~63 | -20~80 | 371 | φ10 | φ6 | G3/8×1 |
| ABX5×12-4 | 4.5~6.0 | 92 | 23×12 | 260~289 | 60~63 | -20~80 | 389 | φ10 | φ6 | G3/8×2 |
| ABX5×13-4 | 4.5~6.0 | 92 | 23×13 | 281~313 | 60~63 | -20~80 | 417 | φ10 | φ6 | G3/8×2 |
| ABX5×14-4 | 4.5~6.0 | 92 | 23×14 | 335~346 | 60~63 | -20~80 | 435 | φ10 | φ6 | G3/8×2 |
| ABX5×15-4 | 4.5~6.0 | 92 | 23×15 | 361~389 | 63~65 | -20~80 | 453 | φ10 | φ6 | G3/8×2 |
| ABX5×16-4 | 4.5~6.0 | 92 | 23×16 | 346~385 | 63~65 | -20~80 | 471 | φ10 | φ6 | G3/8×2 |
| ABX10×2-4 | 4.5~6.0 | 92 | 32×2 | 87~96 | 63~65 | -20~80 | 67 | φ8 | φ6 | G3/8×1 |
| ABX10×3-4 | 4.5~6.0 | 92 | 32×3 | 130~145 | 63~65 | -20~80 | 80 | φ8 | φ6 | G3/8×1 |
| ABX10×4-4 | 4.5~6.0 | 92 | 32×4 | 173~193 | 63~65 | -20~80 | 247 | φ10 | φ6 | G3/8×1 |
| ABX10×5-4 | 4.5~6.0 | 92 | 32×5 | 215~241 | 63~65 | -20~80 | 255 | φ10 | φ6 | G3/8×1 |
| ABX10×6-4 | 4.5~6.0 | 92 | 32×6 | 260~288 | 63~65 | -20~80 | 281 | φ10 | φ6 | G3/8×2 |
| ABX10×7-4 | 4.5~6.0 | 92 | 32×7 | 303~337 | 63~65 | -20~80 | 299 | φ10 | φ6 | G3/8×2 |
| ABX10×8-4 | 4.5~6.0 | 92 | 32×8 | 346~385 | 63~65 | -20~80 | 327 | φ10 | φ6 | G3/8×2 |
| ABX10×9-4 | 4.5~6.0 | 92 | 32×9 | 389~433 | 63~65 | -20~80 | 345 | φ12 | φ6 | G3/8×2 |
| ABX10×10-4 | 4.5~6.0 | 92 | 32×10 | 433~481 | 63~65 | -20~80 | 363 | φ12 | φ6 | G3/8×2 |
| ABX10×11-4 | 4.5~6.0 | 92 | 32×11 | 476~529 | 63~65 | -20~80 | 381 | φ12 | φ6 | G3/8×2 |
| ABX10×12-4 | 4.5~6.0 | 92 | 32×12 | 519~578 | 63~65 | -20~80 | 399 | φ12 | φ6 | G3/8×2 |

◇ Note: Max. air supply pressure is 7.0 bar.

Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | Vacuum level -kPa | | | | | | | | | | | Max. vacuum level -kPa |
|---------|-------------------------|------------------------|-------------------|------|------|------|------|------|-----|-----|-----|------|----|------------------------|
| | | | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | | |
| ABX5×1 | 6.0 | 22 | 23.0 | 14.0 | 10.0 | 9.0 | 7.5 | 6.0 | 4.0 | 2.8 | 1.5 | 0.44 | 92 | |
| ABX10×1 | 6.0 | 40 | 32.0 | 21.0 | 18.0 | 16.0 | 14.0 | 11.0 | 9.5 | 5.5 | 2.5 | 1.10 | 92 | |

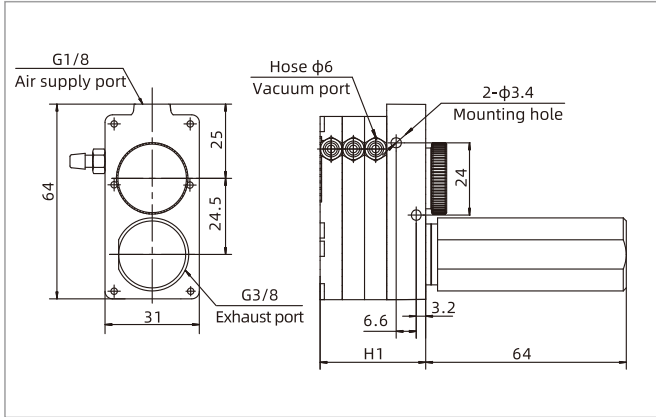
Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | Vacuum level -kPa | | | | | | | | | | | Max. vacuum level -kPa |
|---------|-------------------------|------------------------|-------------------|------|------|------|------|------|------|-------|-------|----|--|------------------------|
| | | | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | | | |
| ABX5×1 | 6.0 | 22 | 0.21 | 0.81 | 1.52 | 2.35 | 3.48 | 4.85 | 6.57 | 10.50 | 19.30 | 92 | | |
| ABX10×1 | 6.0 | 40 | 0.14 | 0.40 | 0.78 | 1.22 | 1.77 | 2.40 | 3.30 | 4.95 | 9.62 | 92 | | |

ABM/ABX Series

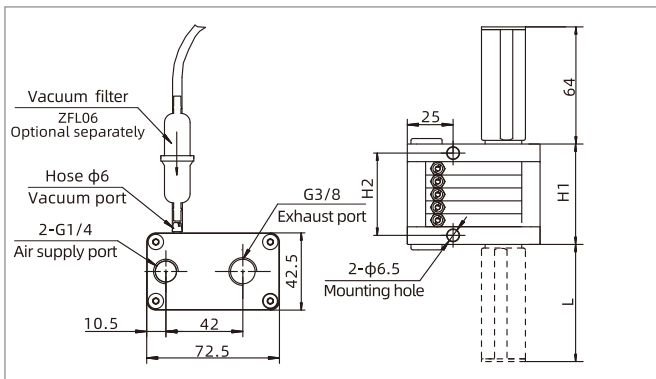
Mini Combined Type Vacuum Generator

Dimensions(mm)



ABM/ABX□×2-4 ABM/ABX□×3-4

| Model/size | H1 | H2 | L |
|---------------|-------|-------|----|
| ABM/ABX5×2-4 | 28 | - | - |
| ABM/ABX5×3-4 | 36 | - | - |
| ABM/ABX5×4-4 | 50.5 | 40.5 | - |
| ABM/ABX5×5-4 | 58 | 48 | - |
| ABM/ABX5×6-4 | 65.5 | 55.5 | - |
| ABM/ABX5×7-4 | 73 | 63 | - |
| ABM/ABX5×8-4 | 80 | 70 | - |
| ABM/ABX5×9-4 | 87.5 | 77.5 | - |
| ABM/ABX5×10-4 | 95 | 85 | - |
| ABM/ABX5×11-4 | 102.5 | 92.5 | - |
| ABM/ABX5×12-4 | 110 | 100 | 64 |
| ABM/ABX5×13-4 | 117.5 | 107.5 | 64 |
| ABM/ABX5×14-4 | 125 | 115 | 64 |
| ABM/ABX5×15-4 | 132.5 | 122.5 | 64 |
| ABM/ABX5×16-4 | 140 | 130 | 64 |



ABM/ABX□× (4-8)-4

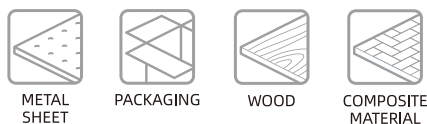
| Model/size | H1 | H2 | L |
|----------------|-------|------|----|
| ABM/ABX10×2-4 | 28 | - | - |
| ABM/ABX10×3-4 | 36 | - | - |
| ABM/ABX10×4-4 | 50.5 | 40.5 | - |
| ABM/ABX10×5-4 | 58 | 48 | - |
| ABM/ABX10×6-4 | 65.5 | 55.5 | - |
| ABM/ABX10×7-4 | 73 | 63 | - |
| ABM/ABX10×8-4 | 80 | 70 | - |
| ABM/ABX10×9-4 | 87.5 | 77.5 | - |
| ABM/ABX10×10-4 | 95 | 85 | - |
| ABM/ABX10×11-4 | 102.5 | 92.5 | - |
| ABM/ABX10×12-4 | 110 | 100 | 64 |

Repair kits

| Item | Model |
|---------------|---------|
| Vacuum filter | ZFL06 |
| Silencer | ZSA-G3M |

AMC Series

Multistage Vacuum Generator



Features

- ◇ High efficient and energy-saving multistage nozzle design
- ◇ Large vacuum flow
- ◇ Internal vacuum cartridges can be stacked assembly
- ◇ Various specifications of air supply port and vacuum port
- ◇ Energy-saving control device is optional

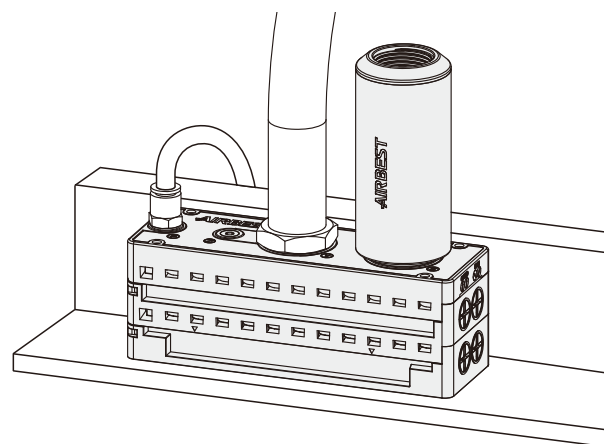
Advantages

- ◇ Quick evacuation in low vacuum level range, reduce cost and shorten working cycle
- ◇ Producing large vacuum flow to handle porous workpieces fast and safely
- ◇ It can meet different requirements of vacuum flow in different working conditions
- ◇ It can be connected with different threads
- ◇ It is energy-saving when handling airtight workpieces



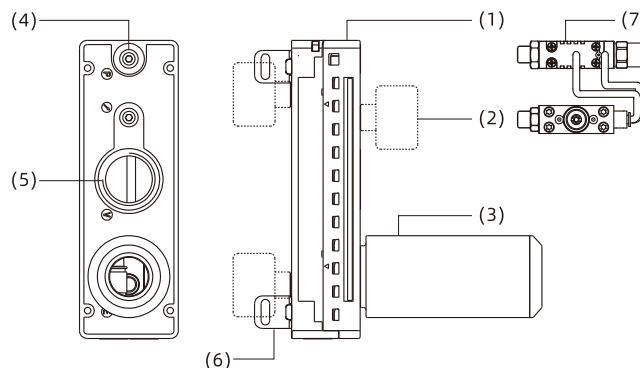
Applications

- ◇ The multistage vacuum generator is suitable for handling cartons, packaging materials and porous materials
- ◇ It is used in the working condition requiring large vacuum flow, fast evacuation speed and less air consumption



Structure

- ◇ (1) Main body
- ◇ (2) Vacuum gauge
- ◇ (3) Silencer
- ◇ (4) Air supply port
- ◇ (5) Vacuum port
- ◇ (6) L-type mounting bracket
- ◇ (7) ES energy saving system



AMC Series

Multistage Vacuum Generator

How to order

AMC 25 L - AA - V - ES
 ① ② ③ ④ ⑤ ⑥

| Series | Specification | Performance | ④ Connection plate | ⑤ Non-return valve | ⑥ Control device |
|--------|---------------|-----------------------|--------------------|---------------------------|---------------------------------------|
| AMC | 25 | H - High vacuum level | AA | Nil - Default, without | Nil - Default, Without control device |
| | 50 | (-95kPa) | BA | non-return valve | ES - Energy saving system |
| | 75 | L - Large vacuum flow | CA | V - With non-return valve | |
| | 100 | (-75kPa) | DB | | |
| | 125 | | CC | | |
| | 150 | | | | |

Connection plate specifications

| Connection plate | Air supply port ⁽¹⁾ | Vacuum port ⁽²⁾ | Exhaust port ⁽³⁾ | Applicable vacuum generator |
|------------------|--------------------------------|----------------------------|-----------------------------|------------------------------|
| AA | G1/8 | G3/4 | G1" | AMC25, 50 |
| BA | NPSF1/8 | G3/4 | G1" | AMC25, 50 |
| CA | G1/4 | G3/4 | G1" | AMC25, 50, 75, 100 |
| DB | NPT1/4 | NPT3/4 | G1" | AMC25, 50, 75, 100 |
| CC | G1/4 | G1" | G1" | AMC25, 50, 75, 100, 125, 150 |

Selection - L (Large Vacuum flow type)

| Model/ Specification | 25 | 50 | 75 | 100 | 125 | 150 |
|----------------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|
| AMC□L-AA | AMC25L-AA | AMC50L-AA | - | - | - | - |
| AMC□L-AA-V | AMC25L-AA-V | AMC50L-AA-V | - | - | - | - |
| AMC□L-AA-V-ES | AMC25L-AA-V-ES | AMC50L-AA-V-ES | - | - | - | - |
| AMC□L-BA | AMC25L-BA | AMC50L-BA | - | - | - | - |
| AMC□L-BA-V | AMC25L-BA-V | AMC50L-BA-V | - | - | - | - |
| AMC□L-CA | AMC25L-CA | AMC50L-CA | AMC75L-CA | AMC100L-CA | - | - |
| AMC□L-CA-V | AMC25L-CA-V | AMC50L-CA-V | AMC75L-CA-V | AMC100L-CA-V | - | - |
| AMC□L-CA-V-ES | - | - | AMC75L-CA-V-ES | AMC100L-CA-V-ES | - | - |
| AMC□L-DB | AMC25L-DB | AMC50L-DB | AMC75L-DB | AMC100L-DB | - | - |
| AMC□L-DB-V | AMC25L-DB-V | AMC50L-DB-V | AMC75L-DB-V | AMC100L-DB-V | - | - |
| AMC□L-CC | AMC25L-CC | AMC50L-CC | AMC75L-CC | AMC100L-CC | AMC125L-CC | AMC150L-CC |
| AMC□L-CC-V | AMC25L-CC-V | AMC50L-CC-V | AMC75L-CC-V | AMC100L-CC-V | AMC125L-CC-V | AMC150L-CC-V |
| AMC□L-CC-V-ES | AMC25L-CC-V-ES | AMC50L-CC-V-ES | AMC75L-CC-V-ES | AMC100L-CC-V-ES | AMC125L-CC-V-ES | AMC150L-CC-V-ES |

AMC Series

Multistage Vacuum Generator



Selection - H (High vacuum level type)

| Model/ Specification | 25 | 50 | 75 | 100 | 125 | 150 |
|-------------------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|
| AMC□H-AA | AMC25H-AA | AMC50H-AA | - | - | - | - |
| AMC□H-AA-V | AMC25H-AA-V | AMC50H-AA-V | - | - | - | - |
| AMC□H-AA-V-ES | AMC25H-AA-V-ES | AMC50H-AA-V-ES | - | - | - | - |
| AMC□H-BA | AMC25H-BA | AMC50H-BA | - | - | - | - |
| AMC□H-BA-V | AMC25H-BA-V | AMC50H-BA-V | - | - | - | - |
| AMC□H-CA | AMC25H-CA | AMC50H-CA | AMC75H-CA | AMC100H-CA | - | - |
| AMC□H-CA-V | AMC25H-CA-V | AMC50H-CA-V | AMC75H-CA-V | AMC100H-CA-V | - | - |
| AMC□H-CA-V-ES | - | - | AMC75H-CA-V-ES | AMC100H-CA-V-ES | - | - |
| AMC□H-DB | AMC25H-DB | AMC50H-DB | AMC75H-DB | AMC100H-DB | - | - |
| AMC□H-DB-V | AMC25H-DB-V | AMC50H-DB-V | AMC75H-DB-V | AMC100H-DB-V | - | - |
| AMC□H-CC | AMC25H-CC | AMC50H-CC | AMC75H-CC | AMC100H-CC | AMC125H-CC | AMC150H-CC |
| AMC□H-CC-V | AMC25H-CC-V | AMC50H-CC-V | AMC75H-CC-V | AMC100H-CC-V | AMC125H-CC-V | AMC150H-CC-V |
| AMC□H-CC-V-ES | AMC25H-CC-V-ES | AMC50H-CC-V-ES | AMC75H-CC-V-ES | AMC100H-CC-V-ES | AMC125H-CC-V-ES | AMC150H-CC-V-ES |

Technical parameters

| Model | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Vacuum chamber volume cm ³ | Recommended hose dia. mm | |
|---------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------|---------------------------------------|--------------------------|---------------|
| | | | | | | | | | Air supply port P | Vacuum port V |
| AMC25L | 6.0 | 75 | 360 | 130 | 63~68 | -10~80 | 430 | 140 | φ8 | φ25 |
| AMC50L | 6.0 | 75 | 710 | 260 | 63~68 | -10~80 | 435 | 140 | φ8 | φ25 |
| AMC75L | 6.0 | 75 | 1,050 | 390 | 63~68 | -10~80 | 625 | 245 | φ10 | φ32 |
| AMC100L | 6.0 | 75 | 1,410 | 520 | 63~68 | -10~80 | 630 | 245 | φ10 | φ32 |
| AMC125L | 6.0 | 75 | 1,500 | 650 | 63~68 | -10~80 | 825 | 352 | φ12 | φ32 |
| AMC150L | 6.0 | 75 | 1,690 | 780 | 63~68 | -10~80 | 830 | 352 | φ12 | φ32 |
| AMC25H | 5.0 | 95 | 354 | 135 | 63~68 | -10~80 | 430 | 140 | φ8 | φ25 |
| AMC50H | 5.0 | 95 | 700 | 270 | 63~68 | -10~80 | 435 | 140 | φ8 | φ25 |
| AMC75H | 5.0 | 95 | 980 | 405 | 63~68 | -10~80 | 625 | 245 | φ10 | φ32 |
| AMC100H | 5.0 | 95 | 1,380 | 540 | 63~68 | -10~80 | 630 | 245 | φ10 | φ32 |
| AMC125H | 5.0 | 95 | 1,480 | 675 | 63~68 | -10~80 | 825 | 352 | φ12 | φ32 |
| AMC150H | 5.0 | 95 | 1,650 | 810 | 63~68 | -10~80 | 830 | 352 | φ12 | φ32 |

Vacuum flow(NL/min) at different vacuum levels(-kPa)

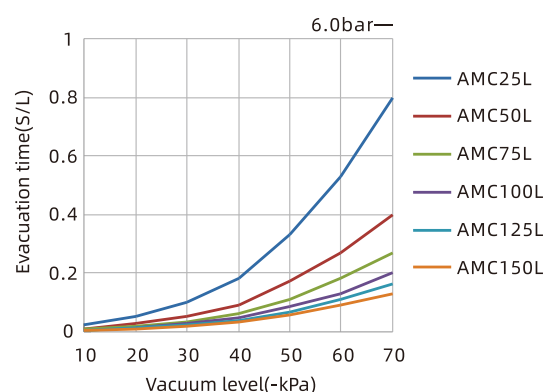
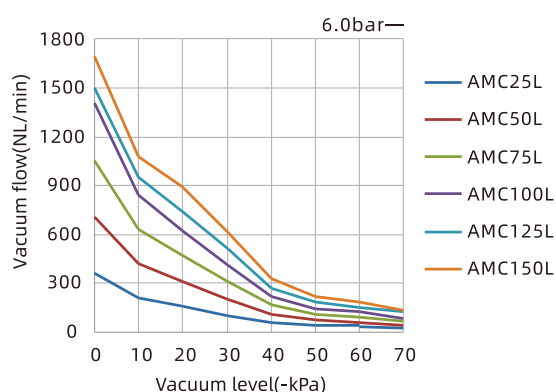
| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | Max. vacuum level -kPa |
|---------|-------------------------|------------------------|-------|-------|-----|-----|-----|-----|-----|-----|------------------------|
| | | | | | | | | | | | |
| AMC25L | 6.0 | 130 | 360 | 210 | 156 | 102 | 54 | 36 | 30 | 21 | 75 |
| AMC50L | 6.0 | 260 | 710 | 420 | 312 | 204 | 108 | 72 | 60 | 42 | 75 |
| AMC75L | 6.0 | 390 | 1,050 | 630 | 468 | 306 | 162 | 108 | 90 | 66 | 75 |
| AMC100L | 6.0 | 520 | 1,410 | 840 | 624 | 408 | 216 | 144 | 120 | 84 | 75 |
| AMC125L | 6.0 | 650 | 1,500 | 948 | 744 | 510 | 270 | 180 | 150 | 126 | 75 |
| AMC150L | 6.0 | 780 | 1,690 | 1,074 | 888 | 612 | 324 | 216 | 180 | 132 | 75 |

AMC Series

Multistage Vacuum Generator

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | Max. vacuum level -kPa |
|---------|-------------------------|------------------------|-------|-------|-------|-------|-------|-------|-------|------------------------|
| AMC25L | 6.0 | 130 | 0.020 | 0.050 | 0.100 | 0.180 | 0.330 | 0.530 | 0.800 | 75 |
| AMC50L | 6.0 | 260 | 0.010 | 0.025 | 0.050 | 0.090 | 0.170 | 0.270 | 0.400 | 75 |
| AMC75L | 6.0 | 390 | 0.007 | 0.017 | 0.033 | 0.060 | 0.110 | 0.180 | 0.270 | 75 |
| AMC100L | 6.0 | 520 | 0.005 | 0.013 | 0.025 | 0.045 | 0.083 | 0.130 | 0.200 | 75 |
| AMC125L | 6.0 | 650 | 0.005 | 0.012 | 0.022 | 0.036 | 0.066 | 0.110 | 0.160 | 75 |
| AMC150L | 6.0 | 780 | 0.004 | 0.010 | 0.018 | 0.030 | 0.055 | 0.090 | 0.130 | 75 |



Vacuum flow(NL/min) at different vacuum levels(-kPa)

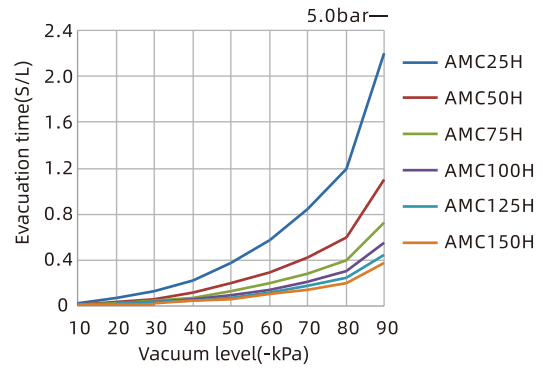
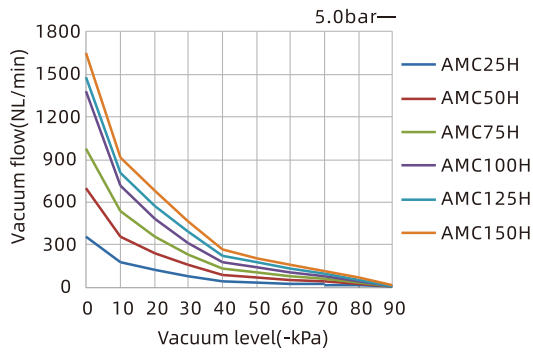
| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|---------|-------------------------|------------------------|-------|-----|-----|-----|-------|-------|-------|-------|------|------|------------------------|
| AMC25H | 5.0 | 135 | 354 | 180 | 120 | 78 | 43.8 | 34.8 | 25.8 | 19.2 | 10.8 | 1.8 | 95 |
| AMC50H | 5.0 | 270 | 700 | 360 | 240 | 156 | 87.6 | 69.6 | 51.6 | 38.4 | 21.6 | 3.6 | 95 |
| AMC75H | 5.0 | 405 | 980 | 540 | 360 | 234 | 131.4 | 104.4 | 77.4 | 57.6 | 32.4 | 5.4 | 95 |
| AMC100H | 5.0 | 540 | 1,380 | 720 | 480 | 312 | 175.2 | 139.2 | 103.2 | 76.8 | 43.2 | 7.2 | 95 |
| AMC125H | 5.0 | 675 | 1,480 | 810 | 570 | 390 | 219.0 | 174.0 | 129.0 | 96.0 | 54.0 | 9.0 | 95 |
| AMC150H | 5.0 | 810 | 1,650 | 918 | 684 | 468 | 262.8 | 206.4 | 154.8 | 115.2 | 64.8 | 10.8 | 95 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

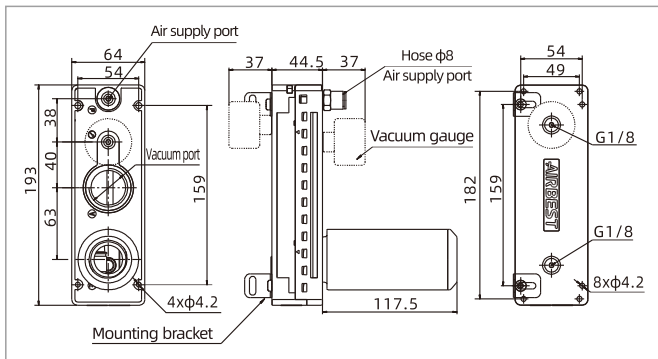
| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|---------|-------------------------|------------------------|-------|-------|-------|-------|------|------|------|------|------|------------------------|
| AMC25H | 5.0 | 135 | 0.022 | 0.062 | 0.120 | 0.220 | 0.37 | 0.57 | 0.84 | 1.20 | 2.20 | 95 |
| AMC50H | 5.0 | 270 | 0.011 | 0.031 | 0.060 | 0.110 | 0.19 | 0.29 | 0.42 | 0.60 | 1.10 | 95 |
| AMC75H | 5.0 | 405 | 0.007 | 0.021 | 0.040 | 0.070 | 0.12 | 0.19 | 0.28 | 0.40 | 0.73 | 95 |
| AMC100H | 5.0 | 540 | 0.006 | 0.016 | 0.030 | 0.055 | 0.09 | 0.14 | 0.21 | 0.30 | 0.55 | 95 |
| AMC125H | 5.0 | 675 | 0.005 | 0.014 | 0.026 | 0.044 | 0.07 | 0.11 | 0.17 | 0.24 | 0.44 | 95 |
| AMC150H | 5.0 | 810 | 0.005 | 0.012 | 0.022 | 0.040 | 0.06 | 0.10 | 0.14 | 0.20 | 0.37 | 95 |

AMC Series

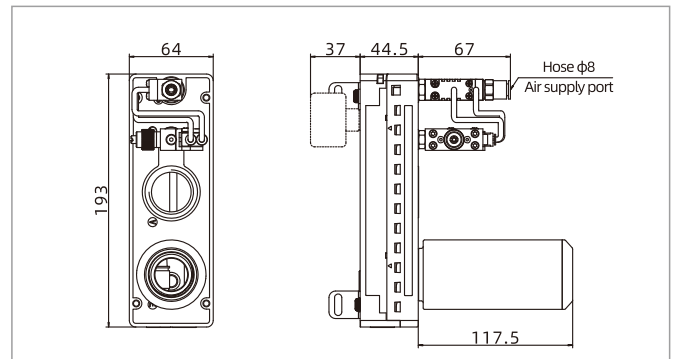
Multistage Vacuum Generator



Dimensions(mm)

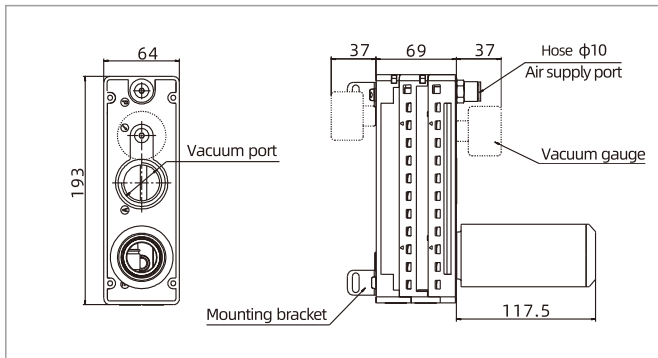


AMC25-50

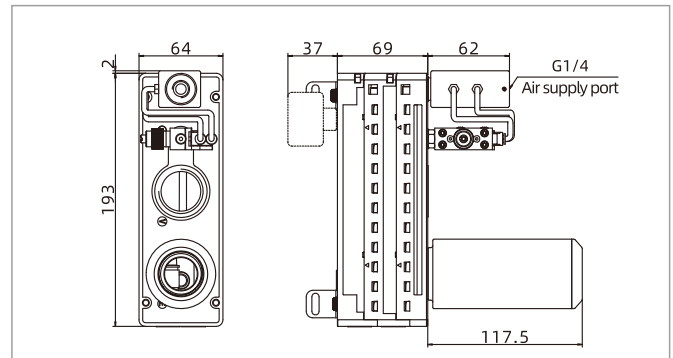


AMC25□-□-V-ES

AMC50□-□-V-ES

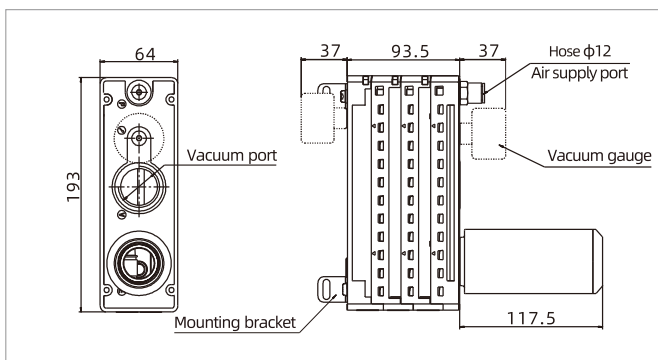


AMC75-100

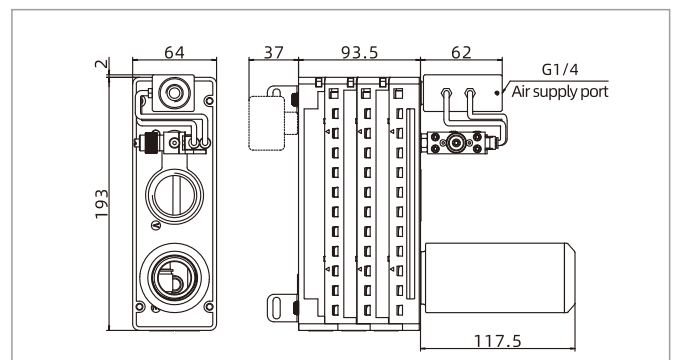


AMC75□-□-V-ES

AMC100□-□-V-ES



AMC125-150



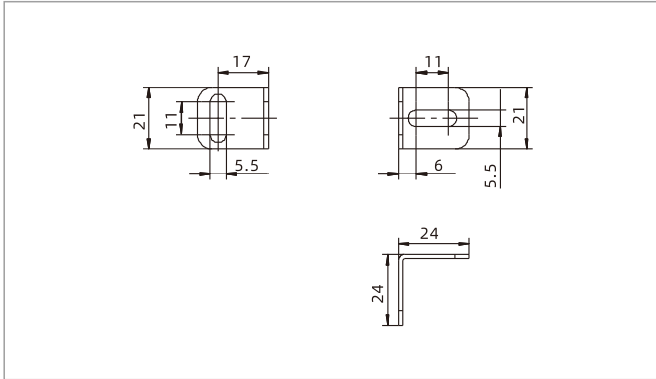
AMC125□-□-V-ES

AMC150□-□-V-ES

AMC Series

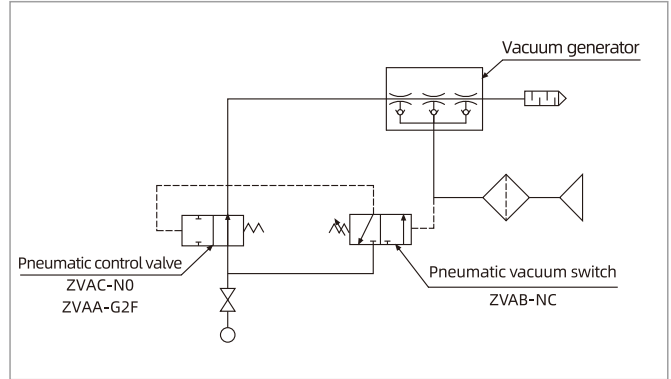
Multistage Vacuum Generator

Dimensions(mm)



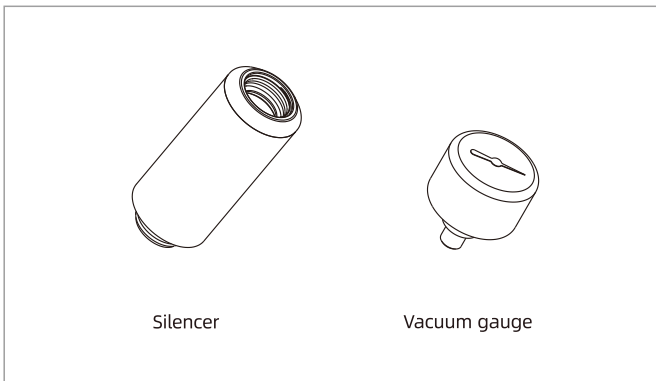
L type mounting bracket

Air circuit schematic diagram

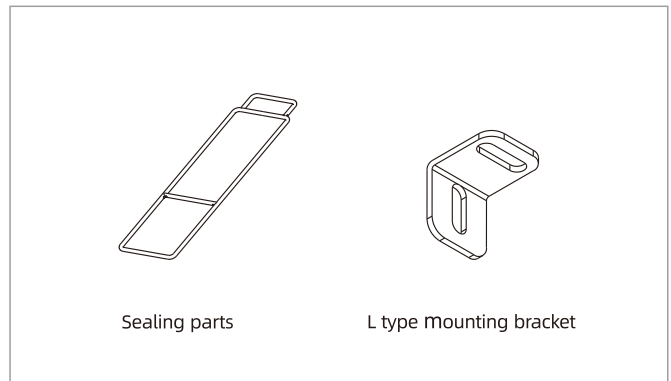


ES Energy saving system

Accessory selection



Mounting accessories



Mounting accessories

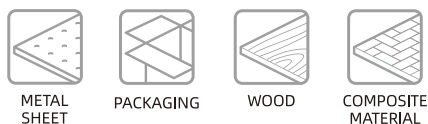
| Item | Model | Remark |
|------------------------|--|---|
| Silencer | ZSA-G8M | - |
| Vacuum gauge | ZPMR-V | - |
| Sealing ring | AMC50-R6 | AMC25, 50/1 AMC75, 100/2 AMC125, 150/3 |
| Mounting accessory kit | AMC50-R(2 brackets+ 4 Screws + 1 ϕ 8 one-touch fitting) | AMC25, 50-AA |
| Mounting accessory kit | AMC100-R(2 brackets+ 4 Screws + 1 ϕ 10 one-touch fitting) | AMC25, 50, 75, 100-CA / AMC25, 50, 75, 100-CC |
| Mounting accessory kit | AMC150-R(2 brackets+ 4 Screws + 1 ϕ 12 one-touch fitting) | AMC125, 150-CC |

◇ Note: The mounting accessory kit includes 2 L-type brackets and 4 screws for the connection plate BA and DB

AM/AL/AH Series

Multistage Vacuum Generator

AIRBEST



Features

- ◇ Energy-efficient multistage nozzle design
- ◇ It has a very strong suction capacity
- ◇ A variety of specifications of air supply port and vacuum port
- ◇ Energy-saving system(ES) is optional

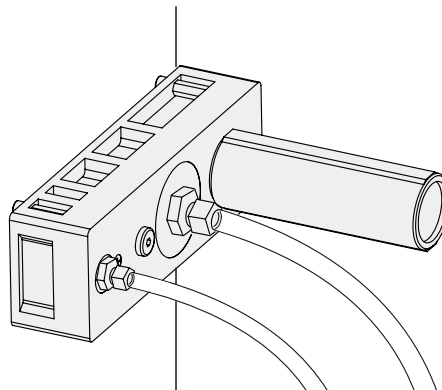
Advantages

- ◇ Quick evacuation in low vacuum level range, reduce cost and shorten working cycle
- ◇ It can produce large vacuum flow, handle all porous workpieces fast and safely
- ◇ Different thread specifications can be used
- ◇ Save compressed air consumption when handling airtight workpieces



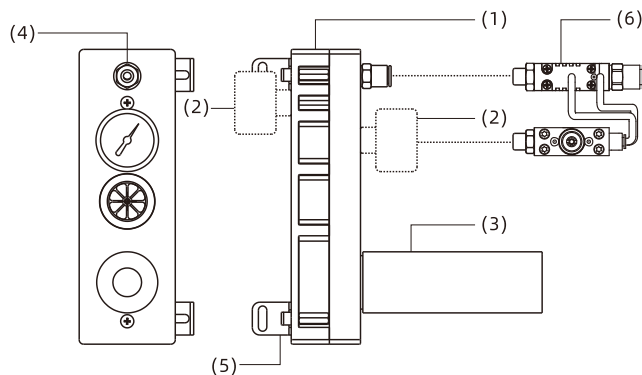
Applications

- ◇ The multistage vacuum generator is suitable for handling cartons, packaging materials and porous materials
- ◇ Used for working conditions requiring large vacuum flow, fast evacuation and less air consumption



Structure

- ◇ (1) The main body
- ◇ (2) Vacuum detecting port
- ◇ (3) Silencer
- ◇ (4) Air supply port
- ◇ (5) Mounting bracket
- ◇ (6) ES Energy-saving system



AM/AL/AH系列

多级真空发生器



选型规格 - AL系列

| 型号/规格 | 25 | 50 | 75 | 100 | 125 | 150 |
|---------------|----------------|----------------|-------------|--------------|--------------|--------------|
| AL□-D-N | AL25-D-N | AL50-D-N | AL75-D-N | AL100-D-N | AL125-D-N | AL150-D-N |
| AL□-D-N-A | AL25-D-N-A | AL50-D-N-A | AL75-D-N-A | AL100-D-N-A | AL125-D-N-A | AL150-D-N-A |
| AL□-D-N-A-ES | AL25-D-N-A-ES | AL50-D-N-A-ES | - | - | - | - |
| AL□-B-N | AL25-B-N | AL50-B-N | AL75-B-N | AL100-B-N | AL125-B-N | AL150-B-N |
| AL□-B-N-A | AL25-B-N-A | AL50-B-N-A | AL75-B-N-A | AL100-B-N-A | AL125-B-N-A | AL150-B-N-A |
| AL□-AD-N | AL25-AD-N | AL50-AD-N | AL75-AD-N | AL100-AD-N | AL125-AD-N | AL150-AD-N |
| AL□-AD-N-A | AL25-AD-N-A | AL50-AD-N-A | AL75-AD-N-A | AL100-AD-N-A | AL125-AD-N-A | AL150-AD-N-A |
| AL□-AD-N-A-ES | AL25-AD-N-A-ES | AL50-AD-N-A-ES | - | - | - | - |
| AL□-E-N | AL25-E-N | AL50-E-N | AL75-E-N | AL100-E-N | AL125-E-N | AL150-E-N |
| AL□-E-N-A | AL25-E-N-A | AL50-E-N-A | AL75-E-N-A | AL100-E-N-A | AL125-E-N-A | AL150-E-N-A |

选型规格 - AH系列

| 型号/规格 | 40 | 120 |
|---------------|----------------|--------------|
| AH□-D-N | AH40-D-N | AH120-D-N |
| AH□-D-N-A | AH40-D-N-A | AH120-D-N-A |
| AH□-D-N-A-ES | AH40-D-N-A-ES | - |
| AH□-B-N | AH40-B-N | AH120-B-N |
| AH□-B-N-A | AH40-B-N-A | AH120-B-N-A |
| AH□-AD-N | AH40-AD-N | AH120-AD-N |
| AH□-AD-N-A | AH40-AD-N-A | AH120-AD-N-A |
| AH□-AD-N-A-ES | AH40-AD-N-A-ES | - |
| AH□-E-N | AH40-E-N | AH120-E-N |
| AH□-E-N-A | AH40-E-N-A | AH120-E-N-A |

性能参数

| 产品型号 | 额定供气压力 bar | 最大真空度 -kPa | 最大真空流量 NL/min | 空气耗气量 NL/min | 噪音 dB(A) | 工作温度 ℃ | 单重 g | 推荐软管直径mm | |
|-------|---------------|---------------|------------------|-----------------|-------------|-----------|---------|---------------|----------------|
| | | | | | | | | (软管外径) 供气口 | (钢丝管内径) 真空口 |
| AL25 | 6.0 | 81 | 360 | 105 | 81 | -10~80 | 675 | φ8 | φ19 |
| AL50 | 6.0 | 81 | 640 | 215 | 81 | -10~80 | 675 | φ10 | φ19 |
| AL75 | 6.0 | 81 | 850 | 320 | 81 | -10~80 | 837 | φ10 | φ25 |
| AL100 | 6.0 | 81 | 990 | 390 | 82 | -10~80 | 837 | φ10 | φ25 |
| AL125 | 6.0 | 81 | 1,170 | 480 | 82 | -10~80 | 1,075 | φ12 | φ32 |
| AL150 | 6.0 | 81 | 1,230 | 620 | 81 | -10~80 | 1,075 | φ12 | φ32 |
| AH40 | 6.0 | 99.8 | 150 | 155 | 81 | -10~80 | 675 | φ10 | φ19 |
| AH120 | 6.0 | 100.8 | 530 | 440 | 81 | -10~80 | 837 | φ12 | φ19 |

AM/AL/AH系列

多级真空发生器



型号规格

AM 25L - AD - N - A - ES
 ① ② ③ ④ ⑤ ⑥

| ① 产品系列 | ② 规格 | ③ 连接板规格 | ④ 密封件材质 | ⑤ 止回阀选型 | ⑥ 控制装置 |
|--------------------------|-------------------------------|---------|------------------------|--------------------|-----------------------------|
| AM - 基本型 (-92kPa) | 25L 50L 75L 100L 125L 150L | D B | N - 丁腈橡胶 E - 三元乙丙橡胶 | 空白 - 默认规格, 无止回阀 | 空白 - 默认规格, 无控制装置 |
| AL - 流量型 (-81kPa) | 25 50 75 100 125 150 | AD E | F - 氟橡胶 | A - 带止回阀 | ES - 节能系统 只适用于AM-25L/50L |
| AH - 高真空型 (-100.8kPa) | 40 120 | (见附表一) | | | AL-25/50 AH-40 |

连接板规格附表一

| 连接板规格 | 供气口 ⁽¹⁾ | 真空口 ⁽²⁾ | 排气口 ⁽³⁾ | 连接板材质 | 适合发生器型号 |
|-------|--------------------|--------------------|--------------------|-------|----------------------------|
| D | NPSF1/8 | G3/4 | G3/4 | PPS | AM25-100、AL25-100、AH40-120 |
| B | NPSF1/8 | NPT3/4 | NPT3/4 | PPS | |
| AD | G1/4 | G3/4 | G3/4 | 铝合金 | |
| E | NPT1/4 | NPT3/4 | NPT3/4 | 铝合金 | |
| D | G1/4 | G1" | G1" | PPS | AM125-150、AL125-150 |
| B | NPT1/4 | NPT1" | NPT1" | PPS | |
| AD | G1/4 | G1" | G1" | 铝合金 | |
| E | NPT1/4 | NPT1" | NPT1" | 铝合金 | |

选型规格 - AM系列

| 型号/规格 | 25L | 50L | 75L | 100L | 125L | 150L |
|---------------|-----------------|-----------------|--------------|---------------|---------------|---------------|
| AM□-D-N | AM25L-D-N | AM50L-D-N | AM75L-D-N | AM100L-D-N | AM125L-D-N | AM150L-D-N |
| AM□-D-N-A | AM25L-D-N-A | AM50L-D-N-A | AM75L-D-N-A | AM100L-D-N-A | AM125L-D-N-A | AM150L-D-N-A |
| AM□-D-N-A-ES | AM25L-D-N-A-ES | AM50L-D-N-A-ES | - | - | - | - |
| AM□-B-N | AM25L-B-N | AM50L-B-N | AM75L-B-N | AM100L-B-N | AM125L-B-N | AM150L-B-N |
| AM□-B-N-A | AM25L-B-N-A | AM50L-B-N-A | AM75L-B-N-A | AM100L-B-N-A | AM125L-B-N-A | AM150L-B-N-A |
| AM□-AD-N | AM25L-AD-N | AM50L-AD-N | AM75L-AD-N | AM100L-AD-N | AM125L-AD-N | AM150L-AD-N |
| AM□-AD-N-A | AM25L-AD-N-A | AM50L-AD-N-A | AM75L-AD-N-A | AM100L-AD-N-A | AM125L-AD-N-A | AM150L-AD-N-A |
| AM□-AD-N-A-ES | AM25L-AD-N-A-ES | AM50L-AD-N-A-ES | - | - | - | - |
| AM□-E-N | AM25L-E-N | AM50L-E-N | AM75L-E-N | AM100L-E-N | AM125L-E-N | AM150L-E-N |
| AM□-E-N-A | AM25L-E-N-A | AM50L-E-N-A | AM75L-E-N-A | AM100L-E-N-A | AM125L-E-N-A | AM150L-E-N-A |

AM/AL/AH Series

Multistage Vacuum Generator

How to order

AM 25L - AD - N - A - ES
 ① ② ③ ④ ⑤ ⑥

| ① Series | ② Specification | ③ Connection plate | ④ Sealing | ⑤ Non-return valve | ⑥ Control device |
|--|-------------------------------|--------------------|---------------------|--|--|
| AM - Universal type (-92kPa) | 25L 50L 75L 100L 125L 150L | D B | N - NBR E - EPDM | Nil - Default, without non-return valve A - With non-return valve | Nil - Default, without control device |
| AL - Large vacuum flow type (-81kPa) | 25 50 75 100 125 150 | AD E | F - Fluorine rubber | | PVD - Supply valve + Break valve |
| AH - High vacuum level type (-100.8kPa) | 40 120 | (Refer to table1) | | | ES - Energy-saving system only for AM-25L/50L AL-25/50 AH-40 |

Connection plate table1

| Connection plate | Air supply port (1) | Vacuum port (2) | Exhaust port (3) | Connection plate material | Applicable vacuum generator |
|------------------|---------------------|-----------------|------------------|---------------------------|-----------------------------|
| D | NPSF1/8 | G3/4 | G3/4 | PPS | AM25-100、AL25-100、AH40-120 |
| B | NPSF1/8 | NPT3/4 | NPT3/4 | PPS | |
| AD | G1/4 | G3/4 | G3/4 | Aluminum alloy | |
| E | NPT1/4 | NPT3/4 | NPT3/4 | Aluminum alloy | |
| D | G1/4 | G1" | G1" | PPS | AM125-150、AL125-150 |
| B | NPT1/4 | NPT1" | NPT1" | PPS | |
| AD | G1/4 | G1" | G1" | Aluminum alloy | |
| E | NPT1/4 | NPT1" | NPT1" | Aluminum alloy | |

Selection - AM series

| Model/ Specification | 25L | 50L | 75L | 100L | 125L | 150L |
|----------------------|-----------------|-----------------|---------------|----------------|----------------|----------------|
| AM□-D-N | AM25L-D-N | AM50L-D-N | AM75L-D-N | AM100L-D-N | AM125L-D-N | AM150L-D-N |
| AM□-D-N-A | AM25L-D-N-A | AM50L-D-N-A | AM75L-D-N-A | AM100L-D-N-A | AM125L-D-N-A | AM150L-D-N-A |
| AM□-D-N-A-ES | AM25L-D-N-A-ES | AM50L-D-N-A-ES | - | - | - | - |
| AM□-B-N | AM25L-B-N | AM50L-B-N | AM75L-B-N | AM100L-B-N | AM125L-B-N | AM150L-B-N |
| AM□-B-N-A | AM25L-B-N-A | AM50L-B-N-A | AM75L-B-N-A | AM100L-B-N-A | AM125L-B-N-A | AM150L-B-N-A |
| AM□-AD-N | AM25L-AD-N | AM50L-AD-N | AM75L-AD-N | AM100L-AD-N | AM125L-AD-N | AM150L-AD-N |
| AM□-AD-N-A | AM25L-AD-N-A | AM50L-AD-N-A | AM75L-AD-N-A | AM100L-AD-N-A | AM125L-AD-N-A | AM150L-AD-N-A |
| AM□-AD-N-A-ES | AM25L-AD-N-A-ES | AM50L-AD-N-A-ES | - | - | - | - |
| AM□-E-N | AM25L-E-N | AM50L-E-N | AM75L-E-N | AM100L-E-N | AM125L-E-N | AM150L-E-N |
| AM□-E-N-A | AM25L-E-N-A | AM50L-E-N-A | AM75L-E-N-A | AM100L-E-N-A | AM125L-E-N-A | AM150L-E-N-A |
| AM□-E-N-PVD | AM25L-E-N-PVD | AM50L-E-N-PVD | AM75L-E-N-PVD | AM100L-E-N-PVD | AM125L-E-N-PVD | AM150L-E-N-PVD |

AM/AL/AH Series

Multistage Vacuum Generator



Selection - AL series

| Model/ Specification | 25 | 50 | 75 | 100 | 125 | 150 |
|-------------------------|----------------|----------------|--------------|---------------|---------------|---------------|
| AL□-D-N | AL25-D-N | AL50-D-N | AL75-D-N | AL100-D-N | AL125-D-N | AL150-D-N |
| AL□-D-N-A | AL25-D-N-A | AL50-D-N-A | AL75-D-N-A | AL100-D-N-A | AL125-D-N-A | AL150-D-N-A |
| AL□-D-N-A-ES | AL25-D-N-A-ES | AL50-D-N-A-ES | - | - | - | - |
| AL□-B-N | AL25-B-N | AL50-B-N | AL75-B-N | AL100-B-N | AL125-B-N | AL150-B-N |
| AL□-B-N-A | AL25-B-N-A | AL50-B-N-A | AL75-B-N-A | AL100-B-N-A | AL125-B-N-A | AL150-B-N-A |
| AL□-AD-N | AL25-AD-N | AL50-AD-N | AL75-AD-N | AL100-AD-N | AL125-AD-N | AL150-AD-N |
| AL□-AD-N-A | AL25-AD-N-A | AL50-AD-N-A | AL75-AD-N-A | AL100-AD-N-A | AL125-AD-N-A | AL150-AD-N-A |
| AL□-AD-N-A-ES | AL25-AD-N-A-ES | AL50-AD-N-A-ES | - | - | - | - |
| AL□-E-N | AL25-E-N | AL50-E-N | AL75-E-N | AL100-E-N | AL125-E-N | AL150-E-N |
| AL□-E-N-A | AL25-E-N-A | AL50-E-N-A | AL75-E-N-A | AL100-E-N-A | AL125-E-N-A | AL150-E-N-A |
| AL□-E-N-PVD | AL25-E-N-PVD | AL50-E-N-PVD | AL75-E-N-PVD | AL100-E-N-PVD | AL125-E-N-PVD | AL150-E-N-PVD |

Selection - AH series

| Model/ Specification | 40 | 120 |
|-------------------------|----------------|---------------|
| AH□-D-N | AH40-D-N | AH120-D-N |
| AH□-D-N-A | AH40-D-N-A | AH120-D-N-A |
| AH□-D-N-A-ES | AH40-D-N-A-ES | - |
| AH□-B-N | AH40-B-N | AH120-B-N |
| AH□-B-N-A | AH40-B-N-A | AH120-B-N-A |
| AH□-AD-N | AH40-AD-N | AH120-AD-N |
| AH□-AD-N-A | AH40-AD-N-A | AH120-AD-N-A |
| AH□-AD-N-A-ES | AH40-AD-N-A-ES | - |
| AH□-E-N | AH40-E-N | AH120-E-N |
| AH□-E-N-A | AH40-E-N-A | AH120-E-N-A |
| AH□-E-N-PVD | AH40-E-N-PVD | AH120-E-N-PVD |

Technical parameters

| Model | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia. mm | |
|-------|-------------------------------------|------------------------------|-------------------------------|------------------------------|-------------------------|------------------------------|-------------|--------------------------------------|--|
| | | | | | | | | (Hose outer dia.) Air supply port | (Wired hose inner dia.) Vacuum port |
| AL25 | 6.0 | 81 | 360 | 105 | 81 | -10~80 | 675 | φ8 | φ19 |
| AL50 | 6.0 | 81 | 640 | 215 | 81 | -10~80 | 675 | φ10 | φ19 |
| AL75 | 6.0 | 81 | 850 | 320 | 81 | -10~80 | 837 | φ10 | φ25 |
| AL100 | 6.0 | 81 | 990 | 390 | 82 | -10~80 | 837 | φ10 | φ25 |
| AL125 | 6.0 | 81 | 1,170 | 480 | 82 | -10~80 | 1,075 | φ12 | φ32 |
| AL150 | 6.0 | 81 | 1,230 | 620 | 81 | -10~80 | 1,075 | φ12 | φ32 |
| AH40 | 6.0 | 99.8 | 150 | 155 | 81 | -10~80 | 675 | φ10 | φ19 |
| AH120 | 6.0 | 100.8 | 530 | 440 | 81 | -10~80 | 837 | φ12 | φ19 |

AM/AL/AH Series

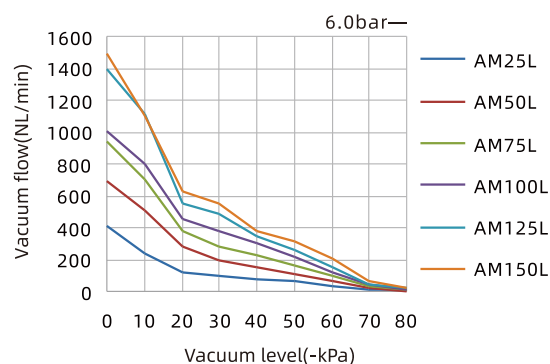
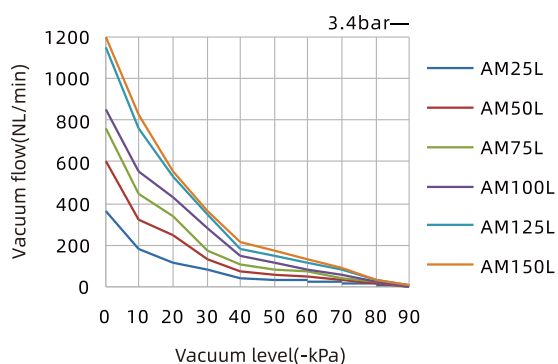
Multistage Vacuum Generator

Technical parameters

| Model | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia. mm (Hose outer dia.) Air supply port | Recommended hose dia. mm (Wired hose inner dia.) Vacuum port |
|--------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------|---|---|
| AM25L | 3.4 | 92 | 360 | 116 | 80 | -10~80 | 675 | φ8 | φ19 |
| AM50L | 3.4 | 92 | 600 | 230 | 81 | -10~80 | 675 | φ8 | φ19 |
| AM75L | 3.4 | 92 | 760 | 365 | 81 | -10~80 | 837 | φ10 | φ25 |
| AM100L | 3.4 | 92 | 850 | 445 | 81 | -10~80 | 837 | φ10 | φ25 |
| AM125L | 3.4 | 92 | 1,150 | 545 | 82 | -10~80 | 1,075 | φ12 | φ32 |
| AM150L | 3.4 | 92 | 1,200 | 655 | 82 | -10~80 | 1,075 | φ12 | φ32 |
| AM25L | 6.0 | 89 | 420 | 185 | 80 | -10~80 | 675 | φ8 | φ19 |
| AM50L | 6.0 | 89 | 700 | 370 | 81 | -10~80 | 675 | φ8 | φ19 |
| AM75L | 6.0 | 89 | 950 | 610 | 81 | -10~80 | 837 | φ10 | φ25 |
| AM100L | 6.0 | 89 | 1,010 | 720 | 81 | -10~80 | 837 | φ10 | φ25 |
| AM125L | 6.0 | 89 | 1,400 | 780 | 82 | -10~80 | 1,075 | φ12 | φ32 |
| AM150L | 6.0 | 89 | 1,500 | 810 | 82 | -10~80 | 1,075 | φ12 | φ32 |

Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|-------|-------|-----|-----|-----|-----|------|------|------|------|------------------------|
| AM25L | 3.4 | 116 | 360 | 180 | 115 | 80 | 43 | 30 | 22.5 | 15.5 | 7.5 | 21.2 | 92 |
| AM50L | 3.4 | 230 | 600 | 320 | 250 | 135 | 75 | 60 | 46 | 30 | 13 | 1.5 | 92 |
| AM75L | 3.4 | 365 | 760 | 445 | 340 | 175 | 110 | 85 | 70 | 43 | 20 | 1.8 | 92 |
| AM100L | 3.4 | 445 | 850 | 550 | 430 | 280 | 145 | 115 | 85 | 60 | 28 | 2.2 | 92 |
| AM125L | 3.4 | 545 | 1,150 | 760 | 530 | 350 | 180 | 148 | 115 | 78 | 34.5 | 3.5 | 92 |
| AM150L | 3.4 | 655 | 1,200 | 830 | 550 | 360 | 215 | 170 | 130 | 90 | 36 | 5 | 92 |
| AM25L | 6.0 | 185 | 420 | 240 | 125 | 100 | 82 | 65 | 38 | 12.5 | 3.5 | - | 89 |
| AM50L | 6.0 | 370 | 700 | 510 | 290 | 195 | 160 | 115 | 70 | 22 | 8 | - | 89 |
| AM75L | 6.0 | 610 | 950 | 710 | 380 | 285 | 230 | 170 | 100 | 32 | 11 | - | 89 |
| AM100L | 6.0 | 720 | 1,010 | 800 | 460 | 385 | 310 | 215 | 125 | 42 | 15.5 | - | 89 |
| AM125L | 6.0 | 780 | 1,400 | 1,120 | 560 | 490 | 355 | 260 | 150 | 50 | 25 | - | 89 |
| AM150L | 6.0 | 810 | 1,500 | 1,110 | 630 | 560 | 385 | 315 | 210 | 65 | 26 | - | 89 |



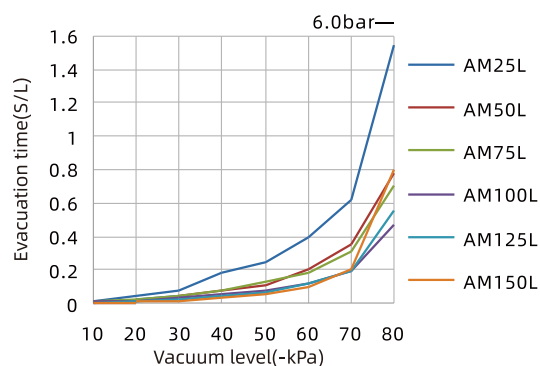
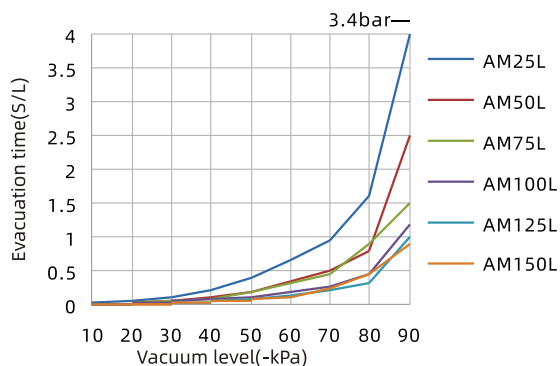
AM/AL/AH Series

Multistage Vacuum Generator



Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------------------------|
| AM25L | 3.4 | 116 | 0.022 | 0.060 | 0.110 | 0.210 | 0.400 | 0.650 | 0.950 | 1.600 | 4.000 | 92 |
| AM50L | 3.4 | 230 | 0.014 | 0.031 | 0.060 | 0.100 | 0.200 | 0.340 | 0.500 | 0.800 | 2.500 | 92 |
| AM75L | 3.4 | 365 | 0.012 | 0.029 | 0.058 | 0.095 | 0.180 | 0.310 | 0.460 | 0.890 | 1.500 | 92 |
| AM100L | 3.4 | 445 | 0.010 | 0.025 | 0.043 | 0.075 | 0.110 | 0.190 | 0.270 | 0.450 | 1.200 | 92 |
| AM125L | 3.4 | 545 | 0.006 | 0.015 | 0.029 | 0.052 | 0.085 | 0.145 | 0.202 | 0.330 | 1.00 | 92 |
| AM150L | 3.4 | 655 | 0.005 | 0.013 | 0.027 | 0.045 | 0.070 | 0.105 | 0.230 | 0.460 | 0.900 | 92 |
| AM25L | 6.0 | 185 | 0.018 | 0.050 | 0.080 | 0.018 | 0.250 | 0.400 | 0.620 | 1.550 | - | 89 |
| AM50L | 6.0 | 370 | 0.010 | 0.022 | 0.048 | 0.080 | 0.110 | 0.200 | 0.350 | 0.780 | - | 89 |
| AM75L | 6.0 | 610 | 0.009 | 0.019 | 0.045 | 0.075 | 0.130 | 0.180 | 0.310 | 0.700 | - | 89 |
| AM100L | 6.0 | 720 | 0.007 | 0.018 | 0.038 | 0.055 | 0.080 | 0.120 | 0.190 | 0.470 | - | 89 |
| AM125L | 6.0 | 780 | 0.005 | 0.013 | 0.026 | 0.045 | 0.062 | 0.115 | 0.194 | 0.560 | - | 89 |
| AM150L | 6.0 | 810 | 0.003 | 0.009 | 0.014 | 0.03 | 0.060 | 0.095 | 0.200 | 0.800 | - | 89 |



Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|-------|-----|-----|-----|-----|-----|-----|----|------------------------|
| AL25 | 6.0 | 105 | 360 | 196 | 135 | 85 | 45 | 36 | 27 | 17 | 81 |
| AL50 | 6.0 | 215 | 640 | 320 | 205 | 145 | 95 | 65 | 45 | 25 | 81 |
| AL75 | 6.0 | 320 | 850 | 430 | 320 | 190 | 130 | 105 | 65 | 40 | 81 |
| AL100 | 6.0 | 390 | 990 | 580 | 460 | 300 | 185 | 130 | 95 | 52 | 81 |
| AL125 | 6.0 | 480 | 1,170 | 720 | 541 | 350 | 200 | 150 | 125 | 65 | 81 |
| AL150 | 6.0 | 620 | 1,230 | 760 | 560 | 410 | 210 | 160 | 148 | 85 | 81 |

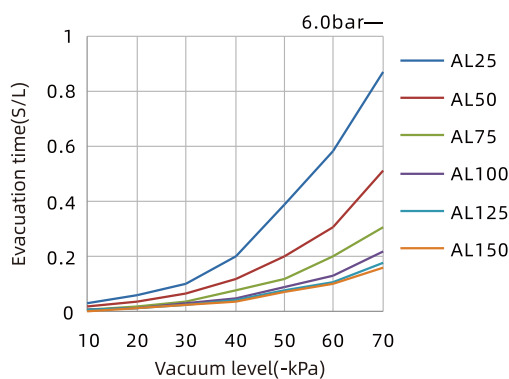
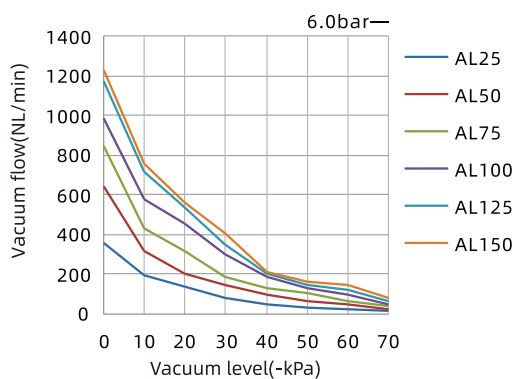
AM/AL/AH Series

Multistage Vacuum Generator



Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|-------|-------|-------|-------|-------|-------|-------|------------------------|
| AL25 | 6.0 | 105 | 0.030 | 0.060 | 0.100 | 0.200 | 0.390 | 0.580 | 0.870 | 81 |
| AL50 | 6.0 | 215 | 0.018 | 0.039 | 0.066 | 0.120 | 0.200 | 0.310 | 0.510 | 81 |
| AL75 | 6.0 | 320 | 0.010 | 0.020 | 0.040 | 0.080 | 0.120 | 0.200 | 0.310 | 81 |
| AL100 | 6.0 | 390 | 0.008 | 0.017 | 0.032 | 0.050 | 0.090 | 0.130 | 0.220 | 81 |
| AL125 | 6.0 | 480 | 0.006 | 0.016 | 0.026 | 0.045 | 0.078 | 0.110 | 0.180 | 81 |
| AL150 | 6.0 | 620 | 0.005 | 0.014 | 0.024 | 0.040 | 0.071 | 0.100 | 0.160 | 81 |

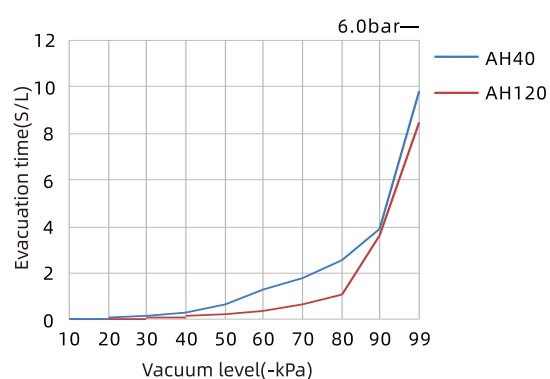
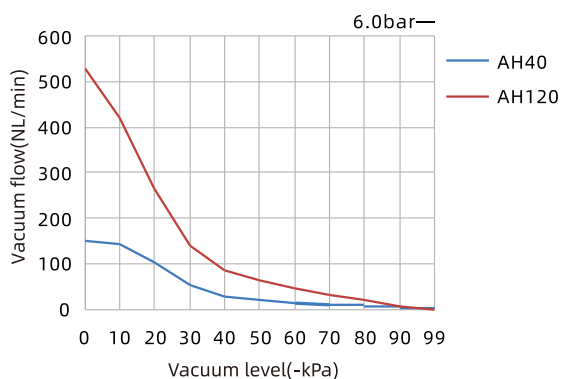


Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 99 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|-----|-----|-----|-------|------|------|------|------|------|-----|-----|------------------------|
| AH40 | 6.0 | 155 | 150 | 145 | 105 | 52.5 | 27.5 | 20.5 | 15.0 | 8.5 | 5.5 | 3.0 | 0.2 | 99.8 |
| AH120 | 6.0 | 440 | 530 | 420 | 265 | 141.0 | 85.0 | 65.0 | 45.0 | 33.0 | 21.5 | 6.0 | 0.5 | 100.8 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 99 | Max. vacuum level -kPa |
|-------|-------------------------|------------------------|------|------|------|------|------|------|------|------|------|-----|------------------------|
| AH40 | 6.0 | 155 | 0.04 | 0.08 | 0.18 | 0.32 | 0.64 | 1.30 | 1.80 | 2.60 | 3.90 | 9.8 | 99.8 |
| AH120 | 6.0 | 440 | 0.02 | 0.04 | 0.08 | 0.14 | 0.25 | 0.38 | 0.66 | 1.08 | 3.60 | 8.5 | 100.8 |

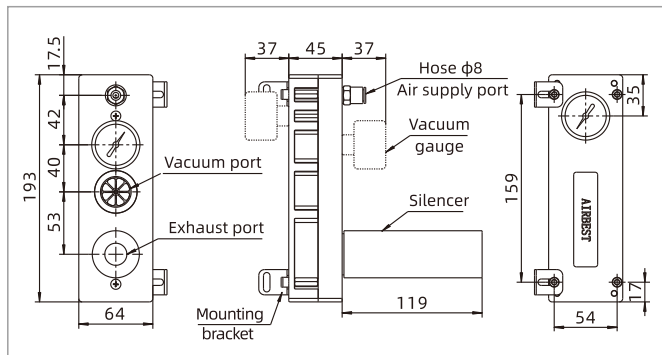


AM/AL/AH Series

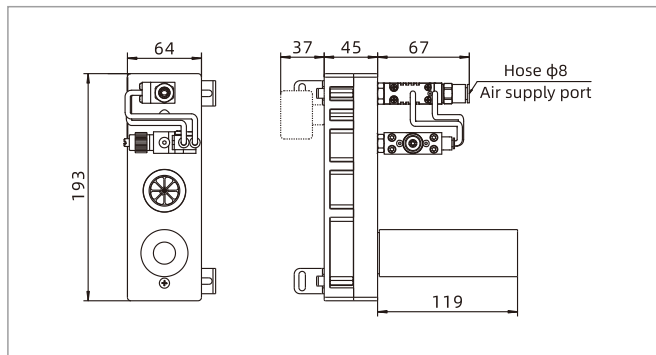
Multistage Vacuum Generator



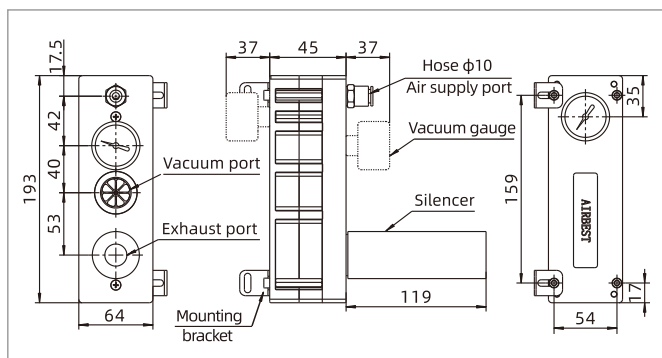
Dimensions(mm)



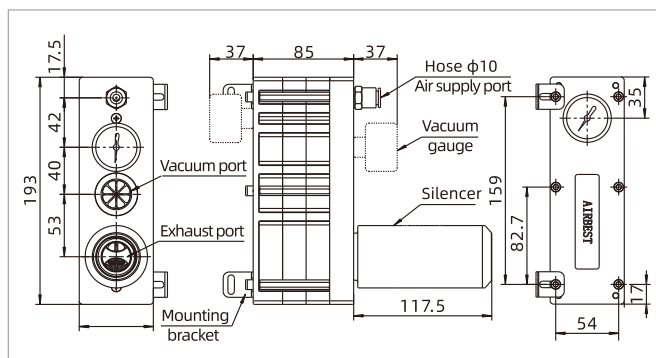
AM/AL25-50 AH40



AM/AL25-50-N-A-ES



AM/AL75-100

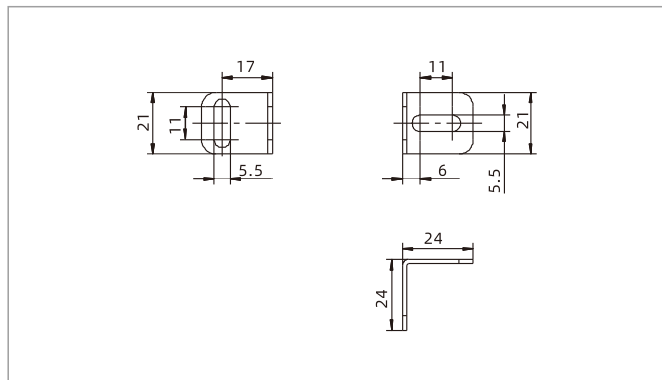


AM/AL125-150

AM/AL/AH Series

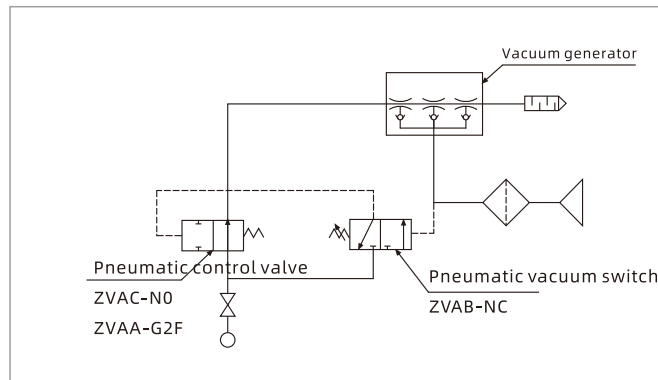
Multistage Vacuum Generator

Dimensions(mm)



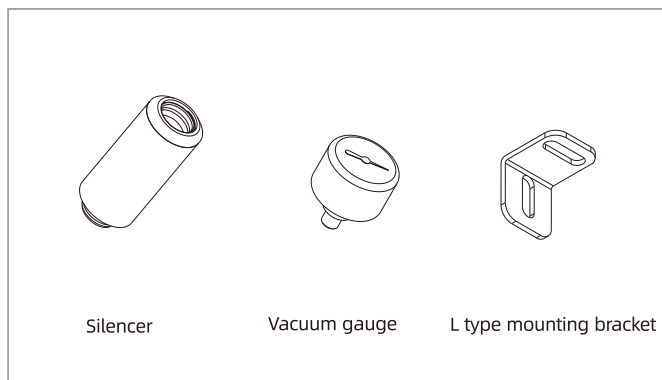
L type mounting bracket

Air circuit schematic diagram

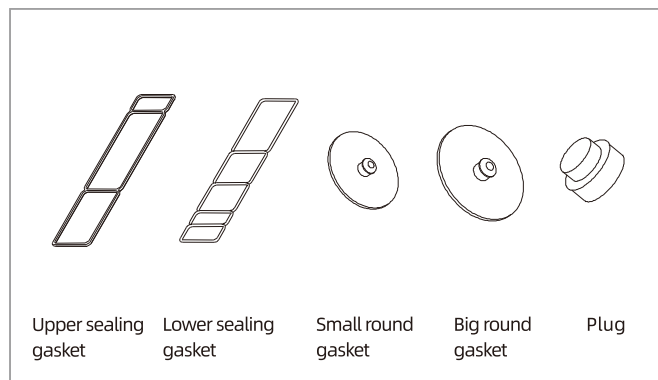


ES Energy-saving system

Accessories



Mounting accessories



Repair kits-Sealing kits

| Item | Model | Applicable vacuum generator |
|------------------------|--|-----------------------------|
| Silencer | ZSA-G6M | AM25-50, AL25-50, AH40 |
| Vacuum gauge | ZPMR-V | AM25-50, AL25-50, AH40 |
| Sealing kits | AM50L-PK (1 Upper sealing gasket+1 Lower sealing gasket+2 Small round gaskets+2 Plugs) | AM25-50, AL25-50, AH40 |
| Mounting accessory kit | AM50L-D-R (2 brackets+4 screws+1 G1/8 φ8 one-touch fitting) | AM25-50, AL25-50, AH40 |
| Mounting accessory kit | AM50L-E-R (2 brackets+4 screws+1 G1/4 φ8 one-touch fitting) | AM25-50, AL25-50, AH40 |
| Silencer | ZSA-G6M | AM75-100, AL75-100, AH120 |
| Vacuum gauge | ZPMR-V | AM75-100, AL75-100, AH120 |
| Sealing kits | AM100L-PK (1 Upper sealing gasket+2 Lower sealing gaskets+2 Small round gaskets+4 Plugs) | AM75-100, AH120 |
| Sealing kits | AL100-PK (1 Upper sealing gasket+2 Lower sealing gaskets+1 Small round gasket+1 Big round gasket+ 4 Plugs) | AL75-100 |
| Mounting accessory kit | AM100L-D-R (2 brackets+4 screws+1 G1/8 φ10 one-touch fitting) | AM75-100, AL75-100, AH120 |
| Mounting accessory kit | AM100L-E-R (2 brackets+4 screws+1 G1/4 φ10 one-touch fitting) | AM75-100, AL75-100, AH120 |
| Silencer | ZSA-G8M | AM125-150, AL125-150 |
| Vacuum gauge | ZPMR-V | AM125-150, AL125-150 |
| Sealing kits | AM150L-PK (1 Upper sealing gasket+3 Lower sealing gaskets+1 Small round gasket+1 Big round gasket+6 Plugs) | AM125-150, AL125-150 |
| Mounting accessory kit | AM150L-R (2 brackets+4 screws+1 G1/4 φ12 one-touch fitting) | AM125-150, AL125-150 |

◇ Note: The mounting accessory kit includes 2 L-type brackets and 4 screws for the connection plate B and E

AMD Series

Large Flow Vacuum Generator



UNIVERSAL

Features

- ◇ Built-in vacuum cartridge, greatly improve the energy consumption ratio
- ◇ Suitable connection specifications can be configured according to different vacuum flow requirements
- ◇ Various connection specifications can meet different requirements

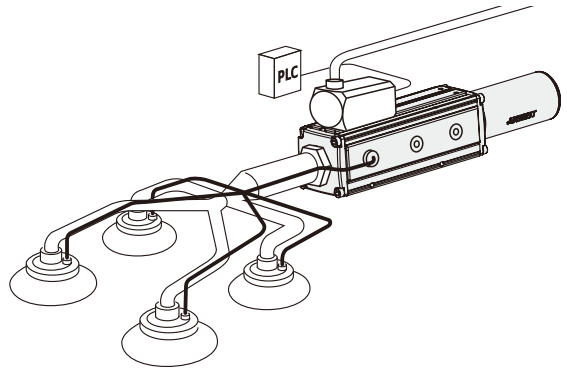
Advantages

- ◇ Easy installation, easy maintenance, it can be replaced by users themselves
- ◇ Various connection specifications can meet different customized requirements
- ◇ Multistage vacuum generator, the housing is made of aluminum alloy



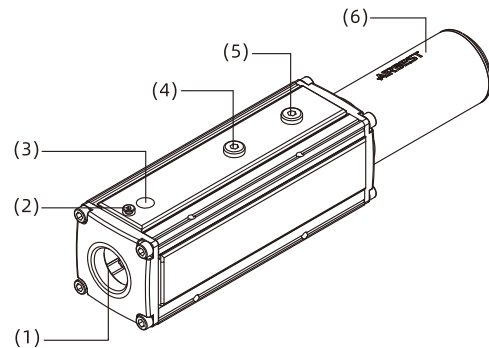
Applications

- ◇ Suitable for multi-station vacuum grasping applications
- ◇ Suitable for vacuum evacuation occasions in pharmaceutical and food industry



Structure

- ◇ (1) Vacuum port
- ◇ (2) Release port
- ◇ (3) Air supply port
- ◇ (4) Vacuum port
- ◇ (5) Exhaust port
- ◇ (6) Silencer



AMD Series

Large Flow Vacuum Generator

How to order

AMD - S 3 - LG8 - G8
 ① ② ③ ④ ⑤

| ① Series | ② Performance | ③ Specification | ④ Connection plate specification | ⑤ Vacuum port specification |
|----------|-----------------------|-----------------|---|-----------------------------|
| AMD | X - High vacuum level | 1 | LG8 - Straight exhaust, Air supply port: G1/4 | G8 - Vacuum port G1 |
| | S - Large vacuum flow | 2 | Vacuum detecting port: G1/8, | G6 - Vacuum port G3/4 |
| | | 3 | Exhaust detecting port: G1 | |
| | | 4 | LG6 - Side exhaust, Air supply port: G1/4 | |
| | | | Vacuum detecting port: G1/8, | |
| | | | Exhaust port: G3/4 | |

Technical parameters

| Model | Air supply pressure range bar | Working temperature °C | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Recommended hose dia. mm | |
|--------|-------------------------------|------------------------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|-----------------------------------|-------------------------------------|
| | | | | | | | | (Hose outer dia.) Air supply port | (Wired hose inner dia.) Vacuum port |
| AMD-X1 | 4.0~7.0 | -10~80 | 5.0 | 95 | 354 | 130 | 63~72 | ≥φ8 | ≥φ25 |
| AMD-X2 | 4.0~7.0 | -10~80 | 5.0 | 95 | 700 | 260 | 63~72 | ≥φ8 | ≥φ25 |
| AMD-X3 | 4.0~7.0 | -10~80 | 5.0 | 95 | 980 | 390 | 63~72 | ≥φ10 | ≥φ45 |
| AMD-X4 | 4.0~7.0 | -10~80 | 5.0 | 95 | 1,380 | 520 | 63~72 | ≥φ10 | ≥φ45 |
| AMD-S1 | 4.0~7.0 | -10~80 | 6.0 | 75 | 360 | 135 | 63~72 | ≥φ8 | ≥φ32 |
| AMD-S2 | 4.0~7.0 | -10~80 | 6.0 | 75 | 710 | 270 | 63~72 | ≥φ8 | ≥φ32 |
| AMD-S3 | 4.0~7.0 | -10~80 | 6.0 | 75 | 1,050 | 405 | 63~72 | ≥φ10 | ≥φ45 |
| AMD-S4 | 4.0~7.0 | -10~80 | 6.0 | 75 | 1,410 | 540 | 63~72 | ≥φ10 | ≥φ45 |

Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | Vacuum level (-kPa) | | | | | | | | | | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|---------------------|-----|-----|-----|-------|-------|-------|------|------|-----|------------------------|
| | | | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | |
| AMD-X1 | 5.0 | 135 | 354 | 180 | 120 | 78 | 43.8 | 34.8 | 25.8 | 19.2 | 10.8 | 1.8 | 95 |
| AMD-X2 | 5.0 | 270 | 700 | 360 | 240 | 156 | 87.6 | 69.6 | 51.6 | 38.4 | 21.6 | 3.6 | 95 |
| AMD-X3 | 5.0 | 405 | 980 | 540 | 360 | 234 | 131.4 | 104.4 | 77.4 | 57.6 | 32.4 | 5.4 | 95 |
| AMD-X4 | 5.0 | 540 | 1,380 | 720 | 480 | 312 | 175.2 | 139.2 | 103.2 | 76.8 | 43.2 | 7.2 | 95 |
| AMD-S1 | 6.0 | 130 | 360 | 210 | 156 | 102 | 54 | 36 | 30 | 21 | - | - | 75 |
| AMD-S2 | 6.0 | 260 | 710 | 420 | 312 | 204 | 108 | 72 | 60 | 42 | - | - | 75 |
| AMD-S3 | 6.0 | 390 | 1,050 | 630 | 468 | 306 | 162 | 108 | 90 | 66 | - | - | 75 |
| AMD-S4 | 6.0 | 520 | 1,410 | 840 | 624 | 408 | 216 | 144 | 120 | 84 | - | - | 75 |

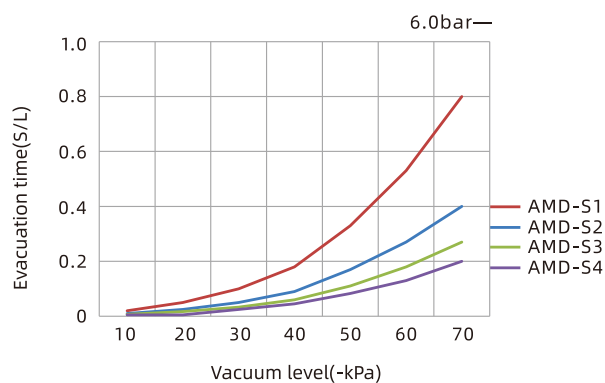
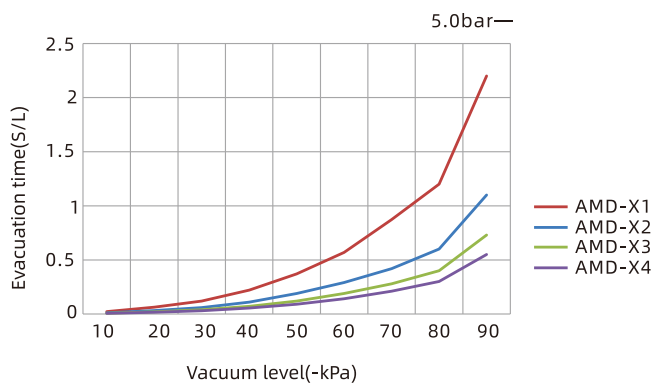
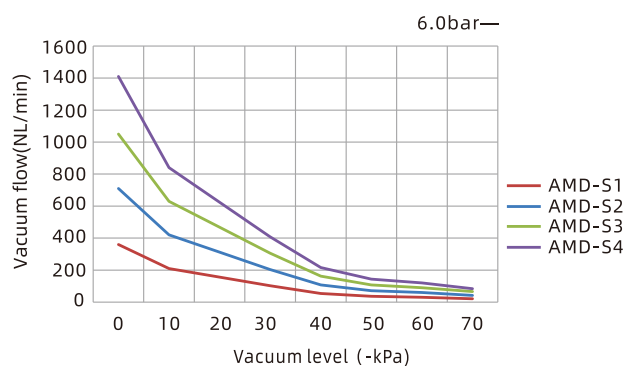
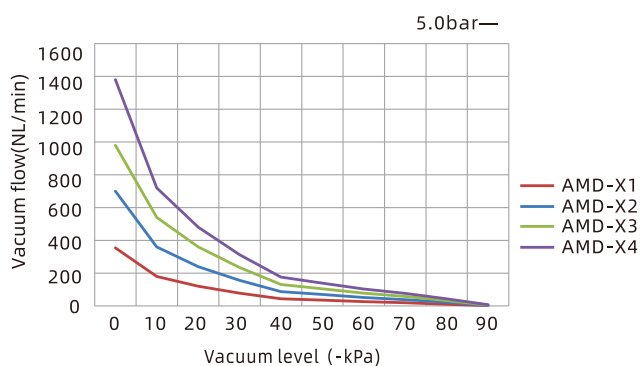
AMD Series

Large Flow Vacuum Generator



Evacuation time(s/L) to reach different vacuum levels(-kPa)

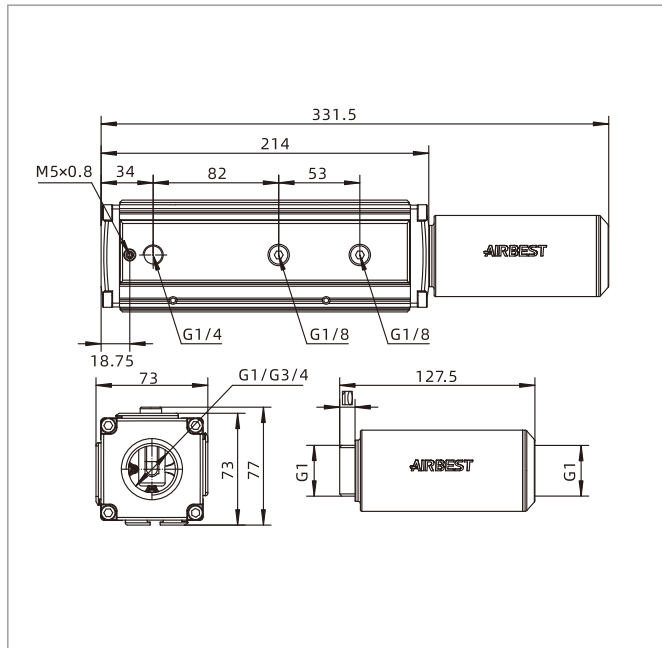
| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | Max. Vacuum level -kPa |
|--------|-------------------------|------------------------|-------|-------|-------|-------|-------|------|-------|-----|------|------------------------|
| AMD-X1 | 5.0 | 135 | 0.022 | 0.063 | 0.12 | 0.22 | 0.37 | 0.57 | 0.874 | 1.2 | 2.2 | 95 |
| AMD-X2 | 5.0 | 270 | 0.011 | 0.031 | 0.06 | 0.11 | 0.19 | 0.29 | 0.42 | 0.6 | 1.1 | 95 |
| AMD-X3 | 5.0 | 405 | 0.007 | 0.021 | 0.04 | 0.07 | 0.12 | 0.19 | 0.28 | 0.4 | 0.73 | 95 |
| AMD-X4 | 5.0 | 540 | 0.006 | 0.016 | 0.03 | 0.055 | 0.09 | 0.14 | 0.21 | 0.3 | 0.55 | 95 |
| AMD-S1 | 6.0 | 130 | 0.02 | 0.05 | 0.1 | 0.18 | 0.33 | 0.53 | 0.8 | - | - | 75 |
| AMD-S2 | 6.0 | 260 | 0.01 | 0.025 | 0.05 | 0.09 | 0.17 | 0.27 | 0.4 | - | - | 75 |
| AMD-S3 | 6.0 | 390 | 0.007 | 0.017 | 0.033 | 0.06 | 0.11 | 0.18 | 0.27 | - | - | 75 |
| AMD-S4 | 6.0 | 520 | 0.005 | 0.005 | 0.025 | 0.045 | 0.083 | 0.13 | 0.2 | - | - | 75 |



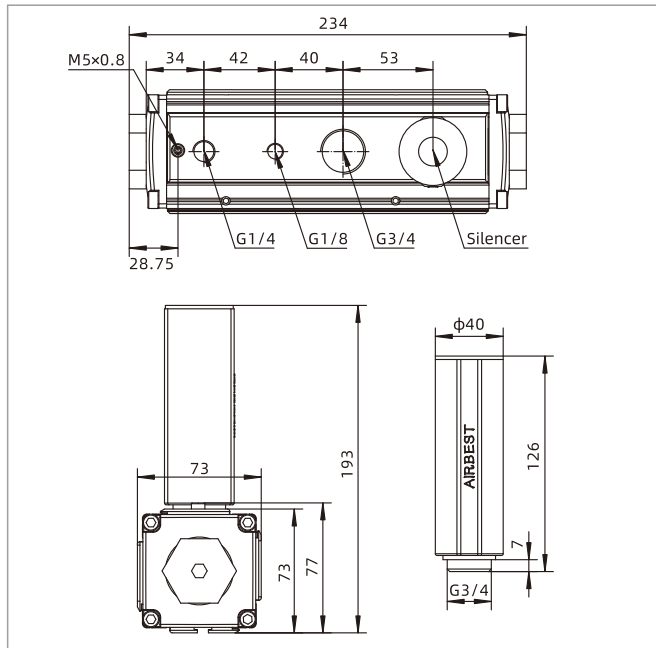
AMD Series

Large Flow Vacuum Generator

Dimensions(mm)

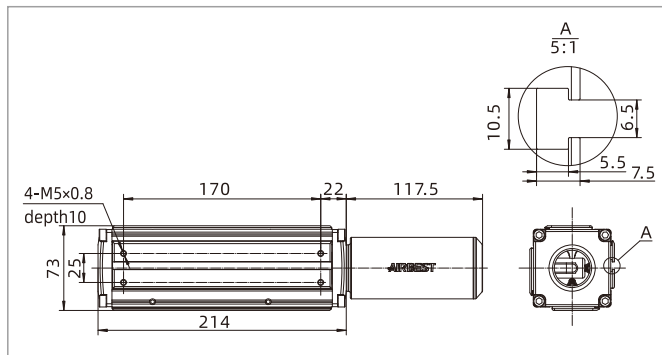


AMD-□-LG8-□ type (Straight exhaust)



AMD-□-LG6-□ type (Side exhaust)

Mounting dimensions(mm)



AZR Series

Mini Vacuum Generator

AIRBEST



ELECTRONICS



PLASTIC



Features

- ◇ Small size, light weight
- ◇ High vacuum level type and large vacuum flow type are optional
- ◇ The generator has vacuum breaking function itself
- ◇ Separate vacuum filter and mounting bracket are optional

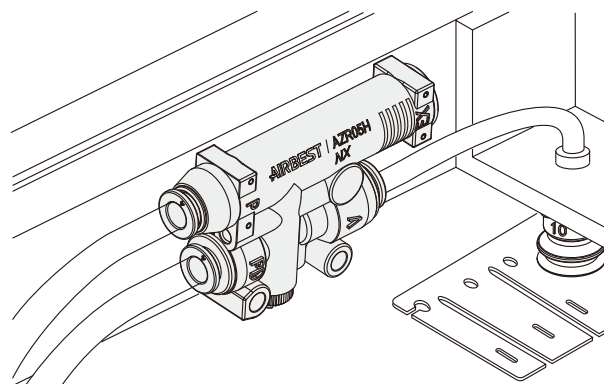
Advantages

- ◇ For the occasions with limited installation space and weight
- ◇ It can meet different requirements of vacuum flow in different working conditions
- ◇ There is no need for external control device, can quickly release the product
- ◇ Customers can choose freely according to the actual working conditions



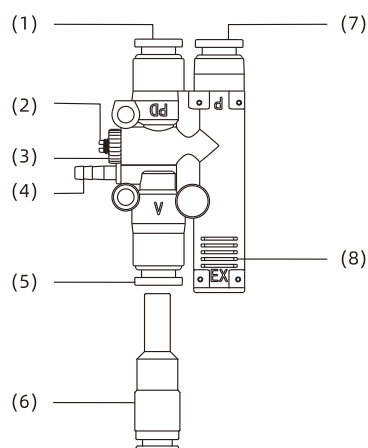
Applications

- ◇ Suitable for handling electronic components and other small workpieces
- ◇ Suitable for working occasions where quick picking and quick release are required



Structure

- ◇ (1) Release port
- ◇ (2) Vacuum release regulating valve
- ◇ (3) Lock nut
- ◇ (4) Vacuum detecting port
- ◇ (5) Vacuum port
- ◇ (6) Vacuum filter
- ◇ (7) Air supply port
- ◇ (8) Exhaust port



AZR Series

Mini Vacuum Generator

How to order

AZR 07 H - J - V - F
 ① ② ③ ④ ⑤ ⑥

| ① Series | ② Nozzle Diameter | ③ Specification | ④ Exhaust way | ⑤ Special specification | ⑥ Vacuum filter |
|----------|--|--|---|--|---|
| AZR | 05 - ϕ 0.5mm 07 - ϕ 0.7mm | H - High vacuum level type L - Large vacuum flow type | Nil - Direct exhaust J - Centralized exhaust | Nil - Standard type V - Vacuum detecting port | Nil - Standard type F - With vacuum filter |

Selection

| Model/ Nozzle Diameter | 05 | | 07 | |
|---------------------------|--------------|--------------|--------------|--------------|
| AZR□□ | AZR05H | AZR05L | AZR07H | AZR07L |
| AZR□□-J | AZR05H-J | AZR05L-J | AZR07H-J | AZR07L-J |
| AZR□□-J-F | AZR05H-J-F | AZR05L-J-F | AZR07H-J-F | AZR07L-J-F |
| AZR□□-J-V | AZR05H-J-V | AZR05L-J-V | AZR07H-J-V | AZR07L-J-V |
| AZR□□-J-V-F | AZR05H-J-V-F | AZR05L-J-V-F | AZR07H-J-V-F | AZR07L-J-V-F |
| AZR□□-V | AZR05H-V | AZR05L-V | AZR07H-V | AZR07L-V |
| AZR□□-V-F | AZR05H-V-F | AZR05L-V-F | AZR07H-V-F | AZR07L-V-F |
| AZR□□-F | AZR05H-F | AZR05L-F | AZR07H-F | AZR07L-F |

Technical parameters

| Model | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Max. break flow rate NL/min | Air consumption NL/min | Noise level dB(A) | Weight g | Air supply port P | Recommended hose dia. mm Vacuum port V |
|--------|-------------------------------|------------------------|-------------------------|-----------------------------|------------------------|-------------------|----------|-------------------|--|
| AZR05H | 5.0 | 88 | 7.0 | 40 | 11 | 80 | 19 | ϕ 4 | ϕ 4 |
| AZR07H | 5.0 | 88 | 12.5 | 40 | 22 | 80 | 20 | ϕ 6 | ϕ 6 |
| AZR05L | 5.0 | 58 | 12.0 | 40 | 11 | 70 | 19 | ϕ 4 | ϕ 4 |
| AZR07L | 5.0 | 58 | 20.0 | 40 | 22 | 70 | 20 | ϕ 6 | ϕ 6 |

◇ Note: Max. air supply pressure is 6.0 bar.

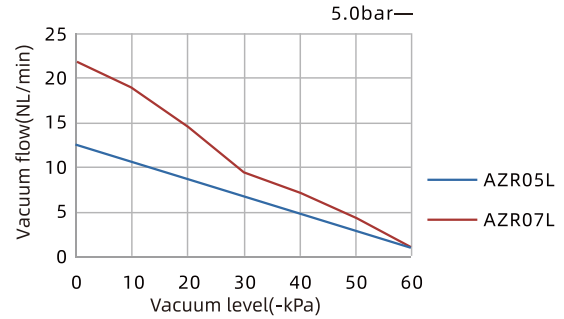
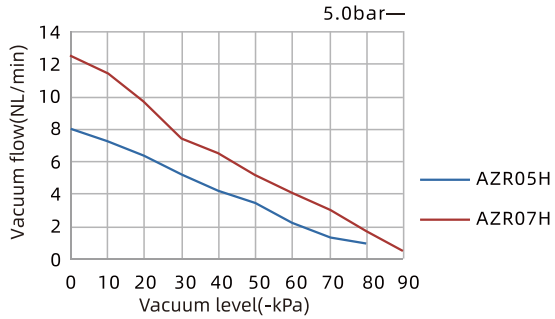
Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|------|------|------|-----|-----|-----|-----|-----|-----|------------------------|
| AZR05H | 5.0 | 11 | 8.0 | 7.3 | 6.3 | 5.2 | 4.2 | 3.4 | 2.2 | 1.4 | 1.0 | 88 |
| AZR07H | 5.0 | 22 | 12.5 | 11.5 | 9.7 | 7.4 | 6.5 | 5.2 | 4.1 | 3.0 | 1.7 | 88 |
| AZR05L | 5.0 | 11 | 12.5 | 10.5 | 8.7 | 6.9 | 5.0 | 2.9 | 1.0 | - | - | 58 |
| AZR07L | 5.0 | 22 | 22.0 | 19.1 | 14.5 | 9.4 | 7.2 | 4.3 | 1.0 | - | - | 58 |

AZR Series

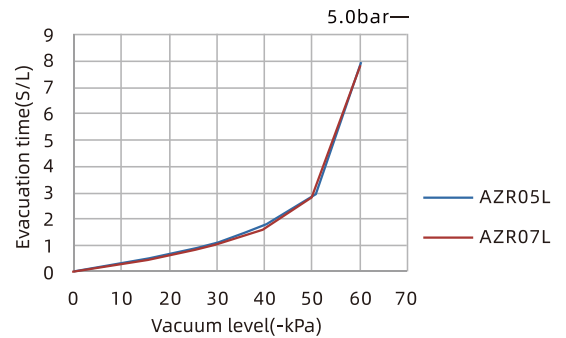
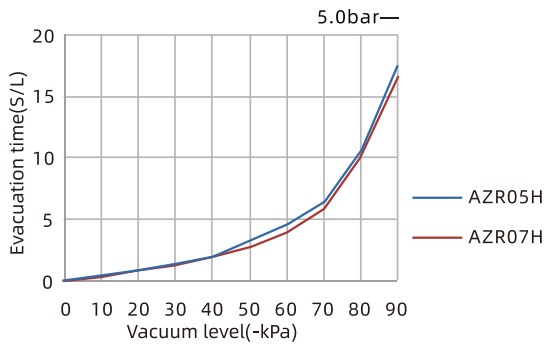
Mini Vacuum Generator

Vacuum flow(NL/min) at different vacuum levels(-kPa)

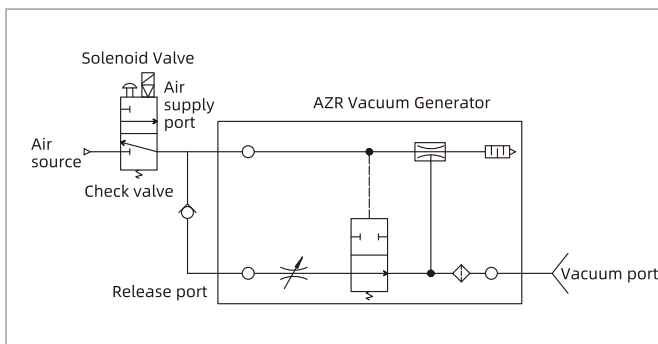


Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|------|------|------|------|-----|-----|-----|------|------------------------|
| AZR05H | 5.0 | 11 | 0.42 | 0.83 | 1.30 | 1.92 | 3.2 | 4.5 | 6.3 | 10.5 | 88 |
| AZR07H | 5.0 | 22 | 0.34 | 0.75 | 1.22 | 1.87 | 2.7 | 3.8 | 5.7 | 9.9 | 88 |
| AZR05L | 5.0 | 11 | 0.32 | 0.64 | 1.06 | 1.73 | 2.9 | 8.2 | - | - | 58 |
| AZR07L | 5.0 | 22 | 0.23 | 0.53 | 0.93 | 1.53 | 2.8 | 7.8 | - | - | 58 |



Air circuit schematic diagram



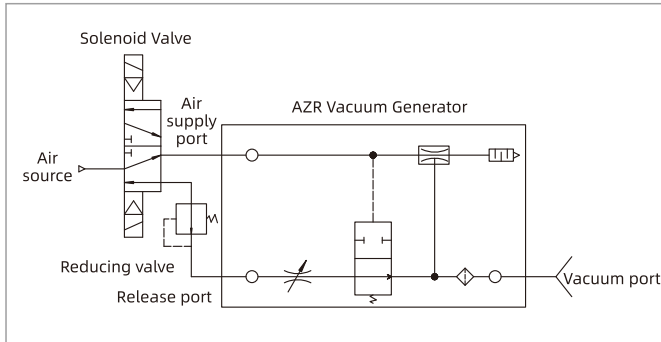
Vacuum release principle and attentions:

- ◇ 1. Close solenoid valve and stop air supply, open the release valve. The residual positive pressure air in the air circuit between check valve and release port flows into the vacuum circuit to release vacuum
- ◇ 2. Change the tube length between the check valve and release port to adjust the residual positive pressure air volume. In this way, the vacuum releasing time can be adjusted
- ◇ 3. The vacuum releasing flow of this way is small

AZR Series

Mini Vacuum Generator

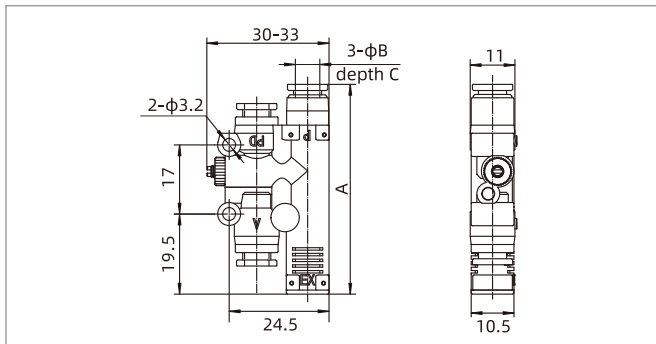
Air circuit schematic diagram



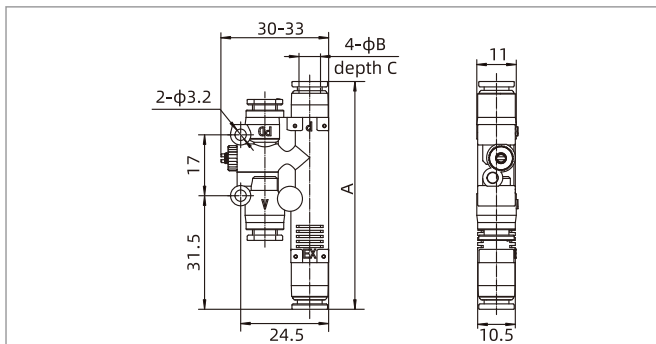
Vacuum release principle and attentions:

- ◇ 1. Close solenoid valve and stop air supply, open the release valve, and the positive pressure air flows directly into the vacuum circuit to release the vacuum
- ◇ 2. Can adjust the vacuum releasing time through controlling the air supply time of solenoid valve
- ◇ 3. Adjust the air releasing pressure through the reducing valve to avoid excessive pressure blowing away the workpiece
- ◇ 4. The air releasing pressure must be lower than air supply pressure of vacuum generator
- ◇ 5. The releasing flow and pressure can be adjusted freely as required

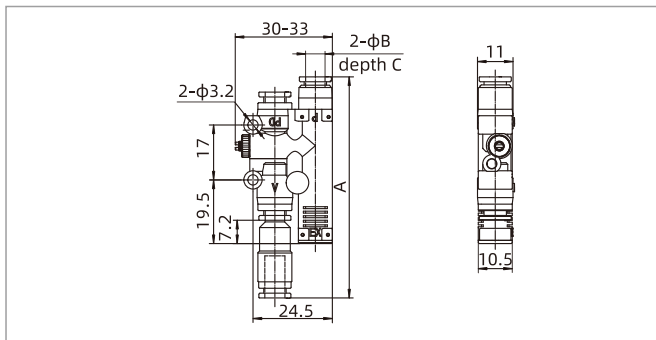
Dimensions(mm)



AZR□□



AZR□□-J



AZR□□-F

| Model/Size | A | B | C |
|------------|------|---|------|
| AZR05H | 49.5 | 4 | 10 |
| AZR05L | 49.5 | 4 | 10 |
| AZR07H | 51.5 | 6 | 12.5 |
| AZR07L | 51.5 | 6 | 12.5 |

◇ Note:"C" is insert depth

| Model/Size | A | B | C |
|------------|------|---|------|
| AZR05H-J | 61.5 | 4 | 10 |
| AZR05L-J | 61.5 | 4 | 10 |
| AZR07H-J | 63.5 | 6 | 12.5 |
| AZR07L-J | 63.5 | 6 | 12.5 |

◇ Note:"C" is insert depth

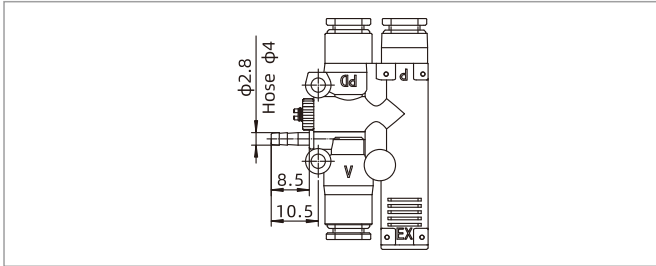
| Model/Size | A | B | C |
|------------|------|---|------|
| AZR05H-F | 65.5 | 4 | 10 |
| AZR05L-F | 65.5 | 4 | 10 |
| AZR07H-F | 68.8 | 6 | 12.5 |
| AZR07L-F | 68.8 | 6 | 12.5 |

◇ Note:"C" is insert depth

AZR Series

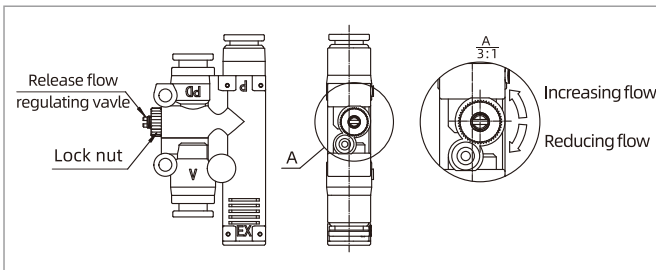
Mini Vacuum Generator

Dimensions(mm)



AZR□□-V

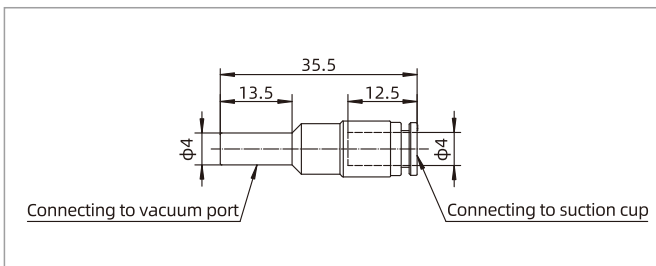
Vacuum release function



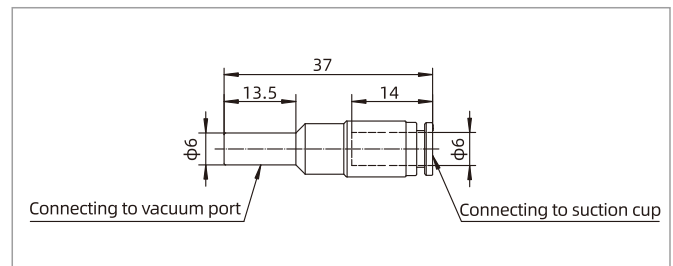
Vacuum releasing flow regulation:

- ◇ 1. Rotating clockwise the releasing flow regulating valve to reduce the releasing flow. Rotating counterclockwise the releasing flow regulating valve to increase the releasing flow
- ◇ 2. When regulation is finished, tighten the lock nut clockwise to fix the position of the regulating valve
- ◇ 3. The regulating valve has limited positions. When it can not be turned clockwise or counterclockwise, it means that the limit position has been reached

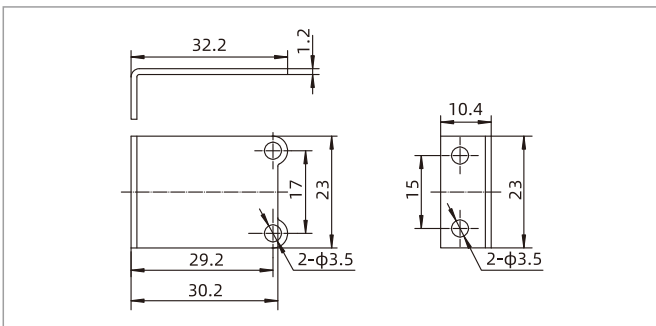
Repair kits dimensions(mm)



ZFD04 Vacuum filter



ZFD06 Vacuum filter



AZR-B Mounting bracket

| Item | Model | Applicable vacuum generator |
|------------------|-------|--------------------------------|
| Vacuum filter | ZFD04 | AZR05H, AZR05L |
| Vacuum filter | ZFD06 | AZR07H, AZR07L |
| Mounting bracket | AZR-B | AZR05H, AZR05L, AZR07H, AZR07L |

ABT Series

Mini Vacuum Generator



UNIVERSAL

Features

- ◇ Linear installation
- ◇ Long and thin plastic housing, compact size
- ◇ Quick plug connector for direct connection
- ◇ Optimal lateral direct exhaust design

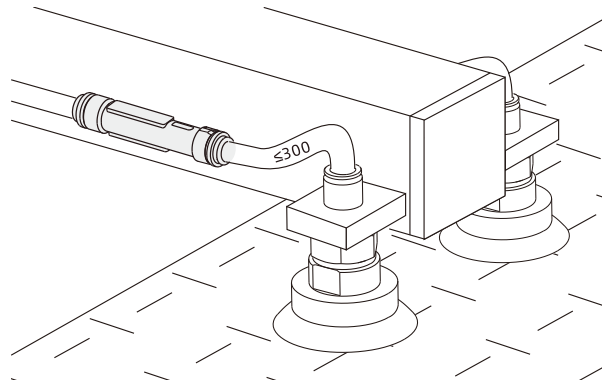
Advantages

- ◇ Can be connected to the hose directly
- ◇ Suitable for installation in narrow spaces
- ◇ Convenient connection, no additional installation accessories are required
- ◇ Minimize product noise



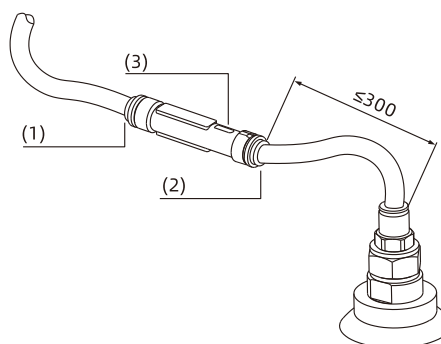
Applications

- ◇ The linear vacuum generator can be connected to the PU hose directly
- ◇ Suitable for the handling systems with limited space



Structure

- ◇ (1) Air supply port
- ◇ (2) Vacuum port
- ◇ (3) Exhaust port



ABT Series

Mini Vacuum Generator

How to order

ABT - T05

① ②

| ① Series | ② Specification |
|----------|---------------------------------------|
| ABT | S02 X10 T05 P12 X2.5 D16 S08 |

Technical parameters

| Model | Air supply pressure range bar | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia.(mm) | |
|----------|-------------------------------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------|---------------------------|-------------|
| | | | | | | | | | Air supply port | Vacuum port |
| ABT-S02 | 4.0~7.0 | 6.0 | 75 | 16.8 | 8 | 70 | 0~60 | 15 | φ6 | φ6 |
| ABT-T05 | 4.0~7.0 | 5.0 | 81 | 18 | 18.5 | 70 | 0~60 | 15 | φ6 | φ6 |
| ABT-X2.5 | 4.0~7.0 | 5.0 | 90 | 15.6 | 9.5 | 70 | 0~60 | 15 | φ6 | φ6 |
| ABT-S08 | 4.0~7.0 | 6.0 | 75 | 46 | 27 | 73 | 0~60 | 29 | φ8 | φ8 |
| ABT-X10 | 4.0~7.0 | 5.0 | 92 | 42 | 30 | 73 | 0~60 | 29 | φ8 | φ8 |
| ABT-P12 | 2.0~7.0 | 3.14 | 90 | 42 | 29 | 73 | 0~60 | 29 | φ8 | φ8 |
| ABT-D16 | 4.0~7.0 | 6.0 | 72 | 40 | 46 | 77 | 0~60 | 29 | φ8 | φ8 |

Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | Max. vacuum level -kPa | | | | | | | | | Max. vacuum level -kPa |
|----------|-------------------------|------------------------|------------------------|------|------|------|------|-----|-----|-----|-----|------------------------|
| | | | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | |
| ABT-S02 | 6.0 | 8 | 16.8 | 12.2 | 6.3 | 4.6 | 3.9 | 3.0 | 2.0 | - | - | 75 |
| ABT-T05 | 5.0 | 18.5 | 18 | 16.2 | 13.3 | 9.9 | 8.2 | 5.6 | 4.2 | 3.1 | 1.3 | 81 |
| ABT-X2.5 | 5.0 | 9.5 | 15.6 | 11.6 | 6.6 | 4 | 3.3 | 2.6 | 1.7 | - | - | 90 |
| ABT-S08 | 6.0 | 27 | 46 | 42 | 32.6 | 22.6 | 12 | 9.8 | 8.3 | 5.9 | - | 75 |
| ABT-X10 | 5.0 | 30 | 42 | 40 | 30.6 | 22.2 | 13.5 | 8.9 | 6.6 | 4.5 | 2 | 92 |
| ABT-P12 | 3.14 | 29 | 42 | 36 | 25.6 | 14.9 | 10.4 | 8.9 | 6.6 | 4.2 | 1.9 | 90 |
| ABT-D16 | 6.0 | 46 | 40 | 38 | 30.5 | 26.7 | 22 | 17 | 12 | 3.5 | - | 72 |

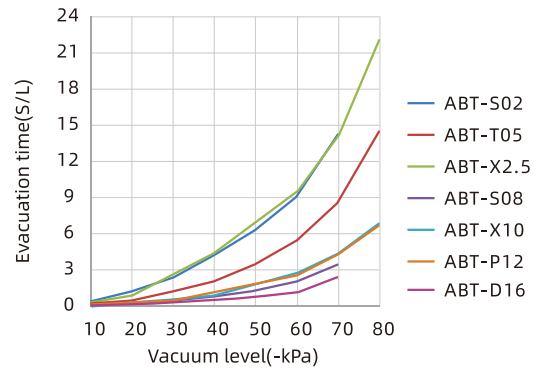
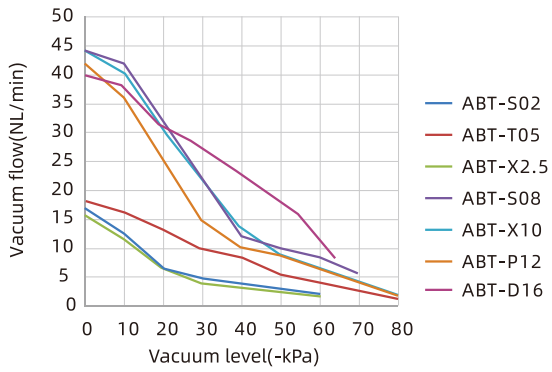
Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | Max. vacuum level -kPa | | | | | | | | | Max. vacuum level -kPa |
|----------|-------------------------|------------------------|------------------------|------|------|------|------|------|------|-------|----|------------------------|
| | | | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | | |
| ABT-S02 | 6.0 | 8 | 0.3 | 1.1 | 2.4 | 4.1 | 6.2 | 9 | 14.3 | - | 75 | |
| ABT-T05 | 5.0 | 18.5 | 0.18 | 0.52 | 1.11 | 1.98 | 3.35 | 5.45 | 8.5 | 14.6 | 81 | |
| ABT-X2.5 | 5.0 | 9.5 | 0.3 | 0.9 | 2.4 | 4.3 | 6.7 | 9.5 | 14.1 | 22.03 | 90 | |
| ABT-S08 | 6.0 | 27 | 0.07 | 0.2 | 0.39 | 0.74 | 1.35 | 2.14 | 3.35 | - | 75 | |
| ABT-X10 | 5.0 | 30 | 0.05 | 0.23 | 0.48 | 0.95 | 1.68 | 2.71 | 4.18 | 6.86 | 92 | |
| ABT-P12 | 3.14 | 29 | 0.12 | 0.29 | 0.59 | 1.07 | 1.86 | 2.66 | 4.33 | 6.72 | 90 | |
| ABT-D16 | 6.0 | 46 | 0.04 | 0.18 | 0.39 | 0.63 | 0.95 | 1.47 | 3.1 | - | 72 | |

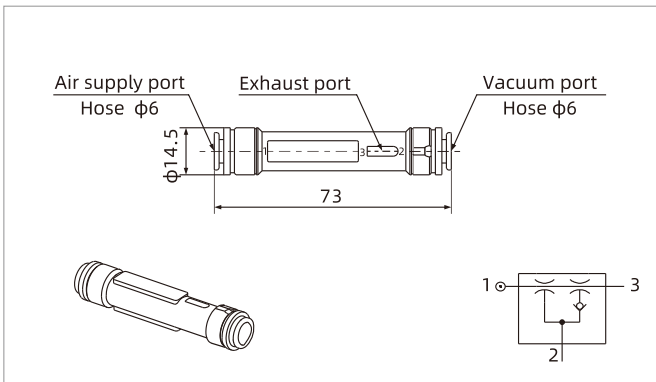
ABT Series

Mini Vacuum Generator

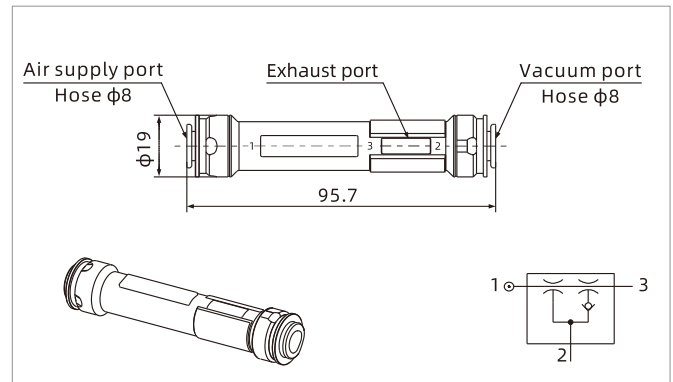
Technical parameters



Dimensions(mm)



ABT-S02/T05/X2.5



ABT-S08/X10/P12/D16

ABP Series

Vacuum Generator with Fast Blow-off



UNIVERSAL

Features

- ◇ Axial connection
- ◇ Plastic housing, compact size, light weight
- ◇ Connect plug-in fitting directly
- ◇ Optimal direct lateral exhaust design
- ◇ Built-in fast breaking device, no need of external drive

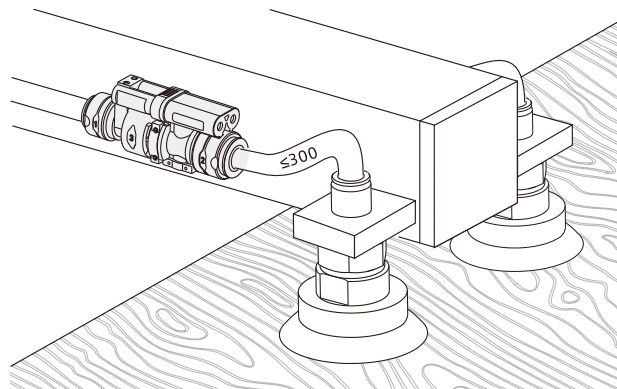
Advantages

- ◇ Connect hose directly
- ◇ Suitable for installing in narrow space
- ◇ Easy to mount, there is no need to add extra mounting accessories
- ◇ Reduce product noise most
- ◇ Release product fast



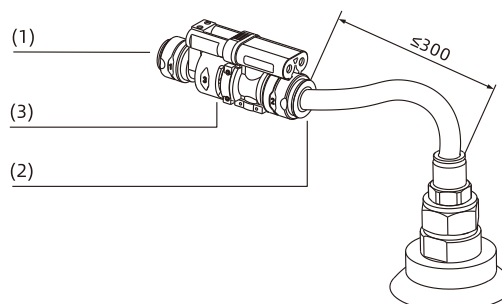
Applications

- ◇ The linear vacuum generator can be connected with the PU hose directly
- ◇ Suitable for the handling systems with limited space
- ◇ Suitable for occasions where there is no need of external drive and can automatically release workpiece fast
- ◇ Suitable for occasions where need to grip and release workpieces fastly, and there is requirement for light weight of whole equipment, etc.



Structure

- ◇ (1) Air supply port
- ◇ (2) Vacuum port
- ◇ (3) Exhaust port



ABP Series



Vacuum Generator with Fast Blow-off

How to order

ABP - 10

① ②

| | |
|---------------------------------|--|
| <input type="checkbox"/> Series | <input type="checkbox"/> Specification |
| ABP | 10 |

Technical parameters

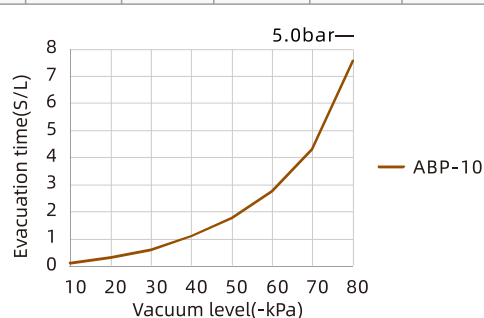
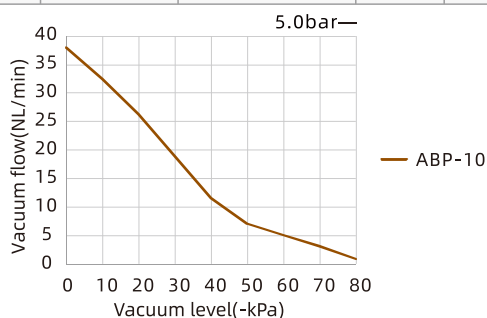
| Model | Air supply pressure range bar | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia.(mm) Air supply port P | Vacuum port V |
|--------|-------------------------------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------|---|---------------|
| ABP-10 | 4.0~7.0 | 5.0 | 81 | 38 | 38 | 70 | 0~60 | 34 | φ8 | φ10 |

Vacuum flow(NL/min) at different vacuum levels(-kPa)

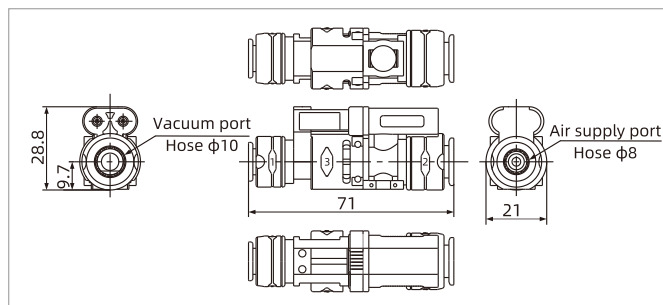
| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|------|------|------|------|------|-----|-----|-----|-----|------------------------|
| ABP-10 | 5.0 | 38 | 38.0 | 32.4 | 26.3 | 18.9 | 11.5 | 7.1 | 5.0 | 3.2 | 0.8 | 81 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|------|------|------|------|------|------|------|------|------------------------|
| ABP-10 | 5.0 | 38 | 0.12 | 0.32 | 0.61 | 1.08 | 1.76 | 2.73 | 4.29 | 7.58 | 81 |

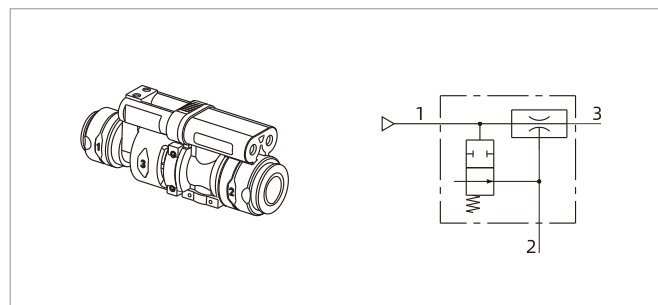


Dimensions(mm)



ABP-10

ABP-10 Air circuit schematic diagram



ABP-10

Note: 1. Air supply port, 2. Vacuum port, 3. Exhaust port

ABQ Series

Vacuum Generator with Fast Blow-off

AIRBEST



UNIVERSAL

Features

- ◇ Plastic housing, compact size and light weight
- ◇ Connect plug-in fitting directly
- ◇ Optimal direct lateral exhaust design
- ◇ Built-in fast blow-off device

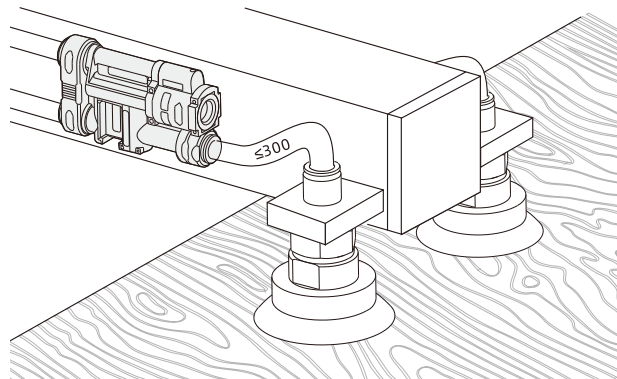
Advantages

- ◇ Suitable for installing in narrow space
- ◇ Easy installation, no need extra mounting accessory
- ◇ Minimize product noise
- ◇ Safe and reliable with fast blow-off system



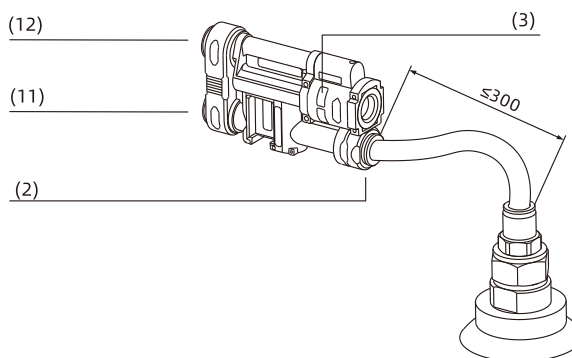
Applications

- ◇ Suitable for handling system with limited space
- ◇ Suitable for occasions where require safe and quick release of the workpieces
- ◇ Suitable for occasions where need to grip and release workpieces fastly, and there is requirement for light weight of whole equipment, etc.



Structure

- ◇ (11) Air supply port
- ◇ (12) Vacuum release port
- ◇ (2) Vacuum port
- ◇ (3) Exhaust port



ABQ Series

Vacuum Generator with Fast Blow-off

How to order

ABQ - 08

① ②

□ Series

□ Specification

ABQ

08

Technical parameters

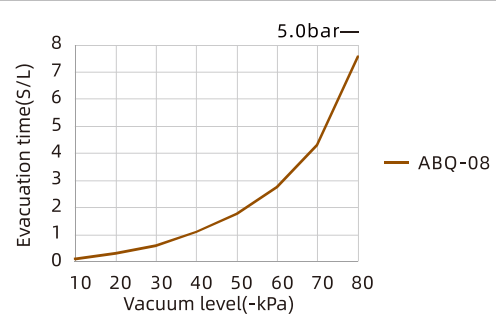
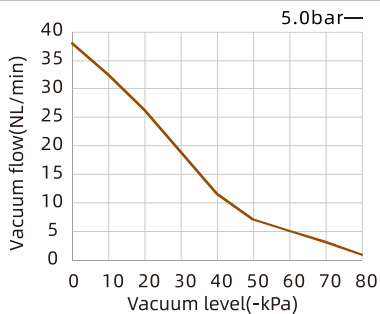
| Model | Air supply pressure range bar | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia.(mm) | |
|--------|-------------------------------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------|---------------------------|-------------|
| | | | | | | | | | Air supply port | Vacuum port |
| ABQ-08 | 4.0~7.0 | 5.0 | 81 | 38 | 38 | 70 | 0~60 | 55 | φ8 | φ8 |

Vacuum flow(NL/min) at different vacuum levels(-kPa)

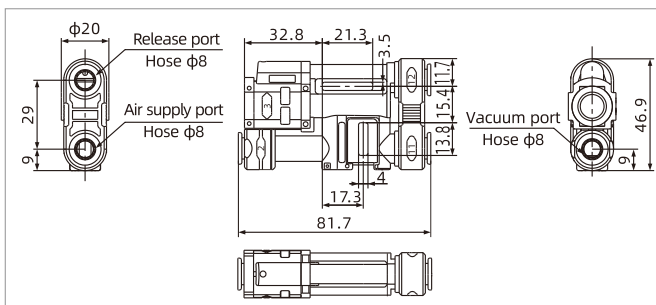
| Model | Air supply pressure range bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------------|------------------------|-------------------------------|------------------------|------|------|------|------|------|-----|-----|------------------------|
| | | | Air supply pressure range bar | Air consumption NL/min | 38.0 | 32.4 | 26.3 | 18.9 | 11.5 | 7.1 | 5.0 | |
| ABQ-08 | 5.0 | 38 | 38.0 | 32.4 | 26.3 | 18.9 | 11.5 | 7.1 | 5.0 | 3.2 | 0.8 | 81 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure range bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------------|------------------------|-------------------------------|------------------------|------|------|------|------|------|------|------------------------|
| | | | Air supply pressure range bar | Air consumption NL/min | 0.12 | 0.32 | 0.61 | 1.08 | 1.76 | 2.73 | |
| ABQ-08 | 5.0 | 38 | 0.12 | 0.32 | 0.61 | 1.08 | 1.76 | 2.73 | 4.29 | 7.58 | 81 |

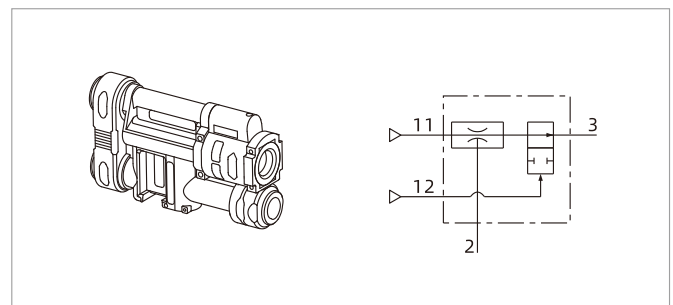


Dimensions(mm)



ABQ-08

ABQ-08 Air circuit schematic diagram



ABQ-08 Note: 11. Air supply port, 12. Release port, 3. Exhaust port, 2: Vacuum port

AZL Series

Multistage Vacuum Generator

AIRBEST



Features

- ◇ Multi-level and energy-efficient design
- ◇ Optional solenoid valve and pressure switch
- ◇ Built-in vacuum filter and silencer
- ◇ Vertical and lateral mounting holes for option

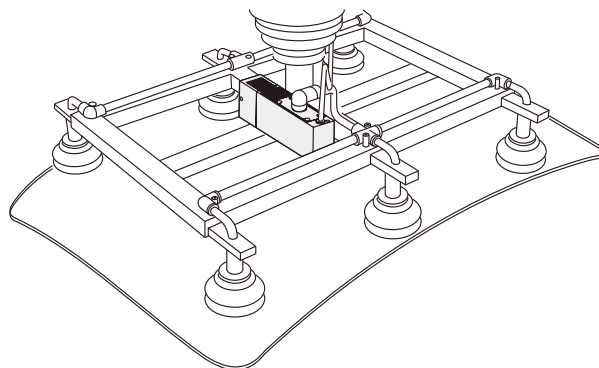
Advantages

- ◇ Vacuum flow can be increased, save air consumption and shorten working cycle
- ◇ Control function is optional, no need of separate external connection to save space and reduce cost
- ◇ Minimize noise, the filter element is replaceable
- ◇ A variety of installation ways are available



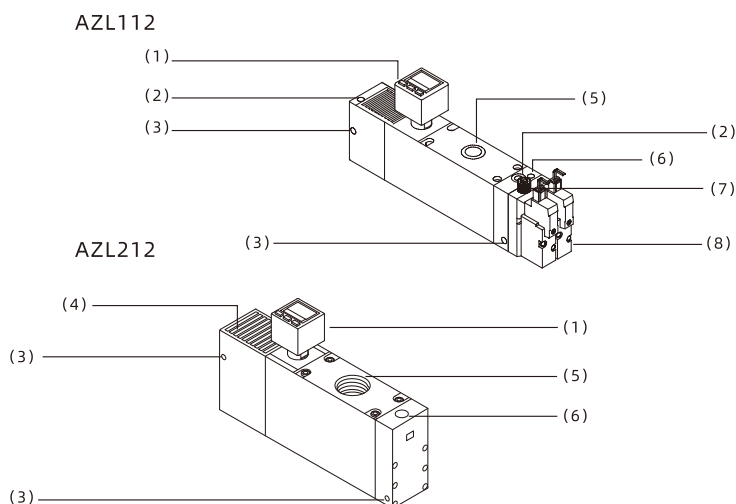
Applications

- ◇ Suitable for handling of cartons, metal sheet and plastics
- ◇ Suitable for occasions which require large vacuum flow, fast evacuation and low air consumption



Structure

- ◇ (1) Pressure switch
- ◇ (2) Vertical mounting hole
- ◇ (3) Lateral mounting hole
- ◇ (4) Exhaust port
- ◇ (5) Vacuum port
- ◇ (6) Air supply port
- ◇ (7) Vacuum release valve
- ◇ (8) Vacuum supply valve



AZL Series

Multistage Vacuum Generator

How to order

AZL 112 - A - DCN

① ② ③ ④

| ① Series | ② Nozzle diameter | ③ Control valve | ④ Digital vacuum pressure switch |
|----------|----------------------------------|---|---|
| AZL | 112 - 1×φ1.2mm 212 - 2×φ1.2mm | Nil - Without vacuum supply valve and vacuum release valve A - With vacuum supply valve and vacuum release valve | Nil - Default, without external vacuum port NP - With vacuum port Rc1/8, without pressure switch DCN - Compound pressure switch (-100.0~100.0kPa), 2NPN+V(1-5V) DCP - Compound pressure switch (-100.0~100.0kPa), 2PNP+V(1-5V) |

Selection-AZL112 Series

| Model/Control valve Nil- Without control valve | A - With vacuum supply valve +vacuum release valve |
|---|---|
| AZL112 | AZL112-A |
| AZL112-NP | AZL112-A-NP |
| AZL112-DCN | AZL112-A-DCN |
| AZL112-DCP | AZL112-A-DCP |

Selection-AZL212 Series

| Model/Control valve Nil- Without control valve | A - With vacuum supply valve +vacuum release valve |
|---|---|
| AZL212 | - |
| AZL212-NP | - |
| AZL212-DCN | - |
| AZL212-DCP | - |

Technical parameters

| Model | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Recommended hose dia.(mm) | |
|--------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|---------------------------|-----------------|
| | | | | | | | Air supply port (P) | Vacuum port (V) |
| AZL112 | 4.0 | 84 | 100 | 63 | 70 | 5~50 | φ6 | φ12 |
| AZL212 | 4.0 | 84 | 200 | 126 | 77 | 5~50 | φ8 | φ12 |

◇ Note: Max.operating pressure 7bar, recommended air supply pressure range 2-5bar. Noise level is measured by the vacuum generator with built-in silencer.

Vacuum flow(NL/min) at different vacuum levels(-kPa)

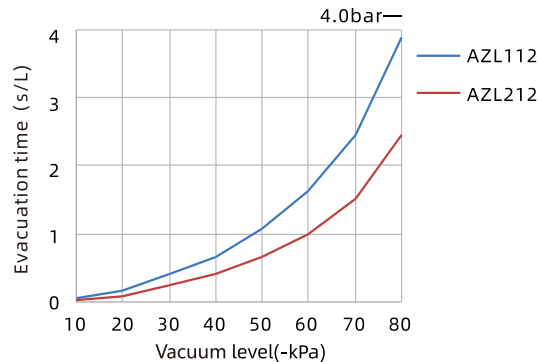
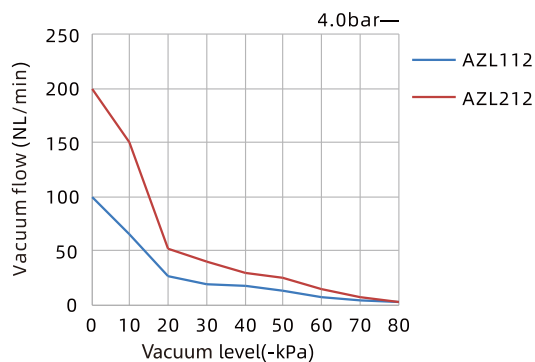
| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|-------|-------|------|------|------|------|------|-----|-----|------------------------|
| | | | | | | | | | | | | |
| AZL112 | 4.0 | 63 | 100.0 | 65.0 | 26.0 | 20.0 | 18.5 | 13.0 | 8.0 | 5.0 | 2.8 | 84 |
| AZL212 | 4.0 | 126 | 200.0 | 150.0 | 52.0 | 40.0 | 30.0 | 25.0 | 15.0 | 8.0 | 3.0 | 84 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|------|------|------|------|------|------|------|------|------------------------|
| | | | | | | | | | | | |
| AZL112 | 4.0 | 63 | 0.05 | 0.17 | 0.40 | 0.67 | 1.07 | 1.63 | 2.46 | 3.9 | 84 |
| AZL212 | 4.0 | 126 | 0.02 | 0.08 | 0.25 | 0.42 | 0.65 | 0.98 | 1.52 | 2.46 | 84 |

AZL Series

Multistage Vacuum Generator

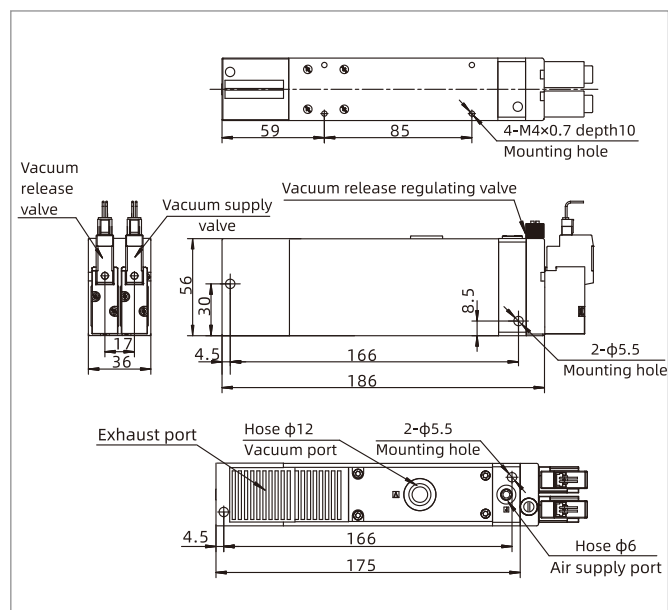


Technical parameters- Control valve

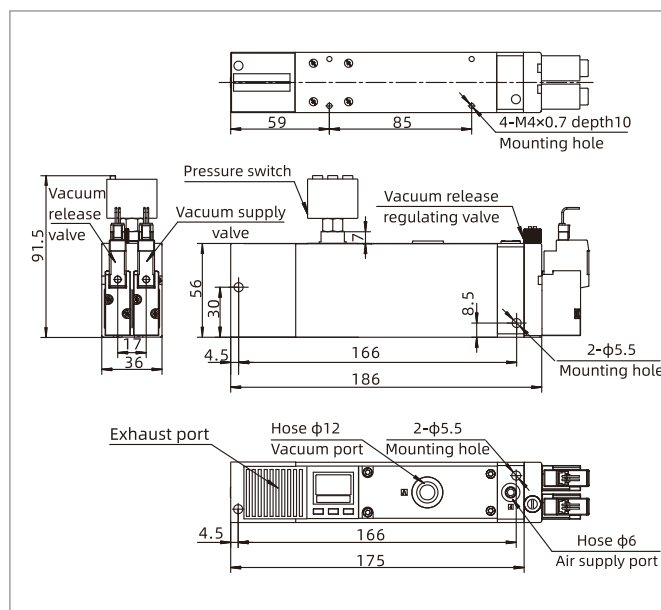
| | |
|-------------------------------|--|
| Type of valve actuation | Internal pilot type NC (normally closed) |
| Operating pressure range | 2.0~5.0bar |
| Rated voltage | 24V |
| Ambient and fluid temperature | 5~50°C |
| Response time(at 0.5Mpa) | 25ms below |
| Max. operating frequency | 5Hz |
| Manual operation | Slotted locking type |

| | |
|-----------------------------|---|
| Pilot exhaust type | Individual exhaust,concentrated exhaust |
| Lubrication | Not required |
| Mounting position | Unrestricted |
| Impact/Vibration resistance | 150/30m/s ² |
| Enclosure | Dust-proof |
| Lead wire type | Direct lead out type, lead wire length 0.3m |

Dimensions(mm)



AZL112-A

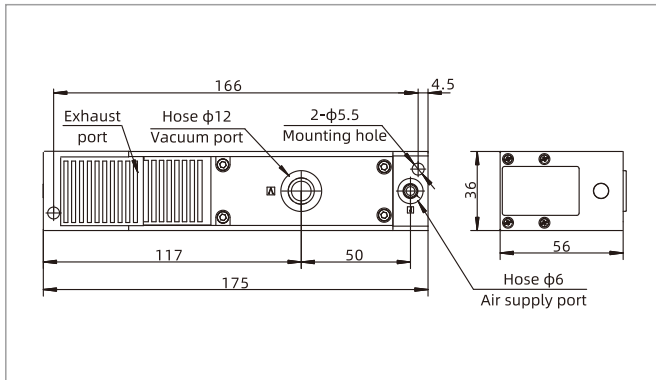


AZL112-A-DCN AZL112-A-DCP

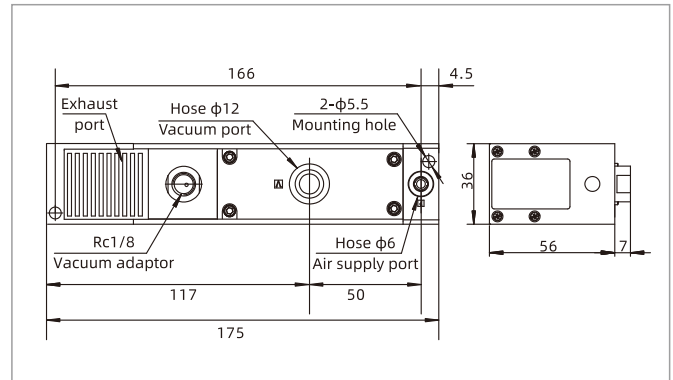
AZL Series

Multistage Vacuum Generator

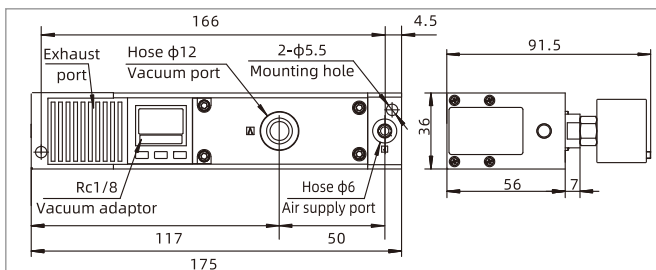
Dimensions(mm)



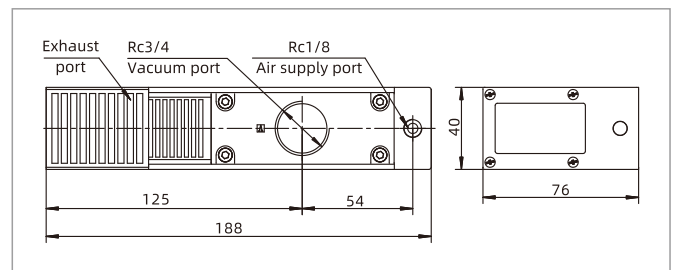
AZL112



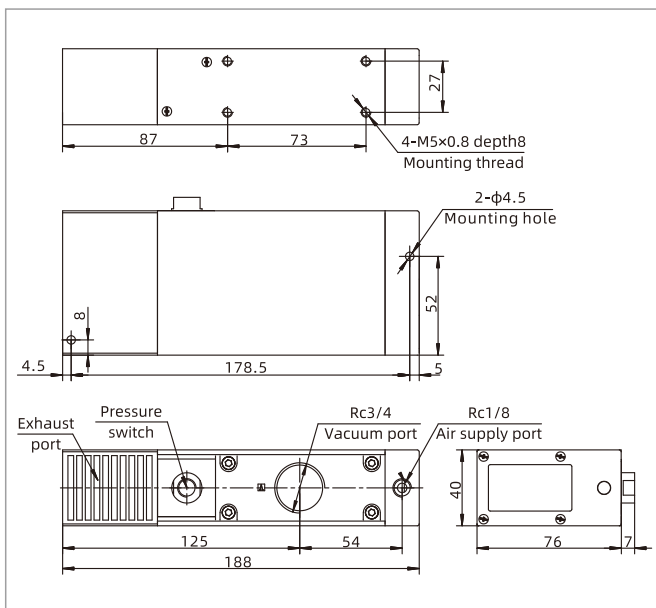
AZL112-NP



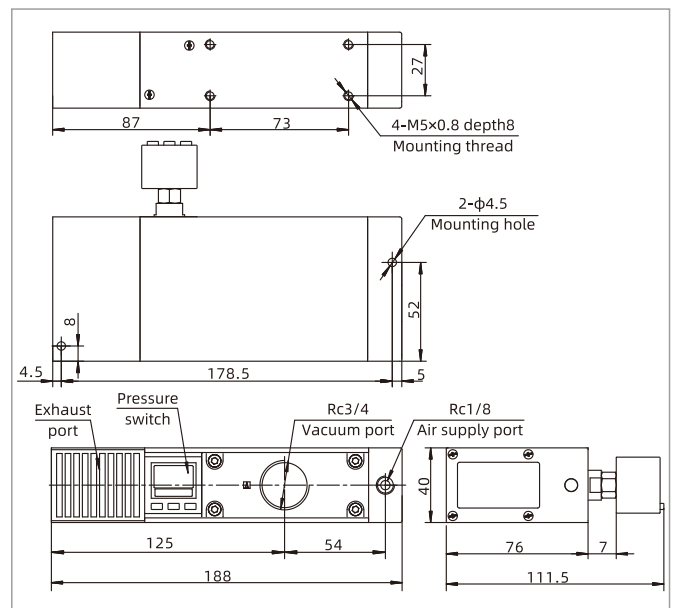
AZL112-DCN AZL112-DCP



AZL212



AZL212-NP



AZL212-DCN AZL212-DCP

AZH Series

Basic Vacuum Generator



UNIVERSAL



Features

- ◇ Single stage vacuum generator with plastic housing
- ◇ High vacuum level type and large vacuum flow type for option
- ◇ Body ported type and box type for option
- ◇ Thread connection or one-touch fitting for port connection

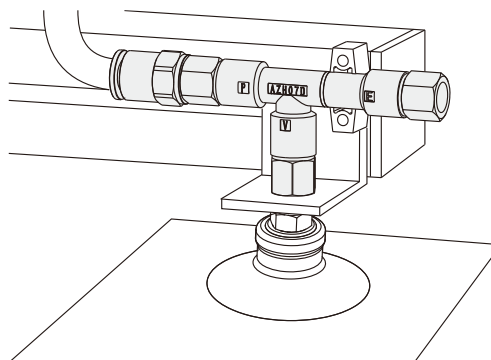
Advantages

- ◇ Small size, light weight and cost-effective
- ◇ Suitable for various occasions
- ◇ Box type with built-in silencer to reduce noise
- ◇ Thread connection and one-touch fitting for option



Applications

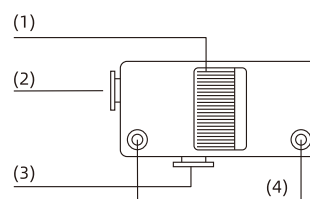
- ◇ Widely used in all kinds of vacuum systems
- ◇ Suitable for various handling operations such as automotive, metal sheet, wood, food and packaging, etc.
- ◇ High vacuum type and large flow type for different occasions



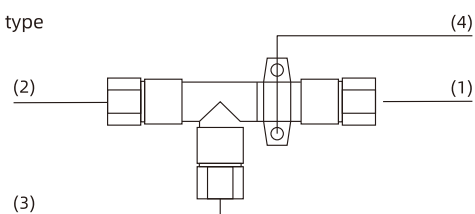
Structure

- ◇ (1) Exhaust port
- ◇ (2) Air supply port
- ◇ (3) Vacuum port
- ◇ (4) Mounting hole

B - Box type



D - Body ported type



AZH Series

Basic Vacuum Generator

How to order

AZH 07 B S - 06 - 06
AZH 07 D S - 01 - 01 - 01
 ① ② ③ ④ ⑤ ⑥ ⑦

| ① Series | ② Nozzle diameter | ③ Shape | ④ Specification | ⑤ Air supply port | ⑥ Vacuum port | ⑦ Exhaust port |
|----------|-------------------|----------------------|-------------------------------------|----------------------------|----------------------------|----------------------------|
| AZH | 05 - φ0.5mm | B - Box type | S - High vacuum level type (-88kPa) | 06 - φ6 One-touch fitting | 06 - φ6 One-touch fitting | 06 - φ6 One-touch fitting |
| | 07 - φ0.7mm | D - Body ported type | L - Large vacuum flow type (-48kPa) | 08 - φ8 One-touch fitting | 10 - φ10 One-touch fitting | 08 - φ8 One-touch fitting |
| | 10 - φ1.0mm | | | 10 - φ10 One-touch fitting | 12 - φ12 One-touch fitting | 10 - φ10 One-touch fitting |
| | 13 - φ1.3mm | | | 12 - φ12 One-touch fitting | 16 - φ16 One-touch fitting | 12 - φ12 One-touch fitting |
| | 15 - φ1.5mm | | | 01 - Rc1/8 Female thread | 01 - Rc1/8 Female thread | 16 - φ16 One-touch fitting |
| | 18 - φ1.8mm | | | 02 - Rc1/4 Female thread | 02 - Rc1/4 Female thread | 01 - Rc1/8 Female thread |
| | 20 - φ2.0mm | | | 03 - Rc3/8 Female thread | 03 - Rc3/8 Female thread | 02 - Rc1/4 Female thread |
| | | | | | 04 - Rc1/2 Female thread | 03 - Rc3/8 Female thread |
| | | | | | | 04 - Rc1/2 Female thread |

Selection-Box type

| Model/Shape BS | | BL | |
|-------------------|---------------|---------------|---------------|
| AZH05BS-06-06 | AZH05BS-01-01 | AZH05BL-06-06 | AZH05BL-01-01 |
| AZH07BS-06-06 | AZH07BS-01-01 | AZH07BL-06-06 | AZH07BL-01-01 |
| AZH10BS-06-06 | AZH10BS-01-01 | AZH10BL-06-06 | AZH10BL-01-01 |
| AZH13BS-08-10 | AZH13BS-01-02 | AZH13BL-08-10 | AZH13BL-01-02 |

Selection-Body ported type

| Model/Shape DS | | DL | |
|-------------------|------------------|------------------|------------------|
| AZH05DS-06-06-06 | AZH05DS-01-01-01 | AZH05DL-06-06-06 | AZH05DL-01-01-01 |
| AZH07DS-06-06-06 | AZH07DS-01-01-01 | AZH07DL-06-06-06 | AZH07DL-01-01-01 |
| AZH10DS-06-06-08 | AZH10DS-01-01-01 | AZH10DL-06-06-08 | AZH10DL-01-01-01 |
| AZH13DS-08-10-10 | AZH13DS-01-02-02 | AZH13DL-08-10-10 | AZH13DL-01-02-02 |
| AZH15DS-10-12-12 | AZH15DS-02-03-03 | AZH15DL-10-12-12 | AZH15DL-02-03-03 |
| AZH18DS-12-12-12 | AZH18DS-03-03-03 | AZH18DL-12-12-12 | AZH18DL-03-03-03 |
| AZH20DS-12-16-16 | AZH20DS-03-04-04 | AZH20DL-12-16-16 | AZH20DL-03-04-04 |

Technical parameters

| Model | Rated air supply pressure bar | Max. vacuum level -kPa | | Max. vacuum flow NL/min | | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia.(mm) | | |
|--------|-------------------------------|------------------------|----|-------------------------|----|------------------------|-------------------|------------------------|----------|---------------------------|---------------|----------------|
| | | S | L | S | L | | | | | Air supply port S | Vacuum port V | Exhaust port E |
| AZH05B | 4.5 | 88 | 48 | 5 | 9 | 13.5 | 68 | 5~50 | 28 | φ6 | φ6 | - |
| AZH07B | 4.5 | 88 | 48 | 12 | 22 | 23.5 | 68 | 5~50 | 28 | φ6 | φ6 | - |
| AZH10B | 4.5 | 88 | 48 | 24 | 34 | 46.0 | 72 | 5~50 | 33 | φ6 | φ6 | - |
| AZH13B | 4.5 | 88 | 48 | 40 | 75 | 78.0 | 72 | 5~50 | 66 | φ8 | φ10 | - |

Technical parameters

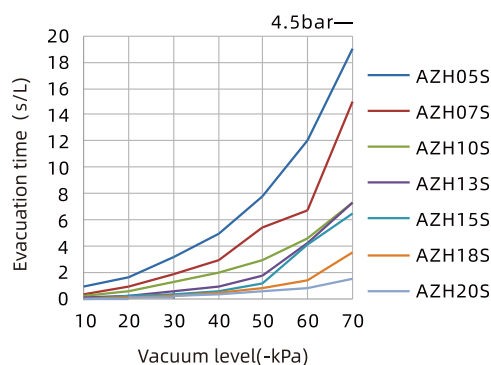
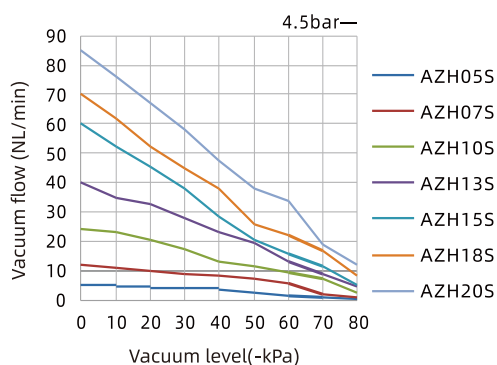
| Model | Rated air supply pressure bar | Max. vacuum level -kPa | | Max. vacuum flow NL/min | | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia.(mm) | | |
|--------|-------------------------------|------------------------|----|-------------------------|-----|------------------------|-------------------|------------------------|----------|---------------------------|---------------|----------------|
| | | S | L | S | L | | | | | Air supply port S | Vacuum port V | Exhaust port E |
| AZH05D | 4.5 | 88 | 48 | 7.5 | 9 | 13.5 | 75 | 5~50 | 11 | φ6 | φ6 | φ6 |
| AZH07D | 4.5 | 88 | 48 | 12 | 22 | 23.5 | 75 | 5~50 | 12 | φ6 | φ6 | φ6 |
| AZH10D | 4.5 | 88 | 48 | 24 | 34 | 46.0 | 68 | 5~50 | 16 | φ6 | φ6 | φ8 |
| AZH13D | 4.5 | 88 | 48 | 40 | 75 | 78.0 | 68 | 5~50 | 27 | φ8 | φ10 | φ10 |
| AZH15D | 4.5 | 88 | 53 | 60 | 80 | 97.0 | 72 | 5~50 | 43 | φ10 | φ12 | φ12 |
| AZH18D | 4.5 | 88 | 53 | 70 | 110 | 150.0 | 72 | 5~50 | 55 | φ12 | φ12 | φ12 |
| AZH20D | 4.5 | 88 | 53 | 85 | 140 | 185.0 | 75 | 5~50 | 95 | φ12 | φ16 | φ16 |

Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | Vacuum level (-kPa) | | | | | | | | | | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|---------------------|------|------|------|------|------|------|------|------|----|------------------------|
| | | | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | | |
| AZH05S | 4.5 | 13.5 | 5.0 | 4.5 | 4.1 | 3.8 | 3.3 | 2.3 | 1.6 | 0.9 | 0.3 | 88 | |
| AZH07S | 4.5 | 23.5 | 12.0 | 11.0 | 10.0 | 9.0 | 8.0 | 7.0 | 5.5 | 2.1 | 0.8 | 88 | |
| AZH10S | 4.5 | 46.0 | 24.0 | 23.0 | 20.5 | 17.5 | 13.0 | 11.5 | 9.5 | 7.0 | 2.5 | 88 | |
| AZH13S | 4.5 | 78.0 | 40.0 | 35.0 | 32.5 | 28.0 | 23.0 | 19.5 | 13.0 | 9.0 | 4.5 | 88 | |
| AZH15S | 4.5 | 97.0 | 60.0 | 52.5 | 45.5 | 38.0 | 28.5 | 20.5 | 15.5 | 11.5 | 5.0 | 88 | |
| AZH18S | 4.5 | 150.0 | 70.0 | 62.0 | 52.0 | 45.0 | 38.0 | 26.0 | 22.0 | 16.5 | 8.5 | 88 | |
| AZH20S | 4.5 | 185.0 | 85.0 | 76.0 | 67.0 | 58.0 | 47.5 | 38.0 | 33.5 | 19.0 | 12.0 | 88 | |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | Vacuum level (-kPa) | | | | | | | | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|---------------------|------|------|------|------|-------|-------|----|------------------------|
| | | | 10 | 20 | 30 | 40 | 50 | 60 | 70 | | |
| AZH05S | 4.5 | 13.5 | 0.89 | 1.70 | 3.20 | 5.00 | 7.80 | 12.00 | 19.00 | 88 | |
| AZH07S | 4.5 | 23.5 | 0.37 | 1.00 | 1.90 | 3.00 | 5.40 | 6.70 | 15.00 | 88 | |
| AZH10S | 4.5 | 46.0 | 0.25 | 0.60 | 1.25 | 2.00 | 2.90 | 4.60 | 7.30 | 88 | |
| AZH13S | 4.5 | 78.0 | 0.10 | 0.27 | 0.53 | 1.00 | 1.75 | 4.20 | 7.30 | 88 | |
| AZH15S | 4.5 | 97.0 | 0.04 | 0.21 | 0.35 | 0.63 | 1.23 | 4.10 | 6.50 | 88 | |
| AZH18S | 4.5 | 150.0 | 0.02 | 0.15 | 0.29 | 0.46 | 0.78 | 1.38 | 3.51 | 88 | |
| AZH20S | 4.5 | 185.0 | 0.02 | 0.12 | 0.21 | 0.34 | 0.55 | 0.85 | 1.58 | 88 | |



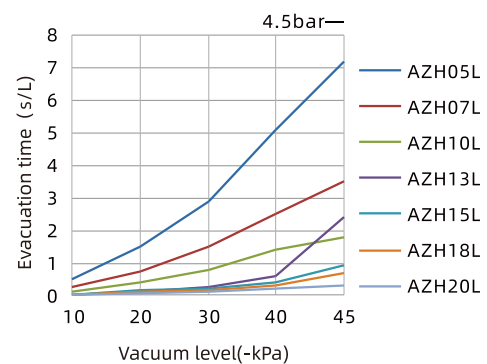
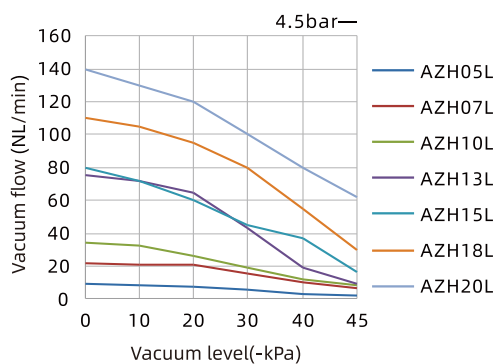
Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 45 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|-------|-------|-------|-------|------|------|------------------------|
| AZH05L | 4.5 | 13.5 | 9.0 | 8.0 | 7.0 | 6.0 | 3.0 | 1.9 | 48 |
| AZH07L | 4.5 | 23.5 | 22.0 | 21.0 | 20.5 | 15.5 | 10.5 | 6.8 | 48 |
| AZH10L | 4.5 | 46.0 | 34.0 | 32.0 | 26.0 | 19.0 | 12.0 | 8.0 | 48 |
| AZH13L | 4.5 | 78.0 | 75.0 | 72.0 | 65.0 | 43.0 | 19.0 | 9.0 | 48 |
| AZH15L | 4.5 | 97.0 | 80.0 | 72.0 | 60.0 | 45.0 | 36.5 | 16.0 | 53 |
| AZH18L | 4.5 | 150.0 | 110.0 | 105.0 | 95.0 | 80.0 | 55.0 | 30.0 | 53 |
| AZH20L | 4.5 | 185.0 | 140.0 | 130.0 | 120.0 | 100.0 | 80.0 | 62.0 | 53 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 45 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|------|------|------|------|------|------------------------|
| AZH05L | 4.5 | 13.5 | 0.49 | 1.50 | 2.90 | 5.10 | 7.20 | 48 |
| AZH07L | 4.5 | 23.5 | 0.28 | 0.75 | 1.50 | 2.50 | 3.50 | 48 |
| AZH10L | 4.5 | 46.0 | 0.14 | 0.40 | 0.81 | 1.40 | 1.80 | 48 |
| AZH13L | 4.5 | 78.0 | 0.04 | 0.12 | 0.24 | 0.62 | 2.40 | 48 |
| AZH15L | 4.5 | 97.0 | 0.03 | 0.15 | 0.23 | 0.40 | 0.92 | 53 |
| AZH18L | 4.5 | 150.0 | 0.02 | 0.10 | 0.18 | 0.32 | 0.67 | 53 |
| AZH20L | 4.5 | 185.0 | 0.01 | 0.08 | 0.14 | 0.20 | 0.30 | 53 |

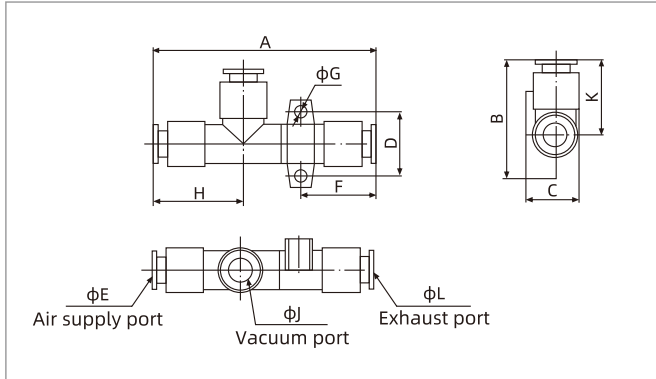
Technical parameters



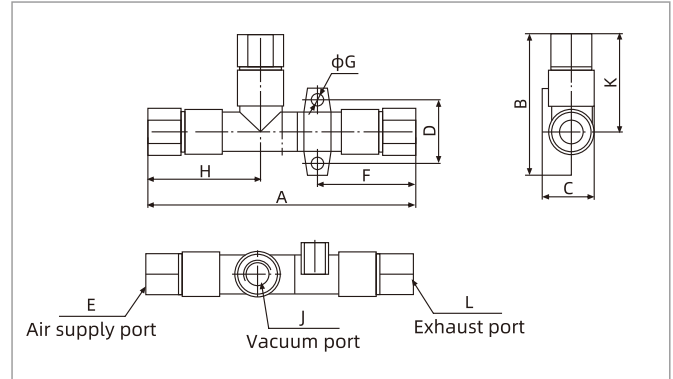
AZH Series

Basic Vacuum Generator

Dimensions(mm)



AZH - D Body ported type(One-touch fitting)



AZH - D Body ported type(Female thread connection)

| Model/Size | A | B | C | D | E | F | G | H | L | K | J |
|------------------|-------|------|------|------|----|------|-----|------|----|------|----|
| AZH05DS-06-06-06 | 58.5 | 34.0 | 14.2 | 17.0 | 6 | 21.0 | 3.2 | 24.0 | 6 | 22.0 | 6 |
| AZH07DS-06-06-06 | 61.0 | 34.0 | 14.2 | 17.0 | 6 | 22.0 | 3.2 | 24.0 | 6 | 22.0 | 6 |
| AZH10DS-06-06-08 | 66.0 | 37.0 | 17.2 | 20.0 | 6 | 24.5 | 4.2 | 26.0 | 8 | 23.0 | 6 |
| AZH10DL-06-06-08 | 70.0 | 37.0 | 17.2 | 20.0 | 6 | 24.5 | 4.2 | 26.0 | 8 | 23.0 | 6 |
| AZH13DS-08-10-10 | 74.0 | 42.5 | 20.0 | 22.0 | 8 | 27.0 | 4.2 | 28.0 | 10 | 27.5 | 10 |
| AZH13DL-08-10-10 | 79.5 | 42.5 | 20.0 | 22.0 | 8 | 27.0 | 4.2 | 28.0 | 10 | 27.5 | 10 |
| AZH15DS-10-12-12 | 93.3 | 47.0 | 22.5 | 27.0 | 10 | 32.8 | 4.2 | 31.5 | 12 | 29.5 | 12 |
| AZH18DS-12-12-12 | 114.0 | 41.0 | 21.0 | 10.0 | 12 | 50.0 | 3.5 | 35.5 | 12 | 30.5 | 12 |
| AZH20DS-12-16-16 | 124.6 | 46.0 | 27.0 | 12.0 | 12 | 54.3 | 3.5 | 38.5 | 16 | 32.7 | 16 |

AZH - D Body ported type(One-touch fitting)

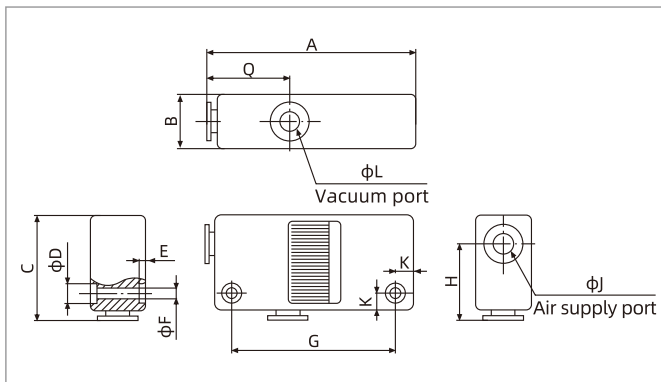
| Model/Size | A | B | C | D | E | F | G | H | L | K | J |
|------------------|-------|------|------|------|-------|------|-----|------|-------|------|-------|
| AZH05DS-01-01-01 | 73.5 | 41.5 | 14.2 | 17.0 | Rc1/8 | 28.5 | 3.2 | 31.5 | Rc1/8 | 29.5 | Rc1/8 |
| AZH07DS-01-01-01 | 76.0 | 41.5 | 14.2 | 17.0 | Rc1/8 | 29.5 | 3.2 | 31.5 | Rc1/8 | 29.5 | Rc1/8 |
| AZH10DS-01-01-01 | 82.0 | 44.5 | 17.2 | 20.0 | Rc1/8 | 33.0 | 4.2 | 33.5 | Rc1/8 | 30.5 | Rc1/8 |
| AZH10DL-01-01-01 | 86.0 | 44.5 | 17.2 | 20.0 | Rc1/8 | 33.0 | 4.2 | 33.5 | Rc1/8 | 30.5 | Rc1/8 |
| AZH13DS-01-02-02 | 94.5 | 54.0 | 20.0 | 22.0 | Rc1/8 | 38.5 | 4.2 | 36.5 | Rc1/4 | 39.0 | Rc1/4 |
| AZH13DL-01-02-02 | 99.5 | 54.0 | 20.0 | 22.0 | Rc1/8 | 38.5 | 4.2 | 36.5 | Rc1/4 | 39.0 | Rc1/4 |
| AZH15DS-02-03-03 | 116.5 | 58.5 | 22.5 | 27.0 | Rc1/4 | 44.5 | 4.2 | 43.0 | Rc3/8 | 41.0 | Rc3/8 |
| AZH18DS-03-03-03 | 133.0 | 52.5 | 21.0 | 10.0 | Rc3/8 | 57.5 | 3.5 | 47.0 | Rc3/8 | 42.0 | Rc3/8 |
| AZH20DS-03-04-04 | 151.0 | 61.0 | 27.0 | 12.0 | Rc3/8 | 69.3 | 3.5 | 50.0 | Rc1/2 | 47.7 | Rc1/2 |

AZH - D Body ported type(Female thread connection)

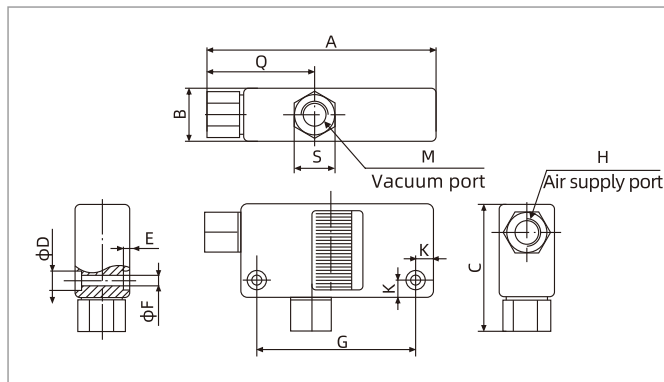
AZH Series

Basic Vacuum Generator

Dimensions(mm)



AZH - B Box type(One-touch fitting)



AZH - B Box type(Female thread connection)

| Model/Size | A | B | C | D | E | F | G | H | Q | L | K | J |
|--------------|----|----|------|-----|---|-----|----|------|----|----|---|---|
| AZH05B-06-06 | 60 | 16 | 31 | 5.8 | 2 | 3.2 | 47 | 22 | 24 | 6 | 5 | 6 |
| AZH07B-06-06 | 60 | 16 | 31 | 5.8 | 2 | 3.2 | 47 | 22 | 24 | 6 | 5 | 6 |
| AZH10B-06-06 | 63 | 18 | 32 | 5.8 | 2 | 3.2 | 50 | 23 | 26 | 6 | 5 | 6 |
| AZH13B-08-10 | 78 | 23 | 38.5 | 7.5 | 3 | 4.2 | 61 | 27.5 | 28 | 10 | 7 | 8 |

AZH - B Box type(One-touch fitting)

| Model/Size | A | B | C | D | E | F | G | H | Q | M | K | S |
|--------------|------|----|----|-----|---|-----|----|-------|------|-------|---|----|
| AZH05B-01-01 | 68 | 16 | 39 | 5.8 | 2 | 3.2 | 47 | Rc1/8 | 31.5 | Rc1/8 | 5 | 12 |
| AZH07B-01-01 | 68 | 16 | 39 | 5.8 | 2 | 3.2 | 47 | Rc1/8 | 31.5 | Rc1/8 | 5 | 12 |
| AZH10B-01-01 | 71 | 18 | 40 | 5.8 | 2 | 3.2 | 50 | Rc1/8 | 33.5 | Rc1/8 | 5 | 12 |
| AZH13B-01-02 | 86.5 | 23 | 50 | 7.5 | 3 | 4.2 | 61 | Rc1/8 | 36.5 | Rc1/4 | 7 | 14 |

AZH - B Box type(Female thread connection)

AZU Series

Basic Vacuum Generator

AIRBEST



ELECTRONICS

RoHS

Features

- ◇ Axial connection
- ◇ Plastic housing
- ◇ High vacuum type and large flow type for option

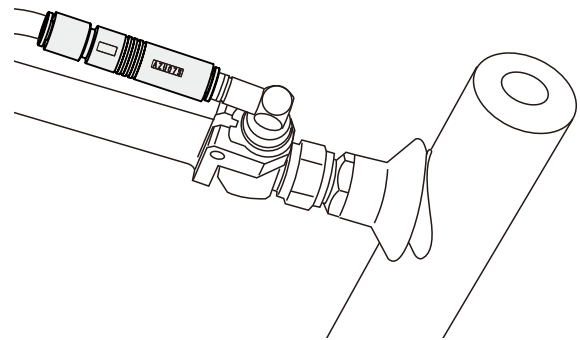
Advantages

- ◇ Installing directly to hose
- ◇ Suitable for small space
- ◇ Easy installation, no additional installation accessories are required



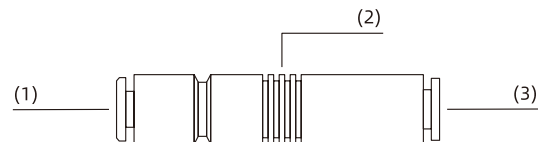
Applications

- ◇ Linear type to install to PU hose directly
- ◇ Suitable for handling system of limited space
- ◇ Handling of electronic components



Structure

- ◇ (1) Air supply port
- ◇ (2) Exhaust port
- ◇ (3) Vacuum port



AZU Series

Basic Vacuum Generator

How to order

AZU 05 S

① ② ③

| ① Series | ② Nozzle diameter | ③ Specification |
|----------|--|--|
| AZU | 05 - ϕ 0.5mm 07 - ϕ 0.7mm | S - High vacuum level type (-85kPa) L - Large vacuum flow type (-48kPa) |

Selection

| Model/Nozzle diameter | 05 | 07 |
|-----------------------|--------|--------|
| AZU□S | AZU05S | AZU07S |
| AZU□L | AZU05L | AZU07L |

Technical parameters

| Model | Nozzle diameter mm | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia.(mm) Air supply port P | Vacuum port V |
|--------|--------------------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------|---|---------------|
| AZU05S | 0.5 | 4.5 | 85 | 7 | 9 | 68 | 5~60 | 6.5 | ϕ 6 | ϕ 6 |
| AZU07S | 0.7 | 4.5 | 85 | 12 | 19 | 68 | 5~60 | 7.0 | ϕ 6 | ϕ 6 |
| AZU05L | 0.5 | 4.5 | 48 | 12 | 9 | 70 | 5~60 | 6.5 | ϕ 6 | ϕ 6 |
| AZU07L | 0.7 | 4.5 | 48 | 21 | 19 | 70 | 5~60 | 7.0 | ϕ 6 | ϕ 6 |

◇ Note: Max. operating pressure 7bar, standard operating pressure 4.5bar

Vacuum flow(NL/min) at different vacuum levels(-kPa)

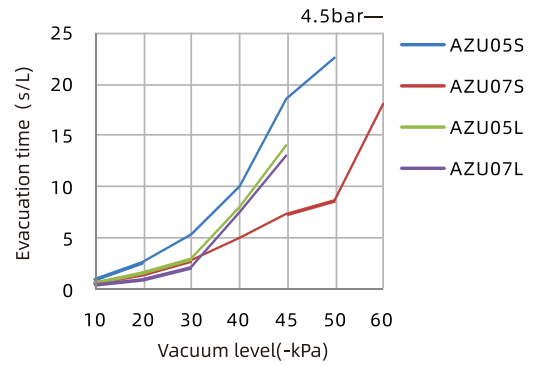
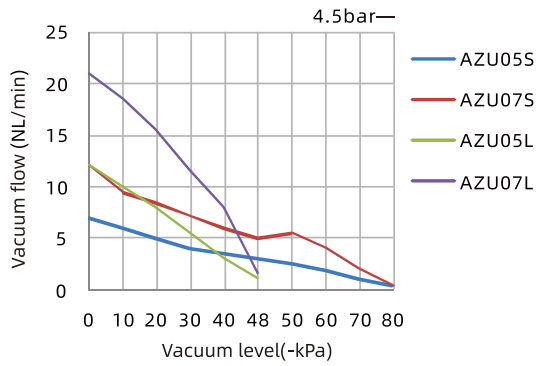
| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 48 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|------|------|------|------|-----|-----|-----|-----|-----|-----|------------------------|
| AZU05S | 4.5 | 9 | 7.0 | 6.0 | 5.0 | 4.0 | 3.5 | - | 2.5 | 1.8 | 1.0 | 0.4 | 85 |
| AZU07S | 4.5 | 19 | 12.0 | 9.5 | 8.5 | 7.2 | 6.0 | - | 5.5 | 4.0 | 2.0 | 0.4 | 85 |
| AZU05L | 4.5 | 9 | 12.0 | 10.0 | 8.0 | 5.5 | 3.0 | 1.0 | - | - | - | - | 48 |
| AZU07L | 4.5 | 19 | 21.0 | 18.5 | 15.5 | 11.5 | 8.0 | 1.5 | - | - | - | - | 48 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

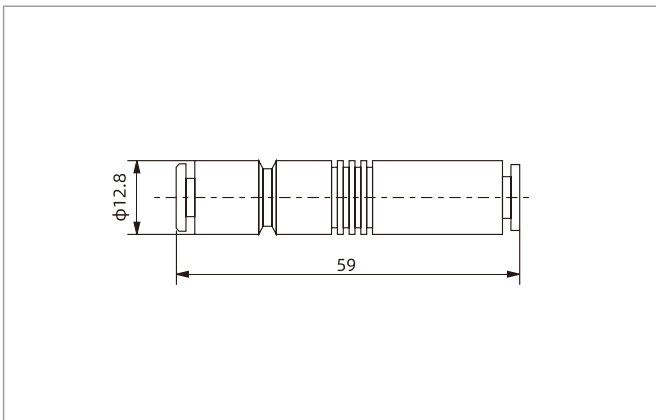
| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 45 | 50 | 60 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|------|-----|-----|------|------|------|----|------------------------|
| AZU05S | 4.5 | 9 | 0.90 | 2.6 | 5.2 | 10.0 | - | 22.5 | - | 85 |
| AZU07S | 4.5 | 19 | 0.53 | 1.4 | 2.7 | 5.0 | - | 8.7 | 18 | 85 |
| AZU05L | 4.5 | 9 | 0.60 | 1.5 | 2.9 | 8.0 | 14.0 | - | - | 48 |
| AZU07L | 4.5 | 19 | 0.34 | 0.9 | 2.0 | 7.5 | 13.0 | - | - | 48 |

AZU Series

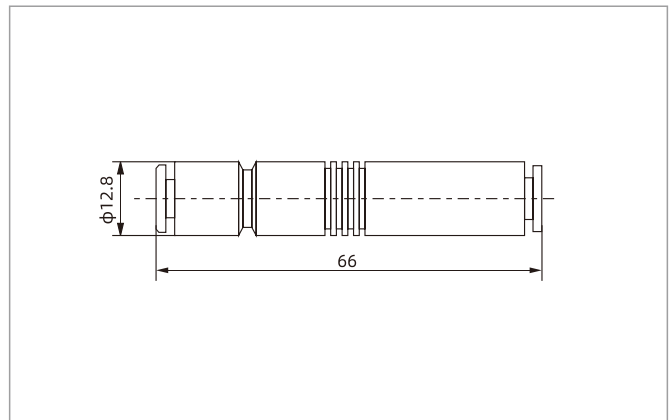
Basic Vacuum Generator



Dimensions(mm)



AZU05



AZU07

ACV Series

Basic Vacuum Generator



UNIVERSAL



Features

- ◇ Single stage and compact structure
- ◇ High vacuum level type and large flow type for option
- ◇ Optional pressure switch

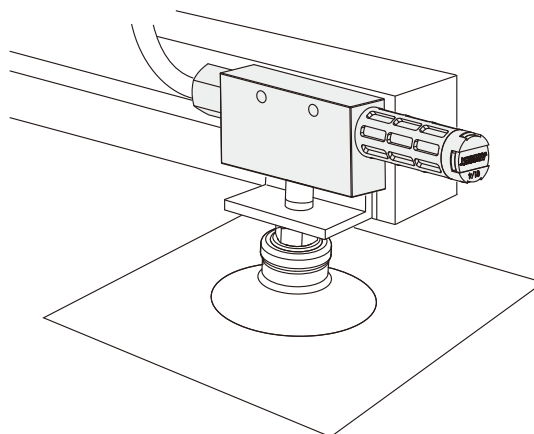


Advantages

- ◇ Long lifetime and easy maintenance
- ◇ Meeting all kinds of working conditions
- ◇ Cost-effective and simple pressure switch for detecting directly

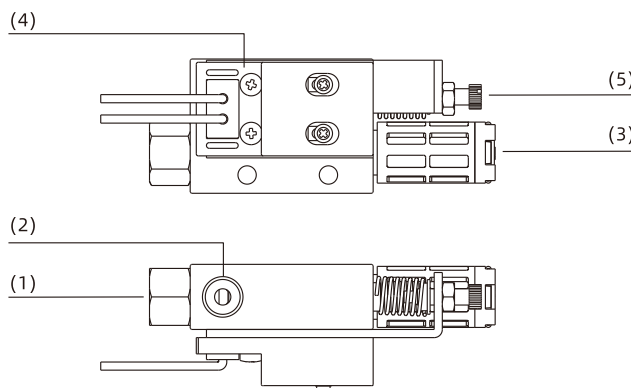
Applications

- ◇ Widely used in all kinds of vacuum systems
- ◇ Suitable for various handling operations such as automotive, metal sheet, wood, food and packaging, etc.
- ◇ High vacuum type and large flow type for different occasions
- ◇ Simple structure, the metal nozzle and body can be used in occasions of complicated environment, it is easy to maintain and clean



Structure

- ◇ (1) Air supply port
- ◇ (2) Vacuum port
- ◇ (3) Silencer
- ◇ (4) Pressure switch
- ◇ (5) Adjusting nut



ACV Series

Basic Vacuum Generator

How to order

ACV - 10 HS CK

① ② ③ ④

| ① Series | ② Nozzle diameter | ③ Specification | ④ Pressure switch |
|----------|-------------------|--------------------------------------|--------------------------------------|
| ACV | 05 - ϕ 0.5mm | HS - High vacuum level type (-87kPa) | Nil - Without pressure switch |
| | 10 - ϕ 1.0mm | LS - Large vacuum flow type (-57kPa) | CK - With adjustable pressure switch |
| | 15 - ϕ 1.5mm | | |
| | 20 - ϕ 2.0mm | | |
| | 25 - ϕ 2.5mm | | |
| | 30 - ϕ 3.0mm | | |

Selection

| Model/Pressure switch Nil-Without pressure switch | | CK-With adjustable pressure switch | Model/Pressure switch Nil-Without pressure switch | | CK-With adjustable pressure switch |
|--|--|------------------------------------|--|--|------------------------------------|
| ACV-05HS | | ACV-05HSCK | ACV-05LS | | ACV-05LSCK |
| ACV-10HS | | ACV-10HSCK | ACV-10LS | | ACV-10LSCK |
| ACV-15HS | | ACV-15HSCK | ACV-15LS | | ACV-15LSCK |
| ACV-20HS | | ACV-20HSCK | ACV-20LS | | ACV-20LSCK |
| ACV-25HS | | - | ACV-25LS | | - |
| ACV-30HS | | - | ACV-30LS | | - |

Technical parameters

| Model | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight(g) | | Recommended hose dia.(mm) | |
|----------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------------|-----|---------------------------|-----------------|
| | | | | | | | Without switch | CK | Air supply port (P) | Vacuum port (V) |
| ACV-05HS | 5.0 | 87 | 7 | 13 | 68 | 0~60 | 80 | 120 | ϕ 8 | ϕ 8 |
| ACV-10HS | 5.0 | 90 | 27 | 44 | 68 | 0~60 | 80 | 120 | ϕ 8 | ϕ 8 |
| ACV-15HS | 5.0 | 90 | 63 | 100 | 72 | 0~60 | 140 | 190 | ϕ 8 | ϕ 8 |
| ACV-20HS | 5.0 | 90 | 110 | 180 | 72 | 0~60 | 350 | 460 | ϕ 8 | ϕ 10 |
| ACV-25HS | 5.0 | 90 | 160 | 265 | 75 | 0~60 | 730 | 700 | ϕ 10 | ϕ 12 |
| ACV-30HS | 5.0 | 90 | 225 | 385 | 75 | 0~60 | 870 | 846 | ϕ 10 | ϕ 12 |
| ACV-05LS | 5.0 | 57 | 10 | 13 | 68 | 0~60 | 75 | 115 | ϕ 8 | ϕ 8 |
| ACV-10LS | 5.0 | 57 | 36 | 44 | 68 | 0~60 | 75 | 115 | ϕ 8 | ϕ 8 |
| ACV-15LS | 5.0 | 57 | 95 | 100 | 72 | 0~60 | 135 | 180 | ϕ 8 | ϕ 8 |
| ACV-20LS | 5.0 | 57 | 170 | 180 | 72 | 0~60 | 330 | 440 | ϕ 8 | ϕ 10 |
| ACV-25LS | 5.0 | 57 | 250 | 265 | 75 | 0~60 | 710 | 680 | ϕ 10 | ϕ 12 |
| ACV-30LS | 5.0 | 57 | 350 | 385 | 75 | 0~60 | 840 | 816 | ϕ 10 | ϕ 12 |

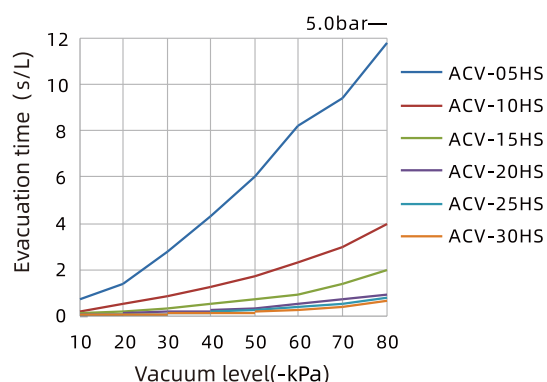
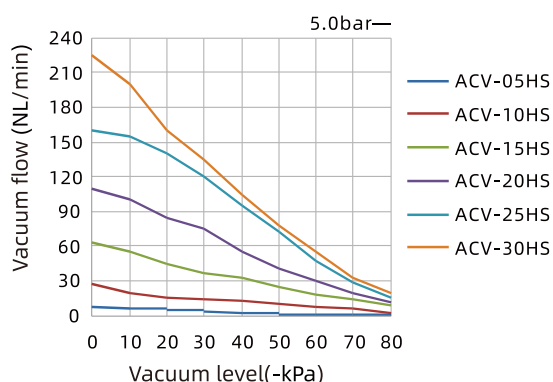
Basic Vacuum Generator

Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|----------|-------------------------|------------------------|-------|-------|-------|-------|-------|------|------|------|-------|------------------------|
| ACV-05HS | 5.0 | 13 | 7.0 | 5.5 | 4.2 | 3.0 | 1.5 | 0.8 | 0.5 | 0.2 | 0.05 | 87 |
| ACV-10HS | 5.0 | 44 | 27.0 | 19.0 | 16.0 | 14.5 | 13.0 | 10.5 | 8.0 | 6.5 | 2.50 | 90 |
| ACV-15HS | 5.0 | 100 | 63.0 | 55.0 | 44.0 | 37.0 | 32.5 | 25.0 | 18.0 | 14.0 | 9.00 | 90 |
| ACV-20HS | 5.0 | 180 | 110.0 | 100.0 | 85.0 | 75.0 | 55.0 | 40.5 | 30.0 | 20.0 | 12.00 | 90 |
| ACV-25HS | 5.0 | 265 | 160.0 | 155.0 | 140.0 | 120.0 | 95.0 | 72.0 | 47.0 | 28.0 | 15.00 | 90 |
| ACV-30HS | 5.0 | 385 | 225.0 | 200.0 | 160.0 | 135.0 | 105.0 | 78.0 | 55.0 | 33.0 | 19.00 | 90 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|----------|-------------------------|------------------------|------|------|------|------|------|------|------|-------|------------------------|
| ACV-05HS | 5.0 | 13 | 0.68 | 1.38 | 2.77 | 4.32 | 6.02 | 8.25 | 9.44 | 11.82 | 87 |
| ACV-10HS | 5.0 | 44 | 0.20 | 0.49 | 0.82 | 1.25 | 1.74 | 2.32 | 2.95 | 4.00 | 90 |
| ACV-15HS | 5.0 | 100 | 0.08 | 0.19 | 0.32 | 0.48 | 0.69 | 0.92 | 1.38 | 1.95 | 90 |
| ACV-20HS | 5.0 | 180 | 0.04 | 0.10 | 0.17 | 0.23 | 0.34 | 0.49 | 0.71 | 0.92 | 90 |
| ACV-25HS | 5.0 | 265 | 0.03 | 0.07 | 0.11 | 0.17 | 0.24 | 0.35 | 0.49 | 0.75 | 90 |
| ACV-30HS | 5.0 | 385 | 0.03 | 0.06 | 0.09 | 0.14 | 0.20 | 0.27 | 0.41 | 0.63 | 90 |



Vacuum flow(NL/min) at different vacuum levels(-kPa)

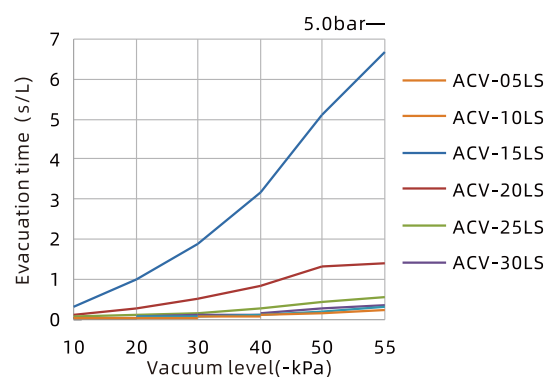
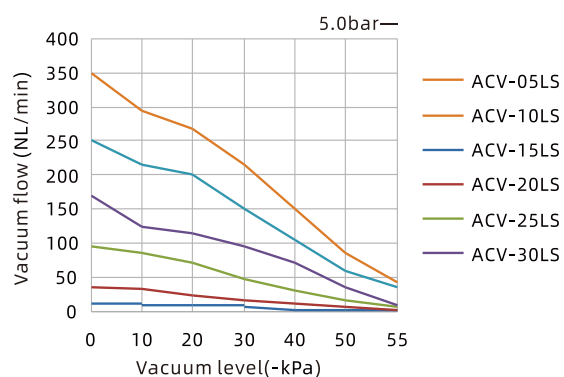
| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 55 | Max. vacuum level -kPa |
|----------|-------------------------|------------------------|-------|-------|-------|-------|-------|------|------|------------------------|
| ACV-05LS | 5.0 | 13 | 10.0 | 9.0 | 8.0 | 6.5 | 2.5 | 1.8 | 0.7 | 57 |
| ACV-10LS | 5.0 | 44 | 36.0 | 31.5 | 23.5 | 16.5 | 10.0 | 6.5 | 2.5 | 57 |
| ACV-15LS | 5.0 | 100 | 95.0 | 85.0 | 70.0 | 47.5 | 30.5 | 15.5 | 5.5 | 57 |
| ACV-20LS | 5.0 | 180 | 170.0 | 125.0 | 115.0 | 95.0 | 70.0 | 35.5 | 7.5 | 57 |
| ACV-25LS | 5.0 | 265 | 250.0 | 215.0 | 200.0 | 150.0 | 105.0 | 60.0 | 36.0 | 57 |
| ACV-30LS | 5.0 | 385 | 350.0 | 295.0 | 267.0 | 215.0 | 150.0 | 85.0 | 41.0 | 57 |

ACV Series

Basic Vacuum Generator

Evacuation time(s/L) to reach different vacuum levels(-kPa)

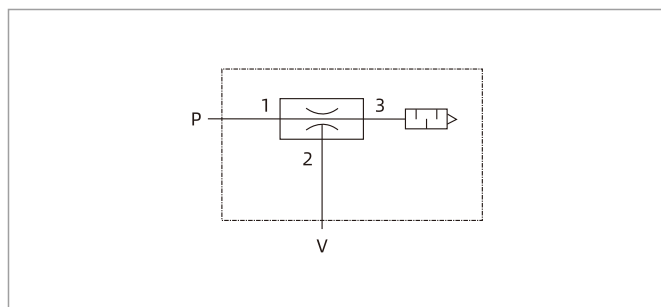
| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 55 | Max. vacuum level -kPa |
|----------|-------------------------|------------------------|------|------|------|------|------|------|------------------------|
| ACV-05LS | 5.0 | 13 | 0.31 | 0.98 | 1.89 | 3.17 | 5.12 | 6.70 | 57 |
| ACV-10LS | 5.0 | 44 | 0.12 | 0.28 | 0.51 | 0.83 | 1.32 | 1.40 | 57 |
| ACV-15LS | 5.0 | 100 | 0.45 | 0.10 | 0.15 | 0.26 | 0.42 | 0.56 | 57 |
| ACV-20LS | 5.0 | 180 | 0.03 | 0.06 | 0.11 | 0.14 | 0.25 | 0.34 | 57 |
| ACV-25LS | 5.0 | 265 | 0.02 | 0.05 | 0.08 | 0.12 | 0.18 | 0.30 | 57 |
| ACV-30LS | 5.0 | 385 | 0.02 | 0.04 | 0.06 | 0.09 | 0.13 | 0.22 | 57 |



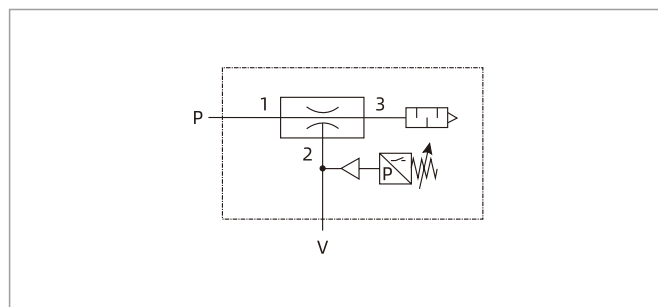
Technical parameters-Pressure switch

| | |
|----------------------------------|-------------------------------------|
| Model | ACV-CK (Adjustable pressure switch) |
| Fluid | Air |
| Set pressure range(-kPa) | 20~53 |
| Ambient temperature | 0~60°C (Non-freezing) |
| Operating accuracy(-kPa) | ±5.3 |
| Hysteresis(-kPa) | 4.0~13.3 |
| Operating voltage(V) | DC24V below |
| Load current(A) | 0.2 |
| Effective length of lead wire(m) | 0.7 |

Air circuit schematic diagram



ACV Standard

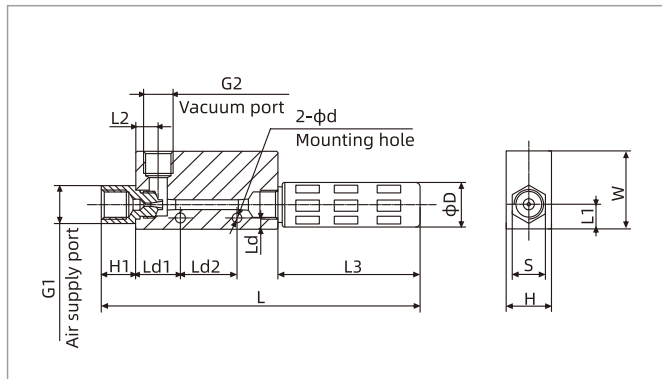


ACV - CK With pressure switch

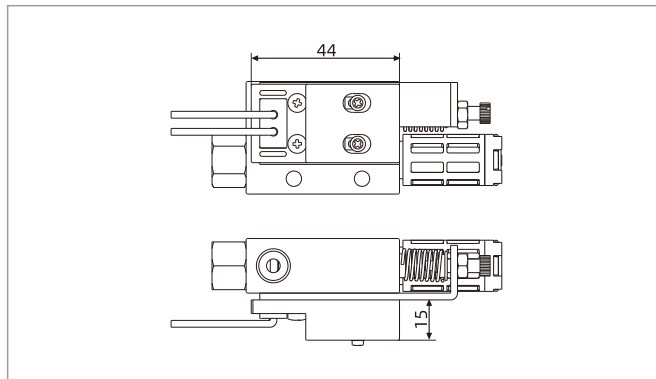
ACV Series

Basic Vacuum Generator

Dimensions(mm)



ACV Standard



ACV - CK With pressure switch

| Model/Size | L | H | W | G1 | H1 | L1 | S | G2 | L2 | φd | Ld | Ld1 | Ld2 | φD | L3 |
|------------|-----|----|----|-------|----|----|----|-------|----|-----|-----|-----|-----|----|-----|
| ACV-05 | 85 | 16 | 33 | Rp1/8 | 10 | 10 | 14 | Rp1/8 | 8 | 4.5 | 4.5 | 14 | 20 | 15 | 30 |
| ACV-10 | 85 | 16 | 33 | Rp1/8 | 10 | 10 | 14 | Rp1/8 | 8 | 4.5 | 4.5 | 14 | 20 | 15 | 30 |
| ACV-15 | 129 | 20 | 35 | Rp1/4 | 15 | 11 | 17 | Rp1/4 | 10 | 4.5 | 5.0 | 20 | 25 | 19 | 51 |
| ACV-20 | 161 | 30 | 40 | Rp1/4 | 20 | 15 | 24 | Rp3/8 | 13 | 6.0 | 7.0 | 28 | 32 | 28 | 56 |
| ACV-20CK | 161 | 30 | 50 | Rp1/4 | 20 | 15 | 24 | Rp3/8 | 13 | 6.0 | 7.0 | 28 | 32 | 28 | 56 |
| ACV-25 | 236 | 40 | 60 | Rp3/8 | 17 | 20 | 27 | Rp1/2 | 16 | 6.0 | 5.5 | 20 | 50 | 40 | 119 |
| ACV-30 | 257 | 40 | 60 | Rp1/2 | 20 | 20 | 30 | Rp3/4 | 20 | 6.0 | 5.5 | 33 | 50 | 40 | 119 |

Repair kits

| Model of silencer | Connection thread | Color | Applicable vacuum generator |
|-------------------|-------------------|-------|-----------------------------|
| ZSB-X-G1M | G1/8Male thread | | ACV-05HS、10HS |
| ZSB-F-G1M | G1/8Male thread | | ACV-05LS、10LS |
| ZSB-X-G2M | G1/4Male thread | | ACV-15HS |
| ZSB-F-G2M | G1/4Male thread | | ACV-15LS |
| ZSB-X-G4M | G1/2Male thread | | ACV-20HS |
| ZSB-F-G4M | G1/2Male thread | | ACV-20LS |
| ZSA-G6M | G3/4Male thread | | ACV-25HS /LS、30HS / LS |

ASBP Series

Basic Vacuum Generator

AIRBEST



UNIVERSAL

RoHS

Features

- ◇ Plastic housing, small size and light weight
- ◇ Nozzle diameter 1.0mm and 1.5mm
- ◇ Threaded connection

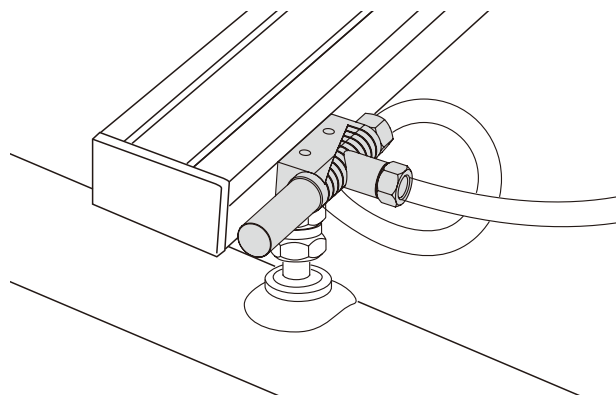
Advantages

- ◇ Suitable for fast handling
- ◇ Low air consumption
- ◇ Easy installation and space saving
- ◇ Low noise and easy maintenance



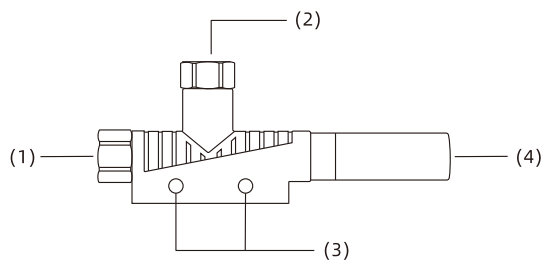
Applications

- ◇ Basic vacuum generator with plastic housing
- ◇ Compact structure, can be installed in row
- ◇ Handling of electronic components



Structure

- ◇ (1) Air supply port
- ◇ (2) Vacuum port
- ◇ (3) Mounting hole
- ◇ (4) Exhaust port



ASBP Series

Basic Vacuum Generator

How to order

ASBP 10

① ②

| ① Series | ② Nozzle diameter |
|----------|--|
| ASBP | 10 - ϕ 1.0mm 15 - ϕ 1.5mm |

Selection

| Model/Nozzle diameter | 10 | 15 |
|-----------------------|--------|--------|
| ASBP□ | ASBP10 | ASBP15 |

Technical parameters

| Model | Nozzle diameter mm | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Noise level dB(A) | Working temperature °C | Weight g | Recommended hose dia.(mm) | |
|--------|--------------------|-------------------------------|------------------------|-------------------------|------------------------|-------------------|------------------------|----------|---------------------------|---------------|
| | | | | | | | | | Air supply port P | Vacuum port V |
| ASBP10 | 1.0 | 4.5 | 85 | 38 | 50 | 59 | 0~60 | 22 | ϕ 6 | ϕ 8 |
| ASBP15 | 1.5 | 4.5 | 85 | 72 | 110 | 65 | 0~60 | 22 | ϕ 6 | ϕ 8 |

◇ Note: Max.operating pressure 7bar, standard operating pressure 4.5bar

ASBP Series

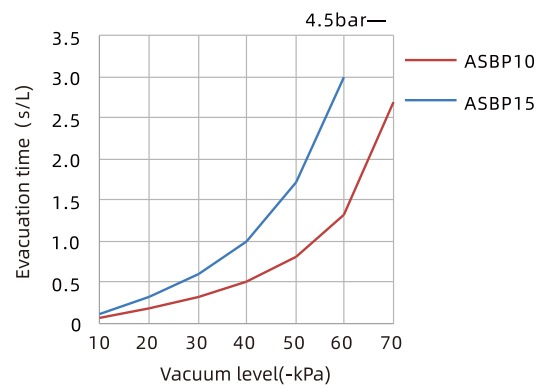
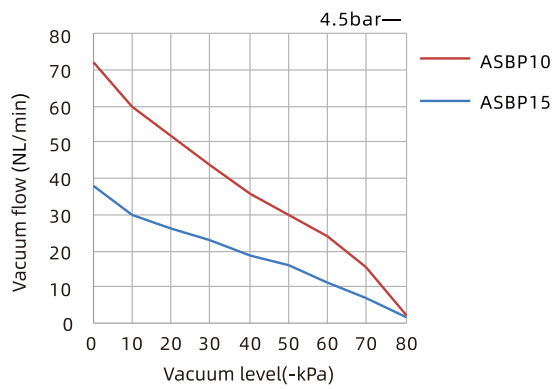
Basic Vacuum Generator

Vacuum flow(NL/min) at different vacuum levels(-kPa)

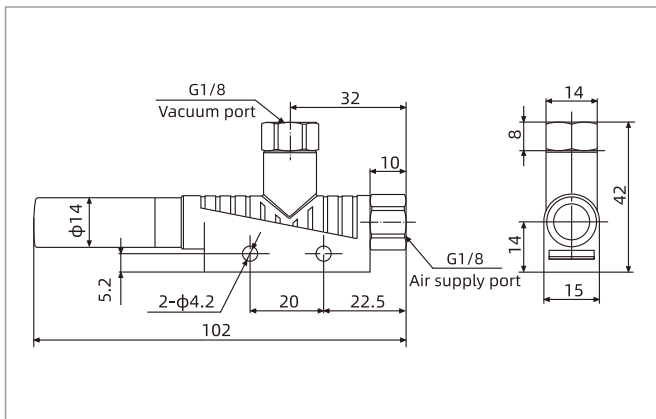
| Model | Air supply pressure bar | Air consumption NL/min | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|----|----|----|----|------|----|----|------|-----|------------------------|
| ASBP10 | 4.5 | 50 | 38 | 30 | 26 | 23 | 18.6 | 16 | 11 | 7.0 | 1.8 | 85 |
| ASBP15 | 4.5 | 110 | 72 | 60 | 52 | 44 | 36.0 | 30 | 24 | 15.5 | 2.2 | 85 |

Evacuation time(s/L) to reach different vacuum levels(-kPa)

| Model | Air supply pressure bar | Air consumption NL/min | 10 | 20 | 30 | 40 | 50 | 60 | 70 | Max. vacuum level -kPa |
|--------|-------------------------|------------------------|------|------|------|------|------|------|-----|------------------------|
| ASBP10 | 4.5 | 50 | 0.13 | 0.33 | 0.60 | 1.00 | 1.72 | 3.00 | - | 85 |
| ASBP15 | 4.5 | 110 | 0.06 | 0.18 | 0.32 | 0.52 | 0.81 | 1.32 | 2.7 | 85 |



Dimensions(mm)



ASBP

ACP Series

Conveying Vacuum Generator



BIOPHARMING



FOOD



PACKAGING

Features

- ◇ Straight-through design, extremel large vacuum flow
- ◇ Vacuum flow is adjustable according to the working condition
- ◇ Different diameters are available

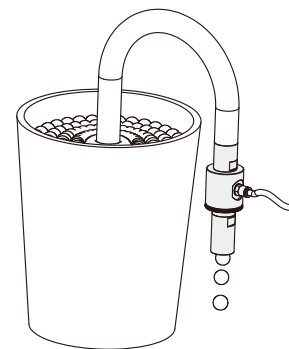
Advantages

- ◇ Handling of workpieces with high permeability, particle, powder, gas and fluid
- ◇ Vacuum flow can be manually adjusted according to the different working conditions



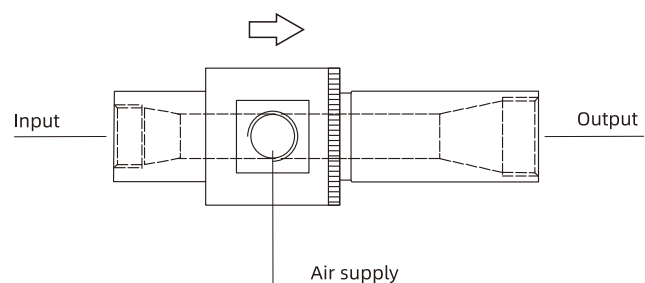
Applications

- ◇ Handling of loose materials such as textile and paper
- ◇ Conveying of grains such as wheat and corn
- ◇ Conveying of powder particles such as laundry detergent and plastic particles
- ◇ Removal of cutter chips during machining
- ◇ Suction of non-corrosive waste water and waste gas during industrial processing



Structure

- ◇ Straight-through design, can adsorb and transport different materials continuously
- ◇ All ports are connected with female thread



ACP Series

Conveying Vacuum Generator

How to order

ACP 250 S

① ② ③

| ① Series | ② Specification | ③ Material |
|----------|-----------------|----------------------|
| ACP | 250 | Nil - Aluminum alloy |
| | 375 | S - Stainless steel |
| | 500 | |
| | 750 | |

Selection

| Model/Material Nil-Aluminum alloy | S - Stainless steel |
|--------------------------------------|---------------------|
| ACP250 | ACP250S |
| ACP375 | ACP375S |
| ACP500 | ACP500S |
| ACP750 | ACP750S |

Technical parameters

Air consumption(NL/min) at different vacuum levels(-kPa)

| Model | Nozzle diameter mm | Air supply pressure bar | 17 | 34 | 50 | 68 | 84 | Working temperature °C | Aluminum alloy | Weight (g) Stainless steel |
|--------|--------------------|-------------------------|-----|-----|-------|-------|-------|------------------------|----------------|----------------------------|
| ACP250 | 6.5 | 5.5 | 112 | 169 | 233 | 276 | 342 | -20~80 | 100 | 296 |
| ACP375 | 9.5 | 5.5 | 176 | 327 | 485 | 595 | 825 | -20~80 | 286 | 846 |
| ACP500 | 13.0 | 5.5 | 340 | 625 | 795 | 940 | 1,280 | -20~80 | 401 | 1,189 |
| ACP750 | 19.0 | 5.5 | 650 | 875 | 1,250 | 1,790 | 2,550 | -20~80 | 540 | 1,599 |

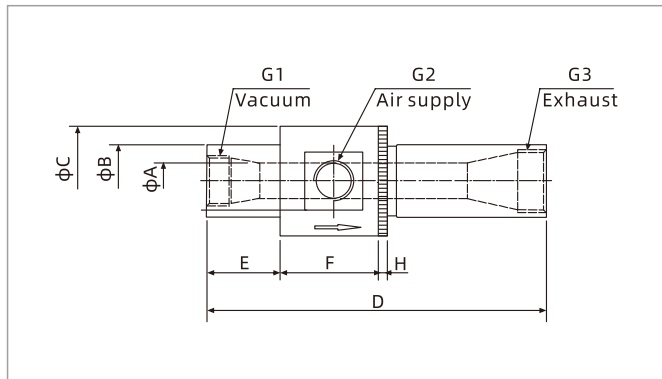
Vacuum flow(NL/min) at different vacuum levels(-kPa)

| Model | Air supply pressure bar | 17 | 34 | 50 | 68 | 84 |
|--------|-------------------------|-------|-------|-------|-------|-------|
| ACP250 | 5.5 | 280 | 240 | 200 | 162 | 125 |
| ACP375 | 5.5 | 846 | 735 | 620 | 520 | 395 |
| ACP500 | 5.5 | 1,695 | 1,325 | 1,130 | 990 | 650 |
| ACP750 | 5.5 | 3,390 | 2,460 | 1,970 | 1,440 | 1,130 |

ACP Series

Conveying Vacuum Generator

Dimensions(mm)



ACP

| Model/Size | A | B | C | D | E | F | H | G1 | G2 | G3 |
|------------|------|----|----|---------|----|----|---|------|------|------|
| ACP250 | 6.5 | 19 | 32 | 94~105 | 22 | 32 | 5 | G1/4 | G1/8 | G1/4 |
| ACP375 | 9.5 | 25 | 45 | 155~165 | 38 | 45 | 5 | G3/8 | G3/8 | G1/2 |
| ACP500 | 13.0 | 32 | 51 | 155~160 | 38 | 51 | 5 | G1/2 | G3/8 | G3/4 |
| ACP750 | 19.0 | 38 | 58 | 175~189 | 38 | 51 | 5 | G3/4 | G1/2 | G1" |

ACPF Series

Conveying Vacuum Generator



Features

- ◇ Straight-through design, extremely large vacuum flow
- ◇ Different diameters are available, the largest diameter is 38mm

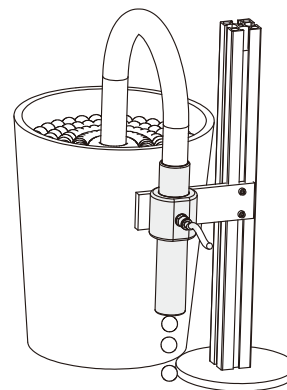
Advantages

- ◇ Handling of workpieces with high permeability, particle, powder, gas and fluid



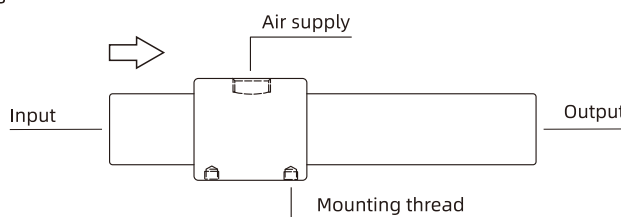
Applications

- ◇ Handling of loose materials such as textile and paper
- ◇ Conveying of grains such as wheat and corn
- ◇ Conveying of powder particles such as laundry detergent and plastic particles
- ◇ Removal of cutter chips during machining
- ◇ Suction of non-corrosive waste water and waste gas during industrial processing



Structure

- ◇ Straight-through design, can adsorb and transport different materials continuously
- ◇ With mounting threaded hole
- ◇ The ports of ACPF3-3 are threaded connection, and the others are connected by external steel wire hoses



ACPF Series

Conveying Vacuum Generator

How to order

ACPF 2-3 S
 ① ② ③

| ① Series | □ Specification | ③ Material |
|----------|-----------------|---------------------|
| ACPF | 2-3 | Nil- Aluminum alloy |
| | 3-3 | S-Stainless steel |
| | 5-6 | |
| | 7-6 | |
| | 15-3 | |
| | 15-6 | |

Selection

| Model/Material | |
|--------------------|---------------------|
| Nil-Aluminum alloy | S - Stainless steel |
| ACPF2-3 | ACPF2-3S |
| ACPF3-3 | ACPF3-3S |
| ACPF5-6 | ACPF5-6S |
| ACPF7-6 | ACPF7-6S |
| ACPF15-3 | ACPF15-3S |
| ACPF15-6 | ACPF15-6S |

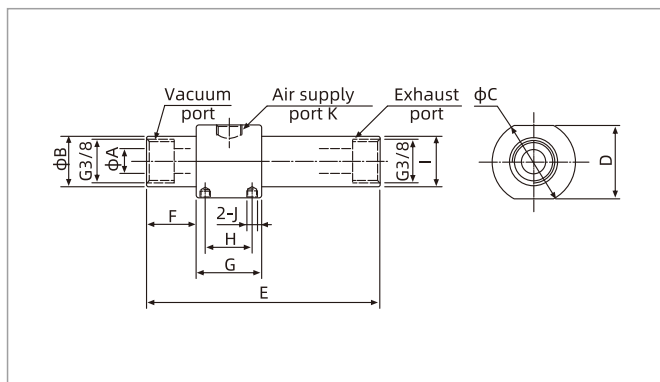
Technical parameters

| Model | Nozzle diameter mm | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | | Working temperature °C | Weight(g) | |
|----------|--------------------|-------------------------------|------------------------|-------------------------|------------------------|--------|------------------------|----------------|-----------------|
| | | | | | 2.8bar | 5.5bar | | Aluminum alloy | Stainless steel |
| ACPF2-3 | 6.5 | 6.0 | 26.0 | 295 | 85 | 160 | -20~80 | 85 | 252 |
| ACPF3-3 | 9.5 | 6.0 | 16.0 | 425 | 95 | 170 | -20~80 | 69 | 205 |
| ACPF5-6 | 12.5 | 6.0 | 35.0 | 870 | 395 | 680 | -20~80 | 170 | 505 |
| ACPF7-6 | 19.0 | 6.0 | 28.0 | 1,825 | 790 | 1,365 | -20~80 | 388 | 1,151 |
| ACPF15-3 | 25.0 | 6.0 | 4.4 | 4,400 | 405 | 695 | -20~80 | 519 | 1,537 |
| ACPF15-6 | 38.0 | 6.0 | 9.0 | 5,610 | 790 | 1,365 | -20~80 | 659 | 1,953 |

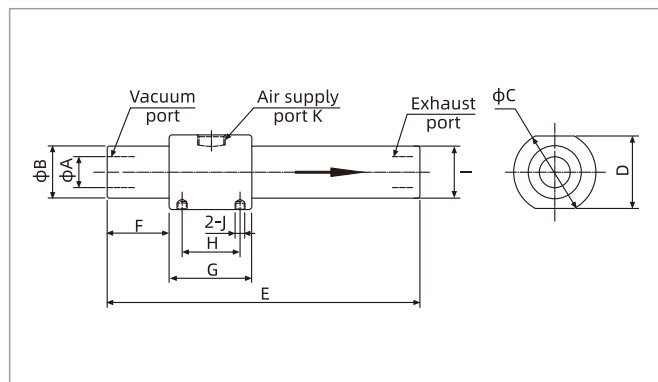
ACPF Series

Conveying Vacuum Generator

Dimensions(mm)



ACPF3-3



ACPF(Other sizes)

| Model/Size | A | B | C | D | E | F | G | H | I | J | K |
|------------|------|------|----|----|-----|----|----|----|------|--------|------|
| ACPF2-3 | 6.5 | 18.5 | 32 | 28 | 89 | 19 | 25 | 18 | 19.5 | M4×0.7 | G1/8 |
| ACPF3-3 | 9.5 | 18.5 | 32 | 28 | 89 | 19 | 25 | 18 | 19.5 | M4×0.7 | G1/8 |
| ACPF5-6 | 12.5 | 24.0 | 38 | 34 | 140 | 25 | 32 | 23 | 25.0 | M4×0.7 | G1/4 |
| ACPF7-6 | 19.0 | 31.0 | 50 | 45 | 190 | 38 | 50 | 35 | 33.0 | M4×0.7 | G3/8 |
| ACPF15-3 | 25.0 | 38.0 | 59 | 55 | 198 | 40 | 56 | 40 | 38.0 | M4×0.7 | G3/8 |
| ACPF15-6 | 38.0 | 49.6 | 69 | 65 | 205 | 40 | 60 | 42 | 49.6 | M4×0.7 | G3/8 |

ACPS Series

Conveying Vacuum Generator



BIOPHARMING



FOOD



PACKAGING

Features

- ◇ Straight-through design, extremely large vacuum flow
- ◇ Different diameters are available

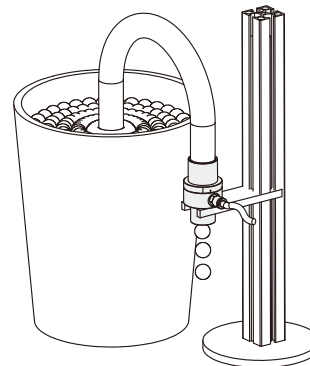
Advantages

- ◇ Handling of workpieces with high permeability, particle, powder, gas and fluid



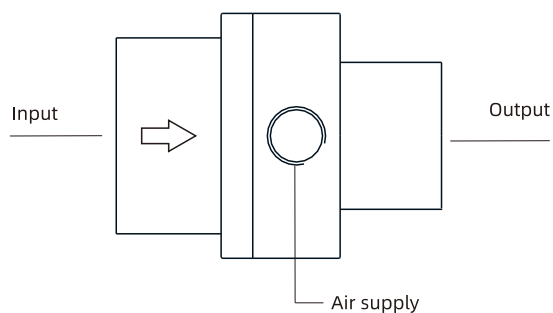
Applications

- ◇ Handling of loose materials such as textile and paper
- ◇ Conveying of grains such as wheat and corn
- ◇ Conveying of powder particles such as laundry detergent and plastic particles
- ◇ Removal of cutter chips during machining
- ◇ Suction of non-corrosive waste water and waste gas during industrial processing



Structure

- ◇ Straight-through design, can adsorb and transport different materials continuously
- ◇ Compressed air goes through the lateral annular gap



ACPS Series

Conveying Vacuum Generator

How to order

ACPS 10

① ②

| ① Series | ② Nozzle diameter |
|----------|--|
| ACPS | 10 - ϕ 10mm 20 - ϕ 20mm 40 - ϕ 40mm 75 - ϕ 75mm |

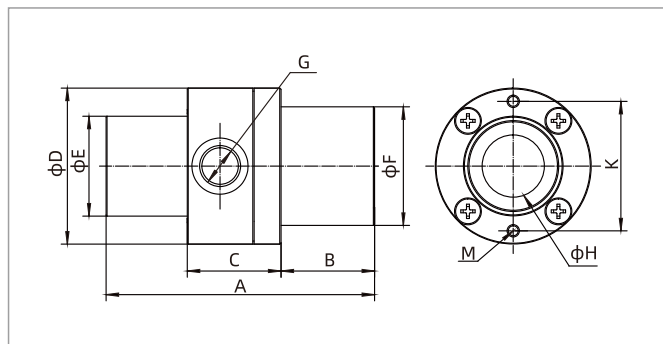
Selection

| Model/Nozzle diameter | 10 | 20 | 40 | 75 |
|-----------------------|--------|--------|--------|--------|
| ACPS□ | ACPS10 | ACPS20 | ACPS40 | ACPS75 |

Technical parameters

| Model | Nozzle diameter mm | Rated air supply pressure bar | Max. vacuum level -kPa | Max. vacuum flow NL/min | Air consumption NL/min | Working temperature °C | Weight g |
|--------|--------------------|-------------------------------|------------------------|-------------------------|------------------------|------------------------|----------|
| ACPS10 | 10 | 5.0 | 12 | 550 | 140 | -20~80 | 77 |
| ACPS20 | 20 | 5.0 | 4 | 1,375 | 265 | -20~80 | 189 |
| ACPS40 | 40 | 5.0 | 2 | 2,250 | 470 | -20~80 | 522 |
| ACPS75 | 75 | 5.0 | 1 | 8,640 | 876 | -20~80 | 2,308 |

Dimensions(mm)



ACPS

| Model/Size | A | B | C | D | E | F | G | H | K | M |
|------------|-----|----|----|-----|-----|-----|------|----|-------|----------|
| ACPS10 | 70 | 23 | 21 | 37 | 19 | 19 | G1/8 | 10 | 29.0 | 2-M4×0.7 |
| ACPS20 | 86 | 30 | 30 | 50 | 32 | 38 | G1/4 | 20 | 41.5 | 2-M4×0.7 |
| ACPS40 | 94 | 30 | 34 | 84 | 52 | 75 | G3/8 | 40 | 72.0 | 2-M4×0.7 |
| ACPS75 | 180 | 34 | 65 | 140 | 100 | 125 | G1/2 | 75 | 126.0 | 2-M6×1 |

SZ Series

Standard Suction Cup



ELECTRONICS



Features

- ◇ Available in various shapes: U type, C type, B type and D type
- ◇ Simple structure
- ◇ Conductive material available
- ◇ Available in various sizes

Advantages

- ◇ Small size and light weight
- ◇ Suitable for workpieces of various sizes and shapes



B-Bellows type

D-Deep type

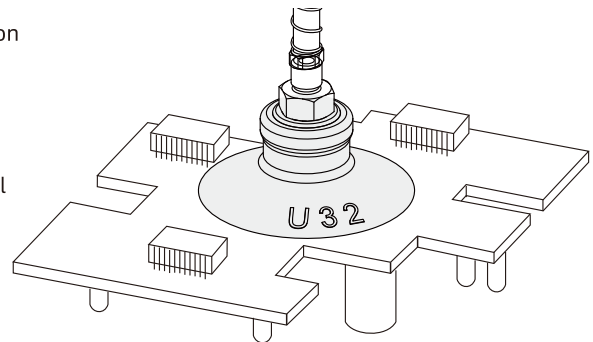


U-Flat type

C-Flat type with ribs

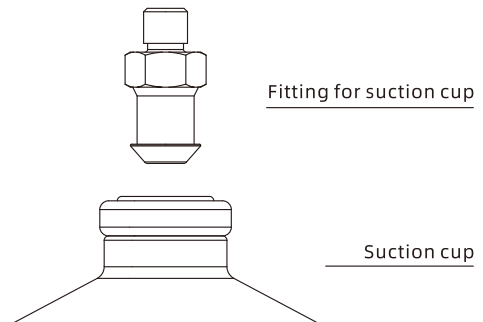
Applications

- ◇ U type suitable for workpieces with even surface and without deformation
- ◇ C type suitable for easily deformed workpieces
- ◇ B type suitable for workpieces with inclined surface
- ◇ D type suitable for spherical objects
- ◇ Suitable for handling of paper box, small sized semiconductor, spherical objects and food, ect.
- ◇ Conductive material suitable for 3C industry



Structure

- ◇ Split structure for easy replacement of wearing parts



SZ Series

Standard Suction Cup

How to order

SZ B 10 N
 ① ② ③ ④

| ① Series | ② Suction cup type | ③ Diameter | | ④ Material & Hardness | |
|----------|--------------------|------------|------------|--------------------------|----|
| SZ | U - Flat | 2 - φ2mm | 16 - φ16mm | N - NBR | 50 |
| | C - Flat with ribs | 4 - φ4mm | 20 - φ20mm | WS - White silicone | 45 |
| | B - 1.5 bellows | 6 - φ6mm | 25 - φ25mm | CN - Conductive NBR | 55 |
| | D - Deep | 8 - φ8mm | 32 - φ32mm | CS - Conductive silicone | 55 |
| | | 10 - φ10mm | 40 - φ40mm | HP - Mark free rubber | 50 |
| | | 13 - φ13mm | 50 - φ50mm | | |

◇ Note: HP material is not for all sizes. Please contact AIRBEST if need

Selection

| Diameter of suction cup | Suction cup type U - Flat | C - Flat with ribs | B - 1.5 Bellows | D - Deep |
|-------------------------|------------------------------|--------------------|-----------------|----------|
| φ2 | SZU2□ | - | - | - |
| φ4 | SZU4□ | - | - | - |
| φ6 | SZU6□ | - | SZB6□ | - |
| φ8 | SZU8□ | - | SZB8□ | - |
| φ10 | SZU10□ | SZC10□ | SZB10□ | SZD10□ |
| φ13 | SZU13□ | SZC13□ | SZB13□ | - |
| φ16 | SZU16□ | SZC16□ | SZB16□ | SZD16□ |
| φ20 | SZU20□ | SZC20□ | SZB20□ | - |
| φ25 | SZU25□ | SZC25□ | SZB25□ | SZD25□ |
| φ32 | SZU32□ | SZC32□ | SZB32□ | - |
| φ40 | SZU40□ | SZC40□ | SZB40□ | SZD40□ |
| φ50 | SZU50□ | SZC50□ | SZB50□ | - |

SZ Series

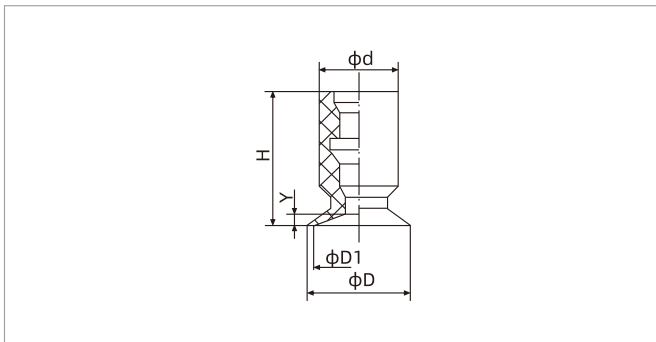
Standard Suction Cup

Technical parameters

| Diameter of suction cup | Pull-out force N | Inner volume(cm ³) | | | | Recommended hose dia. mm | MPQ pcs |
|-------------------------|------------------|--------------------------------|------|-------|-----|--------------------------|---------|
| | | SZU | SZC | SZB | SZD | | |
| φ2 | 0.15 | < 0.1 | - | - | - | 4 | 10 |
| φ4 | 0.6 | < 0.1 | - | - | - | 4 | 10 |
| φ6 | 1.2 | < 0.1 | - | < 0.1 | - | 4 | 10 |
| φ8 | 2.2 | < 0.1 | - | < 0.1 | - | 4 | 10 |
| φ10 | 3.5 | 0.15 | 0.15 | 0.3 | 0.3 | 6 | 10 |
| φ13 | 6 | 0.2 | 0.2 | 0.9 | - | 6 | 10 |
| φ16 | 9.6 | 0.3 | 0.3 | 1.3 | 0.6 | 6 | 10 |
| φ20 | 15 | 0.6 | 0.6 | 2.2 | - | 6 | 5 |
| φ25 | 24 | 0.9 | 0.9 | 3.3 | 1.5 | 6 | 5 |
| φ32 | 38 | 1.6 | 1.6 | 7.2 | - | 6 | 5 |
| φ40 | 60 | 3.5 | 3.5 | 15 | 9 | 6 | 1 |
| φ50 | 92 | 6 | 6 | 25 | - | 6 | 1 |

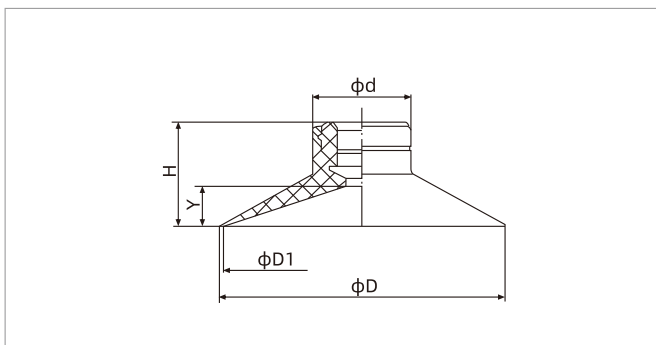
◇ Note: Testing vacuum level -60kPa, workpiece with smooth and clean surface. The data of pull-out force as above are figured out without considering safety factor. The data may be different according to different workpiece surfaces. Recommend the length of vacuum hose to be as short as possible, max 2m.

Dimensions(mm)



SZU2-8

| Model/Size | D | D1 | H | d | Y | Weight g |
|------------|-----|----|----|---|-----|----------|
| SZU2□ | 2.6 | 2 | 12 | 7 | 0.5 | 0.3 |
| SZU4□ | 4.8 | 4 | 12 | 7 | 0.8 | 0.3 |
| SZU6□ | 7 | 6 | 12 | 7 | 0.8 | 0.4 |
| SZU8□ | 9 | 8 | 12 | 7 | 1 | 0.4 |



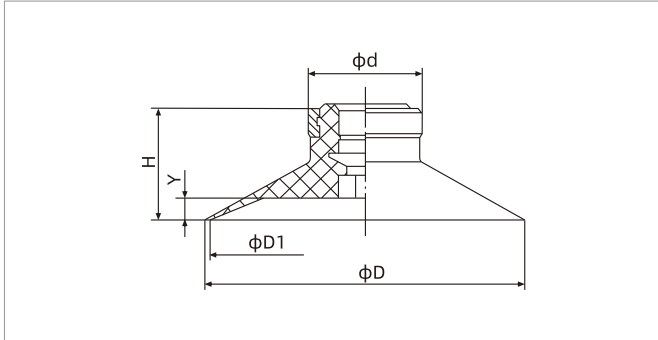
SZU10-50

| Model/Size | D | D1 | H | d | Y | Weight g |
|------------|----|----|------|----|-----|----------|
| SZU10□ | 12 | 10 | 12 | 13 | 3 | 0.8 |
| SZU13□ | 15 | 13 | 12 | 13 | 3 | 0.8 |
| SZU16□ | 18 | 16 | 12.5 | 13 | 3.5 | 0.9 |
| SZU20□ | 23 | 20 | 14 | 15 | 4 | 1.6 |
| SZU25□ | 28 | 25 | 14 | 15 | 4 | 1.8 |
| SZU32□ | 35 | 32 | 14.5 | 15 | 4.5 | 2.3 |
| SZU40□ | 43 | 40 | 18.5 | 18 | 6.5 | 5.5 |
| SZU50□ | 53 | 50 | 19.5 | 18 | 7.5 | 6.9 |

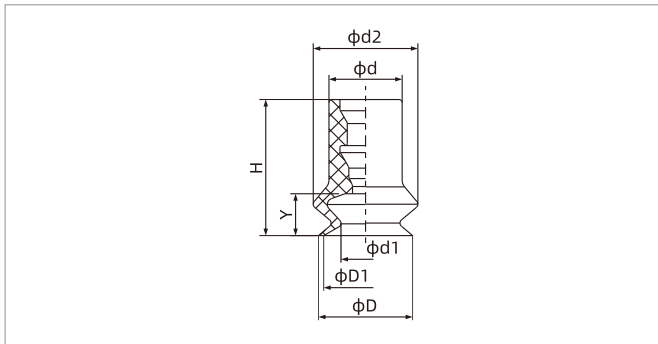
SZ Series

Standard Suction Cup

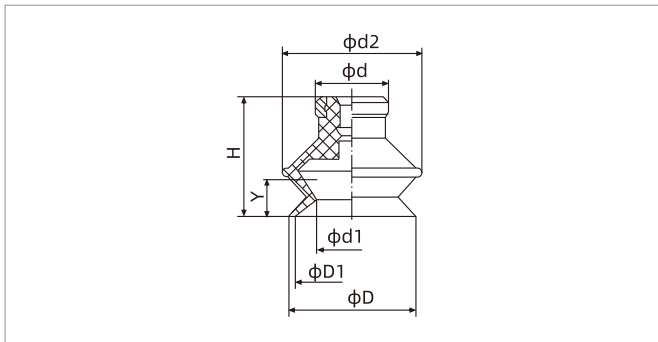
Dimensions(mm)



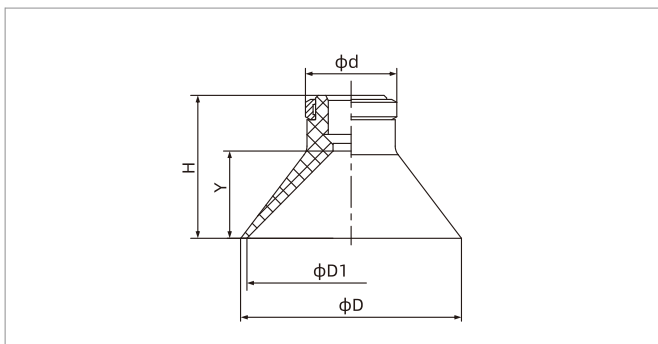
SZC10-50



SZB6-8



SZB10-50



SZD10-40

◇ Note: The dimensional tolerance conforms to GBT3672.1-2002-1 M3 rubber product dimensional tolerance standard

| Model/Size | D | D1 | H | d | Y | Weight g |
|------------|----|----|------|----|-----|----------|
| SZC10□ | 12 | 10 | 12 | 13 | 1.7 | 0.8 |
| SZC13□ | 15 | 13 | 12 | 13 | 1.8 | 1.0 |
| SZC16□ | 18 | 16 | 12.5 | 13 | 1.2 | 0.9 |
| SZC20□ | 23 | 20 | 14 | 15 | 1.7 | 1.6 |
| SZC25□ | 28 | 25 | 14 | 15 | 1.8 | 2.1 |
| SZC32□ | 35 | 32 | 14.5 | 15 | 2.3 | 2.4 |
| SZC40□ | 43 | 40 | 18.5 | 18 | 3.3 | 5.5 |
| SZC50□ | 53 | 50 | 19.5 | 18 | 3.8 | 7.3 |

| Model/Size | D | D1 | H | d | d1 | d2 | Y | Weight g |
|------------|---|----|----|---|-----|------|---|----------|
| SZB6□ | 7 | 6 | 13 | 7 | 3.3 | 9.1 | 4 | 0.4 |
| SZB8□ | 9 | 8 | 13 | 7 | 4.7 | 10.1 | 4 | 0.4 |

| Model/Size | D | D1 | H | d | d1 | d2 | Y | Weight g |
|------------|----|----|------|----|------|------|---|----------|
| SZB10□ | 12 | 10 | 16 | 13 | 5.5 | 13.8 | 4 | 1.1 |
| SZB13□ | 15 | 13 | 18.5 | 13 | 8.7 | 19 | 4 | 1.7 |
| SZB16□ | 18 | 16 | 20 | 13 | 9.9 | 21 | 4 | 2.1 |
| SZB20□ | 22 | 20 | 23.5 | 15 | 12.4 | 25 | 4 | 2.9 |
| SZB25□ | 27 | 25 | 24 | 15 | 15.6 | 28 | 4 | 3.9 |
| SZB32□ | 34 | 32 | 29 | 15 | 18.9 | 37 | 4 | 6.7 |
| SZB40□ | 43 | 40 | 34 | 18 | 24.4 | 48 | 4 | 13.3 |
| SZB50□ | 53 | 50 | 38 | 18 | 32.4 | 57 | 4 | 18.8 |

| Model/Size | D | D1 | H | d | Y | Weight g |
|------------|------|----|----|----|----|----------|
| SZD10□ | 12 | 10 | 15 | 13 | 6 | 1.0 |
| SZD16□ | 18 | 16 | 16 | 13 | 7 | 1.2 |
| SZD25□ | 28 | 25 | 20 | 15 | 10 | 1.8 |
| SZD40□ | 43.5 | 40 | 28 | 18 | 17 | 5.9 |

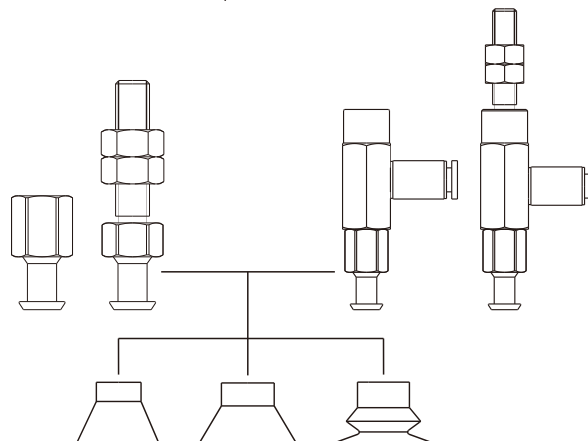
SZ Series

Suction Cup with Locking Fitting

Structure

- ◇ Consisting of replacement suction cup and locking fitting
- ◇ Plug-in fitting for suction cup
- ◇ Vertical vacuum port, male and female thread for mounting
- ◇ Lateral vacuum port, male and female thread for mounting

In the same series, replacement suction cup and locking fitting can be combined as required



How to order

SZU10N - LA6 - M5M

① ② ③

| ① Model | ② Vacuum port direction | ③ Mounting thread |
|---------|--|-----------------------------|
| SZU10N | Nil - Vertical | M5M - M5x0.8 male thread |
| SZC | LA4 - Lateral, one-touch fitting ϕ 4 hose | M6M - M6x1 male thread |
| SZB | LA6 - Lateral, one-touch fitting ϕ 6 hose | M8M - M8x1 male thread |
| SZD | | M5F - M5x0.8 female thread |
| | | M8F - M8x1.25 female thread |

◇ Please refer to page 155 for suction cup selection

Selection

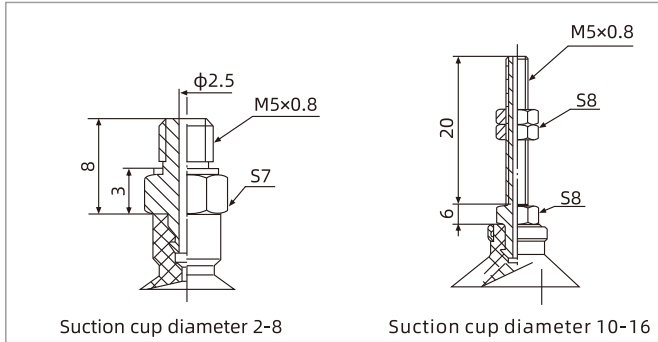
| Diameter of suction cup | Vacuum port direction | | | Mounting thread | | | | |
|-------------------------|-----------------------|-----|-----|-----------------|-----|-----|-----|-----|
| | Nil | LA4 | LA6 | M5M | M6M | M8M | M5F | M8F |
| 2-8 | ● | ● | ● | ● | - | - | ● | - |
| 10-16 | ● | ● | ● | ● | - | - | ● | - |
| 20-32 | ● | ● | ● | - | ● | - | ● | - |
| 40-50 | ● | - | ● | - | - | ● | - | ● |

◇ Note: "●" default, in stock, "-" unavailable

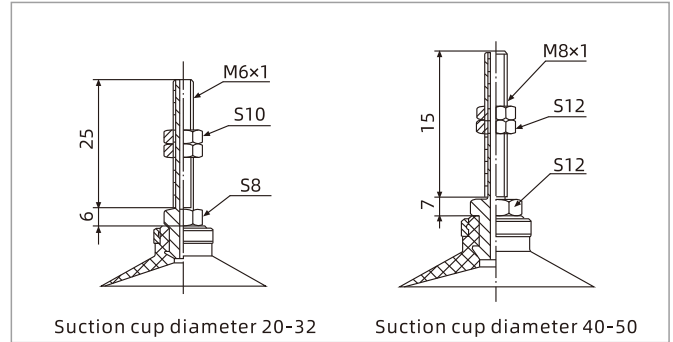
SZ Series

Suction Cup with Locking Fitting

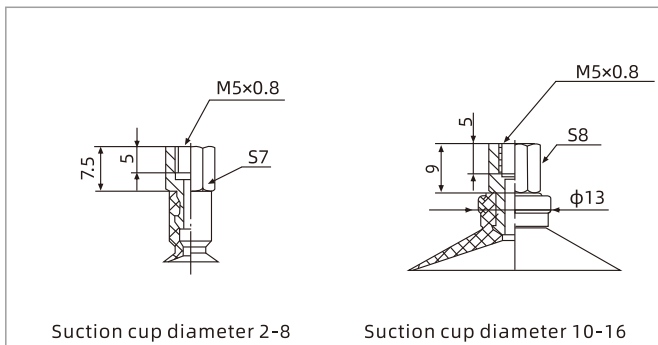
Dimensions(mm)



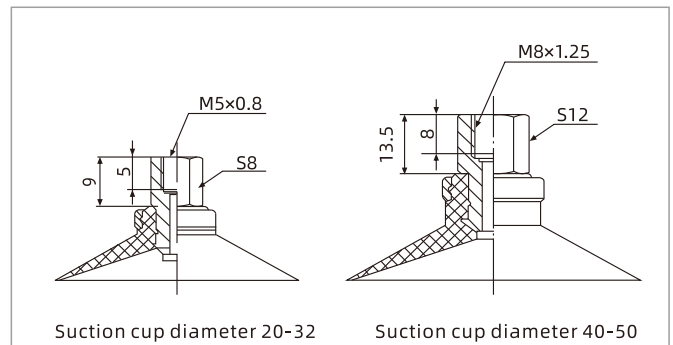
Vertical-Male thread connection



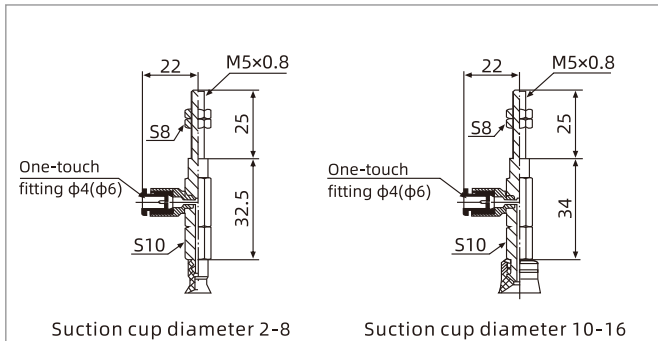
Vertical-Male thread connection



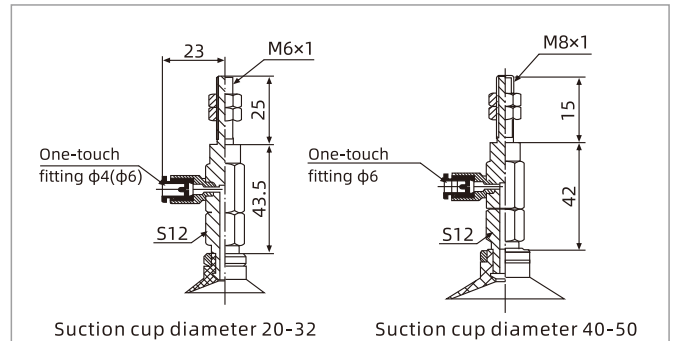
Vertical-Female thread connection



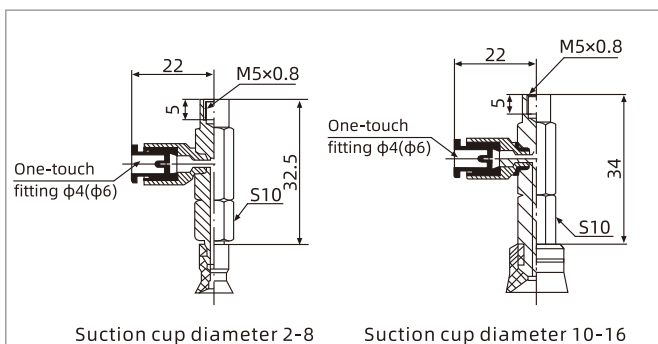
Vertical-Female thread connection



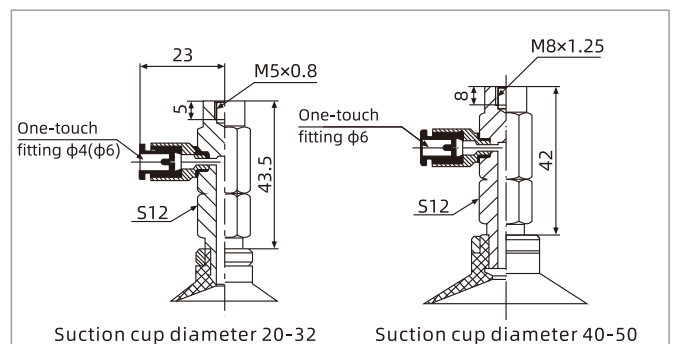
Lateral-Male thread connection



Lateral-Male thread connection



Lateral-Female thread connection



Lateral-Female thread connection

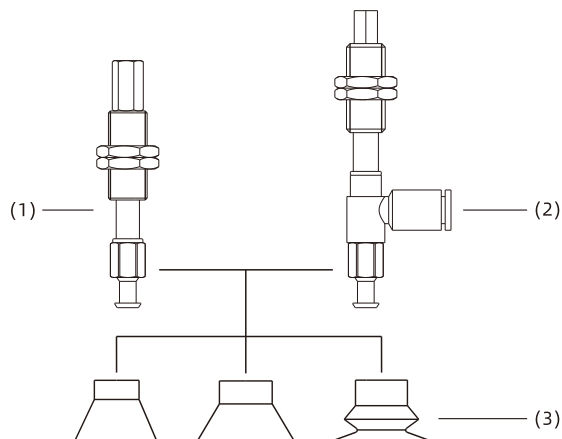
SZ Series

Suction Cup with Level Compensator

Structure

- ◇ Consisting of replacement suction cup(3) and level compensator
- ◇ Plug-in fitting for suction cup
- ◇ Vertical vacuum port(1), male thread for mounting
- ◇ Lateral vacuum port(2), male thread for mounting

In the same series, replacement suction cup and locking fitting can be combined as required



How to order

SZU10N - E I 10 R A6 - M10
 ① ② ③ ④ ⑤ ⑥ ⑦

| ① Model | ② Level compensator type | ③ Buffer type | ④ Buffer stroke | ⑤ Rotary type | ⑥ Vacuum port connection | ⑦ Mounting thread |
|---------------|--------------------------|---------------------|-----------------|---------------------------|--|-------------------|
| SZU10N | E - PSPE Series | I - Internal spring | 6 20 | Nil - Vertical rotating | Nil - M5×0.8 female thread | M8 - M8×1 |
| SZC | | | 10 30 | R - Vertical non-rotating | A4 - one-touch fitting φ4 hose | M10 - M10×1 |
| SZB | | | 15 40 | L - Lateral rotating | A6 - one-touch fitting φ6 hose | M14 - M14×1 |
| SZD | | | 25 50 | B - Lateral non-rotating | B4 - Pagoda fitting φ4 hose B6 - Pagoda fitting φ6 hose | |

◇ Please refer to page 155 for suction cup selection

Selection

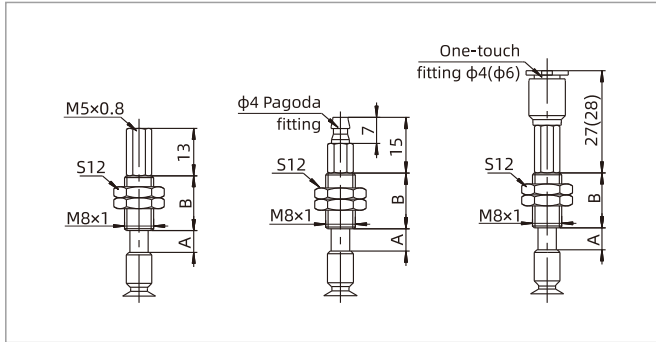
| Diameter of suction cup | Buffer stroke | Rotary type | | | | Vacuum port connection | | | | | Mounting thread |
|-------------------------|--------------------|-------------|---|---|---|------------------------|----|----|----|----|-----------------|
| | | Nil | R | L | B | Nil | A4 | A6 | B4 | B6 | |
| 2-8 | 6, 10, 15, 25 | ● | ● | ● | ● | ● | ● | ● | ● | - | M8 |
| 10-32 | 10, 20, 30, 40, 50 | ● | ● | ● | ● | ● | ● | ● | - | ● | M10 |
| 40-50 | 10, 20, 30, 50 | ● | - | - | - | ● | - | - | - | - | M14 |

◇ Note: "●" default, in stock, "-" unavailable

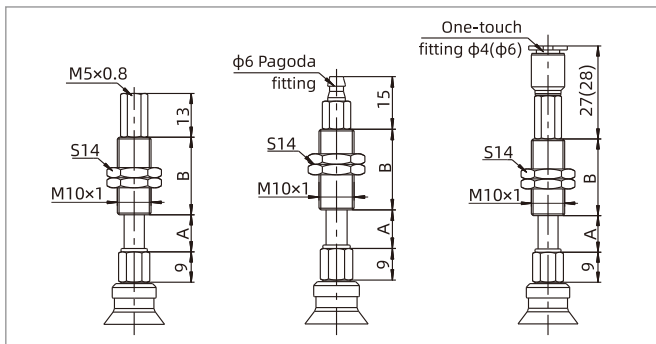
SZ Series

Suction Cup with Level Compensator

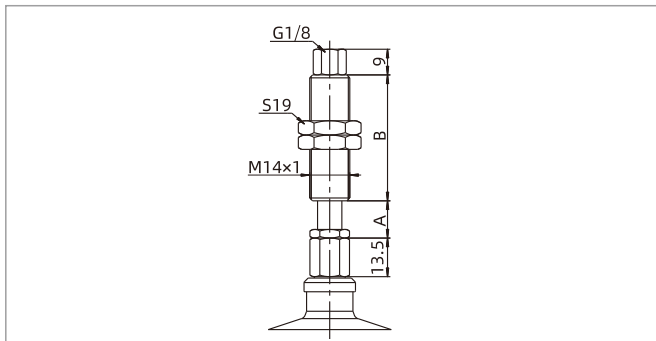
Dimensions(mm)



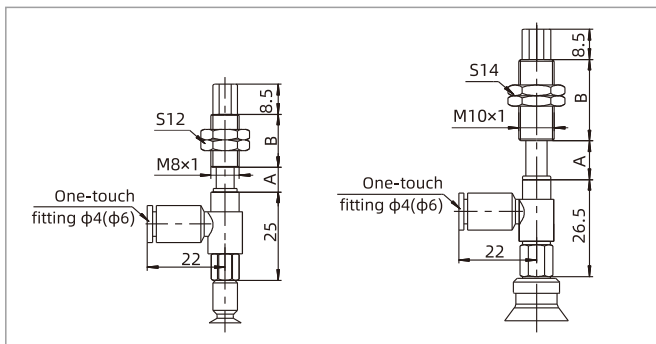
Vertical direction Suction cup diameter 2-8



Vertical direction Suction cup diameter 10-32



Vertical direction Suction cup diameter 40-50



Lateral direction Suction cup diameter 2-8 Suction cup diameter 10-32

| Suction cup dia./ Size | A | B | Buffer stroke | F1 (N) | F2 (N) |
|------------------------|----|----|---------------|--------|--------|
| 2-8 | 6 | 15 | 6 | 0.8 | 1.2 |
| | 11 | 43 | 10 | 0.8 | 1.2 |
| | 16 | 43 | 15 | 0.8 | 1.2 |
| | 26 | 43 | 25 | 0.8 | 1.2 |

| Suction cup dia./ Size | A | B | Buffer stroke | F1 (N) | F2 (N) |
|------------------------|------|----|---------------|--------|--------|
| 10-32 | 11.5 | 23 | 10 | 1.0 | 3.0 |
| | 21.5 | 51 | 20 | 1.0 | 3.0 |
| | 31.5 | 51 | 30 | 1.0 | 3.0 |
| | 41.5 | 77 | 40 | 1.0 | 3.0 |
| | 51.5 | 77 | 50 | 1.0 | 3.0 |

| Suction cup dia./ Size | A | B | Buffer stroke | F1 (N) | F2 (N) |
|------------------------|----|----|---------------|--------|--------|
| 40-50 | 13 | 44 | 10 | 2.0 | 5.5 |
| | 23 | 44 | 20 | 2.0 | 5.5 |
| | 33 | 44 | 30 | 2.0 | 5.5 |
| | 53 | 75 | 50 | 2.0 | 5.5 |

| Suction cup dia./ Size | A | B | Buffer stroke | F1 (N) | F2 (N) |
|------------------------|----|----|---------------|--------|--------|
| 2-8 | 8 | 15 | 6 | 0.8 | 1.2 |
| | 11 | 43 | 10 | 0.8 | 1.2 |
| | 16 | 43 | 15 | 0.8 | 1.2 |
| | 26 | 43 | 25 | 0.8 | 1.2 |
| 10-32 | 11 | 23 | 10 | 1.0 | 3.0 |
| | 21 | 51 | 20 | 1.0 | 3.0 |
| | 31 | 51 | 30 | 1.0 | 3.0 |
| | 41 | 77 | 40 | 1.0 | 3.0 |
| | 51 | 77 | 50 | 1.0 | 3.0 |

◇ Note: "F1" means spring force at 0 stroke, "F2" means spring force at max. stroke

SP3 Series

Suction Cup



ELECTRONICS



Features

- ◇ Suction cups of same diameter among U/C/B types use same fitting
- ◇ Small size, short height
- ◇ Available in conductive material

Advantages

- ◇ Used in various occasions, suction cups are interchangeable
- ◇ Suitable for occasions with limited space
- ◇ Discharge static electricity gently to protect workpieces from damage



U-Flat



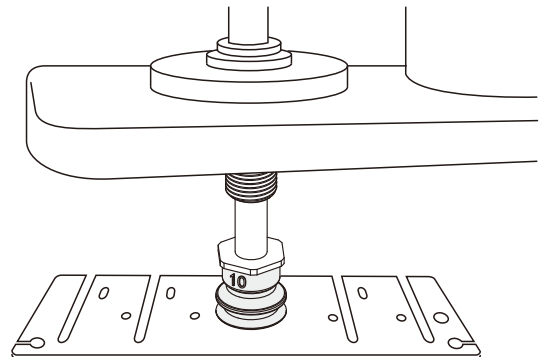
C-Flat with ribs



B-1.5 bellows

Applications

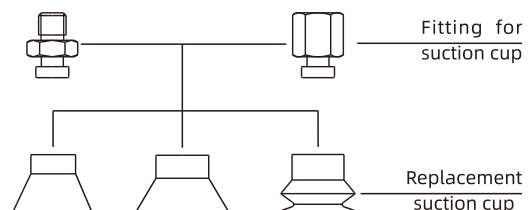
- ◇ U type suitable for workpieces with even surface and without deformation
- ◇ C type suitable for easily deformed workpieces
- ◇ B type suitable for workpieces with inclined surface
- ◇ Suitable for handling of workpieces with small size and light weight
- ◇ Conductive material suitable for 3C industry



Structure

- ◇ Split structure for easy replacement of wearing parts

In the same series, replacement suction cup and locking fitting can be combined as required



SP3 Series

Suction Cup

How to order

SP3 B 10 N - M5M
 ① ② ③ ④ ⑤

| ① Series | ② Suction cup type | ③ Diameter | ④ Material & Hardness | ⑤ Connection thread |
|----------|--------------------|--------------------------------------|---|----------------------------|
| SP3 | U - Flat | 1.5 - ϕ 1.5mm 2 - ϕ 2mm | N - NBR 55 | Nil - Suction cup only |
| | C - Flat with ribs | 3.5 - ϕ 3.5mm 4 - ϕ 4mm | WS - White silicone 50 | M3F - M3×0.5 female thread |
| | B - 1.5 Bellows | 10 - ϕ 10mm 6 - ϕ 6mm | CN - Conductive NBR 55 | M5F - M5×0.8 female thread |
| | | 13 - ϕ 13mm 8 - ϕ 8mm | CS - Conductive silicone 55 | M3M - M3×0.5 male thread |
| | | 16 - ϕ 16mm | HP - Mark free rubber 55 | M5M - M5×0.8 male thread |

◇ Note: HP material is not for all sizes. Please contact AIRBEST if need

Selection

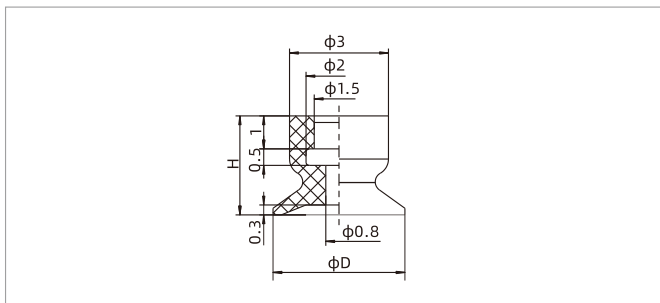
| Diameter of suction cup | Suction cup type | | | Connection thread | | | | MPQ pcs |
|-------------------------|------------------|---|---|-------------------|-----|-----|-----|---------|
| | U | C | B | M3F | M3M | M5F | M5M | |
| ϕ 1.5 | ● | - | - | ● | ● | - | - | 10 |
| ϕ 2 | ● | - | - | ● | ● | - | - | 10 |
| ϕ 3.5 | ● | - | - | ● | ● | - | - | 10 |
| ϕ 4 | - | ● | ● | - | - | ● | ● | 10 |
| ϕ 6 | - | ● | ● | - | - | ● | ● | 10 |
| ϕ 8 | - | ● | ● | - | - | ● | ● | 10 |
| ϕ 10 | - | ● | ● | - | - | ● | ● | 10 |
| ϕ 13 | - | ● | ● | - | - | ● | ● | 10 |
| ϕ 16 | - | ● | ● | - | - | ● | ● | 10 |

◇ Note: "●" default, in stock, "-" unavailable

SP3 Series

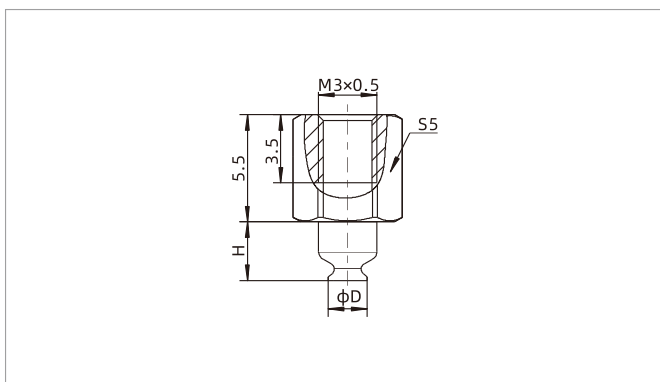
Suction Cup

Dimensions(mm) - U type



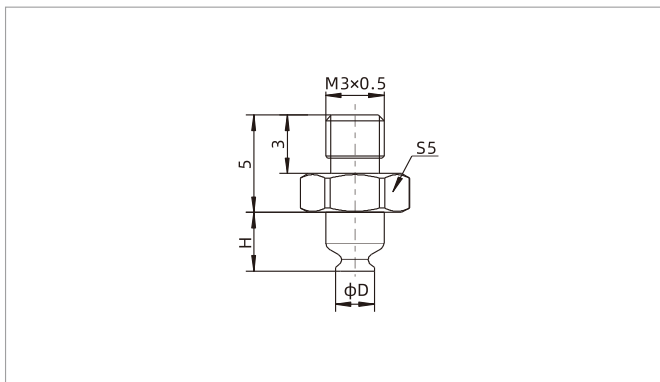
SP3U1.5-3.5

| Model/Size | D | H | Weight g |
|------------|-----|-----|----------|
| SP3U1.5□ | 2.0 | 3.0 | 0.1 |
| SP3U2□ | 2.5 | 3.0 | 0.1 |
| SP3U3.5□ | 4.0 | 3.0 | 0.1 |



SP3U1.5-3.5 F - Female thread connection

| Model/Size | D | H | Weight g |
|--------------|-----|-----|----------|
| SP3U1.5□-M3F | 2.0 | 3.0 | 0.9 |
| SP3U2□-M3F | 2.5 | 3.0 | 0.9 |
| SP3U3.5□-M3F | 4.0 | 3.0 | 0.9 |



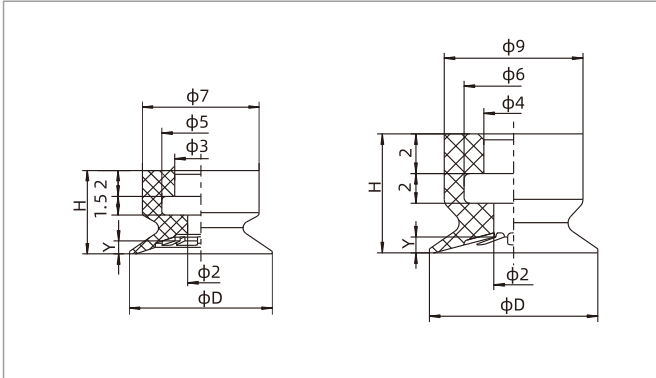
SP3U1.5-3.5 M - Male thread connection

| Model/Size | D | H | Weight g |
|--------------|-----|-----|----------|
| SP3U1.5□-M3M | 2.0 | 3.0 | 0.6 |
| SP3U2□-M3M | 2.5 | 3.0 | 0.6 |
| SP3U3.5□-M3M | 4.0 | 3.0 | 0.6 |

SP3 Series

Suction Cup

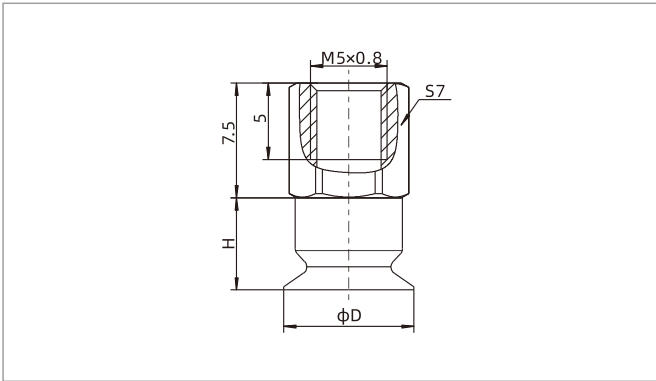
Dimensions(mm) - C type



SP3C4-8

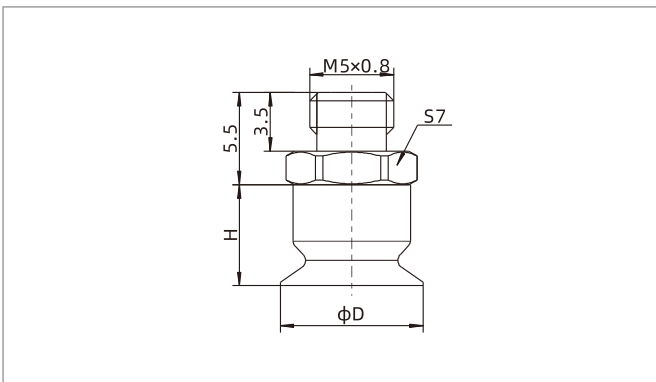
SP3C10-16

| Model/Size | D | H | Y | Weight g |
|------------|------|-----|-----|----------|
| SP3C4□ | 4.5 | 6.0 | 0.5 | 0.3 |
| SP3C6□ | 6.5 | 6.0 | 0.8 | 0.3 |
| SP3C8□ | 8.5 | 6.0 | 0.8 | 0.3 |
| SP3C10□ | 11.0 | 7.0 | 1.0 | 0.6 |
| SP3C13□ | 14.0 | 7.0 | 1.2 | 0.7 |
| SP3C16□ | 17.0 | 7.0 | 1.2 | 0.8 |



SP3C4-16 F - Female thread connection

| Model/Size | D | H | Weight g |
|-------------|------|-----|----------|
| SP3C4□-M5F | 4.5 | 6.0 | 2.3 |
| SP3C6□-M5F | 6.5 | 6.0 | 2.3 |
| SP3C8□-M5F | 8.5 | 6.0 | 2.3 |
| SP3C10□-M5F | 11.0 | 7.0 | 5.7 |
| SP3C13□-M5F | 14.0 | 7.0 | 5.8 |
| SP3C16□-M5F | 17.0 | 7.0 | 5.9 |



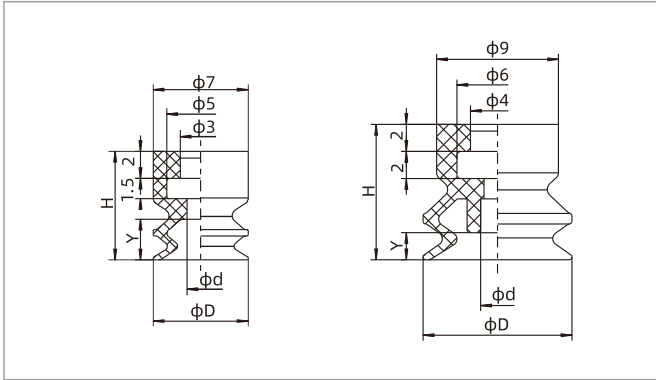
SP3C4-16 M - Male thread connection

| Model/Size | D | H | Weight g |
|-------------|------|-----|----------|
| SP3C4□-M5M | 4.5 | 6.0 | 1.7 |
| SP3C6□-M5M | 6.5 | 6.0 | 1.7 |
| SP3C8□-M5M | 8.5 | 6.0 | 1.7 |
| SP3C10□-M5M | 11.0 | 7.0 | 3.0 |
| SP3C13□-M5M | 14.0 | 7.0 | 3.1 |
| SP3C16□-M5M | 17.0 | 7.0 | 3.2 |

SP3 Series

Suction Cup

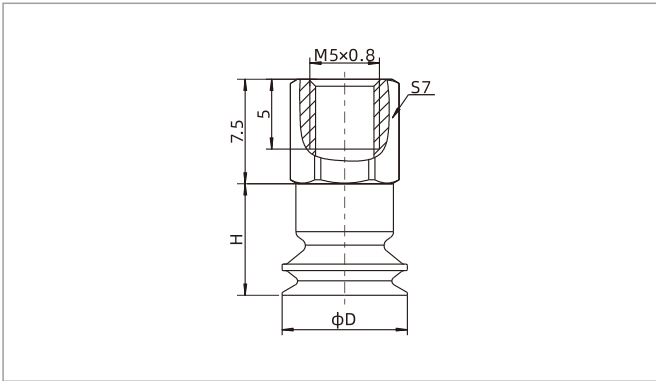
Dimensions(mm) - B type



SP3B4-8

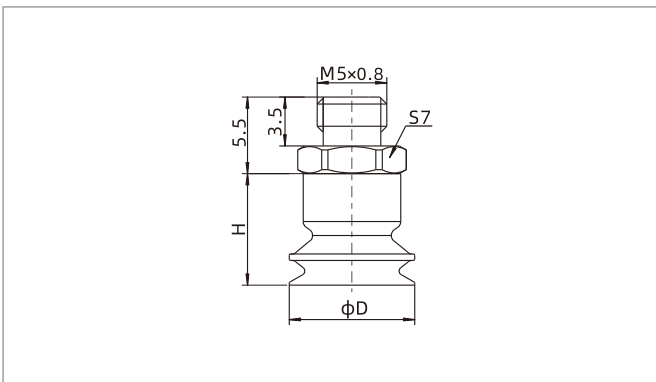
SP3B10-16

| Model/Size | D | H | d | Y | Weight g |
|------------|------|------|-----|-----|----------|
| SP3B4□ | 4.5 | 8.0 | 1.8 | 2.2 | 0.3 |
| SP3B6□ | 7.0 | 8.0 | 2.0 | 3.0 | 0.3 |
| SP3B8□ | 9.0 | 8.0 | 2.0 | 3.0 | 0.4 |
| SP3B10□ | 11.0 | 10.0 | 2.0 | 2.0 | 0.8 |
| SP3B13□ | 14.0 | 10.0 | 3.0 | 2.0 | 1.0 |
| SP3B16□ | 17.0 | 10.0 | 3.0 | 2.0 | 1.1 |



SP3B4-16 F - Female thread connection

| Model/Size | D | H | Weight g |
|-------------|------|------|----------|
| SP3B4□-M5F | 4.5 | 8.0 | 2.3 |
| SP3B6□-M5F | 7.0 | 8.0 | 2.3 |
| SP3B8□-M5F | 9.0 | 8.0 | 2.4 |
| SP3B10□-M5F | 11.0 | 10.0 | 5.9 |
| SP3B13□-M5F | 14.0 | 10.0 | 6.1 |
| SP3B16□-M5F | 17.0 | 10.0 | 6.2 |



SP3B4-16 M - Male thread connection

◇ Note: The dimensional tolerance conforms to the GB/T 3672.1-2002-1 M3 rubber product dimensional tolerance standard

| Model/Size | D | H | Weight g |
|-------------|------|------|----------|
| SP3B4□-M5M | 4.5 | 8.0 | 1.7 |
| SP3B6□-M5M | 7.0 | 8.0 | 1.7 |
| SP3B8□-M5M | 9.0 | 8.0 | 1.8 |
| SP3B10□-M5M | 11.0 | 10.0 | 3.2 |
| SP3B13□-M5M | 14.0 | 10.0 | 3.4 |
| SP3B16□-M5M | 17.0 | 10.0 | 3.5 |

Mounting parts

| Item | Model | | Applicable suction cup |
|-------------------------|---------------|---------------|--------------------------------|
| | Female thread | Male thread | |
| Fitting for suction cup | PJS-M3F-ST0.5 | PJS-M3M-ST0.5 | SP3U1.5, 2, 3.5 |
| | PJS-M5F-ST1.5 | PJS-M5M-ST1.5 | SP3C4, 6, 8; SP3B4, 6, 8 |
| | PJS-M5F-ST2 | PJS-M5M-ST2-A | SP3C10, 13, 16; SP3B10, 13, 16 |

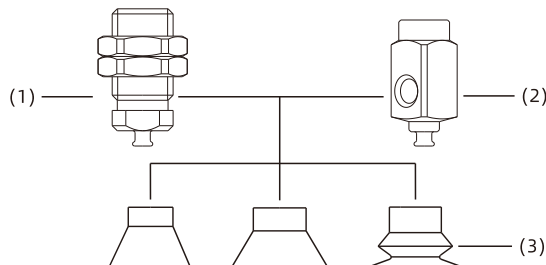
SP3 Series

Suction Cup with Locking Fitting

Structure

- ◇ Consisting of replacement suction cup(3) and locking fitting(1 or 2)
- ◇ Plug-in fitting for suction cup
- ◇ Vertical vacuum port(1), male thread for mounting
- ◇ Lateral vacuum port(2), female thread for mounting

In the same series, replacement suction cup and locking fitting can be combined as required



How to order

SP3B10N - L M5F - M5F

① ② ③ ④

| ① Model | ② Vacuum port direction | ③ Vacuum port connection | ④ Mounting thread |
|---------|-------------------------|----------------------------|----------------------------|
| SP3B10N | Nil - Vertical | M3F - M3×0.5 female thread | M3F - M3×0.5 female thread |
| | L - Lateral | M5F - M5×0.8 female thread | M5F - M5×0.8 female thread |
| | | | M6M - M6×0.75 male thread |
| | | | M10M - M10×1 male thread |
| | | | M12M - M12×1 male thread |

◇ Please refer to page 163 for suction cup selection

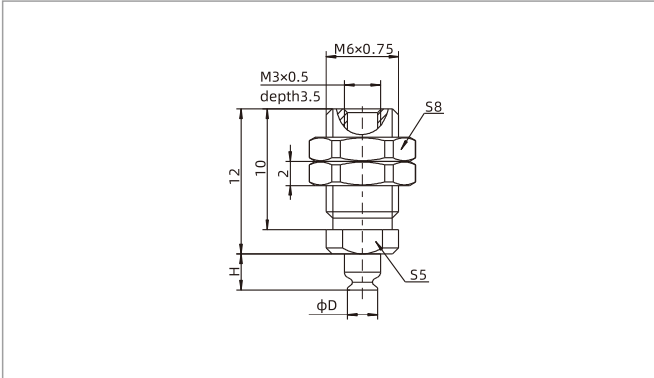
Selection

| Model | Nil-Vertical Vacuum port connection | Mounting thread | L- Lateral Vacuum port connection | Mounting thread |
|-------------|--|-----------------|--------------------------------------|-----------------|
| SP3U1.5-3.5 | M3F | M6M | M3F | M3F |
| SP3C4-8 | M5F | M10M | M5F | M5F |
| SP3C10-16 | M5F | M12M | M5F | M5F |
| SP3B4-8 | M5F | M10M | M5F | M5F |
| SP3B10-16 | M5F | M12M | M5F | M5F |

SP3 Series

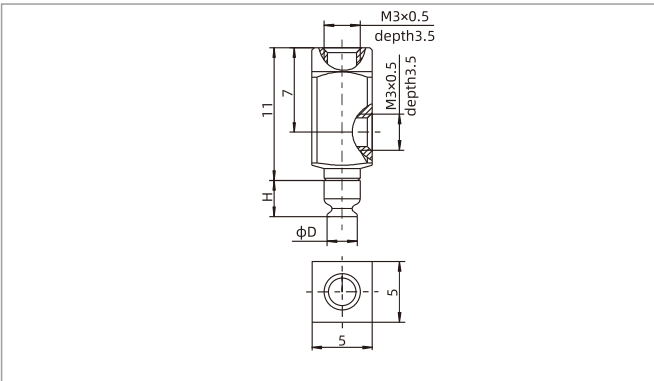
Suction Cup with Locking Fitting

Dimensions(mm) - U type



SP3U1.5-3.5 Vertical-Male thread connection

| Model/Size | D | H | Weight g |
|------------------|-----|-----|----------|
| SP3U1.5□-M3F-M6M | 2.0 | 3.0 | 2.8 |
| SP3U2□-M3F-M6M | 2.5 | 3.0 | 2.8 |
| SP3U3.5□-M3F-M6M | 4.0 | 3.0 | 2.8 |



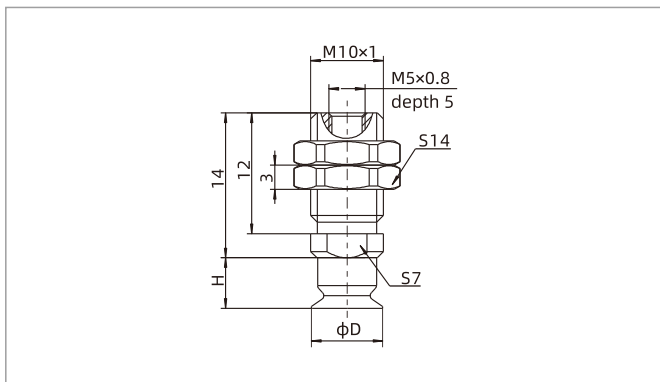
SP3U1.5-3.5 Lateral-Female thread connection

| Model/Size | D | H | Weight g |
|-------------------|-----|-----|----------|
| SP3U1.5□-LM3F-M3F | 2.0 | 3.0 | 1.9 |
| SP3U2□-LM3F-M3F | 2.5 | 3.0 | 1.9 |
| SP3U3.5□-LM3F-M3F | 4.0 | 3.0 | 1.9 |

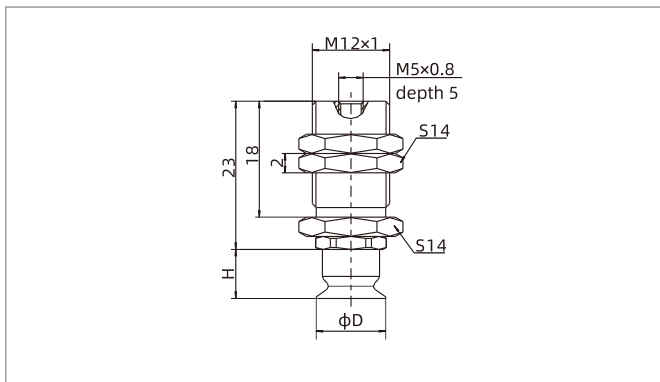
SP3 Series

Suction Cup with Locking Fitting

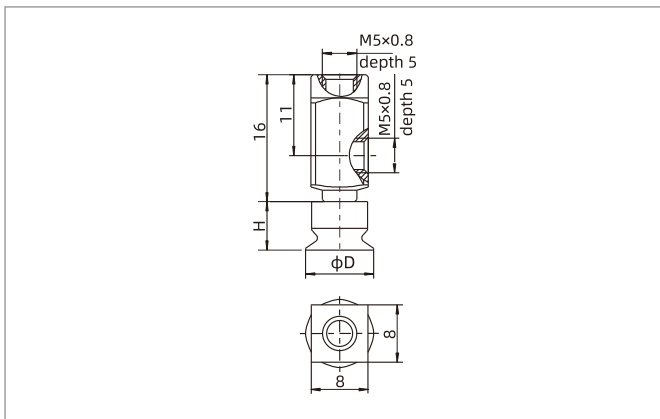
Dimensions(mm) - C type



SP3C4-8 Vertical-Male thread connection



SP3C10-16 Vertical-Male thread connection



SP3C4-16 Lateral-Female thread connection

| Model/Size | D | H | Weight g |
|-----------------|-----|-----|----------|
| SP3C4□-M5F-M10M | 4.5 | 6.0 | 11.0 |
| SP3C6□-M5F-M10M | 6.5 | 6.0 | 11.0 |
| SP3C8□-M5F-M10M | 8.5 | 6.0 | 11.0 |

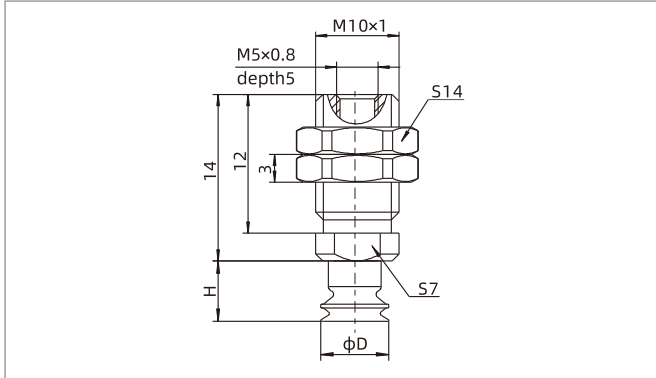
| Model/Size | D | H | Weight g |
|------------------|------|-----|----------|
| SP3C10□-M5F-M12M | 11.0 | 7.0 | 18.8 |
| SP3C13□-M5F-M12M | 14.0 | 7.0 | 18.9 |
| SP3C16□-M5F-M12M | 17.0 | 7.0 | 19.0 |

| Model/Size | D | H | Weight g |
|------------------|------|-----|----------|
| SP3C4□-LM5F-M5F | 4.5 | 6.0 | 7.0 |
| SP3C6□-LM5F-M5F | 6.5 | 6.0 | 7.0 |
| SP3C8□-LM5F-M5F | 8.5 | 6.0 | 7.0 |
| SP3C10□-LM5F-M5F | 11.0 | 7.0 | 7.7 |
| SP3C13□-LM5F-M5F | 14.0 | 7.0 | 7.8 |
| SP3C16□-LM5F-M5F | 17.0 | 7.0 | 7.9 |

SP3 Series

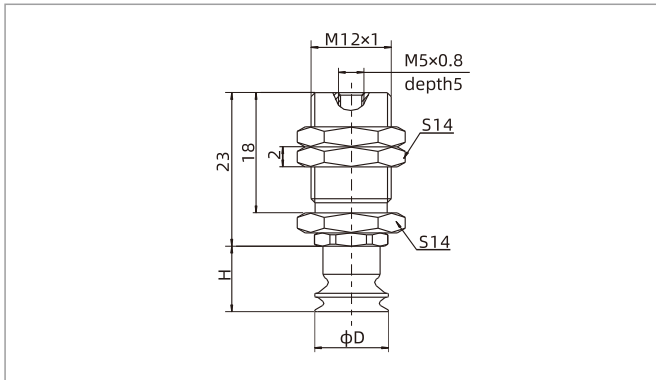
Suction Cup with Locking Fitting

Dimensions(mm) -B type



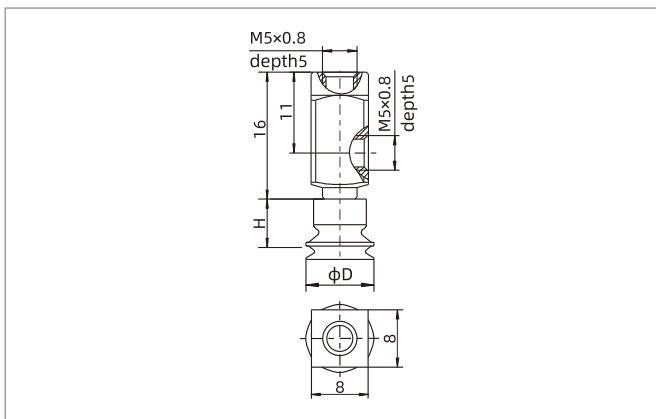
SP3B□□-M5F-M10M

| Model/Size | D | H | Weight g |
|-----------------|-----|-----|----------|
| SP3B4□-M5F-M10M | 4.5 | 8.0 | 11.0 |
| SP3B6□-M5F-M10M | 7.0 | 8.0 | 11.0 |
| SP3B8□-M5F-M10M | 9.0 | 8.0 | 11.1 |



SP3B□□-M5F-M12M

| Model/Size | D | H | Weight g |
|------------------|------|------|----------|
| SP3B10□-M5F-M12M | 11.0 | 10.0 | 19.0 |
| SP3B13□-M5F-M12M | 14.0 | 10.0 | 19.2 |
| SP3B16□-M5F-M12M | 17.0 | 10.0 | 19.3 |



SP3B□□-LM5F-M5F

| Model/Size | D | H | Weight g |
|------------------|------|------|----------|
| SP3B4□-LM5F-M5F | 4.5 | 8.0 | 7.0 |
| SP3B6□-LM5F-M5F | 7.0 | 8.0 | 7.0 |
| SP3B8□-LM5F-M5F | 9.0 | 8.0 | 7.1 |
| SP3B10□-LM5F-M5F | 11.0 | 10.0 | 7.9 |
| SP3B13□-LM5F-M5F | 14.0 | 10.0 | 8.1 |
| SP3B16□-LM5F-M5F | 17.0 | 10.0 | 8.2 |

Mounting parts

| Item | Model | | Applicable suction cup |
|-----------------|--------------------|--------------------|--------------------------------|
| | Vertical direction | Lateral direction | |
| Locking fitting | PJF-M3F-M6M-ST0.5 | PJF-LM3F-M3F-ST0.5 | SP3U1.5, 2, 3.5 |
| | PJF-M5F-M10M-ST1.5 | PJF-LM5F-M5F-ST1.5 | SP3C4, 6, 8; SP3B4, 6, 8 |
| | PJF-M5F-M12M-ST2 | PJF-LM5F-M5F-ST2 | SP3C10, 13, 16; SP3B10, 13, 16 |

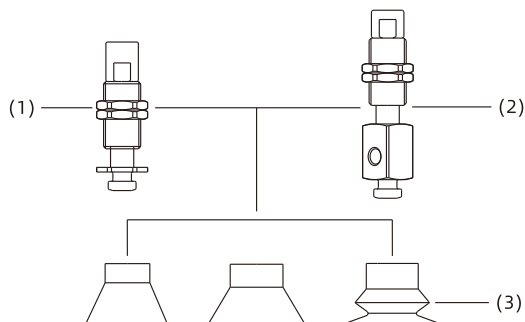
SP3 Series

Suction Cup with Level Compensator

Structure

- ◇ Consisting of replacement suction cup(3) and level compensator(1 or 2)
- ◇ Plug-in fitting for suction cup
- ◇ Vertical vacuum port(1), male thread for mounting
- ◇ Lateral vacuum port(2), male thread for mounting

In the same series, replacement suction cup and level compensator can be combined as required



How to order

SP3B10N - I 10 R - M8

① ② ③ ④ ⑤

| ① Model | ② Vacuum port direction | ③ Buffer stroke | | ④ Rotary type | ⑤ Mounting thread |
|---------|-------------------------|-----------------|----|------------------|-------------------|
| SP3B10N | I - Vertical | 3 | 15 | Nil - Rotating | M6 - M6×0.75 |
| | L - Lateral | 6 | 20 | R - Non-rotating | M8 - M8×0.75 |
| | | 10 | | | |

◇ Please refer to page 163 for suction cup selection

Selection

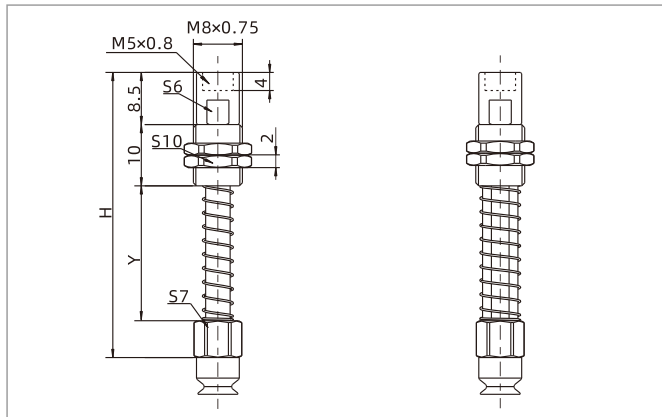
| Model | Vacuum port direction | | Rotary type | | Buffer stroke | Mounting thread |
|-------------|-----------------------|-----------|--------------|----------------|---------------|-----------------|
| | I-Vertical | L-Lateral | Nil-Rotating | R-Non-rotating | | |
| SP3U1.5-3.5 | ● | ● | ● | - | 3 6 | M6 |
| SP3U1.5-3.5 | ● | ● | - | ● | 3 6 | M8 |
| SP3C4-16 | ● | ● | ● | ● | 3 6 10 15 20 | M8 |
| SP3B4-16 | ● | ● | ● | ● | 3 6 10 15 20 | M8 |

◇ Note: "●" default, in stock, "-" unavailable

SP3 Series

Suction Cup with Level Compensator

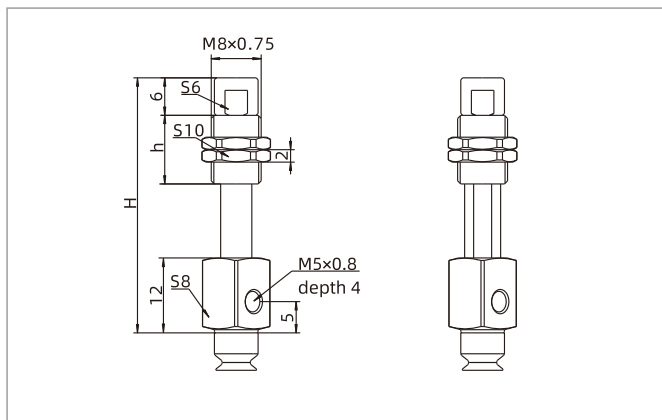
Dimensions(mm) -C type



SP3C4-16 Vertical rotating

SP3C4-16 Vertical non-rotating

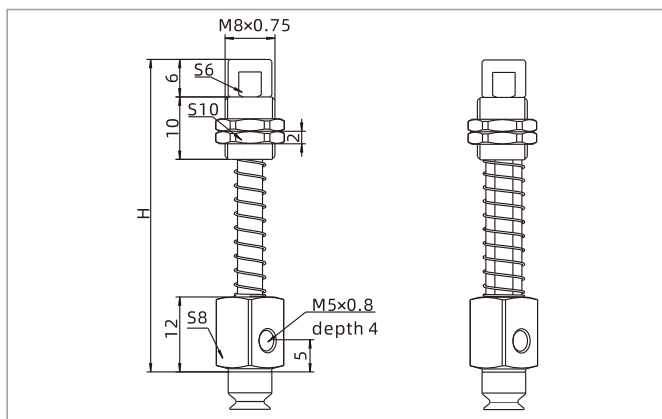
| Model/Size | H | Y | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|---------------|------|------|---------------|------|------|------|----------|
| SP3C□-I15-M8 | 49.0 | 24.5 | 15 | 0.6 | 1.3 | 1.9 | 10.3 |
| SP3C□-I15R-M8 | 49.0 | 24.5 | 15 | 0.6 | 1.3 | 1.8 | 12.3 |
| SP3C□-I20-M8 | 56.5 | 32.0 | 20 | 0.7 | 1.2 | 1.8 | 10.9 |
| SP3C□-I20R-M8 | 56.5 | 32.0 | 20 | 0.8 | 1.3 | 1.8 | 13.4 |



SP3C4-16 Lateral rotating

SP3C4-16 Lateral non-rotating

| Model/Size | H | h | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|---------------|------|------|---------------|------|------|------|----------|
| SP3C□-L3-M8 | 33.0 | 11.0 | 3 | 0.8 | 1.0 | 1.2 | 12.8 |
| SP3C□-L3R-M8 | 33.0 | 11.0 | 3 | 0.8 | 1.0 | 1.2 | 12.2 |
| SP3C□-L6-M8 | 39.5 | 14.5 | 6 | 0.7 | 1.0 | 1.2 | 14.2 |
| SP3C□-L6R-M8 | 39.5 | 14.5 | 6 | 0.7 | 1.0 | 1.2 | 13.4 |
| SP3C□-L10-M8 | 49.5 | 20.5 | 10 | 0.6 | 1.2 | 1.9 | 16.6 |
| SP3C□-L10R-M8 | 49.5 | 20.5 | 10 | 0.6 | 1.2 | 1.9 | 15.4 |



SP3C4-16 Lateral rotating

SP3C4-16 Lateral non-rotating

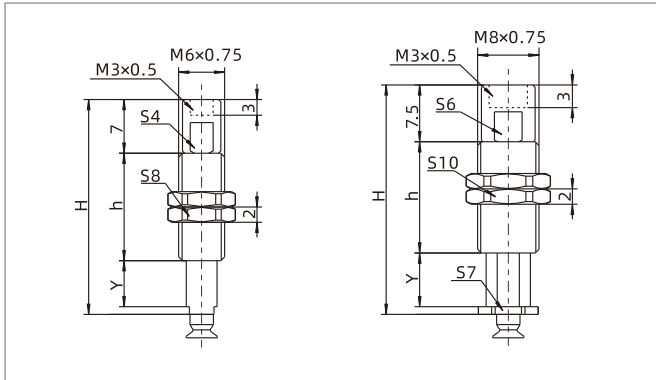
| Model/Size | H | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|---------------|------|---------------|------|------|------|----------|
| SP3C□-L15-M8 | 52.5 | 15 | 0.6 | 1.3 | 1.9 | 16.3 |
| SP3C□-L15R-M8 | 52.5 | 15 | 0.6 | 1.3 | 1.8 | 15.5 |
| SP3C□-L20-M8 | 60.0 | 20 | 0.7 | 1.2 | 1.8 | 15.1 |
| SP3C□-L20R-M8 | 60.0 | 20 | 0.8 | 1.3 | 1.8 | 16.6 |

◇ Note: 1. Please refer to page 163 for suction cup selection
 2. F1, F2, and F3 represent the elastic force of the buffer support rod at 0 stroke, 50% stroke, and 100% stroke

SP3 Series

Suction Cup with Level Compensator

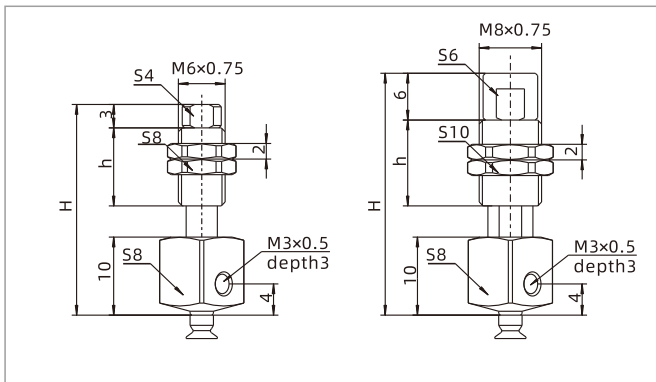
Dimensions(mm) -U type



SP3U1.5-3.5 Vertical rotating

SP3U1.5-3.5 Vertical non-rotating

| Model/Size | H | h | Y | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|--------------|------|------|-----|---------------|------|------|------|----------|
| SP3U□-I3-M6 | 21.0 | 10.0 | 3.0 | 3 | 0.7 | 1.0 | 1.2 | 3.4 |
| SP3U□-I3R-M8 | 23.5 | 11.0 | 3.0 | 6 | 0.8 | 1.0 | 1.2 | 6.8 |
| SP3U□-I6-M6 | 28.0 | 14.0 | 6.0 | 3 | 0.8 | 1.0 | 1.2 | 4.4 |
| SP3U□-I6R-M8 | 30.0 | 14.5 | 6.0 | 6 | 0.7 | 1.0 | 1.2 | 8.2 |

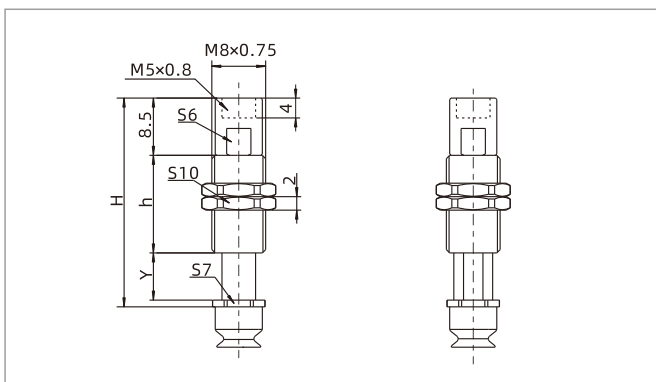


SP3U1.5-3.5 Lateral rotating

SP3U1.5-3.5 Lateral non-rotating

| Model/Size | H | h | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|--------------|------|------|---------------|------|------|------|----------|
| SP3U□-L3-M6 | 27.0 | 10.0 | 3 | 0.7 | 1.0 | 1.2 | 7.7 |
| SP3U□-L3R-M8 | 31.0 | 11.0 | 6 | 0.8 | 1.0 | 1.2 | 11.0 |
| SP3U□-L6-M6 | 34.0 | 14.0 | 3 | 0.8 | 1.0 | 1.2 | 8.6 |
| SP3U□-L6R-M8 | 37.5 | 14.5 | 6 | 0.7 | 1.0 | 1.2 | 12.2 |

Dimensions(mm) -C type



SP3C4-16 Vertical rotating

SP3C4-16 Vertical non-rotating

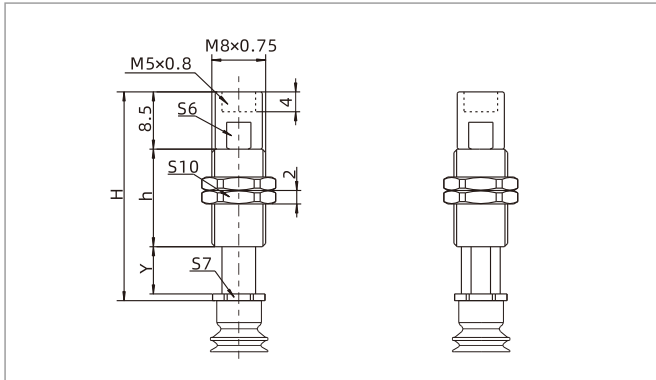
| Model/Size | H | h | Y | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|---------------|------|------|------|---------------|------|------|------|----------|
| SP3C□-I3-M8 | 24.5 | 11.0 | 4.0 | 3 | 0.8 | 1.0 | 1.2 | 7.4 |
| SP3C□-I3R-M8 | 24.5 | 11.0 | 4.0 | 3 | 0.8 | 1.0 | 1.2 | 7.3 |
| SP3C□-I6-M8 | 31.0 | 14.5 | 7.0 | 6 | 0.7 | 1.0 | 1.2 | 8.6 |
| SP3C□-I6R-M8 | 31.0 | 14.5 | 7.0 | 6 | 0.7 | 1.0 | 1.2 | 8.6 |
| SP3C□-I10-M8 | 41.0 | 20.5 | 11.0 | 10 | 0.6 | 1.2 | 1.9 | 10.5 |
| SP3C□-I10R-M8 | 41.0 | 20.5 | 11.0 | 10 | 0.6 | 1.2 | 1.9 | 10.5 |

◇ Note: 1. Please refer to page 163 for suction cup selection
 2. F1, F2, and F3 represent the elastic force of the buffer support rod at 0 stroke, 50% stroke, and 100% stroke

SP3 Series

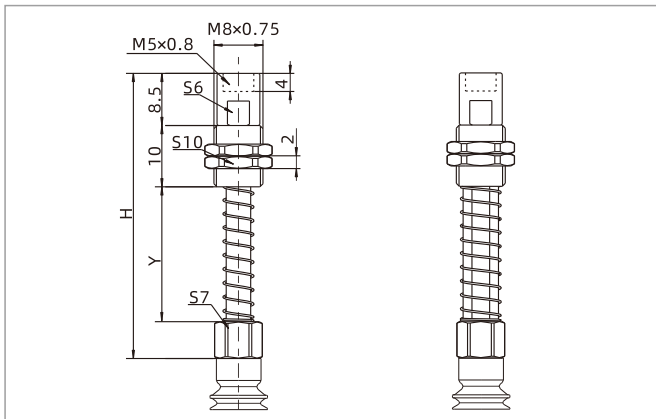
Suction Cup with Level Compensator

Dimensions(mm) -B type



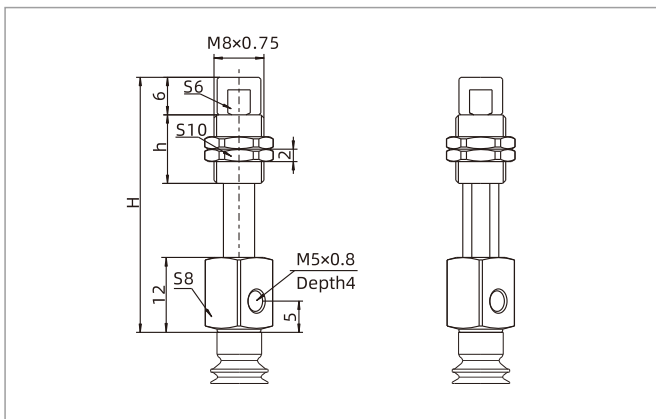
SP3B4-16 Vertical rotating

SP3B4-16 Vertical non-rotating



SP3B4-16 Vertical rotating

SP3B4-16 Vertical non-rotating



SP3B4-16 Lateral rotating

SP3B4-16 Lateral non-rotating

| Model/Size | H | h | Y | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|---------------|------|------|----|---------------|------|------|------|----------|
| SP3B□-I3-M8 | 24.5 | 11.0 | 4 | 3 | 0.8 | 1.0 | 1.2 | 7.4 |
| SP3B□-I3R-M8 | 24.5 | 11.0 | 4 | 3 | 0.8 | 1.0 | 1.2 | 7.3 |
| SP3B□-I6-M8 | 31.0 | 14.5 | 7 | 6 | 0.7 | 1.0 | 1.2 | 8.6 |
| SP3B□-I6R-M8 | 31.0 | 14.5 | 7 | 6 | 0.7 | 1.0 | 1.2 | 8.6 |
| SP3B□-I10-M8 | 41.0 | 20.5 | 11 | 10 | 0.6 | 1.2 | 1.9 | 10.5 |
| SP3B□-I10R-M8 | 41.0 | 20.5 | 11 | 10 | 0.6 | 1.2 | 1.9 | 10.5 |

| Model/Size | H | Y | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|---------------|------|------|---------------|------|------|------|----------|
| SP3B□-I15-M8 | 49.0 | 24.5 | 15 | 0.6 | 1.3 | 1.9 | 10.3 |
| SP3B□-I15R-M8 | 49.0 | 24.5 | 15 | 0.6 | 1.3 | 1.8 | 12.3 |
| SP3B□-I20-M8 | 56.5 | 32.0 | 20 | 0.7 | 1.2 | 1.8 | 10.9 |
| SP3B□-I20R-M8 | 56.5 | 32.0 | 20 | 0.8 | 1.3 | 1.8 | 13.4 |

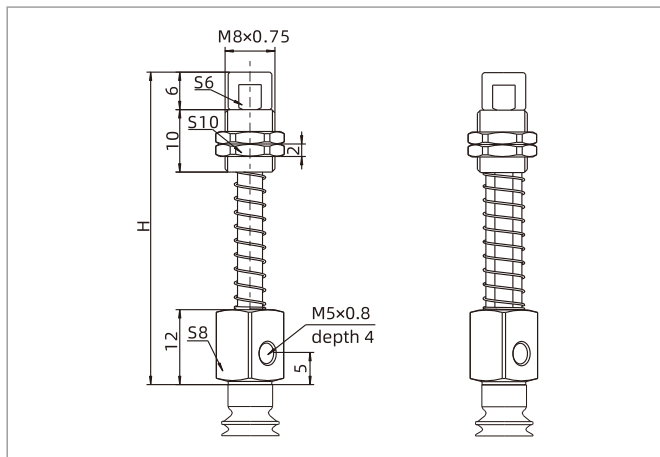
| Model/Size | H | h | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|---------------|------|------|---------------|------|------|------|----------|
| SP3B□-L3-M8 | 33.0 | 11.0 | 3 | 0.8 | 1.0 | 1.2 | 12.8 |
| SP3B□-L3R-M8 | 33.0 | 11.0 | 3 | 0.8 | 1.0 | 1.2 | 12.2 |
| SP3B□-L6-M8 | 39.5 | 14.5 | 6 | 0.7 | 1.0 | 1.2 | 14.2 |
| SP3B□-L6R-M8 | 39.5 | 14.5 | 6 | 0.7 | 1.0 | 1.2 | 13.4 |
| SP3B□-L10-M8 | 49.5 | 20.5 | 10 | 0.6 | 1.2 | 1.9 | 16.6 |
| SP3B□-L10R-M8 | 49.5 | 20.5 | 10 | 0.6 | 1.2 | 1.9 | 15.4 |

◇ Note: 1. Please refer to page 163 for suction cup selection
 2. F1, F2, and F3 represent the elastic force of the buffer support rod at 0 stroke, 50% stroke, and 100% stroke

SP3 Series

Suction Cup with Level Compensator

Dimensions(mm) -B type



SP3B4-16 Lateral rotating

SP3B4-16 Lateral non-rotating

| Model/Size | H | Buffer stroke | F1 N | F2 N | F3 N | Weight g |
|---------------|------|---------------|------|------|------|----------|
| SP3B□-L15-M8 | 52.5 | 15 | 0.2 | 0.5 | 1.9 | 16.3 |
| SP3B□-L15R-M8 | 52.5 | 15 | 0.2 | 0.5 | 1.8 | 15.5 |
| SP3B□-L20-M8 | 59.5 | 20 | 0.2 | 0.5 | 1.8 | 15.1 |
| SP3B□-L20R-M8 | 59.5 | 20 | 0.2 | 0.5 | 1.8 | 16.6 |

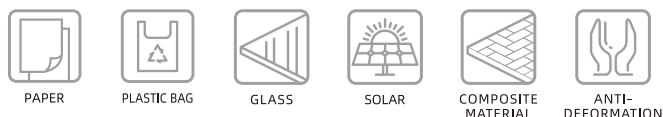
◇ Note: 1. Please refer to page 163 for suction cup selection
 2. F1, F2, and F3 represent the elastic force of the buffer support rod at 0 stroke, 50% stroke, and 100% stroke

Mounting parts - Level compensator

| Model Vertical rotating | Vertical non-rotating | Model Lateral rotating | Lateral non-rotating | Buffer stroke | Applicable suction cup |
|-------------------------|-----------------------|------------------------|----------------------|---------------|--------------------------------|
| PSP3-I3ST0.5-M6 | PSP3-I3RST0.5-M8 | PSP3-L3ST0.5-M6 | PSP3-L3RST0.5-M8 | 3 | SP3U1.5, 2, 3.5 |
| PSP3-I6ST0.5-M6 | PSP3-I6RST0.5-M8 | PSP3-L6ST0.5-M6 | PSP3-L6RST0.5-M8 | 6 | |
| PSP3-I3ST1.5-M8 | PSP3-I3RST1.5-M8 | PSP3-L3ST1.5-M8 | PSP3-L3RST1.5-M8 | 3 | SP3C4, 6, 8; SP3B4, 6, 8 |
| PSP3-I6ST1.5-M8 | PSP3-I6RST1.5-M8 | PSP3-L6ST1.5-M8 | PSP3-L6RST1.5-M8 | 6 | |
| PSP3-I10ST1.5-M8 | PSP3-I10RST1.5-M8 | PSP3-L10ST1.5-M8 | PSP3-L10RST1.5-M8 | 10 | |
| PSP3-I15ST1.5-M8 | PSP3-I15RST1.5-M8 | PSP3-L15ST1.5-M8 | PSP3-L15RST1.5-M8 | 15 | |
| PSP3-I20ST1.5-M8 | PSP3-I20RST1.5-M8 | PSP3-L20ST1.5-M8 | PSP3-L20RST1.5-M8 | 20 | |
| PSP3-I3ST2-M8 | PSP3-I3RST2-M8 | PSP3-L3ST2-M8 | PSP3-L3RST2-M8 | 3 | SP3C10, 13, 16; SP3B10, 13, 16 |
| PSP3-I6ST2-M8 | PSP3-I6RST2-M8 | PSP3-L6ST2-M8 | PSP3-L6RST2-M8 | 6 | |
| PSP3-I10ST2-M8 | PSP3-I10RST2-M8 | PSP3-L10ST2-M8 | PSP3-L10RST2-M8 | 10 | |
| PSP3-I15ST2-M8 | PSP3-I15RST2-M8 | PSP3-L15ST2-M8 | PSP3-L15RST2-M8 | 15 | |
| PSP3-I20ST2-M8 | PSP3-I20RST2-M8 | PSP3-L20ST2-M8 | PSP3-L20RST2-M8 | 20 | |

SFT Series

Thin Lip Flat Suction Cup



Features

- ◇ Ultra-thin sealing lip
- ◇ High temperature and mark free material is optional

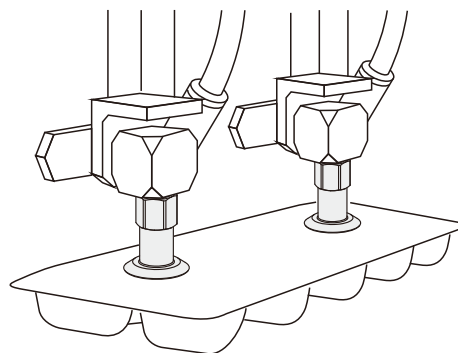
Advantages

- ◇ Suitable for film, paper and solar panels
- ◇ Prevent the workpiece from being sucked into the suction cup
- ◇ Suction without mark, can also for high temperature and mark free
- ◇ Prevent paper and film from wrinkling
- ◇ High temperature resistance, ozone resistance and UV radiation, suitable for handling in paper and printing industry



Applications

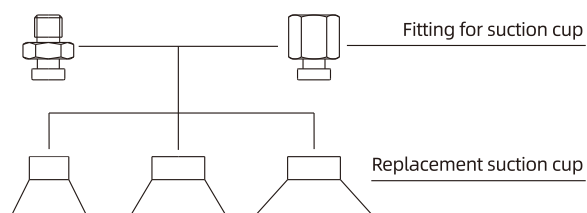
- ◇ Handling all kinds of packaging materials, such as paper, plastic film, opening plastic bag
- ◇ Handling fragile workpieces, such as thin wooden panels, solar silicon wafers, solar cell



Structure

- ◇ Suction cup and fitting are split structure design, wearing parts can be replaced separately

In same series, replacement suction cup and fitting can be combined on request.



SFT Series

Thin Lip Flat Suction Cup

How to order

SFT 15 HD - M5M

① ② ③ ④

| ① Series | ② Diameter | ③ Material & Hardness | ④ Connection thread |
|----------|------------------|------------------------------------|-----------------------------|
| SFT | 15 - ϕ 15mm | WS - White silicone | 50 Nil - Suction cup only |
| | 20 - ϕ 20mm | HD - High temp/ Mark free material | 60 M5M - M5x0.8 male thread |
| | 24 - ϕ 24mm | NR - Natural rubber | 40 G1M - G1/8 male thread |
| | 30 - ϕ 30mm | | G2M - G1/4 male thread |
| | 34 - ϕ 34mm | | G1F - G1/8 female thread |
| | 35 - ϕ 35mm | | G2F - G1/4 female thread |
| | 40 - ϕ 40mm | | |

Selection

| Model | Connection thread | |
|--------|--------------------------|-------------------|
| | M - Male thread | F - Female thread |
| SFT15□ | SFT15□-M5M SFT15□-G1M | SFT15□-G1F |
| SFT20□ | SFT20□-M5M SFT20□-G1M | SFT20□-G1F |
| SFT24□ | SFT24□-M5M SFT24□-G1M | SFT24□-G1F |
| SFT30□ | SFT30□-G2M | SFT30□-G2F |
| SFT34□ | SFT34□-G2M | SFT34□-G2F |
| SFT35□ | SFT35□-G2M | SFT35□-G2F |
| SFT40□ | SFT40□-G2M | SFT40□-G2F |

Technical parameters

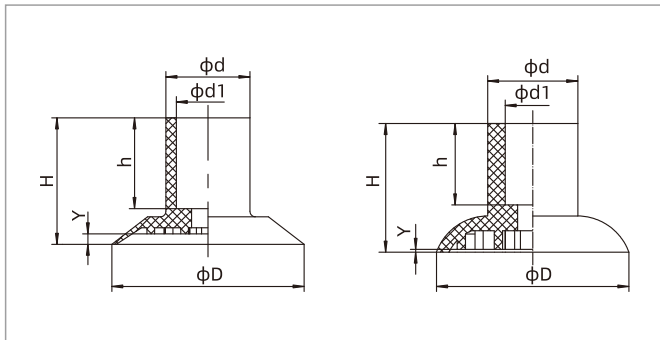
| Model | Pull-out force N | Inner volume cm ³ | Min.curve radius of workpiece mm | Weight g | Recommended hose dia. mm | MPQ pcs |
|-------|---------------------|---------------------------------|-------------------------------------|-------------|-----------------------------|------------|
| SFT15 | 8 | 0.2 | 16 | 0.5 | 6 | 10 |
| SFT20 | 14 | 0.5 | 18 | 0.8 | 6 | 5 |
| SFT24 | 20 | 0.7 | 23 | 1 | 6 | 5 |
| SFT30 | 32 | 1.3 | 28 | 2.7 | 8 | 5 |
| SFT34 | 41 | 2 | 33 | 3.1 | 8 | 5 |
| SFT35 | 43 | 1.5 | 19 | 5.8 | 8 | 5 |
| SFT40 | 56.5 | 3 | 39 | 4.5 | 8 | 5 |

◇ Note: Testing vacuum level -60kPa, workpiece with smooth and clean surface. The data of pull-out force as above are figured out without considering safety factor. The data may be different according to different workpiece surfaces. Recommend the length of vacuum hose to be as short as possible, max 2m.

SFT Series

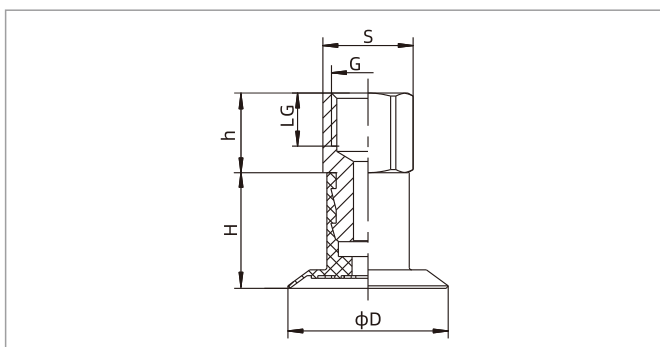
Thin Lip Flat Suction Cup

Dimensions(mm) - Suction cup only

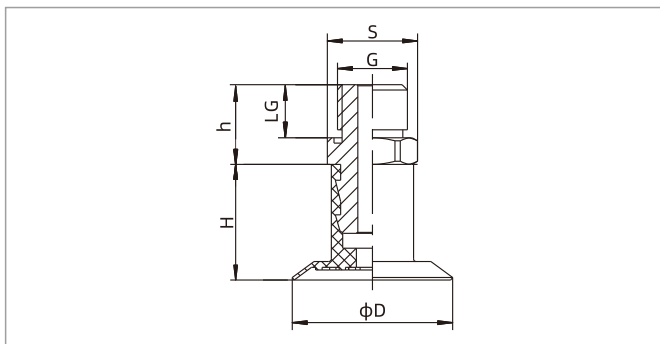


SFT15-40

SFT35



SFT - Female thread connection



SFT - Male thread connection

| Model/Size | D | H | d | h | d1 | Y |
|------------|------|------|------|------|------|-----|
| SFT15□ | 14.5 | 10 | 9 | 7.2 | 4.5 | 0.9 |
| SFT20□ | 20.9 | 10.4 | 10.5 | 7.2 | 4.5 | 1.5 |
| SFT24□ | 24.4 | 10.8 | 10 | 7.2 | 4.5 | 1.7 |
| SFT30□ | 30.6 | 21.8 | 15.6 | 15.7 | 11.2 | 2 |
| SFT34□ | 34.5 | 23 | 14.8 | 16.8 | 11.2 | 1.4 |
| SFT35□ | 35 | 23.5 | 16.5 | 14.8 | 10 | 0.5 |
| SFT40□ | 40.5 | 20.5 | 16 | 14.5 | 8 | 2.3 |

| Model/Size | D | H | h | G | LG | S |
|------------|------|------|----|------|----|----|
| SFT15□-G1F | 14.5 | 10 | 12 | G1/8 | 8 | 14 |
| SFT20□-G1F | 20.9 | 10.4 | 12 | G1/8 | 8 | 14 |
| SFT24□-G1F | 24.4 | 10.8 | 12 | G1/8 | 8 | 14 |
| SFT30□-G2F | 30.6 | 21.8 | 15 | G1/4 | 10 | 17 |
| SFT34□-G2F | 34.5 | 23 | 15 | G1/4 | 10 | 17 |
| SFT35□-G2F | 35 | 23.5 | 15 | G1/4 | 10 | 17 |
| SFT40□-G2F | 40.5 | 20.5 | 15 | G1/4 | 10 | 17 |

| Model/Size | D | H | h | G | LG | S |
|------------|------|------|------|--------|-----|----|
| SFT15□-M5M | 14.5 | 10 | 10 | M5×0.8 | 5 | 7 |
| SFT15□-G1M | 14.5 | 10 | 13.5 | G1/8 | 7.5 | 14 |
| SFT20□-M5M | 20.9 | 10.4 | 10 | M5×0.8 | 5 | 7 |
| SFT20□-G1M | 20.9 | 10.4 | 13.5 | G1/8 | 7.5 | 14 |
| SFT24□-M5M | 24.4 | 10.8 | 10 | M5×0.8 | 5 | 7 |
| SFT24□-G1M | 24.4 | 10.8 | 13.5 | G1/8 | 7.5 | 14 |
| SFT30□-G2M | 30.6 | 21.8 | 15 | G1/4 | 10 | 17 |
| SFT34□-G2M | 34.5 | 23 | 15 | G1/4 | 10 | 17 |
| SFT35□-G2M | 35 | 23.5 | 15 | G1/4 | 10 | 17 |
| SFT40□-G2M | 40.5 | 20.5 | 15 | G1/4 | 10 | 17 |

◇ Note: The dimensional tolerance conforms to GBT3672.1-2002-1 M3 rubber product dimensional tolerance standard

Mounting parts

| Item | Model M - Male thread | F - Female thread | Applicable suction cup |
|-------------------------|--------------------------|-------------------|------------------------|
| Fitting for suction cup | PJS-M5M-SFT24 | - | SFT15, 20, 24 |
| | PJS-G1M-SFT24 | PJS-G1F-SFT24 | SFT15, 20, 24 |
| | PJS-G2M-SFT34 | PJS-G2F-SFT34 | SFT30, 34 |
| | PJS-G2M-SFT35 | PJS-G2F-SFT35 | SFT35 |
| | PJS-G2M-SFT40 | PJS-G2F-SFT40 | SFT40 |

SFA Series

Ultra-thin Lip Flat Suction Cup Special for Plastic Bags



PLASTIC BAG



HIGH SEALING



Features

- ◇ Ultra-thin sealing lip
- ◇ Support structure at the bottom

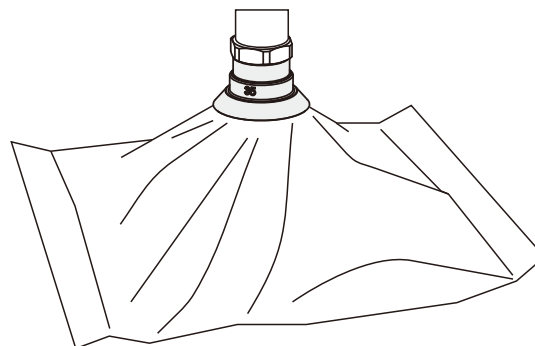
Advantages

- ◇ Suitable for film products, can fit workpiece closely
- ◇ Prevent the workpiece from being sucked into suction cup and wrinkling
- ◇ Food grade silicone, suitable for food package



Applications

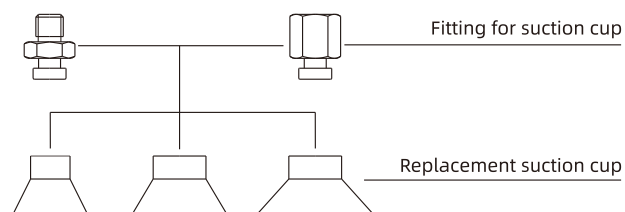
- ◇ Handling plastic film packaging bag
- ◇ Open film packaging bag in packaging production line



Structure

- ◇ Suction cup and fitting are split structure design, wearing parts can be replaced separately

In same series, replacement suction cup and fitting can be combined on request.



SFA Series

Ultra-thin Lip Flat Suction Cup Special for Plastic Bags

How to order

SFA 20 S - M5M

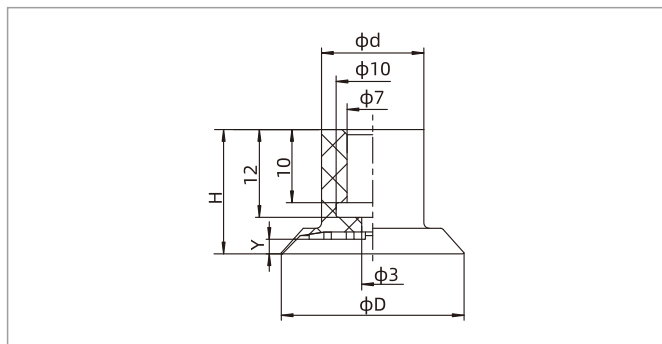
① ② ③ ④

| ① Series | ② Diameter | ③ Material & Hardness | ④ Connection thread |
|----------|------------------|------------------------|---|
| SFA | 20 - ϕ 20mm | S - Silicone 40 | Nil - Suction cup only |
| | 25 - ϕ 25mm | | M5M - M5x0.8 male thread M5F - M5x0.8 female thread |
| | 35 - ϕ 35mm | | G1M - G1/8 male thread M8F - M8x1.25 female thread |
| | 50 - ϕ 50mm | | G2M - G1/4 male thread G3M - G3/8 male thread |

Selection

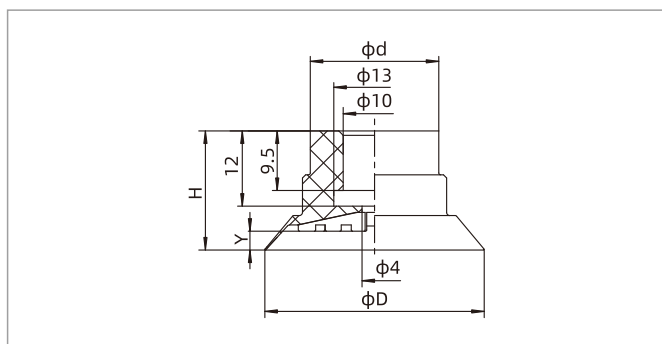
| Model | Connection thread | | F - Female thread | MPQ pcs |
|--------|-------------------|------------|-------------------|---------|
| | M - Male thread | | | |
| SFA20S | SFA20S-M5M | SFA20S-G1M | SFA20S-M5F | 5 |
| SFA25S | SFA25S-M5M | SFA25S-G1M | SFA25S-M5F | 5 |
| SFA35S | SFA35S-G2M | SFA35S-G3M | SFA35S-M8F | 5 |
| SFA50S | SFA50S-G2M | SFA50S-G3M | SFA50S-M8F | 1 |

Dimensions(mm) - Suction cup only



SFA20-25

| Model/Size | D | H | d | Y |
|------------|----|----|----|-----|
| SFA20S | 20 | 17 | 13 | 1.6 |
| SFA25S | 25 | 17 | 14 | 2 |



SFA35-50

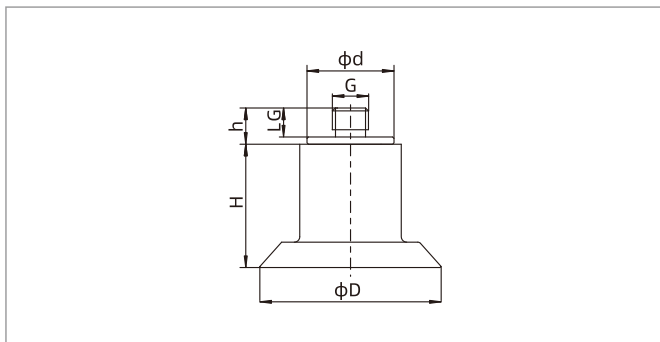
| Model/Size | D | H | d | Y |
|------------|----|----|------|-----|
| SFA35S | 35 | 19 | 20.5 | 3 |
| SFA50S | 50 | 22 | 20.5 | 4.5 |

SFA Series



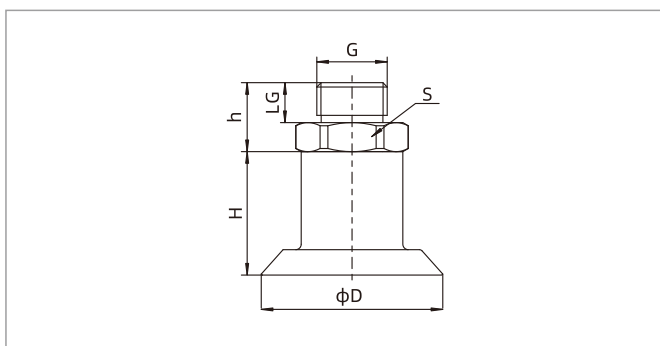
Ultra-thin Lip Flat Suction Cup Special for Plastic Bags

Dimensions(mm) - Suction cup with fitting



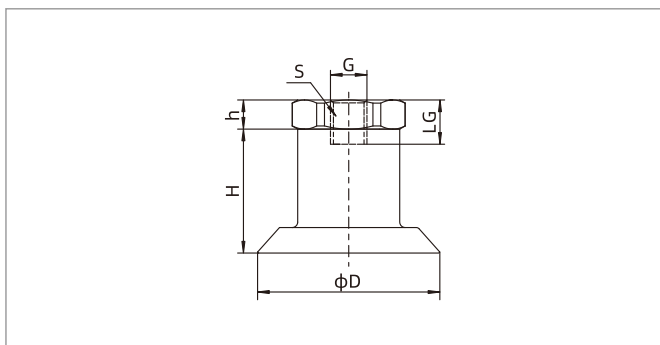
SFA - Male thread connection

| Model/Size | D | H | h | G | LG | d |
|------------|----|----|---|--------|----|----|
| SFA20S-M5M | 20 | 17 | 5 | M5×0.8 | 4 | 12 |
| SFA25S-M5M | 25 | 17 | 5 | M5×0.8 | 4 | 12 |



SFA - Male thread connection

| Model/Size | D | H | h | G | LG | S |
|------------|----|----|------|------|-----|----|
| SFA20S-G1M | 20 | 17 | 9.5 | G1/8 | 5.5 | 14 |
| SFA25S-G1M | 25 | 17 | 9.5 | G1/8 | 5.5 | 14 |
| SFA35S-G2M | 35 | 19 | 11.5 | G1/4 | 6.5 | 21 |
| SFA35S-G3M | 35 | 19 | 11.5 | G3/8 | 6.5 | 21 |
| SFA50S-G2M | 50 | 22 | 11.5 | G1/4 | 6.5 | 21 |
| SFA50S-G3M | 50 | 22 | 11.5 | G3/8 | 6.5 | 21 |



SFA - Female thread connection

| Model/Size | D | H | h | G | LG | S |
|------------|----|----|---|---------|----|----|
| SFA20S-M5F | 20 | 17 | 4 | M5×0.8 | 5 | 14 |
| SFA25S-M5F | 25 | 17 | 4 | M5×0.8 | 5 | 14 |
| SFA35S-M8F | 35 | 19 | 6 | M8×1.25 | 8 | 21 |
| SFA50S-M8F | 50 | 22 | 6 | M8×1.25 | 8 | 21 |

◇ Note: The dimensional tolerance conforms to GB/T3672.1-2002-1 M3 rubber product dimensional tolerance standard

Mounting parts

| Item | Model M - Male thread | F - Female thread | Applicable suction cup |
|-------------------------|--------------------------|-------------------|------------------------|
| Fitting for suction cup | PJS-M5M-SFA20 | PJS-M5F-SFA20 | SFA20,25 |
| | PJS-G1M-SFA20 | - | SFA20,25 |
| | PJS-G2M-SFA50 | PJS-M8F-SFA50 | SFA35,50 |
| | PJS-G3M-SFA50 | - | SFA35,50 |

SOG Series

Oval Concave Suction Cup Special for Cylindrical Objects



CYLINDRICAL
OBJECT



BATTERY



SLIPPING
RESISTANCE



Features

- ◇ Concave sealing lip structure
- ◇ Internal groove structure

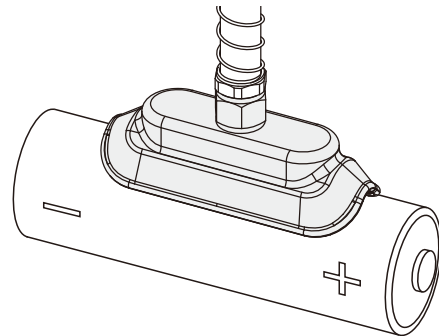
Advantages

- ◇ Suitable for handling cylindrical workpiece
- ◇ Effectively increase the friction force between suction cup and workpiece surface



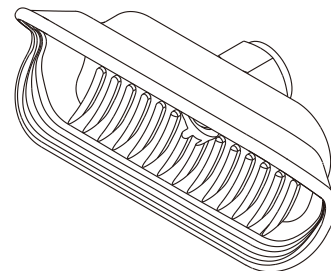
Applications

- ◇ Suitable for cylindrical workpieces, such as steel pipes, plastic round pipes, lithium batteries, etc
- ◇ Handling oily round metal pipes



Structure

- ◇ Concave oval flat structure design



How to order

SOG 35×100 N - G2F

① ② ③ ④

| ① Series | ② Size | ③ Material & Hardness | ④ Connection thread |
|----------|--------|--|--|
| SOG | 15×40 | N - NBR 45 | M5F - M5×0.8 female thread |
| | 35×100 | | M5M - M5×0.8 male thread G2F - G1/4 female thread G3F - G3/8 female thread G2M - G1/4 male thread M10M - M10×1.5 male thread M14M - M14×1.5 male thread RA - Rectangular adapter |

Selection

| Model | Connection thread | | | |
|--------------|-------------------|----------------|-----------------|-----------------|
| | M5M | G2M | M10M | M14M |
| SOG15×40N-□ | SOG15×40N-M5M | - | - | - |
| SOG35×100N-□ | - | SOG35×100N-G2M | SOG35×100N-M10M | SOG35×100N-M14M |

| Model | Connection thread | | | |
|--------------|-------------------|----------------|----------------|---------------|
| | M5F | G2F | G3F | RA |
| SOG15×40N-□ | SOG15×40N-M5F | - | - | - |
| SOG35×100N-□ | - | SOG35×100N-G2F | SOG35×100N-G3F | SOG35×100N-RA |

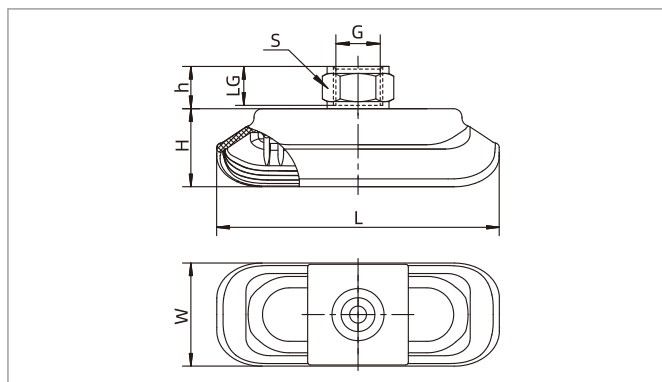
Technical parameters

| Model | Vertical pull-out force N | Inner volume cm ³ | Min.curve radius of workpiece mm | Weight g | Recommended hose dia. mm | MPQ pcs |
|-----------|---------------------------|------------------------------|----------------------------------|----------|--------------------------|---------|
| SOG15×40 | 22 | 1.3 | 8 | 17 | 6 | 5 |
| SOG35×100 | 122 | 11 | 25 | 23 | 8 | 1 |

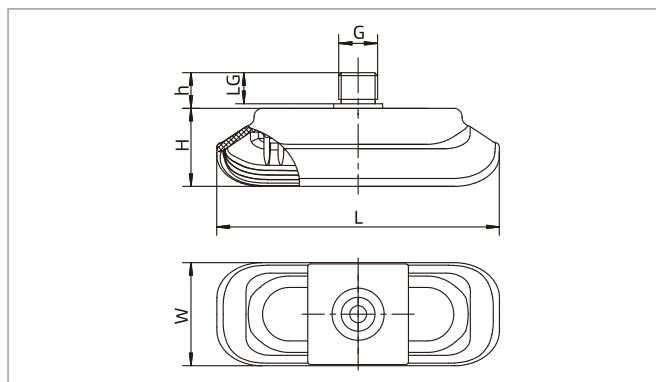
◇ Note: Testing vacuum level -60kPa, workpiece with smooth and clean surface. The data of pull-out force as above are figured out without considering safety factor. The data may be different according to different workpiece surfaces.

Oval Concave Suction Cup Special for Cylindrical Objects

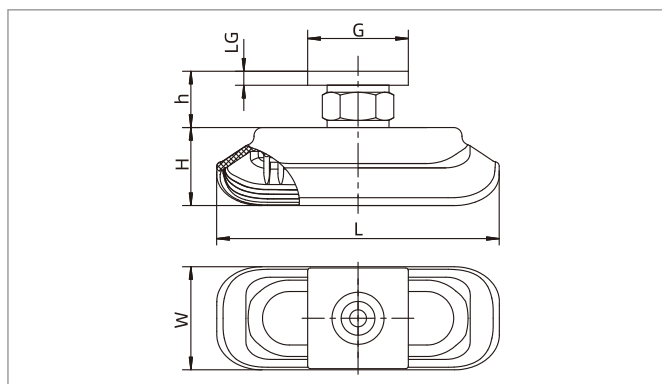
Dimensions(mm)



F - Female thread connection



M - Male thread connection



RA - Rectangular adapter

| Model/Size | L | W | H | G | LG | h | S |
|-----------------|-------|------|----|-----------|-----|------|----|
| SOG15×40N-M5F | 42 | 15.5 | 14 | M5×0.8 | - | - | - |
| SOG15×40N-M5M | 42 | 15.5 | 14 | M5×0.8 | 5 | 6.5 | 8 |
| SOG35×100N-G2F | 100.5 | 36.5 | 28 | G1/4 | 11 | 14 | 17 |
| SOG35×100N-G3F | 100.5 | 36.5 | 28 | G3/8 | 11 | 14 | 22 |
| SOG35×100N-G2M | 100.5 | 36.5 | 28 | G1/4 | 9 | 11 | 5 |
| SOG35×100N-M10M | 100.5 | 36.5 | 28 | M10×1.5 | 12 | 13.5 | 5 |
| SOG35×100N-M14M | 100.5 | 36.5 | 28 | M14×1.5 | 12 | 13.5 | 5 |
| SOG35×100N-RA | 100.5 | 36.5 | 28 | 31.8×31.8 | 4.7 | 18.7 | - |

◇ Note: The dimensional tolerance conforms to GB/T3672.1-2002-1 M3 rubber product dimensional tolerance standard

SPA Series

Thin Lip Flat Suction Cup

AIRBEST



PAPER ANTI-DEFORMATION



Features

- ◇ Thin lip, flat and short stroke
- ◇ With support structure at the bottom
- ◇ Available in various sizes

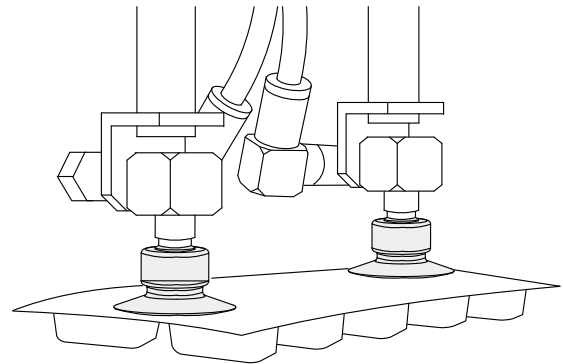
Advantages

- ◇ Good sealing for handling of thin and flat workpieces
- ◇ Prevents fold during handling of paper and thin film
- ◇ Suitable for workpieces of various sizes and shapes



Applications

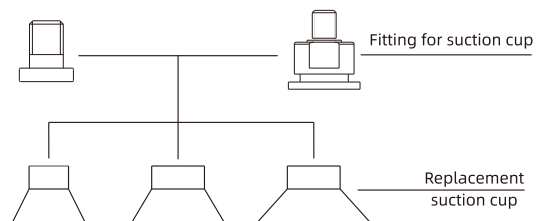
- ◇ Suitable for occasions that has high requirements for mark on product surface during handling, such as paper, plastic film, aluminum foil and copper foil
- ◇ B type suction cup is flat and with thin lip, which is more suitable for handling thin workpieces that are easy to wrinkle, such as aluminum foil, copper foil



Structure

- ◇ Split structure for easy replacement of wearing parts

In the same series, replacement suction cup and fitting can be combined as required



SPA Series

Thin Lip Flat Suction Cup

How to order

SPA 15 A N - M5M

① ② ③ ④ ⑤

| ① Series | ② Diameter | ③ Stroke | ④ Material & Hardness | ⑤ Connection thread |
|----------|------------------|----------|---|--|
| SPA | 10 - ϕ 10mm | A | N - NBR 50 | Nil - Suction cup only M5M - M5×0.8 male thread M6M - M6×1 male thread M8M - M8×1 male thread |
| | 15 - ϕ 15mm | B | WS - White silicone 50 | |
| | 20 - ϕ 20mm | D | CN - Conductive NBR 55 | |
| | 30 - ϕ 30mm | | CS - Conductive silicone 55 | |
| | 40 - ϕ 40mm | | | |
| | 50 - ϕ 50mm | | | |

Selection

| Model | Connection thread M - Male thread | Model | Connection thread M - Male thread |
|---------|--------------------------------------|---------|--------------------------------------|
| SPA10A□ | SPA10A□-M5M | SPA20B□ | SPA20B□-M5M |
| SPA10B□ | SPA10B□-M5M | SPA25A□ | SPA25A□-M6M SPA25A□-M8M |
| SPA15A□ | SPA15A□-M5M | SPA30A□ | SPA30A□-M6M SPA30A□-M8M |
| SPA15B□ | SPA15B□-M5M | SPA30B□ | SPA30B□-M5M |
| SPA15D□ | SPA15D□-M5M | SPA40A□ | SPA40A□-M6M SPA40A□-M8M |
| SPA20A□ | SPA20A□-M5M | SPA50A□ | SPA50A□-M6M SPA50A□-M8M |

Technical parameters

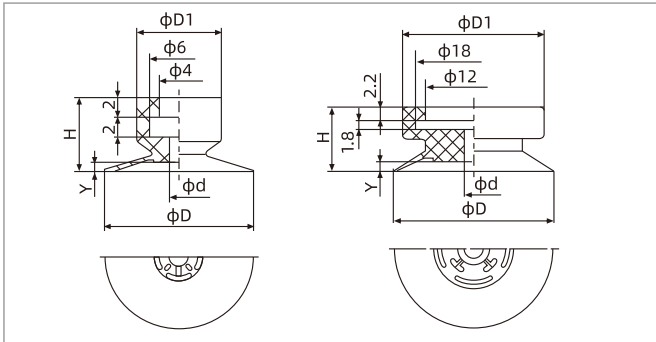
| Model | Pull-out force N | Inner volume cm ³ | Weight g | Recommended hose dia. mm | MPQ pcs |
|--------|---------------------|---------------------------------|-------------|-----------------------------|------------|
| SPA10A | 3.5 | <0.1 | 0.3 | 4 | 10 |
| SPA10B | 3.5 | <0.1 | 0.56 | 4 | 10 |
| SPA15A | 8 | <0.1 | 0.28 | 4 | 10 |
| SPA15B | 8 | <0.1 | 0.4 | 4 | 10 |
| SPA15D | 8 | <0.1 | 0.28 | 4 | 10 |
| SPA20A | 15 | 0.3 | 0.8 | 4 | 5 |
| SPA20B | 15 | <0.1 | 0.7 | 4 | 5 |
| SPA25A | 22 | 0.6 | 2.0 | 4 | 5 |
| SPA30A | 32 | 1.1 | 2.6 | 4 | 5 |
| SPA30B | 32 | 0.2 | 3.4 | 4 | 5 |
| SPA40A | 56 | 2.6 | 2.6 | 6 | 5 |
| SPA50A | 88 | 5.8 | 4.3 | 6 | 1 |

◇ Note: Testing vacuum level -60kPa, workpiece with smooth and clean surface. The data of pull-out force as above are figured out without considering safety factor. The data may be different according to different workpiece surfaces. Recommend the length of vacuum hose to be as short as possible, max 2m.

SPA Series

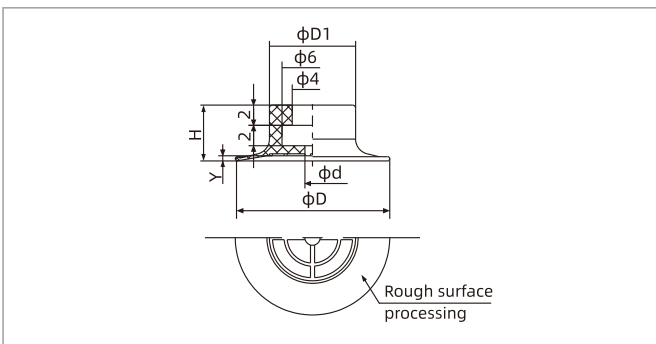
Thin Lip Flat Suction Cup

Dimensions(mm) - Suction cup only

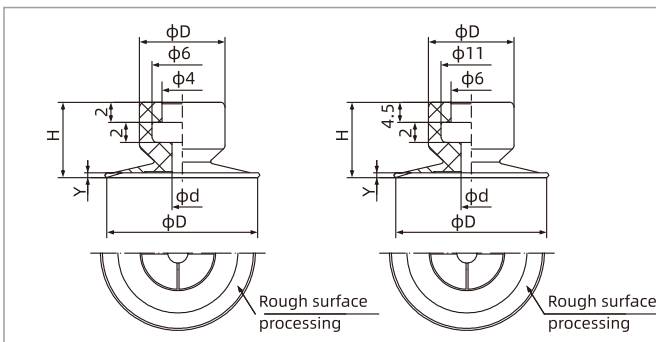


SPA10A-20A

SPA25A-50A



SPA15D



SPA10B-20B

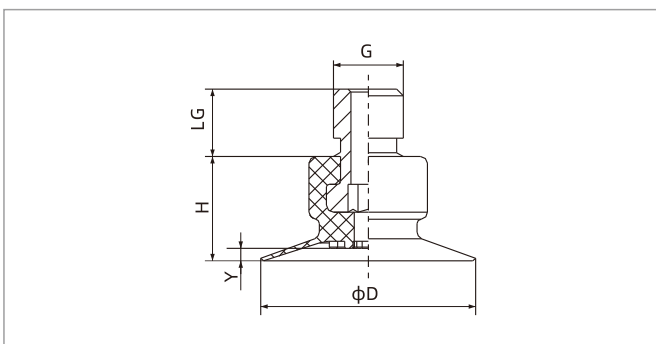
SPA30B

| Model/Size | D | D1 | H | d | Y |
|------------|----|-----|-----|---|-----|
| SPA10A□ | 10 | 8.5 | 7.5 | 2 | 0.6 |
| SPA15A□ | 15 | 8.5 | 7.5 | 2 | 0.9 |
| SPA20A□ | 20 | 9 | 10 | 2 | 1.2 |
| SPA25A□ | 25 | 22 | 10 | 3 | 1.5 |
| SPA30A□ | 30 | 22 | 10 | 3 | 1.8 |
| SPA40A□ | 40 | 22 | 10 | 3 | 2.4 |
| SPA50A□ | 50 | 22 | 10 | 3 | 3 |

| Model/Size | D | D1 | H | d | Y |
|------------|----|-----|-----|-----|-----|
| SPA15D□ | 15 | 8.5 | 5.5 | 1.5 | 0.5 |

| Model/Size | D | D1 | H | d | Y |
|------------|----|-----|-----|---|-----|
| SPA10B□ | 10 | 8.5 | 7.5 | 2 | 0.3 |
| SPA15B□ | 15 | 8.5 | 7.5 | 2 | 0.5 |
| SPA20B□ | 20 | 8.5 | 10 | 2 | 0.8 |
| SPA30B□ | 30 | 15 | 11 | 3 | 0.3 |

Dimensions(mm) - Suction cup with fitting



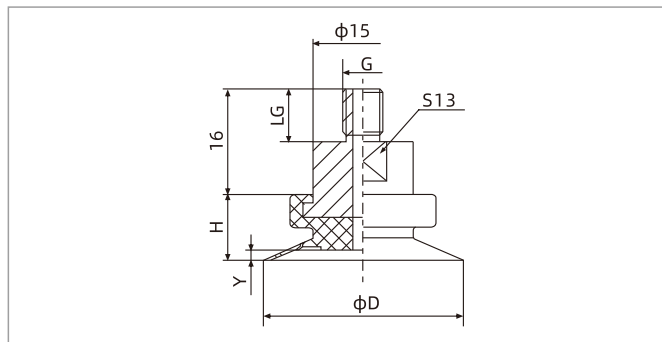
SPA10-30 Male thread connection

| Model/Size | D | H | G | LG | Y |
|-------------|----|-----|--------|----|-----|
| SPA10A□-M5M | 10 | 7.5 | M5×0.8 | 5 | 0.6 |
| SPA10B□-M5M | 10 | 7.5 | M5×0.8 | 5 | 0.3 |
| SPA15A□-M5M | 15 | 7.5 | M5×0.8 | 5 | 0.9 |
| SPA15B□-M5M | 15 | 7.5 | M5×0.8 | 5 | 0.5 |
| SPA15D□-M5M | 15 | 5.5 | M5×0.8 | 5 | 0.5 |
| SPA20A□-M5M | 20 | 10 | M5×0.8 | 5 | 1.2 |
| SPA20B□-M5M | 20 | 10 | M5×0.8 | 5 | 0.8 |
| SPA30B□-M5M | 30 | 11 | M5×0.8 | 5 | 0.3 |

SPA Series

Thin Lip Flat Suction Cup

Dimensions(mm) - Suction cup with fitting



| Model/size | D | H | G | LG | Y |
|-------------|----|----|---------|----|-----|
| SPA25A□-M6M | 25 | 10 | M6×1 | 8 | 1.5 |
| SPA25A□-M8M | 25 | 10 | M8×1.25 | 8 | 1.5 |
| SPA30A□-M6M | 30 | 10 | M6×1 | 8 | 1.8 |
| SPA30A□-M8M | 30 | 10 | M8×1.25 | 8 | 1.8 |
| SPA40A□-M6M | 40 | 10 | M6×1 | 8 | 2.4 |
| SPA40A□-M8M | 40 | 10 | M8×1.25 | 8 | 2.4 |
| SPA50A□-M6M | 50 | 10 | M6×1 | 8 | 3 |
| SPA50A□-M8M | 50 | 10 | M8×1.25 | 8 | 3 |

SPA25A-50A

◇ Note: The dimensional tolerance conforms to the GBT 3672.1-2002-1 M3 rubber product dimensional tolerance standard

Mounting parts

| Item | Model M - Male thread | Applicable suction cup |
|-------------------------|--------------------------|--------------------------------------|
| Fitting for suction cup | PJS-M5M-ST2 | SPA10A, 10B, 15A, 15B, 15D, 20A, 20B |
| | PJS-M5M-ST3 | SPA30B |
| | PJS-M6M-ST7 | SPA25A, 30A, 40A, 50A |
| | PJS-M8M-ST7 | SPA25A, 30A, 40A, 50A |

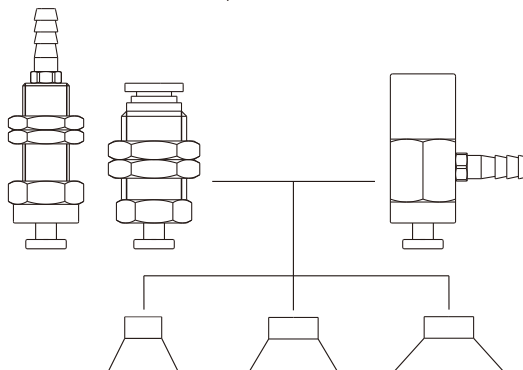
SPA Series

Suction Cup with Locking Fitting

Structure

- ◇ Consisting of replacement suction cup and locking fitting
- ◇ Plug-in fitting for suction cup
- ◇ Vertical vacuum port, Pagoda fitting or one-touch fitting for connection, male thread for mounting
- ◇ Lateral vacuum port, Pagoda fitting for connection, female thread for mounting

In the same series, replacement suction cup and locking fitting can be combined as required



How to order

SPA10AN - L B6 - M4F

① ② ③ ④

| ① Model | ② Vacuum port direction | ③ Vacuum port connection | ④ Mounting thread |
|---------|--------------------------|---|--|
| SPA10AN | Nil - Vertical direction | A4 - One-touch fitting ϕ 4 hose | M4F - M4×0.7 female thread |
| | L - Lateral direction | A6 - One-touch fitting ϕ 6 hose B6 - Pagoda fitting ϕ 6 hose | M6F - M6×1 female thread M8M - M8×1 male thread M10M - M10×1 male thread M12M - M12×1 male thread M14M - M14×1 male thread |

◇ Please refer to page 294 for suction cup selection

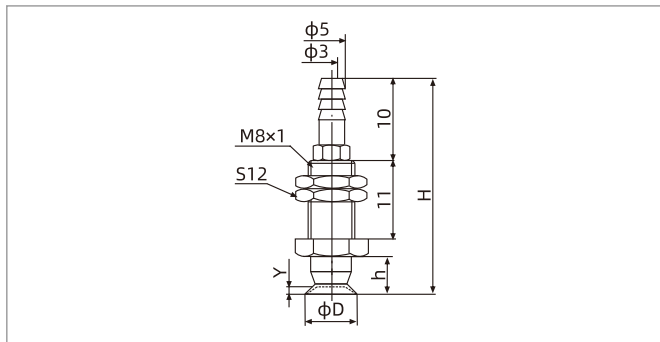
Selection

| Model | Vacuum port direction Vertical-Pagoda fitting | Vertical-One-touch fitting | Lateral-Pagoda fitting |
|---------|--|----------------------------|------------------------|
| SPA10A□ | SPA10A□-B6-M8M | SPA10A□-A4-M12M | SPA10A□-LB6-M4F |
| SPA10B□ | SPA10B□-B6-M8M | SPA10B□-A4-M12M | SPA10B□-LB6-M4F |
| SPA15A□ | SPA15A□-B6-M8M | SPA15A□-A4-M12M | SPA15A□-LB6-M4F |
| SPA15B□ | SPA15B□-B6-M8M | SPA15B□-A4-M12M | SPA15B□-LB6-M4F |
| SPA15D□ | SPA15D□-B6-M8M | SPA15D□-A4-M12M | SPA15D□-LB6-M4F |
| SPA20A□ | SPA20A□-B6-M8M | SPA20A□-A4-M12M | SPA20A□-LB6-M4F |
| SPA20B□ | SPA20B□-B6-M8M | SPA20B□-A4-M12M | SPA20B□-LB6-M4F |
| SPA25A□ | SPA25A□-B6-M10M | SPA25A□-A6-M14M | SPA25A□-LB6-M6F |
| SPA30A□ | SPA30A□-B6-M10M | SPA30A□-A6-M14M | SPA30A□-LB6-M6F |
| SPA30B□ | SPA30B□-B6-M10M | SPA30B□-A6-M14M | SPA30B□-LB6-M6F |
| SPA40A□ | SPA40A□-B6-M10M | SPA40A□-A6-M14M | SPA40A□-LB6-M6F |
| SPA50A□ | SPA50A□-B6-M10M | SPA50A□-A6-M14M | SPA50A□-LB6-M6F |

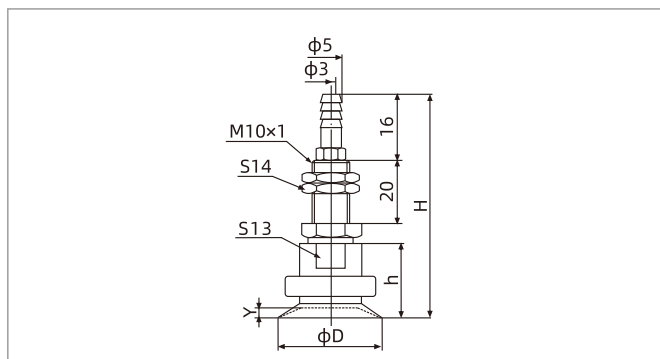
SPA Series

Suction Cup with Locking Fitting

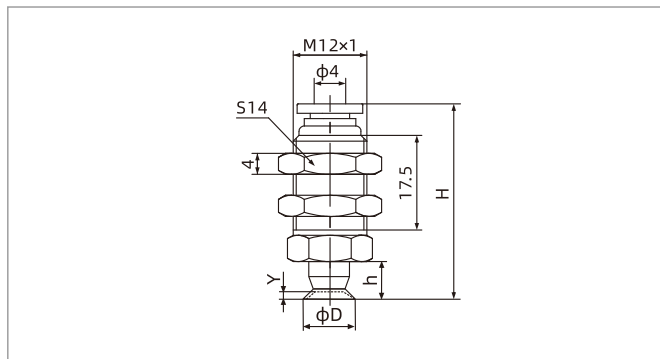
Dimensions(mm)



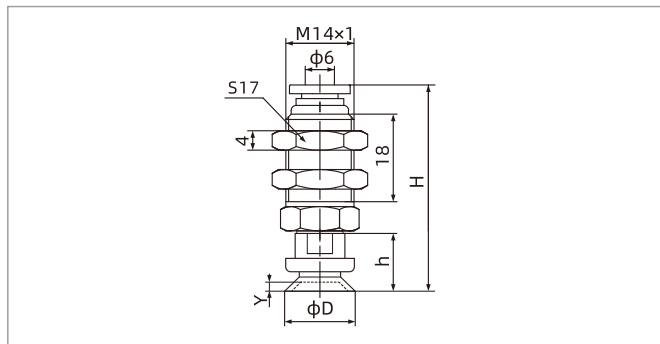
SPA10-20 Vertical-Pagoda fitting



SPA25-50 Vertical-Pagoda fitting



SPA10-20 Vertical-One-touch fitting



SPA25-50 Vertical-One-touch fitting

| Model/Size | D | H | h | Y |
|----------------|----|------|-----|-----|
| SPA10A□-B6-M8M | 10 | 31.5 | 7.5 | 0.6 |
| SPA10B□-B6-M8M | 10 | 31.5 | 7.5 | 0.3 |
| SPA15A□-B6-M8M | 15 | 31.5 | 7.5 | 0.9 |
| SPA15B□-B6-M8M | 15 | 31.5 | 7.5 | 0.5 |
| SPA15D□-B6-M8M | 15 | 29.5 | 5.5 | 0.5 |
| SPA20A□-B6-M8M | 20 | 34 | 10 | 12 |
| SPA20B□-B6-M8M | 20 | 34 | 10 | 0.8 |

| Model/Size | D | H | h | Y |
|-----------------|----|----|----|-----|
| SPA25A□-B6-M10M | 25 | 66 | 18 | 1.5 |
| SPA30A□-B6-M10M | 30 | 66 | 18 | 1.8 |
| SPA30B□-B6-M10M | 30 | 59 | 11 | 1.5 |
| SPA40A□-B6-M10M | 40 | 66 | 18 | 2.4 |
| SPA50A□-B6-M10M | 50 | 66 | 18 | 3 |

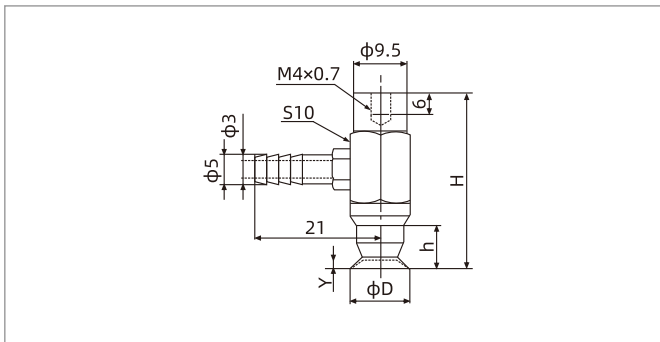
| Model/Size | D | H | h | Y |
|-----------------|----|------|-----|-----|
| SPA10A□-A4-M12M | 10 | 35 | 7.5 | 0.6 |
| SPA10B□-A4-M12M | 10 | 35 | 7.5 | 0.3 |
| SPA15A□-A4-M12M | 15 | 35 | 7.5 | 0.9 |
| SPA15B□-A4-M12M | 15 | 35 | 7.5 | 0.5 |
| SPA15D□-A4-M12M | 15 | 33 | 5.5 | 0.5 |
| SPA20A□-A4-M12M | 20 | 37.5 | 10 | 12 |
| SPA20B□-A4-M12M | 20 | 37.5 | 10 | 0.8 |

| Model/Size | D | H | h | Y |
|-----------------|----|----|----|-----|
| SPA25A□-A6-M14M | 25 | 48 | 18 | 1.5 |
| SPA30A□-A6-M14M | 30 | 48 | 18 | 1.8 |
| SPA30B□-A6-M14M | 30 | 40 | 11 | 1.5 |
| SPA40A□-A6-M14M | 40 | 48 | 18 | 2.4 |
| SPA50A□-A6-M14M | 50 | 48 | 18 | 3 |

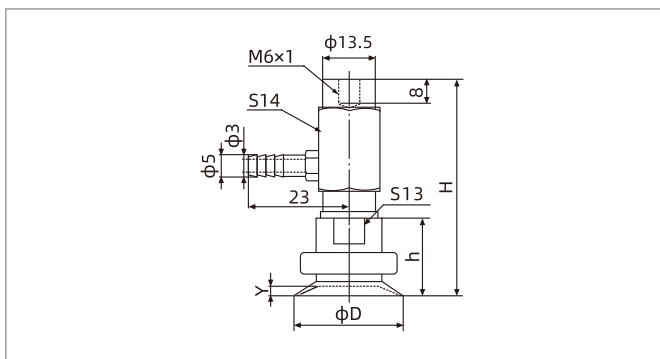
SPA Series

Suction Cup with Locking Fitting

Dimensions(mm)



SPA10-20 Lateral-Pagoda fitting



SPA25-50 Lateral-Pagoda fitting

| Model/Size | D | H | h | Y |
|-----------------|----|------|-----|-----|
| SPA10A□-LB6-M4F | 10 | 30 | 7.5 | 0.6 |
| SPA10B□-LB6-M4F | 10 | 30 | 7.5 | 0.3 |
| SPA15A□-LB6-M4F | 15 | 30 | 7.5 | 0.9 |
| SPA15B□-LB6-M4F | 15 | 30 | 7.5 | 0.5 |
| SPA15D□-LB6-M4F | 15 | 28 | 5.5 | 0.5 |
| SPA20A□-LB6-M4F | 20 | 32.5 | 10 | 12 |
| SPA20B□-LB6-M4F | 20 | 32.5 | 10 | 0.8 |

| Model/Size | D | H | h | Y |
|-----------------|----|------|----|-----|
| SPA25A□-LB6-M6F | 25 | 51.5 | 18 | 1.5 |
| SPA30A□-LB6-M6F | 30 | 51.5 | 18 | 1.8 |
| SPA30B□-LB6-M6F | 30 | 44.5 | 11 | 1.5 |
| SPA40A□-LB6-M6F | 40 | 51.5 | 18 | 2.4 |
| SPA50A□-LB6-M6F | 50 | 51.5 | 18 | 3 |

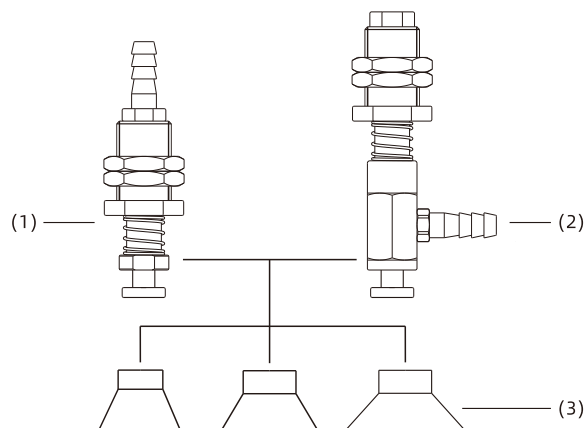
SPA Series

Suction Cup with Level Compensator

Structure

- ◇ Consisting of replacement suction cup(3) and level compensator
- ◇ Plug-in fitting for suction cup
- ◇ Vertical vacuum port(1), male thread for mounting
- ◇ Lateral vacuum port(2), male thread for mounting

In the same series, replacement suction cup and level compensator can be combined as required



How to order

SPA10AN - F E 10 LB6 - M11

① ② ③ ④ ⑤ ⑥

| ① Model | ② Level compensator type | ③ Buffer type | ④ Buffer stroke | ⑤ Vacuum port connection | ⑥ Mounting thread |
|---------|--------------------------|---------------------|-----------------|---------------------------------------|-------------------|
| SPA10AN | F - PSPF Series | E - External spring | 4 6 | B6 - Vertical, pagoda fitting φ6 hose | M11 - M11×1 |
| | | | 10 15 | LB6 - Lateral, pagoda fitting φ6 hose | M14 - M14×1 |

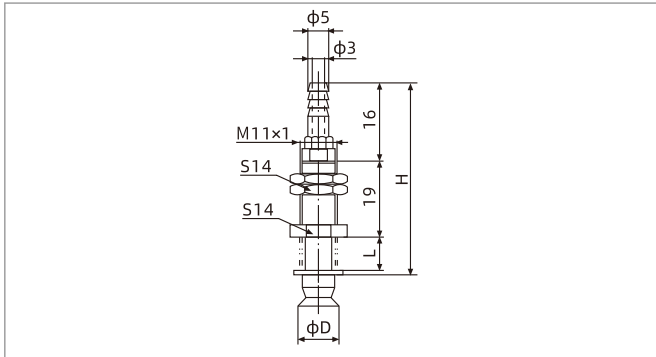
Selection

| Model | Vacuum port direction | | Lateral - Pagoda fitting | |
|---------|---------------------------|--------------------|--------------------------|---------------------|
| | Vertical - Pagoda fitting | | | |
| SPA10A□ | SPA10A□-FE4B6-M11 | SPA10A□-FE10B6-M11 | SPA10A□-FE4LB6-M11 | SPA10A□-FE10LB6-M11 |
| SPA10B□ | SPA10B□-FE4B6-M11 | SPA10B□-FE10B6-M11 | SPA10B□-FE4LB6-M11 | SPA10B□-FE10LB6-M11 |
| SPA15A□ | SPA15A□-FE4B6-M11 | SPA15A□-FE10B6-M11 | SPA15A□-FE4LB6-M11 | SPA15A□-FE10LB6-M11 |
| SPA15B□ | SPA15B□-FE4B6-M11 | SPA15B□-FE10B6-M11 | SPA15B□-FE4LB6-M11 | SPA15B□-FE10LB6-M11 |
| SPA15D□ | SPA15D□-FE4B6-M11 | SPA15D□-FE10B6-M11 | SPA15D□-FE4LB6-M11 | SPA15D□-FE10LB6-M11 |
| SPA20A□ | SPA20A□-FE4B6-M11 | SPA20A□-FE10B6-M11 | SPA20A□-FE4LB6-M11 | SPA20A□-FE10LB6-M11 |
| SPA20B□ | SPA20B□-FE4B6-M11 | SPA20B□-FE10B6-M11 | SPA20B□-FE4LB6-M11 | SPA20B□-FE10LB6-M11 |
| SPA25A□ | SPA25A□-FE6B6-M14 | SPA25A□-FE15B6-M14 | SPA25A□-FE6LB6-M14 | SPA25A□-FE15LB6-M14 |
| SPA30A□ | SPA30A□-FE6B6-M14 | SPA30A□-FE15B6-M14 | SPA30A□-FE6LB6-M14 | SPA30A□-FE15LB6-M14 |
| SPA30B□ | SPA30B□-FE6B6-M14 | SPA30B□-FE15B6-M14 | SPA30B□-FE6LB6-M14 | SPA30B□-FE15LB6-M14 |
| SPA40A□ | SPA40A□-FE6B6-M14 | SPA40A□-FE15B6-M14 | SPA40A□-FE6LB6-M14 | SPA40A□-FE15LB6-M14 |
| SPA50A□ | SPA50A□-FE6B6-M14 | SPA50A□-FE15B6-M14 | SPA50A□-FE6LB6-M14 | SPA50A□-FE15LB6-M14 |

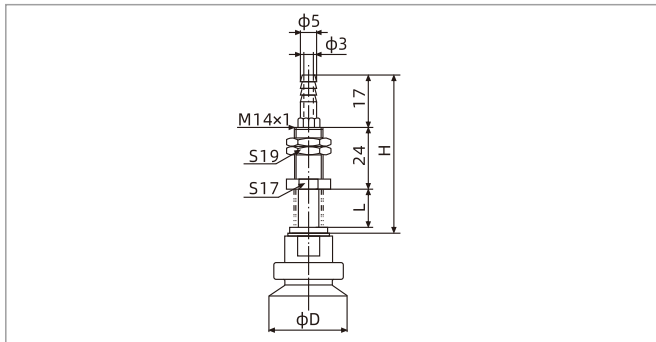
SPA Series

Suction Cup with Level Compensator

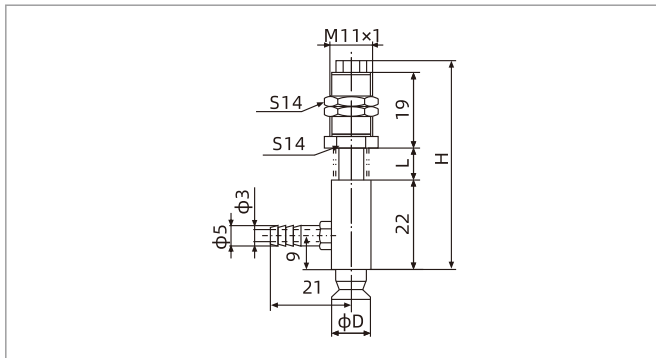
Dimensions(mm)



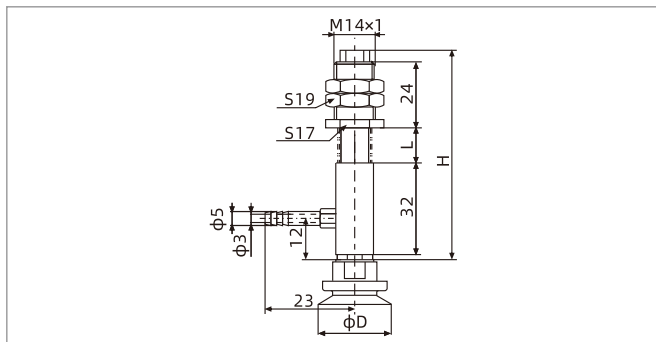
SPA10-20 Vertical-Pagoda fitting



SPA25-50 Vertical-Pagoda fitting



SPA10-20 Lateral-Pagoda fitting



SPA25-50 Lateral-Pagoda fitting

| Model/Size | D | H | L | Buffer stroke |
|--------------------|----|----|----|---------------|
| SPA10□□-FE4B6-M11 | 10 | 46 | 8 | 4 |
| SPA10□□-FE10B6-M11 | 10 | 58 | 20 | 10 |
| SPA15□□-FE4B6-M11 | 15 | 46 | 8 | 4 |
| SPA15□□-FE10B6-M11 | 15 | 58 | 20 | 10 |
| SPA20□□-FE4B6-M11 | 20 | 46 | 8 | 4 |
| SPA20□□-FE10B6-M11 | 20 | 58 | 20 | 10 |

| Model/Size | D | H | L | Buffer stroke |
|--------------------|----|----|----|---------------|
| SPA25□□-FE6B6-M14 | 25 | 57 | 13 | 6 |
| SPA25□□-FE15B6-M14 | 25 | 74 | 30 | 15 |
| SPA30□□-FE6B6-M14 | 30 | 57 | 13 | 6 |
| SPA30□□-FE15B6-M14 | 30 | 74 | 30 | 15 |
| SPA40□□-FE6B6-M14 | 40 | 57 | 13 | 6 |
| SPA40□□-FE15B6-M14 | 40 | 74 | 30 | 15 |
| SPA50□□-FE6B6-M14 | 50 | 57 | 13 | 6 |
| SPA50□□-FE15B6-M14 | 50 | 74 | 30 | 15 |

| Model/Size | D | H | L | Buffer stroke |
|---------------------|----|----|----|---------------|
| SPA10□□-FE4LB6-M11 | 10 | 52 | 8 | 4 |
| SPA10□□-FE10LB6-M11 | 10 | 64 | 20 | 10 |
| SPA15□□-FE4LB6-M11 | 15 | 52 | 8 | 4 |
| SPA15□□-FE10LB6-M11 | 15 | 64 | 20 | 10 |
| SPA20□□-FE4LB6-M11 | 20 | 52 | 8 | 4 |
| SPA20□□-FE10LB6-M11 | 20 | 64 | 20 | 10 |

| Model/Size | D | H | L | Buffer stroke |
|---------------------|----|----|----|---------------|
| SPA25□□-FE6LB6-M14 | 25 | 73 | 13 | 6 |
| SPA25□□-FE15LB6-M14 | 25 | 90 | 30 | 15 |
| SPA30□□-FE6LB6-M14 | 30 | 73 | 13 | 6 |
| SPA30□□-FE15LB6-M14 | 30 | 90 | 30 | 15 |
| SPA40□□-FE6LB6-M14 | 40 | 73 | 13 | 6 |
| SPA40□□-FE15LB6-M14 | 40 | 90 | 30 | 15 |
| SPA50□□-FE6LB6-M14 | 50 | 73 | 13 | 6 |
| SPA50□□-FE15LB6-M14 | 50 | 90 | 30 | 15 |

SPC Series

Bellows Suction Cup



Features

- ◇ 2.5 bellows
- ◇ Soft and tapered lips
- ◇ Available in various sizes

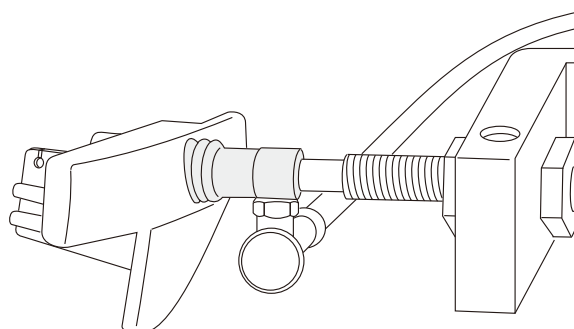
Advantages

- ◇ Large suction force, and have good buffer effect when suck workpiece with uneven surface
- ◇ Good sealing and long compressed stroke, suitable for handling workpieces with uneven surface
- ◇ Suitable for workpieces of various sizes and shapes



Applications

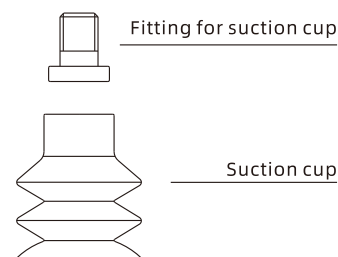
- ◇ Handling of fragile workpieces such as electronic components and injection molding parts
- ◇ Handling of workpieces with uneven surface such as paper and pipes



Structure

- ◇ 2.5 bellows, long compressed stroke
- ◇ Split structure for easy replacement of wearing parts

In the same series, suction cup and fitting can be combined as required



SPC Series

Bellows Suction Cup

How to order

SPC 15 N - M5M

① ② ③ ④

| ① Series | ② Diameter | ③ Material & Hardness | ④ Connection thread | |
|----------|------------------|-----------------------|---|---------------------------|
| SPC | 3 - ϕ 3mm | 20 - ϕ 20mm | N - NBR 55 | Nil - Suction cup only |
| | 5 - ϕ 5mm | 25 - ϕ 25mm | WS - White silicone 50 | M5M - M5×0.8 male thread |
| | 7 - ϕ 7mm | 30 - ϕ 30mm | CN - Conductive NBR 55 | M8M - M8×1.25 male thread |
| | 10 - ϕ 10mm | 40 - ϕ 40mm | CS - Conductive silicone 55 | G1M - G1/8 male thread |
| | 12 - ϕ 12mm | 60 - ϕ 60mm | | M3M - M3×0.5 male thread |
| | 15 - ϕ 15mm | 90 - ϕ 90mm | | |
| | 18 - ϕ 18mm | | | |

Selection

| Model | Connection thread M - Male thread | Model | Connection thread M - Male thread |
|--------|--------------------------------------|--------|--------------------------------------|
| SPC3□ | SPC3□-M3M | SPC20□ | SPC20□-M5M |
| SPC5□ | SPC5□-M5M | SPC25□ | SPC25□-M5M |
| SPC7□ | SPC7□-M5M | SPC30□ | SPC30□-M8M |
| SPC10□ | SPC10□-M5M | SPC40□ | SPC40□-M8M |
| SPC12□ | SPC12□-M5M | SPC60□ | SPC60□-M8M |
| SPC15□ | SPC15□-M5M | SPC90□ | SPC90□-G1M |
| SPC18□ | SPC18□-M5M | | |

◇ Note: CN and CS material are not available for cup diameter 60mm and 90mm.

Technical parameters

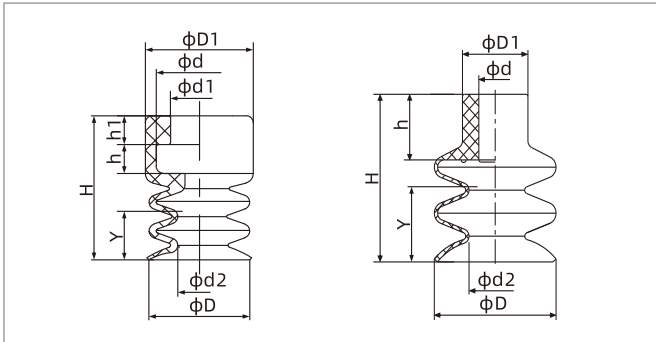
| Model | Pull-out force N | Inner volume cm ³ | Min. Curve radius of workpiece mm | Weight g | Recommended hose dia. mm | MPQ pcs |
|-------|---------------------|---------------------------------|--------------------------------------|-------------|-----------------------------|------------|
| SPC3 | 0.5 | <0.1 | 4 | 0.2 | 4 | 10 |
| SPC5 | 0.9 | <0.1 | 7.5 | 0.2 | 4 | 10 |
| SPC7 | 1.7 | <0.1 | 12 | 0.3 | 4 | 10 |
| SPC10 | 3.5 | 0.2 | 13 | 0.8 | 6 | 10 |
| SPC12 | 5 | 0.4 | 13 | 1.3 | 6 | 10 |
| SPC15 | 8 | 0.9 | 15 | 1.7 | 6 | 10 |
| SPC18 | 11.5 | 1.5 | 20 | 1.8 | 6 | 10 |
| SPC20 | 14 | 2 | 27 | 2.8 | 6 | 5 |
| SPC25 | 22 | 5 | 30 | 4 | 6 | 5 |
| SPC30 | 32 | 8.3 | 35 | 10.5 | 6 | 5 |
| SPC40 | 56 | 16.5 | 60 | 22.5 | 8 | 5 |
| SPC60 | 127 | 52 | 75 | 52.4 | 8 | 1 |
| SPC90 | 286 | 135 | 85 | 152.8 | 8 | 1 |

◇ Note: Testing vacuum level -60kPa, workpiece with smooth and clean surface. The data of pull-out force as above are figured out without considering safety factor. The data may be different according to different workpiece surfaces. Recommend the length of vacuum hose to be as short as possible, max 2m.

SPC Series

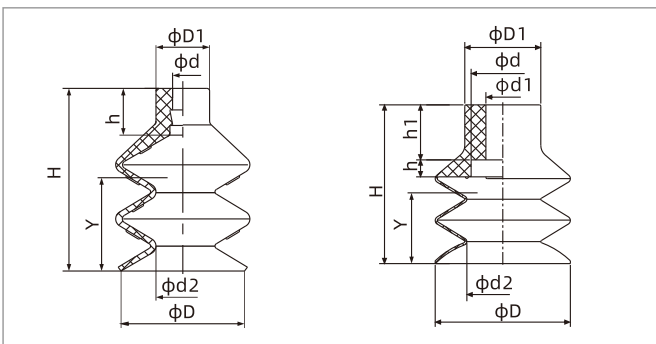
Bellows Suction Cup

Dimensions(mm) - Suction cup only



SPC3-7

SPC10-20



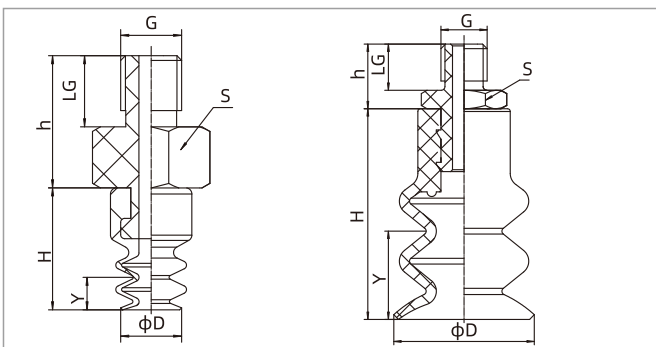
SPC12 SPC25

SPC30-90

| Model/Size | D | H | D1 | d | h | d1 | h1 | d2 | Y |
|------------|------|------|-----|---|---|----|-----|-----|------|
| SPC3□ | 3 | 6 | 4 | 3 | 1 | 2 | 1.5 | 1.2 | 2.5 |
| SPC5□ | 5 | 9.5 | 7.5 | 6 | 2 | 4 | 2 | 2 | 4 |
| SPC7□ | 7 | 10 | 7.5 | 6 | 2 | 4 | 2 | 3 | 5 |
| SPC10□ | 9 | 15 | 9 | 5 | 7 | - | - | 4 | 6 |
| SPC15□ | 15.2 | 22.8 | 10 | 5 | 9 | - | - | 6 | 13.8 |
| SPC18□ | 18.6 | 23 | 10 | 5 | 9 | - | - | 8 | 14 |
| SPC20□ | 20.6 | 23 | 10 | 5 | 9 | - | - | 9.5 | 14 |

| Model/Size | D | H | D1 | d | h | d1 | h1 | d2 | Y |
|------------|----|------|------|-----|-----|----|----|----|------|
| SPC12□ | 13 | 21.6 | 10 | 3.8 | 8.5 | - | - | 5 | 9 |
| SPC25□ | 24 | 34 | 10 | 3.8 | 8.5 | - | - | 10 | 25.5 |
| SPC30□ | 32 | 37.5 | 18 | 15 | 4 | 8 | 13 | 17 | 20.5 |
| SPC40□ | 42 | 46 | 20 | 15 | 4 | 8 | 13 | 16 | 29 |
| SPC60□ | 62 | 55 | 21.5 | 15 | 5 | 8 | 13 | 29 | 37 |
| SPC90□ | 88 | 87.5 | 25 | 25 | 6 | 12 | 20 | 32 | 61.5 |

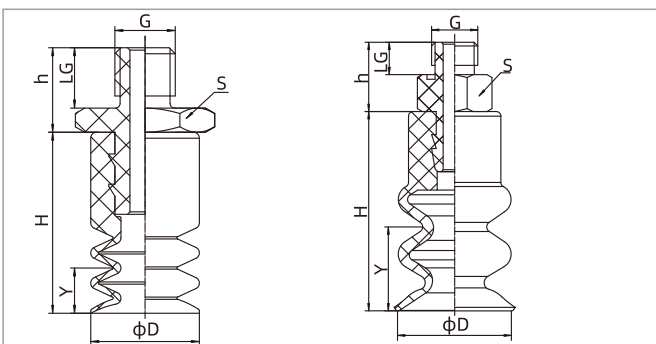
Dimensions(mm) - Suction cup with fitting



SPC3

SPC15-20

| Model/Size | D | H | G | LG | h | s | Y |
|------------|------|------|--------|-----|-----|---|------|
| SPC3□-M3M | 3 | 6 | M3×0.5 | 3.5 | 6.5 | 5 | 2.5 |
| SPC15□-M5M | 15.2 | 22.8 | M5×0.8 | 5 | 7 | 8 | 13.8 |
| SPC18□-M5M | 18.6 | 23 | M5×0.8 | 5 | 7 | 8 | 14 |
| SPC20□-M5M | 20.6 | 23 | M5×0.8 | 5 | 7 | 8 | 14 |



SPC10

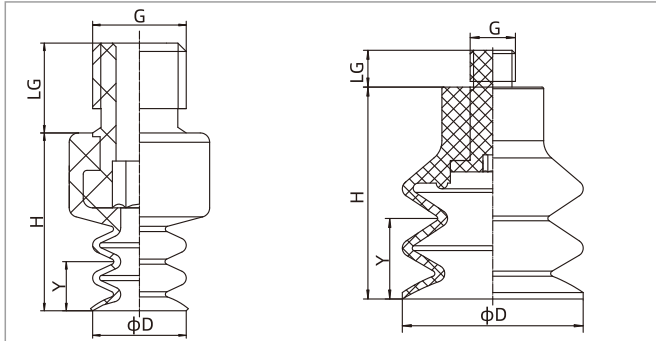
SPC12-25

| Model/Size | D | H | G | LG | h | S | Y |
|------------|----|------|--------|-----|-----|----|------|
| SPC10□-M5M | 10 | 15 | M5×0.8 | 5 | 7 | 10 | 6 |
| SPC12□-M5M | 13 | 21.6 | M5×0.8 | 3.5 | 7.5 | 7 | 9 |
| SPC25□-M5M | 24 | 34 | M5×0.8 | 3.5 | 7.5 | 7 | 25.5 |

SPC Series

Bellows Suction Cup

Dimensions(mm) - Suction cup with fitting



SPC5-7

SPC30-60

◇ Note: The dimensional tolerance conforms to GBT 3672.1-2002-1 M3 rubber product dimensional tolerance standard

| Model/Size | D | H | G | LG | Y |
|------------|----|------|---------|-----|------|
| SPC5□-M5M | 5 | 9.5 | M5×0.8 | 5 | 4 |
| SPC7□-M5M | 7 | 10 | M5×0.8 | 5 | 5 |
| SPC30□-M8M | 32 | 37.5 | M8×1.25 | 6.5 | 20.5 |
| SPC40□-M8M | 42 | 46 | M8×1.25 | 6.5 | 29 |
| SPC60□-M8M | 62 | 55 | M8×1.25 | 6.5 | 37 |
| SPC90□-G1M | 88 | 87.5 | G1/8 | 7 | 61.5 |

Mounting parts

| Item | Model M - Male thread | Applicable suction cup |
|-------------------------|--------------------------|------------------------|
| Fitting for suction cup | PJS-M3M-ST1 | SPC3 |
| | PJS-M5M-ST2 | SPC5, 7 |
| | PJS-M5M-SPC10 | SPC10 |
| | PJS-M5M-SPC15 | SPC15, 18, 20 |
| | PJS-M5M-SC3 | SPC12, 25 |
| | PJS-M8M-ST5 | SPC30, 40, 60 |
| | PJS-G1M-ST8 | SPC90 |

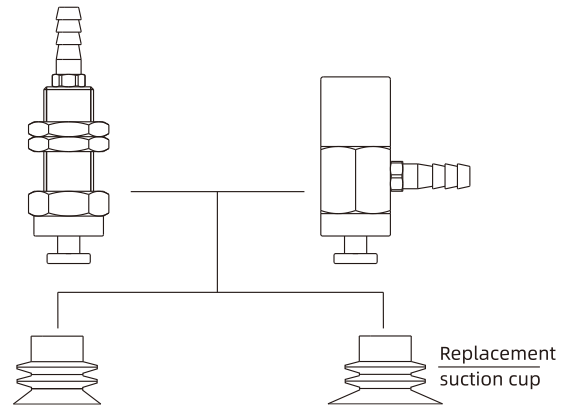
SPC Series

Suction Cup with Locking Fitting

Structure

- ◇ Consisting of replacement suction cup and locking fitting
- ◇ Plug-in fitting for suction cups of diameter 5mm-25mm
- ◇ Fitting with hexagon socket mounting hole for suction cups of diameter 30mm-60mm
- ◇ Vertical vacuum port, pagoda fitting for connection, male thread for mounting
- ◇ Lateral vacuum port, pagoda fitting for connection, female thread for mounting

In the same series, replacement suction cup and locking fitting can be combined as required



How to order

SPC10N - L B6 - M4F
 ① ② ③ ④

| ① Model | ② Vacuum port direction | ③ Vacuum port connection | ④ Mounting thread |
|---------------|--------------------------|-----------------------------------|----------------------------|
| SPC10N | Nil - Vertical direction | B6 - Pagoda fitting ϕ 6 hose | M4F - M4×0.7 female thread |
| | L - Lateral direction | | M6F - M6×1 female thread |
| | | | M8M - M8×1 male thread |
| | | | M10M - M10×1 male thread |

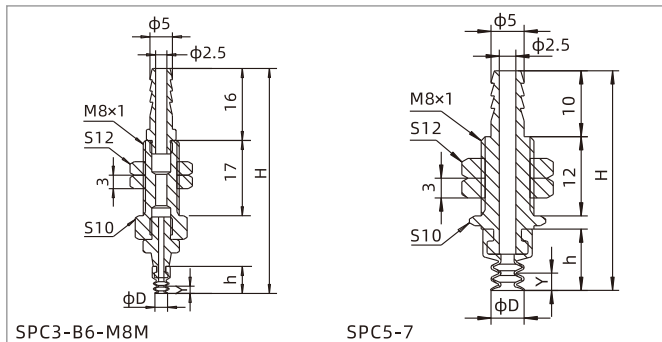
◇ Please refer to page 317 for suction cup selection

Selection

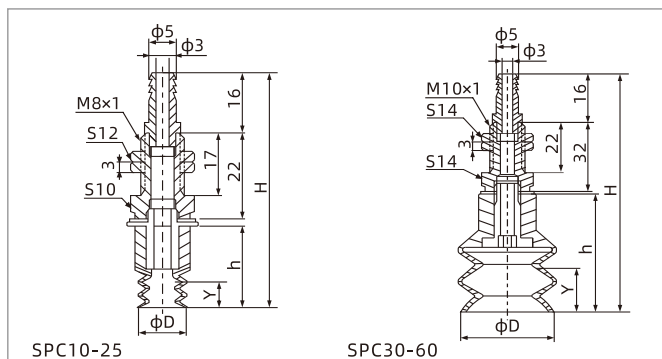
| Model | Vacuum port direction Vertical-Pagoda fitting | Lateral-Pagoda fitting |
|--------|--|------------------------|
| SPC3□ | SPC3□-B6-M8M | SPC3□-LB6-M4F |
| SPC5□ | SPC5□-B6-M8M | SPC5□-LB6-M4F |
| SPC7□ | SPC7□-B6-M8M | SPC7□-LB6-M4F |
| SPC10□ | SPC10□-B6-M8M | SPC10□-LB6-M4F |
| SPC12□ | SPC12□-B6-M8M | SPC12□-LB6-M4F |
| SPC15□ | SPC15□-B6-M8M | SPC15□-LB6-M4F |
| SPC18□ | SPC18□-B6-M8M | SPC18□-LB6-M4F |
| SPC20□ | SPC20□-B6-M8M | SPC20□-LB6-M4F |
| SPC25□ | SPC25□-B6-M8M | SPC25□-LB6-M4F |
| SPC30□ | SPC30□-B6-M10M | SPC30□-LB6-M6F |
| SPC40□ | SPC40□-B6-M10M | SPC40□-LB6-M6F |
| SPC60□ | SPC60□-B6-M10M | SPC60□-LB6-M6F |

SPC Series

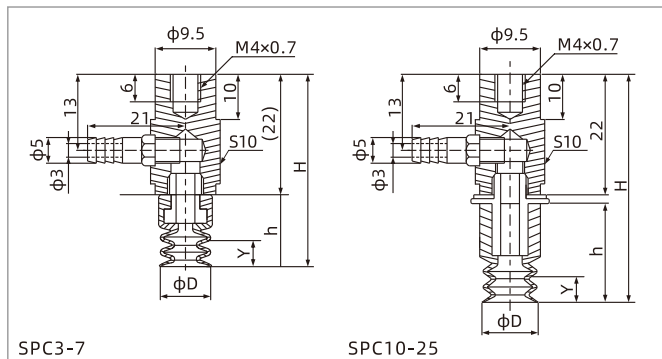
Suction Cup with Locking Fitting



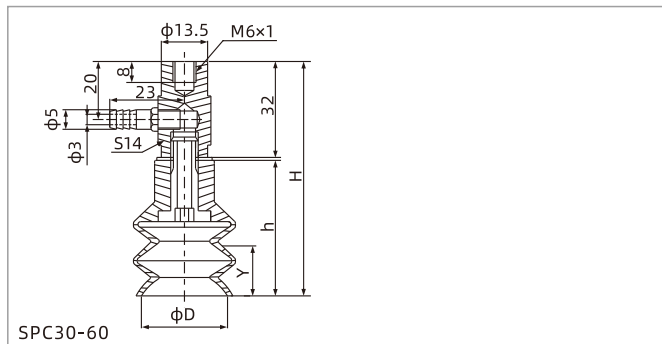
Vertical-Pagoda fitting



Vertical-Pagoda fitting



Lateral-Pagoda fitting



Lateral-Pagoda fitting

| Model/Size | D | H | h | Y |
|---------------|------|------|------|------|
| SPC3□-B6-M8M | 3 | 50 | 6 | 2.5 |
| SPC5□-B6-M8M | 5 | 33.5 | 9.5 | 4 |
| SPC7□-B6-M8M | 7 | 34 | 10 | 5 |
| SPC10□-B6-M8M | 10 | 55 | 15 | 6 |
| SPC12□-B6-M8M | 13 | 63.6 | 21.6 | 9 |
| SPC15□-B6-M8M | 15.2 | 62.8 | 22.8 | 13.8 |
| SPC18□-B6-M8M | 18.6 | 63 | 23 | 14 |
| SPC20□-B6-M8M | 20.6 | 63 | 23 | 14 |
| SPC25□-B6-M8M | 24 | 76 | 34 | 25.5 |

| Model/Size | D | H | h | Y |
|----------------|----|------|------|------|
| SPC30□-B6-M10M | 32 | 85.5 | 37.5 | 30.5 |
| SPC40□-B6-M10M | 42 | 94 | 46 | 29 |
| SPC60□-B6-M10M | 62 | 103 | 55 | 37 |

| Model/Size | D | H | h | Y |
|----------------|------|------|------|------|
| SPC3□-LB6-M4F | 3 | 28 | 6 | 2.5 |
| SPC5□-LB6-M4F | 5 | 31.5 | 9.5 | 4 |
| SPC7□-LB6-M4F | 7 | 32 | 10 | 5 |
| SPC10□-LB6-M4F | 10 | 39 | 15 | 6 |
| SPC12□-LB6-M4F | 13 | 47.6 | 21.6 | 9 |
| SPC15□-LB6-M4F | 15.2 | 46.8 | 22.8 | 13.8 |
| SPC18□-LB6-M4F | 18.6 | 47 | 23 | 14 |
| SPC20□-LB6-M4F | 20.6 | 47 | 23 | 14 |
| SPC25□-LB6-M4F | 24 | 60 | 34 | 25.5 |

| Model/Size | D | H | h | Y |
|----------------|----|------|------|------|
| SPC30□-LB6-M6F | 32 | 69.5 | 37.5 | 20.5 |
| SPC40□-LB6-M6F | 42 | 78 | 46 | 29 |
| SPC60□-LB6-M6F | 62 | 87 | 55 | 37 |

◇ Note: The dimensional tolerance conforms to GBT 3672.1-2002-1 M3 rubber product dimensional tolerance standard

SPJ Series

Bellows Suction Cup



PACKAGING



PLASTIC



Features

- ◇ 1.5 bellows
- ◇ Soft and tapered lips
- ◇ Mark free plug optional
- ◇ Available in various sizes

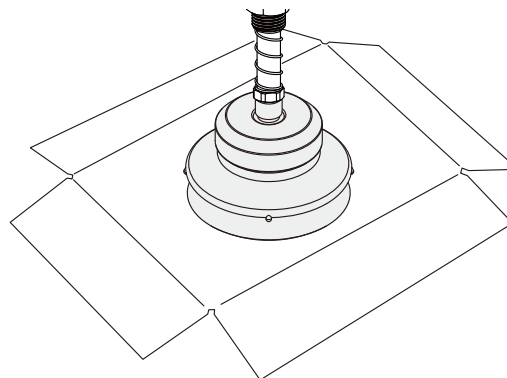
Advantages

- ◇ Compensate the height difference and good buffer when have contact with workpieces
- ◇ Good sealing for handling of workpieces with uneven surface
- ◇ Available in various sizes



Applications

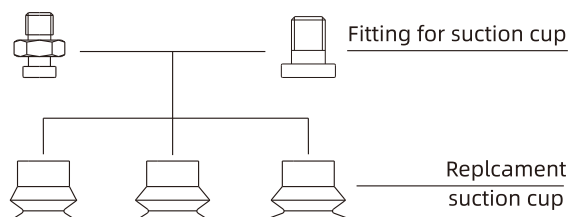
- ◇ Handling workpieces with uneven surface such as cartons, paper board and sheet, workpieces with curved surface
- ◇ Handling fragile workpieces such as electronic components and injection molding parts
- ◇ Suction cup with mark free plug is suitable for handling sensitive electronic material or display screen. It is suitable for occasions with high requirements for mark on adsorption surface



Structure

- ◇ 1.5 bellows, long compressed stroke
- ◇ Suction cups with diameter less than 50mm adopt split structure for easy replacement
- ◇ One-piece structure for suction cup with diameter 60mm-80mm

In the same series, replacement suction cup and fitting can be combined as required



SPJ Series

Bellows Suction Cup

How to order

SPJ 15 N - M5M - PK

① ② ③ ④ ⑤

| ① Series | ② Diameter | ③ Material & Hardness | ④ Connection thread | ⑤ Plug | |
|----------|------------------|-----------------------|--------------------------|----------------------------------|------------------------------|
| SPJ | 4 - ϕ 4mm | 30 - ϕ 30mm | N - NBR | 55 Nil - Suction cup only | Nil - Without Mark free plug |
| | 6 - ϕ 6mm | 35 - ϕ 35mm | WS - White silicone | 50 M3M - M3x0.5 male thread | PK - With mark free plug |
| | 8 - ϕ 8mm | 40 - ϕ 40mm | CN - Conductive NBR | 55 M5M - M5x0.8 male thread | |
| | 10 - ϕ 10mm | 50 - ϕ 50mm | CS - Conductive silicone | 55 M8M - M8x1.25 male thread | |
| | 15 - ϕ 15mm | 60 - ϕ 60mm | HP - Mark free rubber | 55 M10F - M10x1.25 female thread | |
| | 20 - ϕ 20mm | 70 - ϕ 70mm | | | |
| | 25 - ϕ 25mm | 80 - ϕ 80mm | | | |

◇ Note: HP material is not for all sizes. Please contact AIRBEST if need

Selection

| Model | Connection thread M - Male thread | Model | Connection thread M - Male thread | Connection thread F - Female thread |
|------------------|--------------------------------------|------------------|--------------------------------------|--|
| SPJ4□ | SPJ4□-M3M | SPJ30□ SPJ30□-PK | SPJ30□-M5M SPJ30□-M5M-PK | - |
| SPJ6□ | SPJ6□-M5M | SPJ35□ SPJ35□-PK | SPJ35□-M5M SPJ35□-M5M-PK | - |
| SPJ8□ SPJ8□-PK | SPJ8□-M5M SPJ8□-M5M-PK | SPJ40□ SPJ40□-PK | SPJ40□-M5M SPJ40□-M5M-PK | - |
| SPJ10□ SPJ10□-PK | SPJ10□-M5M SPJ10□-M5M-PK | SPJ50□ SPJ50□-PK | SPJ50□-M8M SPJ50□-M8M-PK | - |
| SPJ15□ SPJ15□-PK | SPJ15□-M5M SPJ15□-M5M-PK | SPJ60□ | - | SPJ60□-M10F |
| SPJ20□ SPJ20□-PK | SPJ20□-M5M SPJ20□-M5M-PK | SPJ70□ | - | SPJ70□-M10F |
| SPJ25□ SPJ25□-PK | SPJ25□-M5M SPJ25□-M5M-PK | SPJ80□ | - | SPJ80□-M10F |

Technical parameters

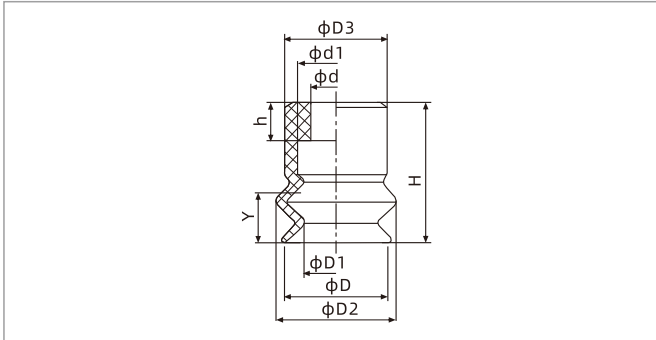
| Model | Pull-out force N | Inner volume cm ³ | Min. Curve radius of workpiece mm | Weight g | Recommended hose dia. mm | MPQ pcs |
|-------|---------------------|---------------------------------|--------------------------------------|-------------|-----------------------------|------------|
| SPJ4 | 0.6 | <0.1 | 4 | 0.1 | 4 | 10 |
| SPJ6 | 1.2 | <0.1 | 6 | 0.2 | 4 | 10 |
| SPJ8 | 2.2 | <0.1 | 8 | 0.3 | 4 | 10 |
| SPJ10 | 3.5 | 0.2 | 12 | 0.8 | 4 | 10 |
| SPJ15 | 8 | 0.5 | 20 | 1.0 | 6 | 10 |
| SPJ20 | 15 | 1.1 | 27 | 1.8 | 6 | 5 |
| SPJ25 | 24 | 2.2 | 40 | 3.0 | 6 | 5 |
| SPJ30 | 32 | 3 | 55 | 5.3 | 6 | 5 |
| SPJ35 | 43 | 4.5 | 65 | 8.0 | 6 | 5 |
| SPJ40 | 60 | 6 | 80 | 10.5 | 6 | 1 |
| SPJ50 | 92 | 11.7 | 95 | 21.0 | 8 | 1 |
| SPJ60 | 127 | 20 | 125 | 35.6 | 8 | 1 |
| SPJ70 | 173 | 30 | 150 | 52.5 | 8 | 1 |
| SPJ80 | 226 | 40 | 140 | 63.0 | 8 | 1 |

◇ Note: Testing vacuum level -60kPa, workpiece with smooth and clean surface. The data of pull-out force as above are figured out without considering safety factor. The data may be different according to different workpiece surfaces. Recommend the length of vacuum hose to be as short as possible, max 2m.

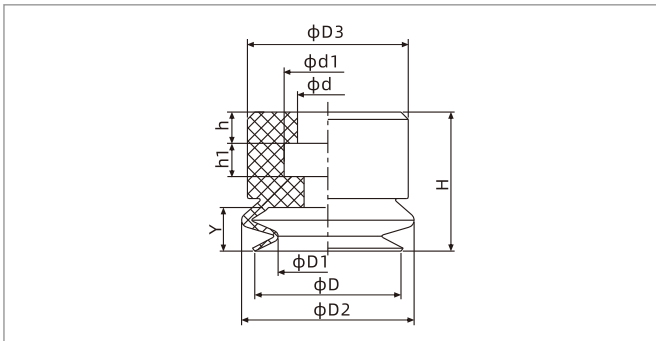
SPJ Series

Bellows Suction Cup

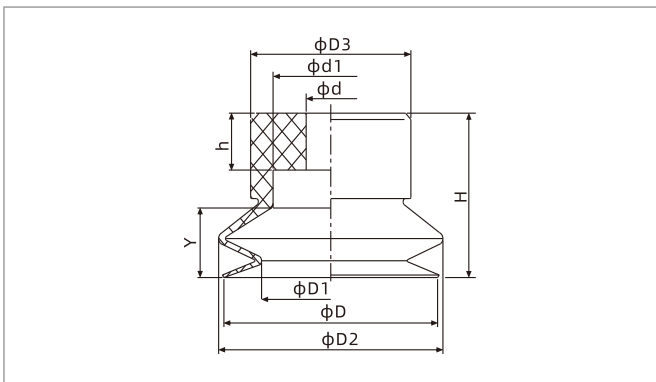
Dimensions(mm) - Suction cup only



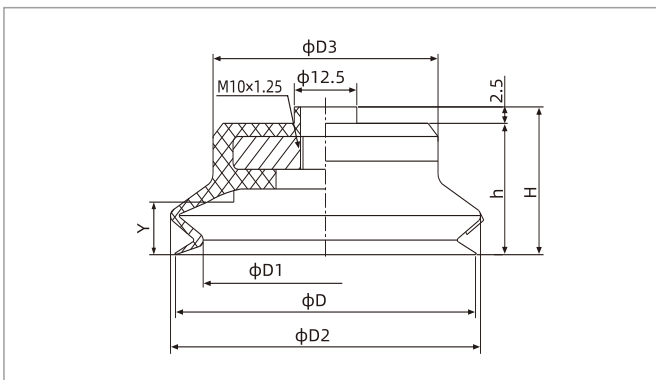
SPJ4-8



SPJ10-15



SPJ20-50



SPJ60-80

| Model/Size | D | H | D1 | D2 | D3 | d | h | d1 | Y |
|------------|---|-----|-----|-----|-----|---|-----|----|-----|
| SPJ4□ | 4 | 5.5 | 2.5 | 4.6 | 4 | 2 | 1.5 | 3 | 2.3 |
| SPJ6□ | 6 | 9 | 3.3 | 7.8 | 7.5 | 4 | 2 | 6 | 4.2 |
| SPJ8□ | 8 | 9 | 5.3 | 9.8 | 8 | 4 | 2 | 6 | 4 |

| Model/Size | D | H | D1 | D2 | D3 | d | h | d1 | h1 | Y |
|------------|----|-----|-----|------|----|---|---|----|----|-----|
| SPJ10□ | 10 | 9.5 | 6.8 | 11.8 | 11 | 4 | 2 | 6 | 2 | 3 |
| SPJ15□ | 15 | 11 | 9.7 | 15.8 | 12 | 4 | 2 | 6 | 2 | 3.3 |

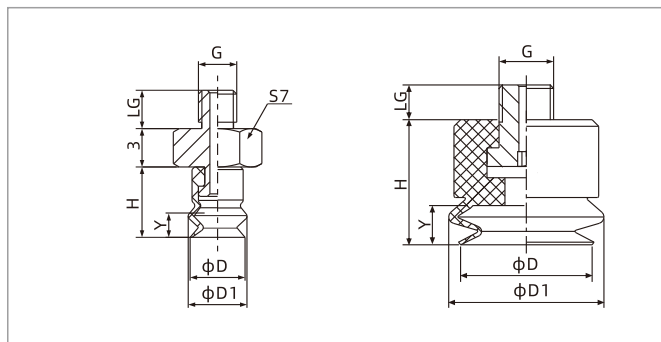
| Model/Size | D | H | D1 | D2 | D3 | d | h | d1 | Y |
|------------|----|------|------|----|------|-----|-----|------|-----|
| SPJ20□ | 20 | 13 | 13 | 21 | 15 | 4.6 | 4.5 | 10.8 | 5.5 |
| SPJ25□ | 25 | 15.5 | 14.5 | 26 | 17.5 | 4.6 | 4.5 | 10.8 | 6.5 |
| SPJ30□ | 30 | 18 | 16 | 31 | 20 | 5.8 | 7 | 10.8 | 7 |
| SPJ35□ | 35 | 18 | 20.5 | 36 | 25 | 5.8 | 7 | 10.8 | 7 |
| SPJ40□ | 40 | 18 | 25 | 40 | 30 | 5.8 | 7 | 10.8 | 7.2 |
| SPJ50□ | 50 | 20 | 32 | 53 | 40 | 7.8 | 7 | 19.8 | 9 |

| Model/Size | D | H | h | D1 | D2 | D3 | Y |
|-------------|----|------|----|----|----|----|-----|
| SPJ60□-M10F | 60 | 22.5 | 20 | 45 | 62 | 45 | 8 |
| SPJ70□-M10F | 70 | 23.5 | 21 | 52 | 74 | 55 | 9.5 |
| SPJ80□-M10F | 80 | 23.5 | 21 | 61 | 82 | 68 | 9.5 |

SPJ Series

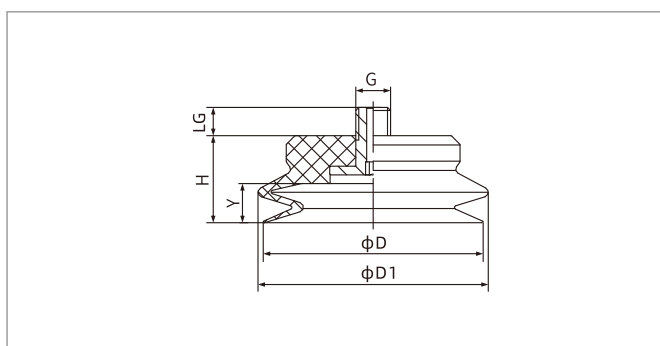
Bellows Suction Cup

Dimensions(mm)



SPJ4

SPJ6-15



SPJ20-50

| Model/Size | D | H | D1 | G | LG | Y |
|------------|----|-----|------|--------|-----|-----|
| SPJ4□-M3M | 4 | 5.5 | 4.6 | M3×0.5 | 3.5 | 2.3 |
| SPJ6□-M5M | 6 | 9 | 7.8 | M5×0.8 | 4.5 | 4.2 |
| SPJ8□-M5M | 8 | 9 | 9.8 | M5×0.8 | 4.5 | 4 |
| SPJ10□-M5M | 10 | 9.5 | 11.8 | M5×0.8 | 4.5 | 3 |
| SPJ15□-M5M | 15 | 11 | 15.8 | M5×0.8 | 4.5 | 3.3 |

| Model/Size | D | H | D1 | G | LG | Y |
|------------|----|------|----|---------|-----|-----|
| SPJ20□-M5M | 20 | 13 | 21 | M5×0.8 | 5 | 5.5 |
| SPJ25□-M5M | 25 | 15.5 | 26 | M5×0.8 | 5 | 6.5 |
| SPJ30□-M5M | 30 | 18 | 31 | M5×0.8 | 5 | 7 |
| SPJ35□-M5M | 35 | 18 | 36 | M5×0.8 | 5 | 7 |
| SPJ40□-M5M | 40 | 18 | 40 | M5×0.8 | 5 | 7.2 |
| SPJ50□-M8M | 50 | 20 | 53 | M8×1.25 | 6.5 | 9 |

◇ Note: The dimensional tolerance conforms to GB/T 3672.1-2002-1 M3 rubber product dimensional tolerance standard

Mounting parts

| Item | Model M - Male thread | Applicable suction cup |
|-------------------------|--------------------------|------------------------|
| Fitting for suction cup | PJS-M3M-ST1 | SPJ4 |
| | PJS-M5M-ST2 | SPJ6, 8, 10, 15 |
| | PJS-M5M-ST3 | SPJ20, 25 |
| | PJS-M5M-ST4 | SPJ30, 35, 40 |
| | PJS-M8M-ST6 | SPJ50 |

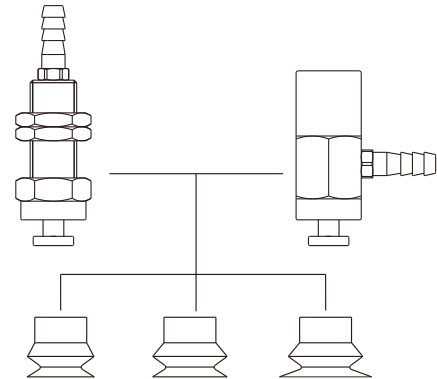
SPJ Series

Suction Cup with Locking Fitting

Structure

- ◇ Consisting of replacement suction cup and locking fitting
- ◇ Plug-in fitting for suction cups
- ◇ Vertical vacuum port, pagoda fitting or one-touch fitting for connection, male thread for mounting
- ◇ Lateral vacuum port, pagoda fitting for connection, female thread for mounting

In the same series, replacement suction cup and locking fitting can be combined as required



How to order

SPJ10N - L B6 - M4F
① ② ③ ④

| ① Series | ② Vacuum port direction | ③ Vacuum port connection | ④ Mounting thread | |
|---------------|-------------------------|-----------------------------------|-----------------------------|----------------------------|
| SPJ10N | Nil - Vertical | B6 - Pagoda fitting $\phi 6$ hose | M4F - M4x0.7 female thread | M8M - M8x1 male thread |
| | L - Lateral | R1 - Rc1/8 female thread | M6F - M6x1 female thread | M10M - M10x1 male thread |
| | | | M8F - M8x1.25 female thread | M16M - M16x1.5 male thread |

◇ Please refer to page 323 for suction cup selection

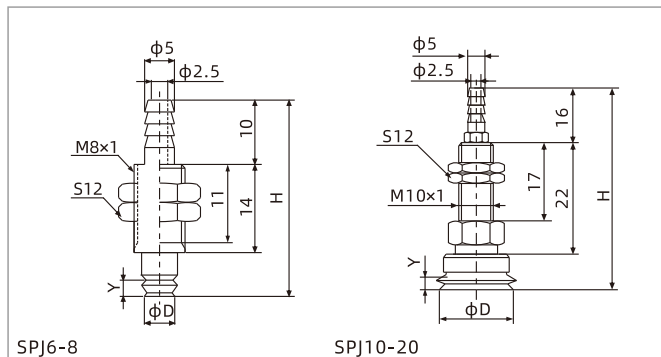
Selection

| Model | Vacuum port direction Vertical-Pagoda fitting | Lateral-Pagoda fitting |
|--------|--|------------------------|
| SPJ6□ | SPJ6□-B6-M8M | SPJ6□-LB6-M4F |
| SPJ8□ | SPJ8□-B6-M8M | SPJ8□-LB6-M4F |
| SPJ10□ | SPJ10□-B6-M8M | SPJ10□-LB6-M4F |
| SPJ15□ | SPJ15□-B6-M8M | SPJ15□-LB6-M4F |
| SPJ20□ | SPJ20□-B6-M8M | SPJ20□-LB6-M4F |
| SPJ25□ | SPJ25□-B6-M10M | SPJ25□-LB6-M6F |
| SPJ30□ | SPJ30□-B6-M10M | SPJ30□-LB6-M6F |
| SPJ35□ | SPJ35□-B6-M10M | SPJ35□-LB6-M6F |
| SPJ40□ | SPJ40□-B6-M10M | SPJ40□-LB6-M6F |
| SPJ50□ | SPJ50□-B6-M10M | SPJ50□-LB6-M6F |
| SPJ60□ | SPJ60□-R1-M16M | SPJ60□-LR1-M8F |
| SPJ70□ | SPJ70□-R1-M16M | SPJ70□-LR1-M8F |
| SPJ80□ | SPJ80□-R1-M16M | SPJ80□-LR1-M8F |

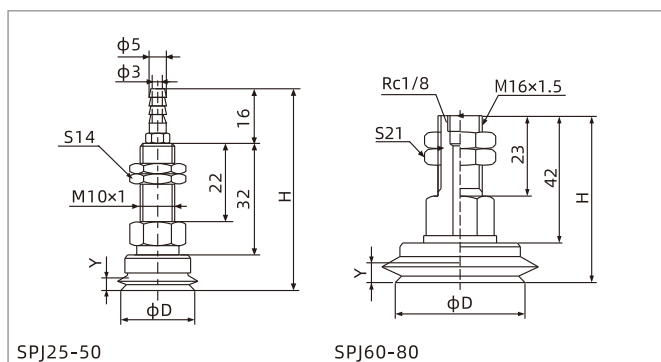
SPJ Series

Suction Cup with Locking Fitting

Dimensions(mm)

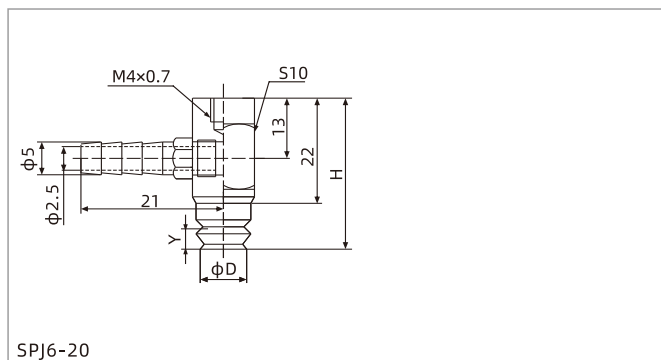


Vertical-Pagoda fitting

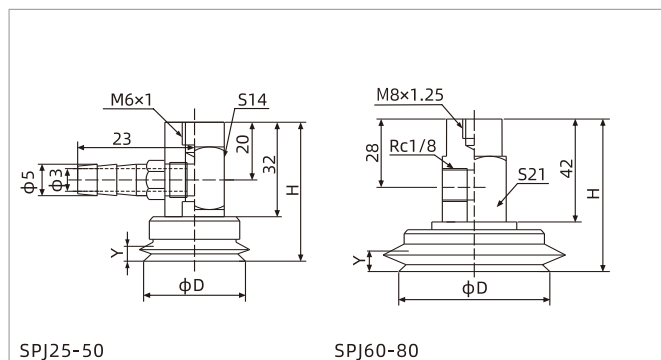


Vertical-Pagoda fitting

Vertical-Female thread connection



Lateral-Pagoda fitting



Lateral-Pagoda fitting

Lateral-Female thread connection

| Model/Size | D | H | Y |
|---------------|----|------|-----|
| SPJ6□-B6-M8M | 6 | 33 | 4.2 |
| SPJ8□-B6-M8M | 8 | 33 | 4 |
| SPJ10□-B6-M8M | 10 | 47.5 | 3 |
| SPJ15□-B6-M8M | 15 | 49 | 3.3 |
| SPJ20□-B6-M8M | 20 | 51 | 5.5 |

| Model/Size | D | H | Y |
|----------------|----|------|-----|
| SPJ25□-B6-M10M | 25 | 63.5 | 6.5 |
| SPJ30□-B6-M10M | 30 | 66 | 7 |
| SPJ35□-B6-M10M | 35 | 66 | 7 |
| SPJ40□-B6-M10M | 40 | 66 | 7.2 |
| SPJ50□-B6-M10M | 50 | 68 | 9 |
| SPJ60□-R1-M16M | 60 | 62 | 8 |
| SPJ70□-R1-M16M | 70 | 63 | 9.5 |
| SPJ80□-R1-M16M | 80 | 63 | 9.5 |

| Model/Size | D | H | Y |
|----------------|----|------|-----|
| SPJ6□-LB6-M4F | 6 | 31 | 4.2 |
| SPJ8□-LB6-M4F | 8 | 31 | 4 |
| SPJ10□-LB6-M4F | 10 | 31.5 | 3 |
| SPJ15□-LB6-M4F | 15 | 33 | 3.3 |
| SPJ20□-LB6-M4F | 20 | 35 | 5.5 |

| Model/Size | D | H | Y |
|----------------|----|------|-----|
| SPJ25□-LB6-M6F | 25 | 47.5 | 6.5 |
| SPJ30□-LB6-M6F | 30 | 50 | 7 |
| SPJ35□-LB6-M6F | 35 | 50 | 7 |
| SPJ40□-LB6-M6F | 40 | 50 | 7.2 |
| SPJ50□-LB6-M6F | 50 | 52 | 9 |
| SPJ60□-LR1-M8F | 60 | 62 | 8 |
| SPJ70□-LR1-M8F | 70 | 63 | 9.5 |
| SPJ80□-LR1-M8F | 80 | 63 | 9.5 |

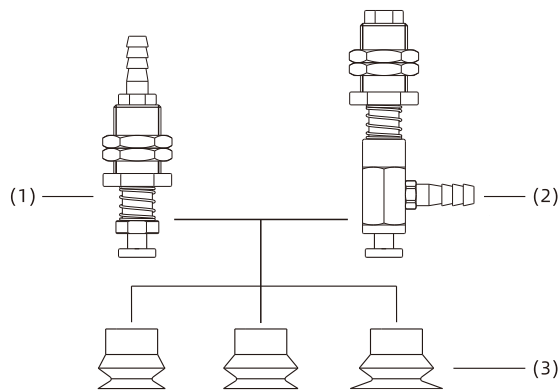
SPJ Series

Suction Cup with Level Compensator

Structure

- ◇ Consisting of replacement suction cup(3) and level compensator
- ◇ Plug-in fitting for suction cup
- ◇ Vertical vacuum port(1), male thread for mounting
- ◇ Lateral vacuum port(2), male thread for mounting

In the same series, replacement suction cup and level compensator can be combined as required



How to order

SPJ10N - F E 10 LB6 - M11

①
②
③
④
⑤
⑥

| ① Model | ② Level compensator type | ③ Buffer type | ④ Buffer stroke | ⑤ Vacuum port connection | ⑥ Mounting thread | |
|---------|--------------------------|---------------------|-----------------|--------------------------|---------------------------------------|---------------|
| SPJ10N | F - PSPF Series | E - External spring | 3 | 10 | B6 - Vertical, Pagoda fitting φ6 hose | M9 - M9×1 |
| | | | 4 | 15 | LB6 - Lateral, Pagoda fitting φ6 hose | M11 - M11×1 |
| | | | 6 | 30 | LR1 - Lateral, Rc1/8 Female thread | M14 - M14×1 |
| | | | | | | M16 - M16×1.5 |

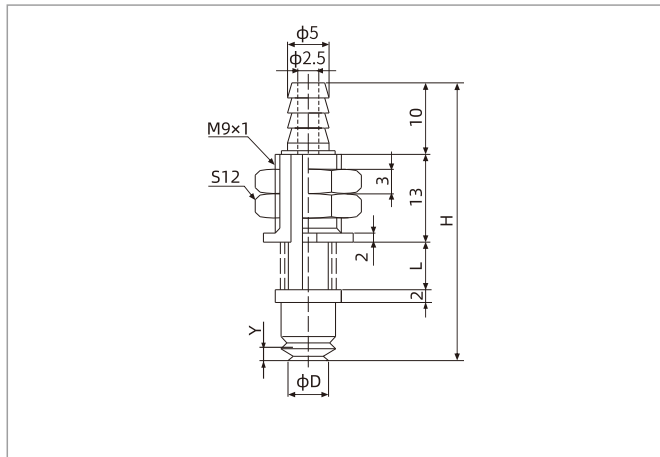
Selection

| Model | Vacuum port direction Vertical-Pagoda fitting | | Lateral-Pagoda fitting | |
|--------|--|-------------------|------------------------|--------------------|
| | | | | |
| SPJ6□ | SPJ6□-FE3B6-M9 | SPJ6□-FE10B6-M9 | SPJ6□-FE3LB6-M9 | SPJ6□-FE10LB6-M9 |
| SPJ8□ | SPJ8□-FE3B6-M9 | SPJ8□-FE10B6-M9 | SPJ8□-FE3LB6-M9 | SPJ8□-FE10LB6-M9 |
| SPJ10□ | SPJ10□-FE4B6-M11 | SPJ10□-FE10B6-M11 | SPJ10□-FE4LB6-M11 | SPJ10□-FE10LB6-M11 |
| SPJ15□ | SPJ15□-FE4B6-M11 | SPJ15□-FE10B6-M11 | SPJ15□-FE4LB6-M11 | SPJ15□-FE10LB6-M11 |
| SPJ20□ | SPJ20□-FE4B6-M11 | SPJ20□-FE10B6-M11 | SPJ20□-FE4LB6-M11 | SPJ20□-FE10LB6-M11 |
| SPJ25□ | SPJ25□-FE6B6-M14 | SPJ25□-FE15B6-M14 | SPJ25□-FE6LB6-M14 | SPJ25□-FE15LB6-M14 |
| SPJ30□ | SPJ30□-FE6B6-M14 | SPJ30□-FE15B6-M14 | SPJ30□-FE6LB6-M14 | SPJ30□-FE15LB6-M14 |
| SPJ35□ | SPJ35□-FE6B6-M14 | SPJ35□-FE15B6-M14 | SPJ35□-FE6LB6-M14 | SPJ35□-FE15LB6-M14 |
| SPJ40□ | SPJ40□-FE6B6-M14 | SPJ40□-FE15B6-M14 | SPJ40□-FE6LB6-M14 | SPJ40□-FE15LB6-M14 |
| SPJ50□ | SPJ50□-FE6B6-M14 | SPJ50□-FE15B6-M14 | SPJ50□-FE6LB6-M14 | SPJ50□-FE15LB6-M14 |
| SPJ60□ | - | - | SPJ60□-FE10LR1-M16 | SPJ60□-FE30LB6-M16 |
| SPJ70□ | - | - | SPJ70□-FE10LR1-M16 | SPJ70□-FE30LB6-M16 |
| SPJ80□ | - | - | SPJ80□-FE10LR1-M16 | SPJ80□-FE30LB6-M16 |

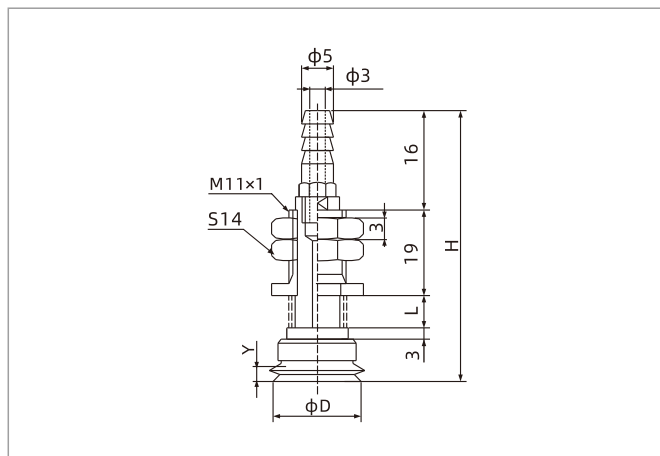
SPJ Series

Suction Cup with Level Compensator

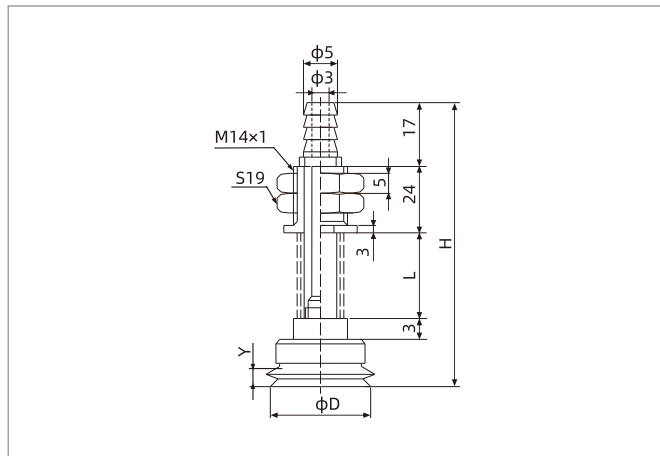
Dimensions(mm)



SPJ6-8 Vertical-Pagoda fitting



SPJ10-20 Vertical-Pagoda fitting



SPJ25-50 Vertical-Pagoda fitting

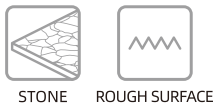
| Model/Size | D | H | L | Y | Buffer stroke |
|-----------------|---|----|----|-----|---------------|
| SPJ6□-FE3B6-M9 | 6 | 40 | 6 | 4.2 | 3 |
| SPJ6□-FE10B6-M9 | 6 | 54 | 20 | 4.2 | 10 |
| SPJ8□-FE3B6-M9 | 8 | 40 | 6 | 4 | 3 |
| SPJ8□-FE10B6-M9 | 8 | 54 | 20 | 4 | 10 |

| Model/Size | D | H | L | Y | Buffer stroke |
|-------------------|----|------|----|-----|---------------|
| SPJ10□-FE4B6-M11 | 10 | 55.5 | 8 | 3 | 4 |
| SPJ10□-FE10B6-M11 | 10 | 67.5 | 20 | 3 | 10 |
| SPJ15□-FE4B6-M11 | 15 | 57 | 8 | 3.3 | 4 |
| SPJ15□-FE10B6-M11 | 15 | 69 | 20 | 3.3 | 10 |
| SPJ20□-FE4B6-M11 | 20 | 59 | 8 | 5.5 | 4 |
| SPJ20□-FE10B6-M11 | 20 | 71 | 20 | 5.5 | 10 |

| Model/Size | D | H | L | Y | Buffer stroke |
|-------------------|----|------|----|-----|---------------|
| SPJ25□-FE6B6-M14 | 25 | 72.5 | 13 | 6.5 | 6 |
| SPJ25□-FE15B6-M14 | 25 | 89.5 | 30 | 6.5 | 15 |
| SPJ30□-FE6B6-M14 | 30 | 75 | 13 | 7 | 6 |
| SPJ30□-FE15B6-M14 | 30 | 92 | 30 | 7 | 15 |
| SPJ35□-FE6B6-M14 | 35 | 75 | 13 | 7 | 6 |
| SPJ35□-FE15B6-M14 | 35 | 92 | 30 | 7 | 15 |
| SPJ40□-FE6B6-M14 | 40 | 75 | 13 | 7.2 | 6 |
| SPJ40□-FE15B6-M14 | 40 | 92 | 30 | 7.2 | 15 |
| SPJ50□-FE6B6-M14 | 50 | 77 | 13 | 9 | 6 |
| SPJ50□-FE15B6-M14 | 50 | 94 | 30 | 9 | 15 |

SOP Series

Circular Foam Rubber Suction Cup



Features

- ◇ Annular foam rubber
- ◇ Metal support plate
- ◇ NF(black) for Neoprene foam rubber, OF(orange) for Geranium foam rubber
- ◇ Available in various sizes

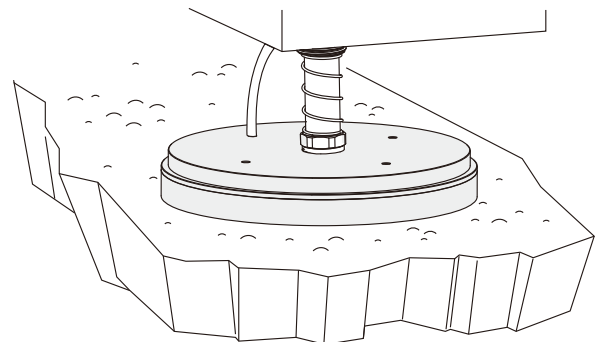
Advantages

- ◇ Long lifetime, good sealing and large suction force
- ◇ Large area support plate, light weight and high load
- ◇ NF and OF material optional for different working conditions
- ◇ Suitable for workpieces of various sizes and shapes



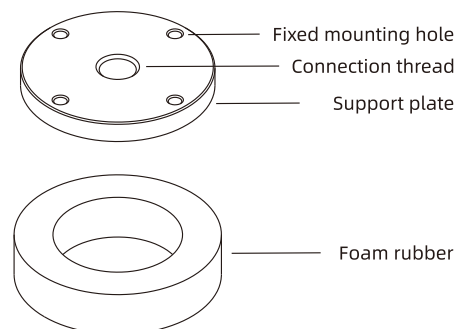
Applications

- ◇ Handling of workpieces with very rough or uneven surface such as buckle plate, embossed plate, marble, tile, cement board and grid metal plate
- ◇ NF for workpieces with rough surface and outdoor use. Good weather and ozone resistance, but poor in yield elasticity and not suitable for food industry.
- ◇ OF for workpieces with very rough surface. Good yield elasticity, wear resistance, tear resistance, high cut resistance and good ductility, but poor in oil resistance, heat resistance and aging resistance, not suitable for food industry.
- ◇ Pay attention to the use of water and oil environment
- ◇ It is recommended to use large flow vacuum generator
- ◇ For the use of the sponge suction cup, please refer to General Precautions on Page 24



Structure

- ◇ Consisting of metal support plate and foam rubber. Foam rubber is with gum, which can stick to the support plate directly. Foam rubber is consumable, which can be ordered separately for replacement



SOP Series

Circular Foam Rubber Suction Cup

How to order

SOP 64 NF - G2F

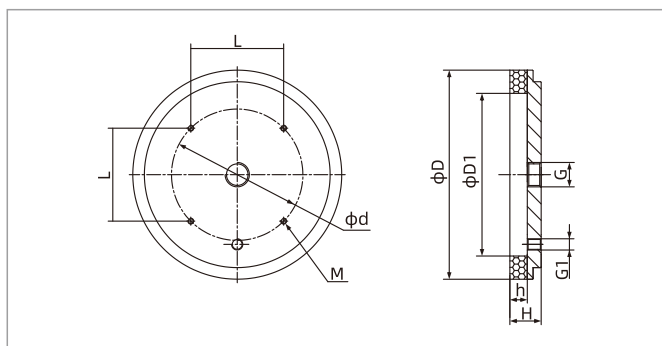
① ② ③ ④

| ① Series | ② Diameter | ③ Material | ④ Connection thread |
|----------|------------------|--------------------|--|
| SOP | 40 - ϕ 40mm | 127 - ϕ 127mm | NF - Neoprene foam rubber |
| | 64 - ϕ 64mm | 180 - ϕ 180mm | OF - Geranium foam rubber |
| | 92 - ϕ 92mm | 220 - ϕ 220mm | |
| | | | Nil - Foam rubber only G2F - G1/4 female thread G3F - G3/8 female thread G4F - G1/2 female thread |

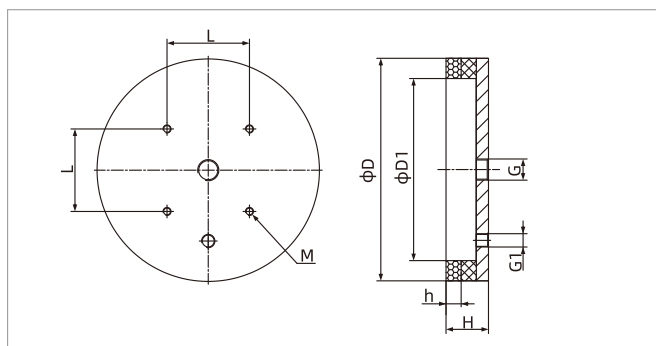
Selection

| Model | Connection thread | | | MPQ pcs |
|---------|-------------------|------------|-------------|---------|
| | G2F | G3F | G4F | |
| SOP40□ | SOP40□-G2F | - | - | 1 |
| SOP64□ | SOP64□-G2F | - | - | 1 |
| SOP92□ | - | SOP92□-G3F | - | 1 |
| SOP127□ | - | - | SOP127□-G4F | 1 |
| SOP180□ | - | - | SOP180□-G4F | 1 |
| SOP220□ | - | - | SOP220□-G4F | 1 |

Dimensions(mm)



SOP40-180



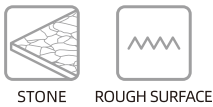
SOP220

| Model/Size | D | D1 | H | h | G | G1 | d | L | M | Weight g | Pull-out force N |
|-------------|-----|-----|----|----|------|------|----|----|-----------------|----------|------------------|
| SOP40□-G2F | 40 | 20 | 25 | 15 | G1/4 | - | - | - | - | 34.9 | 7.8 |
| SOP64□-G2F | 64 | 40 | 25 | 15 | G1/4 | - | 40 | - | - | 82.1 | 35 |
| SOP92□-G3F | 92 | 64 | 26 | 15 | G3/8 | - | 70 | - | 4-M5×0.8depth6 | 191.1 | 85 |
| SOP127□-G4F | 127 | 92 | 30 | 15 | G1/2 | G1/8 | - | 70 | 4-M5×0.8depth6 | 482.1 | 175 |
| SOP180□-G4F | 180 | 127 | 27 | 15 | G1/2 | G1/8 | - | 80 | 4-M5×0.8depth6 | 754.1 | 385 |
| SOP220□-G4F | 220 | 180 | 42 | 15 | G1/2 | G1/4 | - | 85 | 4-M8×1.25depth6 | 1570.9 | 635 |

◇ Note: 1. Testing vacuum level -60kPa, workpiece with smooth and clean surface. The data of pull-out force as above are figured out without considering safety factor. The data may be different according to different workpiece surfaces. Recommend the length of vacuum hose to be as short as possible, max 2m.
2. The dimensional tolerance conforms to GBT 3672.1-2002-1 M3 rubber product dimensional tolerance standard

SNP Series

Rectangular Foam Rubber Suction Cup

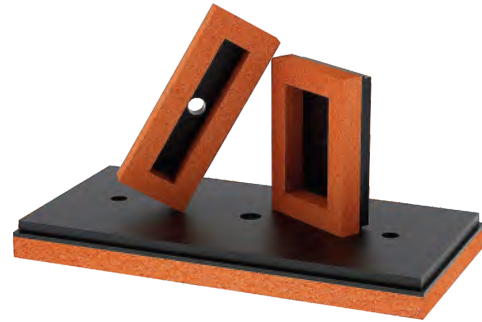


Features

- ◇ Annular foam rubber
- ◇ Metal support plate
- ◇ NF(black) for Neoprene foam rubber, OF(orange) for Geranium foam rubber
- ◇ Available in various sizes

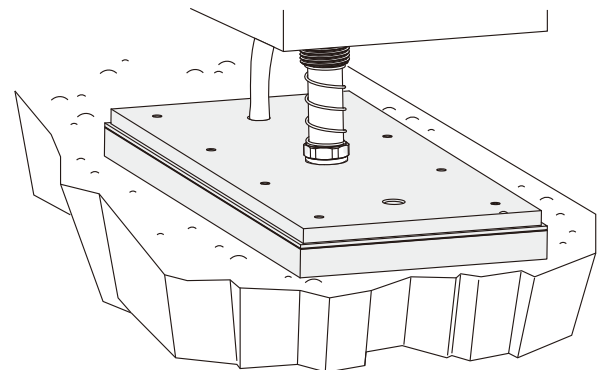
Advantages

- ◇ Long lifetime, good sealing and large suction force
- ◇ Large area support plate with light weight and high load
- ◇ NF and OF material optional for different working conditions
- ◇ Suitable for workpieces of various sizes and shapes



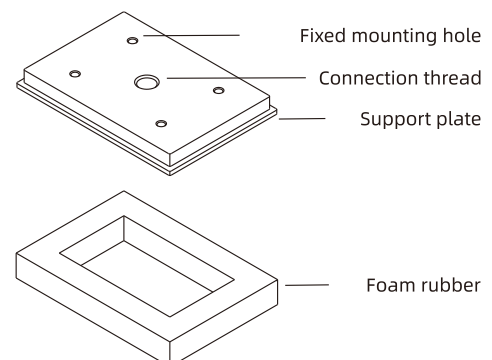
Applications

- ◇ Handling of workpieces with very rough or uneven surface such as buckle plate, embossed plate, marble, tile, cement board and grid metal plate
- ◇ NF for workpieces with rough surface and outdoor use. Good weather and ozone resistance, but poor in yield elasticity and storage stability, not suitable for food industry
- ◇ OF for workpieces with very rough surface. Good yield elasticity, wear resistance, tear resistance, high cut resistance and good ductility, but poor in oil resistance, heat resistance and aging resistance, not suitable for food industry
- ◇ Pay attention to the use of water and oil environment
- ◇ It is recommended to use large flow vacuum generator
- ◇ For the use of the sponge suction cup, please refer to General Precautions on Page 24



Structure

- ◇ Consisting of metal support plate and foam rubber. Foam rubber is with gum, which can stick to the support plate directly. Foam rubber is consumable, which can be ordered separately for replacement



SNP Series

Rectangular Foam Rubber Suction Cup

How to order

SNP 50×135 NF - G2F

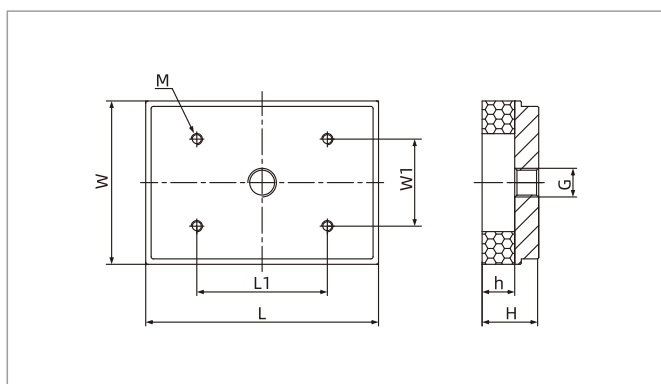
① ② ③ ④

| ① Series | ② Size | ③ Material | ④ Connection thread |
|----------|---------|---|--------------------------|
| SNP | 50×135 | NF - Neoprene foam rubber | Nil - Foam rubber only |
| | 60×135 | OF - Geranium foam rubber | G2F - G1/4 female thread |
| | 75×107 | | G3F - G3/8 female thread |
| | 68×290 | | G4F - G1/2 female thread |
| | 140×290 | | |

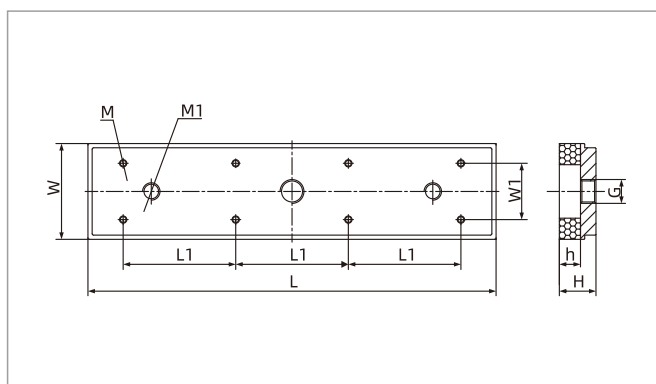
Selection

| Model | Connection thread G2F | G3F | G4F | MPQ pcs |
|-------------|--------------------------|----------------|-----------------|------------|
| SNP50×135□ | SNP50×135□-G2F | - | - | 1 |
| SNP60×135□ | SNP60×135□-G2F | - | - | 1 |
| SNP75×107□ | SNP75×107□-G2F | - | - | 1 |
| SNP68×290□ | - | SNP68×290□-G3F | - | 1 |
| SNP140×290□ | - | - | SNP140×290□-G4F | 1 |

Dimensions(mm)



SNP50×135 SNP60×135 SNP75×107



SNP68×290 SNP140×290

| Model/Size | L | W | L1 | W1 | G | H | h | M | M1 | Weight g | Pull-out force N |
|-----------------|-----|-----|----|-----|------|----|----|----------------|------------|-------------|---------------------|
| SNP50×135□-G2F | 135 | 50 | 80 | 30 | G1/4 | 26 | 15 | 4-M5×0.8depth7 | - | 202 | 60 |
| SNP60×135□-G2F | 135 | 60 | 80 | 40 | G1/4 | 26 | 15 | 4-M5×0.8depth7 | - | 246 | 80 |
| SNP75×107□-G2F | 107 | 75 | 60 | 40 | G1/4 | 26 | 15 | 4-M5×0.8depth7 | - | 234 | 90 |
| SNP68×290□-G3F | 290 | 68 | 80 | 40 | G3/8 | 26 | 15 | 8-M5×0.8depth7 | 2-M12×1.75 | 587 | 250 |
| SNP140×290□-G4F | 290 | 140 | 80 | 100 | G1/2 | 26 | 15 | 8-M5×0.8depth7 | 2-M12×1.75 | 1,235 | 720 |

◇ Note: 1. Testing vacuum level -60kPa, workpiece with smooth and clean surface. The data of pull-out force as above are figured out without considering safety factor. The data may be different according to different workpiece surfaces. Recommend the length of vacuum hose to be as short as possible, max 2m.
2. The dimensional tolerance conforms to GBT 3672.1-2002-1 M3 rubber product dimensional tolerance standard

TXN Series

Vacuum Gripper-Mini Type



ELECTRONICS



PACKAGING

Features

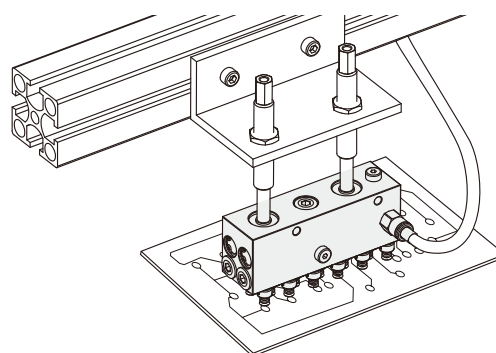
- ◇ Small size, simple structure and light weight
- ◇ Various vacuum sources, can select built-in vacuum generator or external blower
- ◇ Sponge type: Conventional sponge, Mark free sponge, Conductive sponge can be selected
- ◇ Suction cup type: The size, material and rows of suction cups are optional

Advantages

- ◇ It is easy to install and maintain
- ◇ Customers can choose accurately according to the actual application, built-in vacuum generator structure can save space and create vacuum fastly, easy to control
- ◇ Sponge type can achieve flexible contact, when touching with glass and other fragile workpieces, it could be mark free and non-positioning suction
- ◇ Suction cup type has throttling effect, which can be used to adsorb hollow porous, uneven, different shapes of workpieces

Applications

- ◇ Used for handling light and small fragile workpieces, such as electronics, glass screen, electronic components and PCB board, etc.
- ◇ Sponge type can also be used for sorting and labeling in packaging industry



Structure

- ◇ The main body is made of aluminum alloy
- ◇ The vacuum gripper TXN22 × 38/TXN22 × 76 are without vacuum generator, others are with built-in vacuum generator

TXN22×38/TXN22×76

Vacuum Gripper-Mini Type

Features

- ◇ The gripper is used in the handling and sorting process of light and small workpieces. It is suitable to handle multihole workpieces and partial leakage workpieces

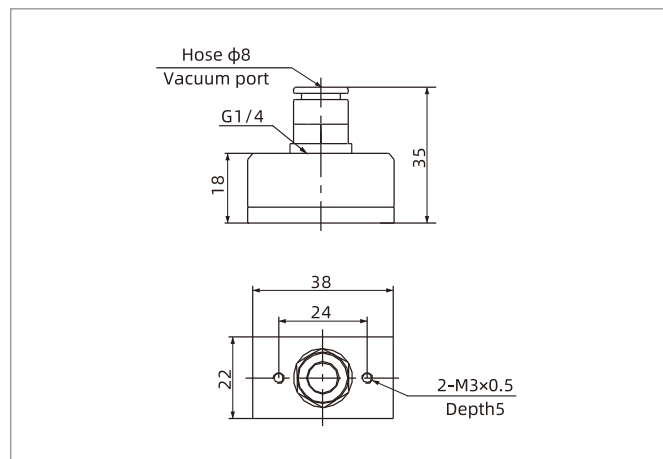


Technical parameters

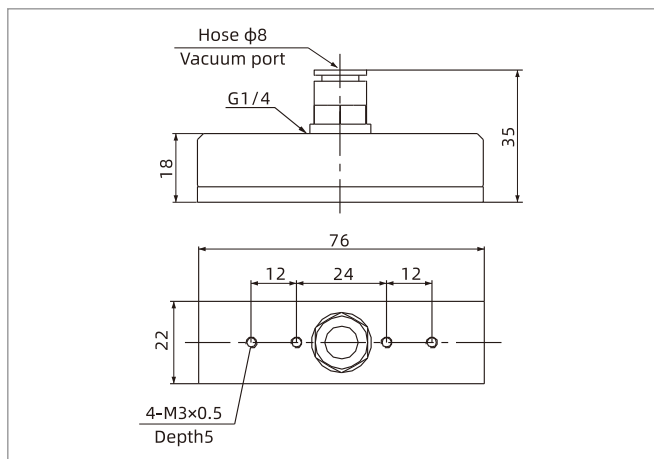
| Model | Theoretical suction force N | Recommended min. flow of vacuum generator NL/min | Optional function | Working temperature °C | Weight g | Recommended hose dia.(mm) Vacuum port (V) |
|----------|-----------------------------|--|----------------------|------------------------|----------|---|
| TXN22×38 | 18 | ≥40 | Mark free/Conductive | 0-60 | 45 | φ8 |
| TXN22×76 | 34 | ≥60 | Mark free/Conductive | 0-60 | 68 | φ8 |

- ◇ Note: 1. Testing vacuum level is -60kPa, the data of theoretical suction force as above are figured out in the condition that the vacuum gripper is fully covered by a rigid airtight workpiece, and without considering safety factor.
- 2. The mark free in the optional function of the above table indicates that special materials are attached to the sponge surface to reduce the mark on the contact surface.
- 3. Conductivity in the optional function shown in the above table indicates the use of special conductive sponge materials.

Dimensions(mm)



TXN22x38



TXN22x76

Spare parts selection

| Item | Sponge model | Dimension mm | Application |
|---------------------------|--------------|--------------|--------------------------|
| 22×38 Conventional sponge | TXN38-A | 22×38×4 | Conventional application |
| 22×38 Mark free sponge | TXN38-AT | 22×38×4 | Mark free application |
| 22×38 Conductive sponge | TXN38-CA | 22×38×4 | Conductive application |
| 22×76 Conventional sponge | TXN76-A | 22×76×4 | Conventional application |
| 22×76 Mark free sponge | TXN76-AT | 22×76×4 | Mark free application |
| 22×76 Conductive sponge | TXN76-CA | 22×76×4 | Conductive application |

PSPE Series

Small and Light Level Compensator

AIRBEST



ELECTRONICS

RoHS

Features

- ◇ Level compensator with built-in spring, small elasticity
- ◇ Small size and light weight
- ◇ The guide rod is made of stainless steel
- ◇ Oilless wear-resistant bushing is built in the guide sleeve

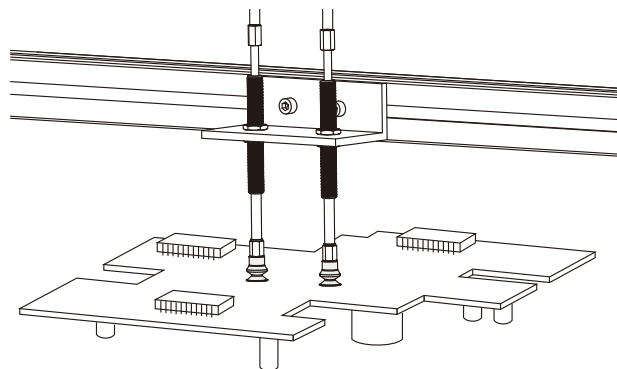
Advantages

- ◇ Avoid pollution and external mechanical force, flexible contact
- ◇ Suitable for fast handling in small space
- ◇ Resistant to environment, corrosion and abrasion
- ◇ Improve the life time of the products and reduce the noise of the products
- ◇ Ensure the accurate positioning of the workpieces



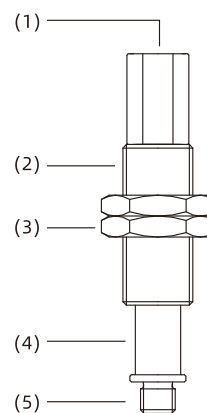
Applications

- ◇ Suitable for electronic industry
- ◇ Suitable for handling light and small workpieces with flexible contact
- ◇ Suitable for handling workpieces with height difference
- ◇ The non-rotating level compensator is suitable for the working condition requiring accurate positioning



Structure

- ◇ (1) Vacuum generator connection
- ◇ (2) Guide sleeve
- ◇ (3) Mounting nut
- ◇ (4) Guide rod
- ◇ (5) Suction cup connection



PSPE Series

Small and Light Level Compensator

How to order

PSPE - I 10 L A4 M5M - M10
 ① ② ③ ④ ⑤ ⑥ ⑦

| ① Series | ② Buffer style | ③ Buffer stroke | ④ Rotary type | ⑤ Vacuum port connection | ⑥ Suction cup connection | ⑦ Mounting thread |
|----------|---------------------|-----------------|---------------------------|---------------------------------|-----------------------------|-------------------|
| PSPE | I - Built-in spring | 6 25 | Nil - Vertical rotating | Nil - Default | M5F - M5×0.8 female thread | M8 - M8×1 |
| | | 10 30 | R - Vertical non-rotating | A4 - One-touch fitting, φ4 hose | M5M - M5×0.8 male thread | M10 - M10×1 |
| | | 15 40 | L - Lateral rotating | A6 - One-touch fitting, φ6 hose | M8F - M8×1.25 female thread | M14 - M14×1 |
| | | 20 50 | B - Lateral non-rotating | | M8M - M8×1.25 male thread | |

Selection-Vertical direction

| Model/Connection thread M5M | RM5M | M5F | M8M | M8F |
|--------------------------------|------------------|-----------------|-----------------|-----------------|
| PSPE-I10M5M-M10 | PSPE-I10RM5M-M10 | PSPE-I10M5F-M10 | PSPE-I10M8M-M14 | PSPE-I10M8F-M14 |
| PSPE-I20M5M-M10 | PSPE-I20RM5M-M10 | PSPE-I20M5F-M10 | PSPE-I20M8M-M14 | PSPE-I20M8F-M14 |
| PSPE-I30M5M-M10 | PSPE-I30RM5M-M10 | PSPE-I30M5F-M10 | PSPE-I30M8M-M14 | PSPE-I30M8F-M14 |
| PSPE-I40M5M-M10 | PSPE-I40RM5M-M10 | PSPE-I40M5F-M10 | - | - |
| PSPE-I50M5M-M10 | PSPE-I50RM5M-M10 | PSPE-I50M5F-M10 | PSPE-I50M8M-M14 | PSPE-I50M8F-M14 |

Selection-Lateral direction

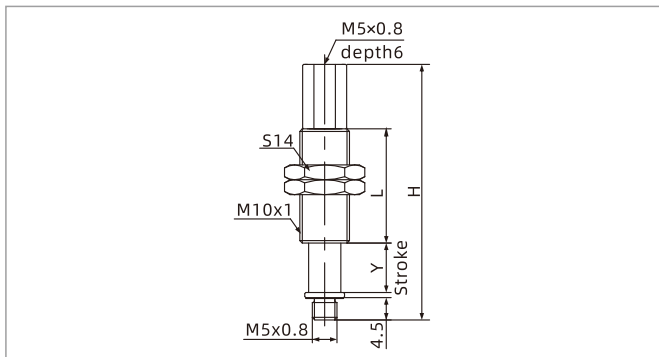
| Model/Connection thread LA4M5M | LA6M5M | BA4M5M | BA6M5M |
|-----------------------------------|--------------------|--------------------|--------------------|
| PSPE-I6LA4M5M-M8 | PSPE-I6LA6M5M-M8 | PSPE-I6BA4M5M-M8 | PSPE-I6BA6M5M-M8 |
| PSPE-I10LA4M5M-M8 | PSPE-I10LA6M5M-M8 | PSPE-I10BA4M5M-M8 | PSPE-I10BA6M5M-M8 |
| PSPE-I15LA4M5M-M8 | PSPE-I15LA6M5M-M8 | PSPE-I15BA4M5M-M8 | PSPE-I15BA6M5M-M8 |
| PSPE-I25LA4M5M-M8 | PSPE-I25LA6M5M-M8 | PSPE-I25BA4M5M-M8 | PSPE-I25BA6M5M-M8 |
| PSPE-I10LA4M5M-M10 | PSPE-I10LA6M5M-M10 | PSPE-I10BA4M5M-M10 | PSPE-I10BA6M5M-M10 |
| PSPE-I20LA4M5M-M10 | PSPE-I20LA6M5M-M10 | PSPE-I20BA4M5M-M10 | PSPE-I20BA6M5M-M10 |
| PSPE-I30LA4M5M-M10 | PSPE-I30LA6M5M-M10 | PSPE-I30BA4M5M-M10 | PSPE-I30BA6M5M-M10 |
| PSPE-I40LA4M5M-M10 | PSPE-I40LA6M5M-M10 | PSPE-I40BA4M5M-M10 | PSPE-I40BA6M5M-M10 |
| PSPE-I50LA4M5M-M10 | PSPE-I50LA6M5M-M10 | PSPE-I50BA4M5M-M10 | PSPE-I50BA6M5M-M10 |

◇ Note: It is suggested that the actual working compressed stroke of level compensator should not exceed 50% of its max. compressed stroke

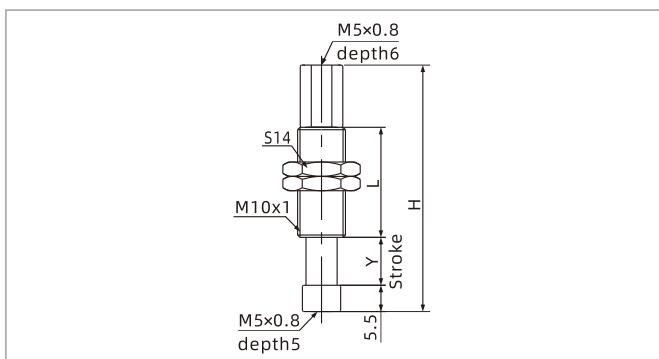
PSPE Series

Small and Light Level Compensator

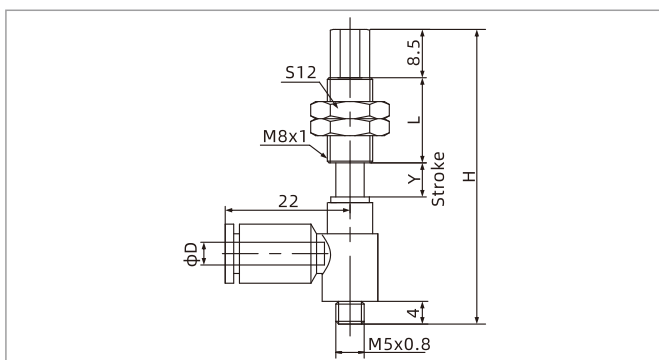
Dimensions(mm)



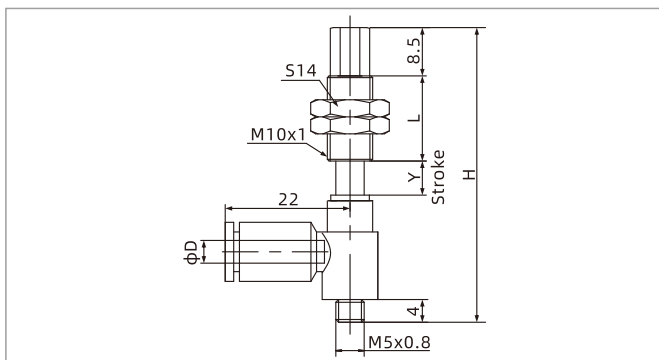
M5M-Vertical male thread connection



M5F-Vertical female thread connection



M5M-Lateral male thread connection



M5M-Lateral male thread connection

| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|--------------------|-------|----|----|----------|------|------|
| PSPE-I10(R)M5M-M10 | 51.5 | 23 | 10 | 22 | 1.0 | 3.0 |
| PSPE-I20(R)M5M-M10 | 89.5 | 51 | 20 | 34 | 1.0 | 3.0 |
| PSPE-I30(R)M5M-M10 | 99.5 | 51 | 30 | 36 | 1.0 | 3.0 |
| PSPE-I40(R)M5M-M10 | 135.5 | 77 | 40 | 47 | 1.0 | 3.0 |
| PSPE-I50(R)M5M-M10 | 145.5 | 77 | 50 | 50 | 1.0 | 3.0 |

| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|-----------------|-------|----|----|----------|------|------|
| PSPE-I10M5F-M10 | 51.5 | 23 | 10 | 23 | 1.0 | 3.0 |
| PSPE-I20M5F-M10 | 89.5 | 51 | 20 | 36 | 1.0 | 3.0 |
| PSPE-I30M5F-M10 | 99.5 | 51 | 30 | 38 | 1.0 | 3.0 |
| PSPE-I40M5F-M10 | 135.5 | 77 | 40 | 49 | 1.0 | 3.0 |
| PSPE-I50M5F-M10 | 145.5 | 77 | 50 | 51 | 1.0 | 3.0 |

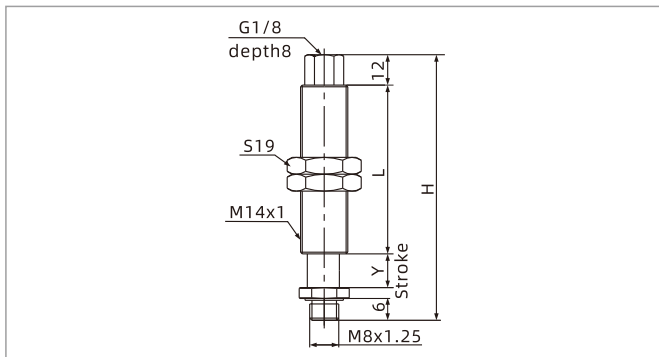
| Model/Size | H | L | Y | D | Weight g | F1 N | F2 N |
|----------------------|----|----|----|---|----------|------|------|
| PSPE-I6L(B)A4M5M-M8 | 52 | 15 | 6 | 4 | 19 | 0.8 | 1.2 |
| PSPE-I6L(B)A6M5M-M8 | 52 | 15 | 6 | 6 | 20 | 0.8 | 1.2 |
| PSPE-I10L(B)A4M5M-M8 | 84 | 43 | 10 | 4 | 26 | 0.8 | 1.2 |
| PSPE-I10L(B)A6M5M-M8 | 84 | 43 | 10 | 6 | 28 | 0.8 | 1.2 |
| PSPE-I15L(B)A4M5M-M8 | 89 | 43 | 15 | 4 | 27 | 0.8 | 1.2 |
| PSPE-I15L(B)A6M5M-M8 | 89 | 43 | 15 | 6 | 29 | 0.8 | 1.2 |
| PSPE-I25L(B)A4M5M-M8 | 99 | 43 | 25 | 4 | 29 | 0.8 | 1.2 |
| PSPE-I25L(B)A6M5M-M8 | 99 | 43 | 25 | 6 | 30 | 0.8 | 1.2 |

| Model/Size | H | L | Y | D | Weight g | F1 N | F2 N |
|-----------------------|-----|----|----|---|----------|------|------|
| PSPE-I10L(B)A4M5M-M10 | 64 | 23 | 10 | 4 | 26 | 1.0 | 3.0 |
| PSPE-I10L(B)A6M5M-M10 | 64 | 23 | 10 | 6 | 28 | 1.0 | 3.0 |
| PSPE-I20L(B)A4M5M-M10 | 102 | 51 | 20 | 4 | 44 | 1.0 | 3.0 |
| PSPE-I20L(B)A6M5M-M10 | 102 | 51 | 20 | 6 | 46 | 1.0 | 3.0 |
| PSPE-I30L(B)A4M5M-M10 | 112 | 51 | 30 | 4 | 46 | 1.0 | 3.0 |
| PSPE-I30L(B)A6M5M-M10 | 112 | 51 | 30 | 6 | 48 | 1.0 | 3.0 |
| PSPE-I40L(B)A4M5M-M10 | 148 | 77 | 40 | 4 | 59 | 1.0 | 3.0 |
| PSPE-I40L(B)A6M5M-M10 | 148 | 77 | 40 | 6 | 62 | 1.0 | 3.0 |
| PSPE-I50L(B)A4M5M-M10 | 158 | 77 | 50 | 4 | 62 | 1.0 | 3.0 |
| PSPE-I50L(B)A6M5M-M10 | 158 | 77 | 50 | 6 | 65 | 1.0 | 3.0 |

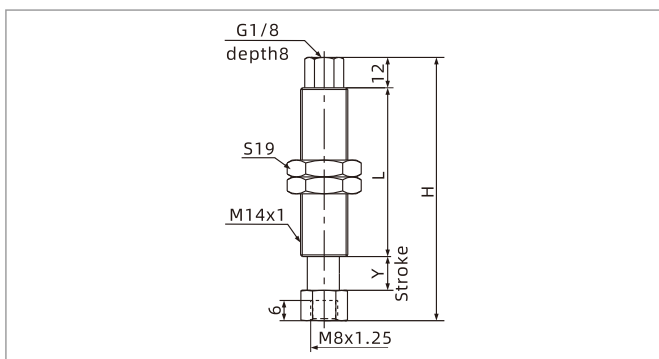
PSPE Series

Small and Light Level Compensator

Dimensions(mm)



M8M-Vertical male thread connection



M8F-Vertical female thread connection

| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|-----------------|------|----|----|----------|------|------|
| PSPE-I10M8M-M14 | 84.5 | 50 | 10 | 68 | 2.0 | 5.5 |
| PSPE-I20M8M-M14 | 90 | 50 | 20 | 71 | 2.0 | 5.5 |
| PSPE-I30M8M-M14 | 100 | 50 | 30 | 76 | 2.0 | 5.5 |
| PSPE-I50M8M-M14 | 145 | 50 | 50 | 102 | 2.0 | 5.5 |

| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|-----------------|-----|----|----|----------|------|------|
| PSPE-I10M8F-M14 | 75 | 44 | 10 | 70 | 2.0 | 5.5 |
| PSPE-I20M8F-M14 | 85 | 44 | 20 | 73 | 2.0 | 5.5 |
| PSPE-I30M8F-M14 | 95 | 44 | 30 | 80 | 2.0 | 5.5 |
| PSPE-I50M8F-M14 | 146 | 75 | 50 | 106 | 2.0 | 5.5 |

◇ Note: "F1" means spring force at 0 stroke
 "F2" means spring force at max. stroke

PSPT Series

Universal Level Compensator



UNIVERSAL



Features

- ◇ Oilless, wear-resistant bushing is built in the guide sleeve
- ◇ Built-in buffer spring and external buffer spring
- ◇ Various buffer stroke specifications are available
- ◇ Light duty and heavy duty can be selected

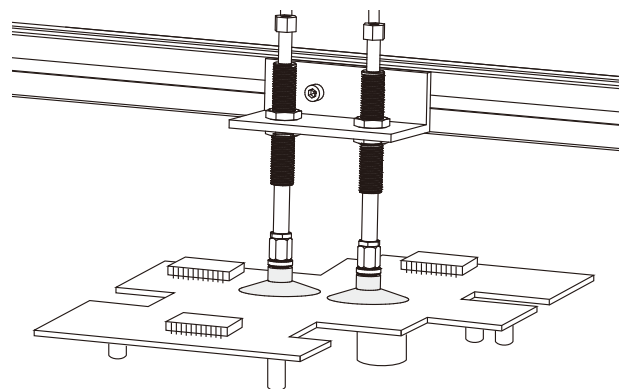
Advantages

- ◇ Improve the lifetime of the products and reduce the noise of the products
- ◇ Flexible contact with fragile workpieces, compensate the height difference of workpieces
- ◇ Suitable for various working conditions



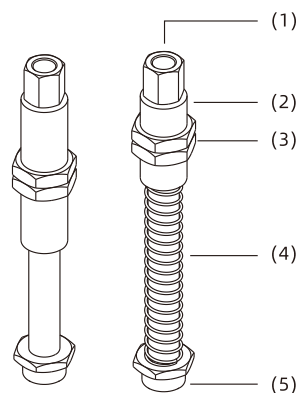
Applications

- ◇ Suitable for handling workpieces with height difference
- ◇ Handle parts sensitive to pressure with flexible contact
- ◇ All kinds of connection specifications, universal type, suitable for various industries



Structure

- ◇ (1) Vacuum generator connection
- ◇ (2) Guide sleeve
- ◇ (3) Mounting nut
- ◇ (4) Spring
- ◇ (5) Suction cup connection



PSPT Series

Universal Level Compensator

How to order

PSPT - I 10 LM5 G1M - M16 - H
 ① ② ③ ④ ⑤ ⑥ ⑦

| ① Series | ② Buffer type | ③ Buffer stroke | ④ Rotary type | ⑤ Suction cup connection | ⑥ Mounting thread | ⑦ Heavy load |
|----------|---------------------|-----------------|---------------------------|--------------------------|-------------------|----------------|
| PSPT | I - Built-in spring | 10 60 | Nil - Vertical rotating | G1F - G1/8 female thread | M16 - M16×1 | Nil - Standard |
| | E - External spring | 20 75 | R - Vertical non-rotating | G2F - G1/4 female thread | M18 - M18×1 | H - Heavy load |
| | | 30 90 | LM5 - Lateral rotating | G1M - G1/8 male thread | | |
| | | 50 110 | | G2M - G1/4 male thread | | |
| | | | G3M - G3/8 male thread | | | |

Selection

| Model/Connection thread G1M | LM5G1M | G1F | G2F | |
|--------------------------------|--------------------|-----------------|-----------------|-------------------|
| PSPT-I10G1M-M16 | PSPT-I10LM5G1M-M16 | PSPT-I10G1F-M16 | PSPT-I10G2F-M18 | PSPT-I10G2F-M18-H |
| PSPT-I20G1M-M16 | PSPT-I20LM5G1M-M16 | PSPT-I20G1F-M16 | PSPT-I20G2F-M18 | PSPT-I20G2F-M18-H |
| PSPT-I30G1M-M16 | PSPT-I30LM5G1M-M16 | PSPT-I30G1F-M16 | PSPT-I30G2F-M18 | PSPT-I30G2F-M18-H |
| PSPT-I50G1M-M16 | PSPT-I50LM5G1M-M16 | PSPT-I50G1F-M16 | PSPT-I50G2F-M18 | PSPT-I50G2F-M18-H |

| Model/Connection thread G2M | | | RG2M | RG3M |
|--------------------------------|------------------|-------------------|------------------|------------------|
| PSPT-I10G2M-M18 | PSPT-E60G2M-M18 | PSPT-I10G2M-M18-H | PSPT-I10RG2M-M18 | PSPT-I10RG3M-M18 |
| PSPT-I20G2M-M18 | PSPT-E75G2M-M18 | PSPT-I20G2M-M18-H | PSPT-I20RG2M-M18 | PSPT-I20RG3M-M18 |
| PSPT-I30G2M-M18 | PSPT-E90G2M-M18 | PSPT-I30G2M-M18-H | PSPT-I30RG2M-M18 | PSPT-I30RG3M-M18 |
| PSPT-I50G2M-M18 | PSPT-E110G2M-M18 | PSPT-I50G2M-M18-H | PSPT-I50RG2M-M18 | PSPT-I50RG3M-M18 |

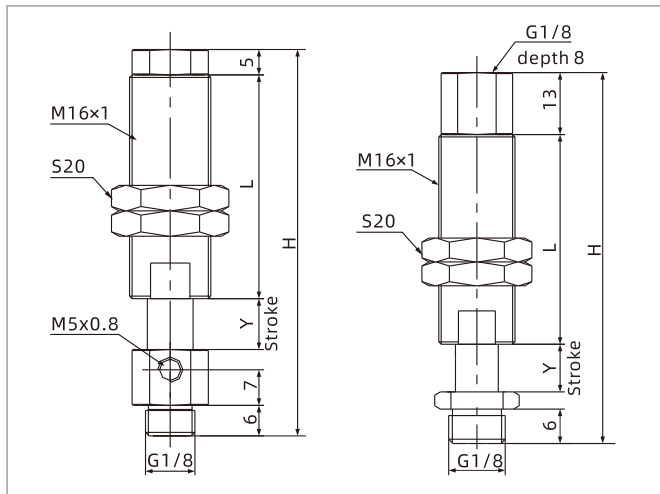
| Model/Connection thread G3M | | |
|--------------------------------|------------------|-------------------|
| PSPT-I10G3M-M18 | PSPT-E60G3M-M18 | PSPT-I10G3M-M18-H |
| PSPT-I20G3M-M18 | PSPT-E75G3M-M18 | PSPT-I20G3M-M18-H |
| PSPT-I30G3M-M18 | PSPT-E90G3M-M18 | PSPT-I30G3M-M18-H |
| PSPT-I50G3M-M18 | PSPT-E110G3M-M18 | PSPT-I50G3M-M18-H |

◇ Note: It is suggested that the actual working compressed stroke of level compensator should not exceed 50% of its max. compressed stroke

PSPT Series

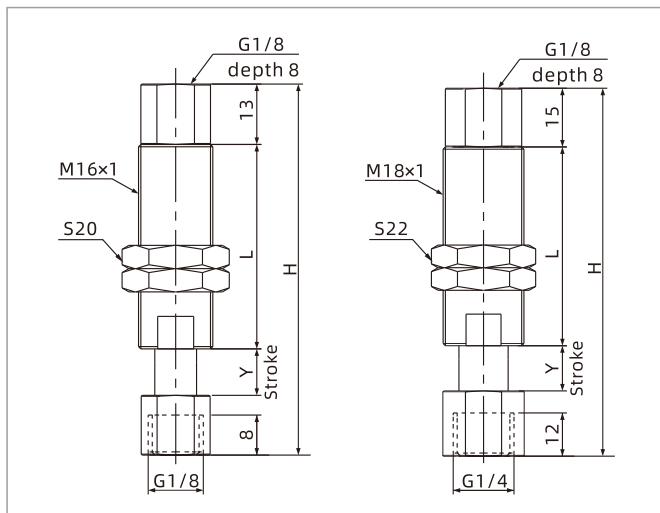
Universal Level Compensator

Dimensions(mm)



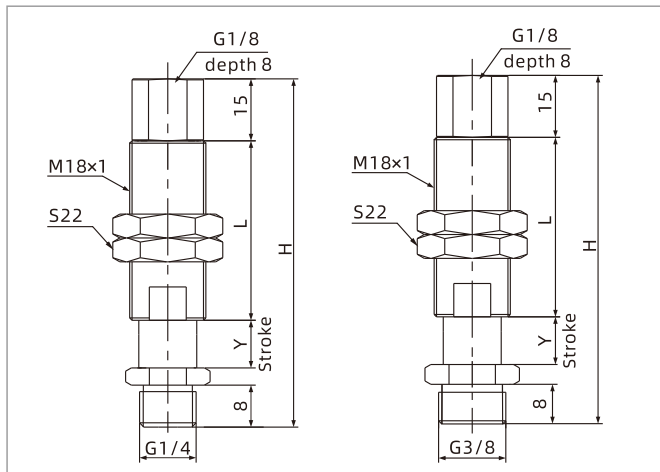
PSPT-I□LM5G1M-M16

PSPT-I□G1M-M16



PSPT-I□G1F-M16

PSPT-I□G2F-M18



PSPT-I□G2M-M18

PSPT-I□G3M-M18

| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|--------------------|-----|----|----|-------------|---------|---------|
| PSPT-I10LM5G1M-M16 | 76 | 44 | 10 | 71 | 2.0 | 5.5 |
| PSPT-I20LM5G1M-M16 | 86 | 44 | 20 | 89 | 2.0 | 5.5 |
| PSPT-I30LM5G1M-M16 | 96 | 44 | 30 | 102 | 2.0 | 5.5 |
| PSPT-I50LM5G1M-M16 | 147 | 75 | 50 | 135 | 2.0 | 5.5 |
| PSPT-I10G1M-M16 | 76 | 44 | 10 | 80 | 2.0 | 5.5 |
| PSPT-I20G1M-M16 | 86 | 44 | 20 | 85 | 2.0 | 5.5 |
| PSPT-I30G1M-M16 | 96 | 44 | 30 | 107 | 2.0 | 5.5 |
| PSPT-I50G1M-M16 | 147 | 75 | 50 | 132 | 2.0 | 5.5 |

◇ Note: "F1" means spring force at 0 stroke
"F2" means spring force at max. stroke

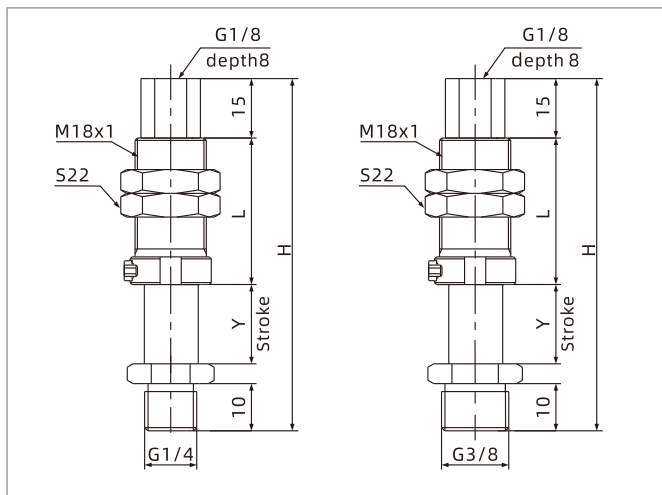
| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|-------------------|-------|----|----|-------------|---------|---------|
| PSPT-I10G1F-M16 | 80 | 44 | 10 | 85 | 2.0 | 5.5 |
| PSPT-I20G1F-M16 | 90 | 44 | 20 | 90 | 2.0 | 5.5 |
| PSPT-I30G1F-M16 | 100 | 44 | 30 | 108 | 2.0 | 5.5 |
| PSPT-I50G1F-M16 | 151 | 75 | 50 | 135 | 2.0 | 5.5 |
| PSPT-I10G2F-M18 | 70.5 | 28 | 10 | 93 | 4.0 | 7.0 |
| PSPT-I20G2F-M18 | 90.5 | 38 | 20 | 108 | 4.0 | 7.0 |
| PSPT-I30G2F-M18 | 110.5 | 48 | 30 | 121 | 4.0 | 7.0 |
| PSPT-I50G2F-M18 | 150.5 | 68 | 50 | 151 | 4.0 | 7.0 |
| PSPT-I10G2F-M18-H | 70.5 | 28 | 10 | 93 | 9.0 | 27.0 |
| PSPT-I20G2F-M18-H | 90.5 | 38 | 20 | 108 | 9.0 | 27.0 |
| PSPT-I30G2F-M18-H | 110.5 | 48 | 30 | 121 | 9.0 | 27.0 |
| PSPT-I50G2F-M18-H | 150.5 | 68 | 50 | 151 | 9.0 | 27.0 |

| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|-----------------|-----|----|----|-------------|---------|---------|
| PSPT-I10G2M-M18 | 65 | 28 | 10 | 103 | 4.0 | 7.0 |
| PSPT-I20G2M-M18 | 85 | 38 | 20 | 117 | 4.0 | 7.0 |
| PSPT-I30G2M-M18 | 105 | 48 | 30 | 135 | 4.0 | 7.0 |
| PSPT-I50G2M-M18 | 145 | 68 | 50 | 169 | 4.0 | 7.0 |
| PSPT-I10G3M-M18 | 65 | 28 | 10 | 105 | 4.0 | 7.0 |
| PSPT-I20G3M-M18 | 85 | 38 | 20 | 123 | 4.0 | 7.0 |
| PSPT-I30G3M-M18 | 105 | 48 | 30 | 142 | 4.0 | 7.0 |
| PSPT-I50G3M-M18 | 145 | 68 | 50 | 177 | 4.0 | 7.0 |

PSPT Series

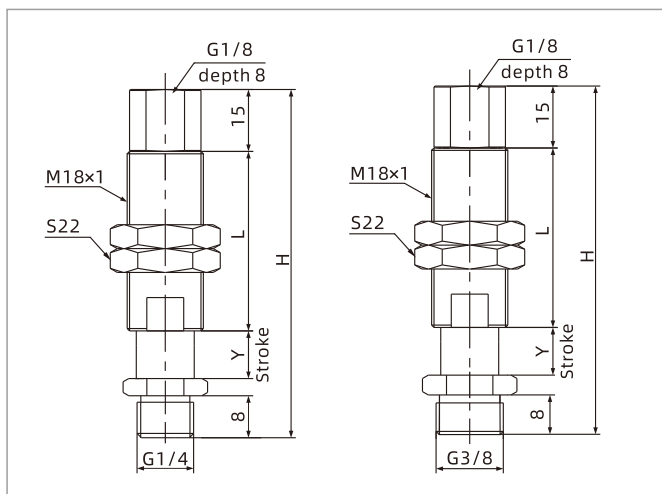
Universal Level Compensator

Dimensions(mm)



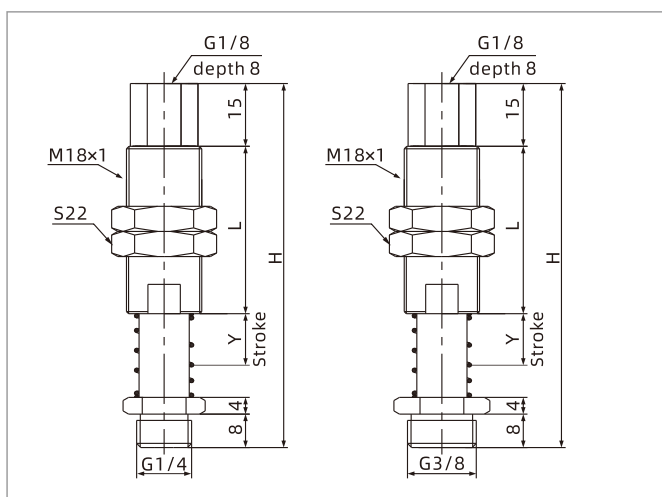
PSPT-I□RG2M-M18

PSPT-I□RG3M-M18



PSPT-I□G2M-M18-H

PSPT-I□G3M-M18-H



PSPT-E□G2M-M18

PSPT-E□G3M-M18

| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|------------------|-----|----|----|-------------|---------|---------|
| PSPT-I10RG2M-M18 | 70 | 30 | 10 | 103 | 4.0 | 7.0 |
| PSPT-I20RG2M-M18 | 90 | 40 | 20 | 117 | 4.0 | 7.0 |
| PSPT-I30RG2M-M18 | 110 | 50 | 30 | 135 | 4.0 | 7.0 |
| PSPT-I50RG2M-M18 | 150 | 70 | 50 | 169 | 4.0 | 7.0 |
| PSPT-I10RG3M-M18 | 70 | 30 | 10 | 105 | 4.0 | 7.0 |
| PSPT-I20RG3M-M18 | 90 | 40 | 20 | 123 | 4.0 | 7.0 |
| PSPT-I30RG3M-M18 | 110 | 50 | 30 | 142 | 4.0 | 7.0 |
| PSPT-I50RG3M-M18 | 150 | 70 | 50 | 177 | 4.0 | 7.0 |

◇ Note: "F1" means spring force at 0 stroke
"F2" means spring force at max. stroke

| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|-------------------|-----|----|----|-------------|---------|---------|
| PSPT-I10G2M-M18-H | 65 | 28 | 10 | 103 | 9.0 | 27.0 |
| PSPT-I20G2M-M18-H | 85 | 38 | 20 | 117 | 9.0 | 27.0 |
| PSPT-I30G2M-M18-H | 105 | 48 | 30 | 135 | 9.0 | 27.0 |
| PSPT-I50G2M-M18-H | 145 | 68 | 50 | 169 | 9.0 | 27.0 |
| PSPT-I10G3M-M18-H | 65 | 28 | 10 | 105 | 9.0 | 27.0 |
| PSPT-I20G3M-M18-H | 85 | 38 | 20 | 123 | 9.0 | 27.0 |
| PSPT-I30G3M-M18-H | 105 | 48 | 30 | 142 | 9.0 | 27.0 |
| PSPT-I50G3M-M18-H | 145 | 68 | 50 | 177 | 9.0 | 27.0 |

| Model/Size | H | L | Y | Weight g | F1 N | F2 N |
|------------------|-----|----|-----|-------------|---------|---------|
| PSPT-E60G2M-M18 | 150 | 40 | 60 | 171 | 4.5 | 17.0 |
| PSPT-E75G2M-M18 | 170 | 40 | 75 | 185 | 4.5 | 17.0 |
| PSPT-E90G2M-M18 | 185 | 40 | 90 | 196 | 4.5 | 17.0 |
| PSPT-E110G2M-M18 | 205 | 40 | 110 | 216 | 4.5 | 17.0 |
| PSPT-E60G3M-M18 | 150 | 40 | 60 | 176 | 4.5 | 17.0 |
| PSPT-E75G3M-M18 | 170 | 40 | 75 | 192 | 4.5 | 17.0 |
| PSPT-E90G3M-M18 | 185 | 40 | 90 | 205 | 4.5 | 17.0 |
| PSPT-E110G3M-M18 | 205 | 40 | 110 | 221 | 4.5 | 17.0 |

◇ Note: "F1" means spring force at 0 stroke,
"F2" means spring force at max. stroke

PSPL Series

Retractive Level Compensator



ELECTRONICS



Features

- ◇ Level compensator with built-in spring, small elasticity
- ◇ Small size and light weight
- ◇ special surface treatment for guide rod
- ◇ Guide sleeve with built-in resin bushing
- ◇ Retractive structure design

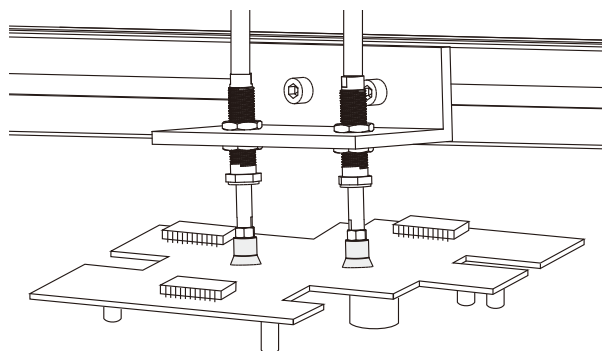
Advantages

- ◇ Avoid pollution and external mechanical force, flexible contact
- ◇ Suitable for fast handling in small space
- ◇ Resistant to environment, corrosion and abrasion
- ◇ Reduce metal dust, special for dust-free working condition
- ◇ During the operation, the hose is static and without transverse load



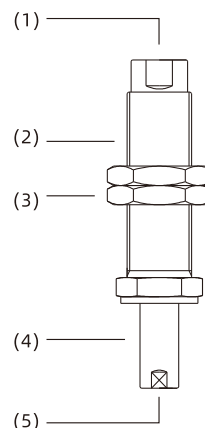
Applications

- ◇ Suitable for electronic industry
- ◇ Suitable for handling light and small workpieces with flexible contact
- ◇ Suitable for handling workpieces with height difference
- ◇ Suitable for dust-free working condition



Structure

- ◇ (1) Vacuum generator connection
- ◇ (2) Guide sleeve
- ◇ (3) Mounting nut
- ◇ (4) Guide rod
- ◇ (5) Suction cup connection



PSPL Series

Retractive Level Compensator

How to order

PSPL - I 10 R M5F - M10

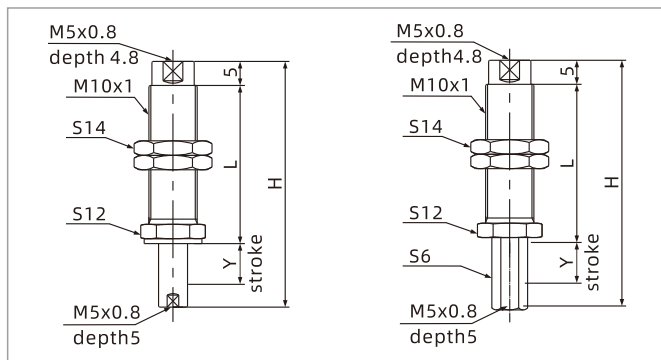
① ② ③ ④ ⑤ ⑥

| ① Series | ② Buffer style | ③ Buffer stroke | ④ Rotary type | ⑤ Vacuum port connection | ⑥ Mounting thread |
|----------|---------------------|-----------------|--|----------------------------|-------------------|
| PSPL | I - Built-in spring | 3 10 15 20 | Nil - Vertical rotating R - Vertical non-rotating | M5F - M5x0.8 female thread | M10 - M10x1 |

Selection

| Model/Buffer stroke | 3 | 10 | 15 | 20 |
|---------------------|----------------|------------------|------------------|------------------|
| PSPL-I□M5F-M10 | PSPL-I3M5F-M10 | PSPL-I10M5F-M10 | PSPL-I15M5F-M10 | PSPL-I20M5F-M10 |
| PSPL-I□RM5F-M10 | - | PSPL-I10RM5F-M10 | PSPL-I15RM5F-M10 | PSPL-I20RM5F-M10 |

Dimensions(mm)

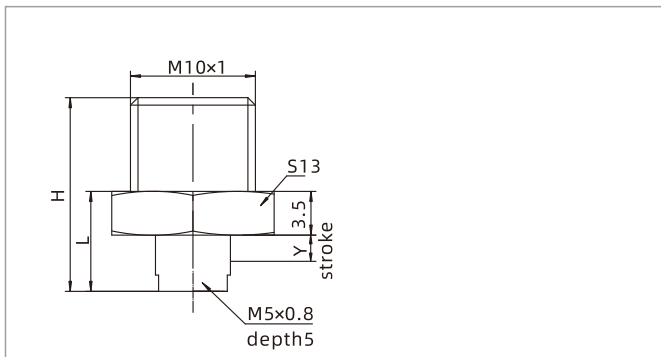


PSPL-I□M5F-M10

PSPL-I□RM5F-M10

| Model/Size | H | L | Y | F1 N | F2 N |
|--------------------|----|------|----|---------|---------|
| PSPL-I10(R)M5F-M10 | 51 | 31.8 | 10 | 1.0 | 1.4 |
| PSPL-I15(R)M5F-M10 | 61 | 36.8 | 15 | 1.0 | 1.4 |
| PSPL-I20(R)M5F-M10 | 71 | 41.8 | 20 | 1.0 | 1.4 |

- ◇ Note: 1. "F1" means spring force at 0 stroke, "F2" means spring force at max. stroke
- 2. The locking torque of M10 nut is 2.5 ~ 3.5N.M, please work within the specified torque range



PSPL-I3M5F-M10

| Model/Size | H | L | Y | F1 N | F2 N |
|----------------|------|---|---|---------|---------|
| PSPL-I3M5F-M10 | 16.5 | 9 | 3 | 0.7 | 1.0 |

- ◇ Note: 1. "F1" means spring force at 0 stroke, "F2" means spring force at max. stroke

PSPS Series

Retractive Level Compensator



ELECTRONICS

Features

- ◇ Level compensator with built-in spring, small elasticity
- ◇ Small size and light weight
- ◇ Made of stainless steel
- ◇ Guide sleeve with built-in resin bushing
- ◇ Retractive structure design

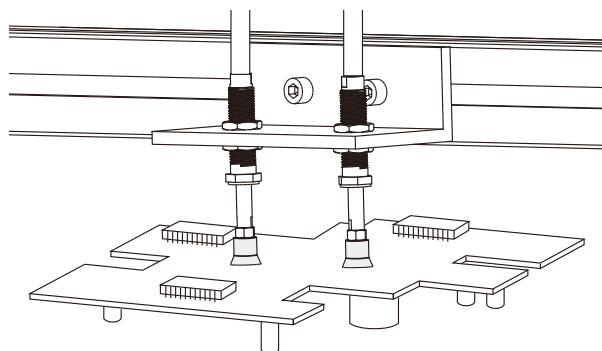
Advantages

- ◇ Avoid pollution and external mechanical force, flexible contact
- ◇ Suitable for fast handling in small space
- ◇ Resistant to environment, corrosion and abrasion
- ◇ Reduce metal dust, special for dust-free working condition
- ◇ During the operation, the hose is static and without transverse load



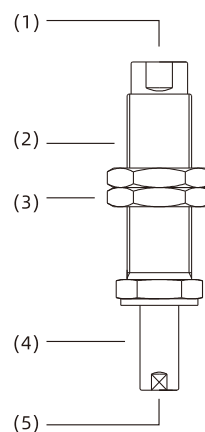
Applications

- ◇ Suitable for electronic industry
- ◇ Suitable for handling light and small workpieces with flexible contact
- ◇ Suitable for handling workpieces with height difference
- ◇ Suitable for dust-free working condition



Structure

- ◇ (1) Vacuum generator connection
- ◇ (2) Guide sleeve
- ◇ (3) Mounting nut
- ◇ (4) Guide rod
- ◇ (5) Suction cup connection



PSPS Series

Retractive Level Compensator

How to order

PSPS - I 10 M5F - M10
 ① ② ③ ④ ⑤

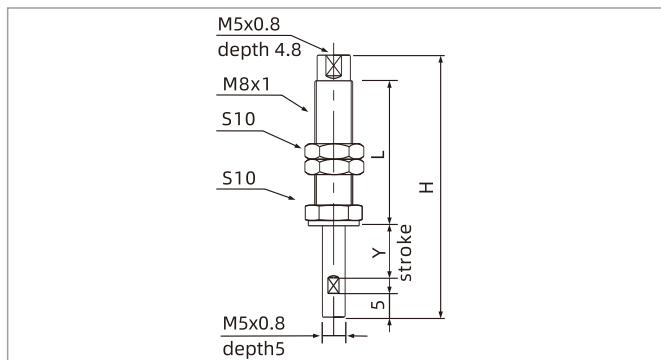
| □ Series | □ Buffer style | ③ Buffer stroke | □ Vacuum port connection | ⑤ Mounting thread |
|----------|---------------------|-----------------|----------------------------|-------------------|
| PSPS | I - Built-in spring | 10 15 20 | M5F - M5x0.8 female thread | M10 - M10x1 |

Selection

| Model/Buffer stroke | 10 | 15 | 20 |
|---------------------|-----------------|-----------------|-----------------|
| PSPS-I□M5F-M8 | PSPS-I10M5F-M8 | - | - |
| PSPS-I□M5F-M10 | PSPS-I10M5F-M10 | PSPS-I15M5F-M10 | PSPS-I20M5F-M10 |

◇ Note: It is suggested that the actual working compressed stroke of level compensator should not exceed 50% of its max. compressed stroke

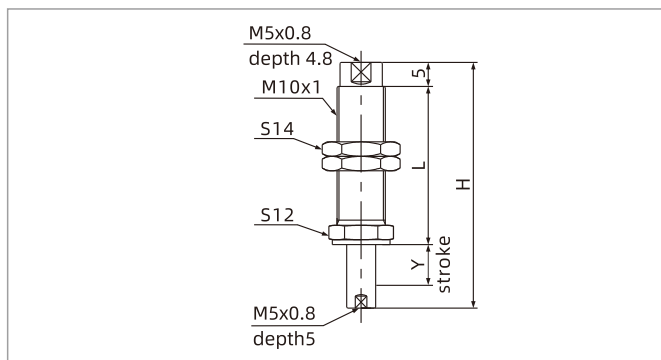
Dimensions(mm)



PSPS-I□M5F-M8

| Model/Size | H | L | Y | F1 N | F2 N |
|----------------|----|----|----|---------|---------|
| PSPS-I10M5F-M8 | 50 | 27 | 10 | 0.5 | 0.8 |

◇ Note: 1. "F1" means spring force at 0 stroke, "F2" means spring force at max. stroke
 2. The locking torque of M8 nut is 2.5 ~ 3.5N.M, please work within the specified torque range



PSPS-I□M5F-M10

| Model/Size | H | L | Y | F1 N | F2 N |
|-----------------|----|------|----|---------|---------|
| PSPS-I10M5F-M10 | 51 | 31.8 | 10 | 1.0 | 1.4 |
| PSPS-I15M5F-M10 | 61 | 36.8 | 15 | 1.0 | 1.4 |
| PSPS-I20M5F-M10 | 71 | 41.8 | 20 | 1.0 | 1.4 |

◇ Note: 1. "F1" means spring force at 0 stroke, "F2" means spring force at max. stroke
 2. The locking torque of M10 nut is 2.5 ~ 3.5N.M, please work within the specified torque range

ZFA Series

Universal Vacuum Filter

AIRBEST



UNIVERSAL

RoHS

Features

- ◇ Straight through design, one-touch fitting, with bracket, easy to mount
- ◇ Small size and light weight
- ◇ Filter elements could be replaced
- ◇ Suitable for vacuum and positive pressure systems with light or medium pollution level



How to order

ZFA 5 4 B
 ① ② ③ ④

| ① Series | ② Filter area | ③ Hose diameter | ④ Bracket |
|----------|--|---|---------------------------|
| ZFA | 5 - Filter area 790mm ² 7 - Filter area 1,280mm ² | 4 - φ4 hose 6 - φ6 hose 8 - φ8 hose 10 - φ10 hose 12 - φ12 hose | B - Default, with bracket |

Selection

| Model/Hose diameter 4 - φ4hose | 6 - φ6hose | 8 - φ8hose | 10 - φ10hose | 12 - φ12hose |
|-----------------------------------|------------|------------|--------------|--------------|
| ZFA54B | ZFA56B | - | - | - |
| - | ZFA76B | ZFA78B | ZFA710B | ZFA712B |

Technical parameters

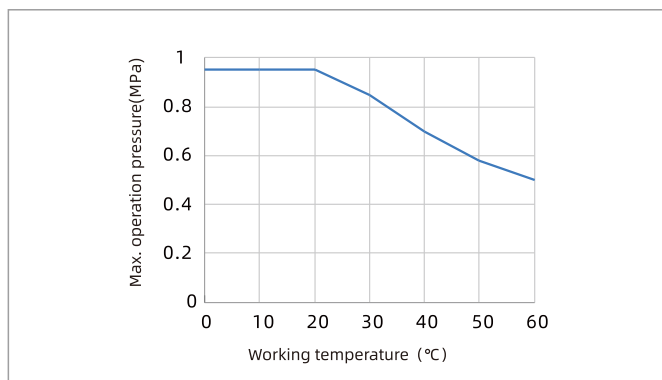
| Model | Hose diameter mm | Fluid | Rated operating pressure range MPa | Max. pressure resistance MPa | Positive pressure flow NL/min | Vacuum flow NL/min | Removal efficiency μm | Operating temperature °C | Weight g |
|---------|------------------|--------------|------------------------------------|------------------------------|-------------------------------|--------------------|-----------------------|--------------------------|----------|
| ZFA54B | φ4 | Air,Nitrogen | -0.1~0.8 | 1.0 | 40 | 10 | 5 | 0~60 | 14 |
| ZFA56B | φ6 | Air,Nitrogen | -0.1~0.8 | 1.0 | 130 | 75 | 5 | 0~60 | 13 |
| ZFA76B | φ6 | Air,Nitrogen | -0.1~0.8 | 1.0 | 140 | 80 | 5 | 0~60 | 24 |
| ZFA78B | φ8 | Air,Nitrogen | -0.1~0.8 | 1.0 | 280 | 110 | 5 | 0~60 | 24 |
| ZFA710B | φ10 | Air,Nitrogen | -0.1~0.8 | 1.0 | 320 | 120 | 5 | 0~60 | 30 |
| ZFA712B | φ12 | Air,Nitrogen | -0.1~0.8 | 1.0 | 370 | 140 | 5 | 0~60 | 31 |

◇ Note: Positive pressure flow is tested at air supply pressure 0.1Mpa

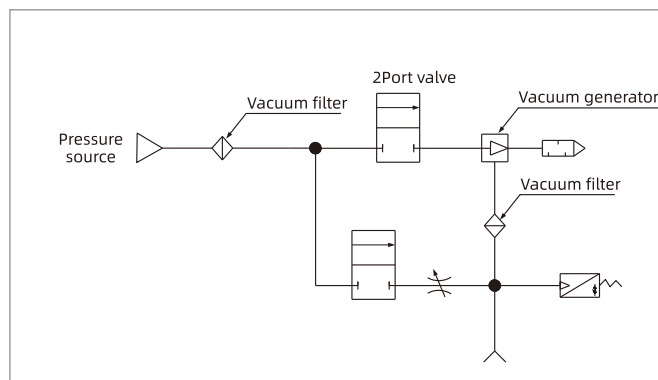
ZFA Series

Universal Vacuum Filter

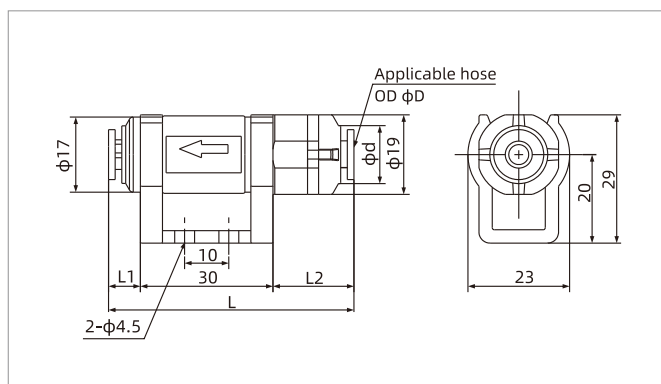
Max. operating pressure and temperature



Application diagram

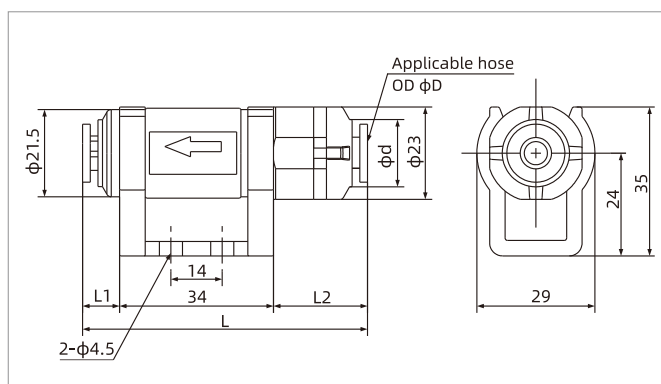


Dimensions (mm)



ZFA5□B

| Model/Size | L | L1 | D | d |
|------------|------|----|---|----|
| ZFA54B | 55.5 | 8 | 4 | 13 |
| ZFA56B | 55.5 | 8 | 6 | 13 |



ZFA7□B

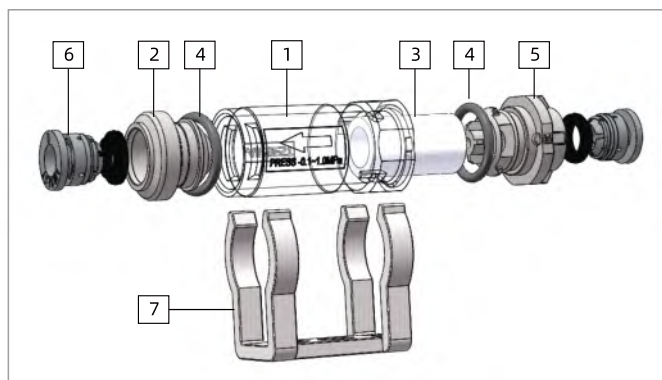
| Model/Size | L | L1 | D | d |
|------------|------|------|----|------|
| ZFA76B | 67 | 10.5 | 6 | 15.5 |
| ZFA78B | 69.5 | 12 | 8 | 16 |
| ZFA710B | 78.5 | 17 | 10 | 19.5 |
| ZFA712B | 78.5 | 17 | 12 | 21 |

ZFA Series

Universal Vacuum Filter

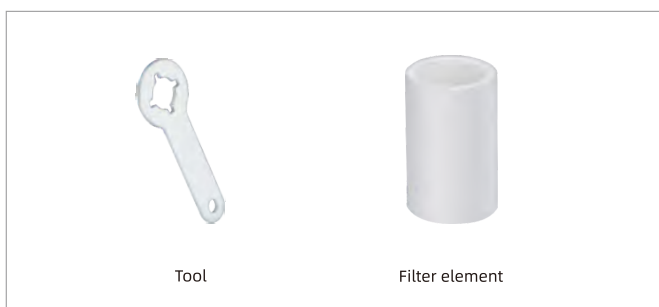


Structural diagram



| NO. | Item | Material | Q'ty |
|-----|-------------------|----------|------|
| 1 | Housing | PC | 1 |
| 2 | Rear cap | PBT | 1 |
| 3 | Filter element | PE | 1 |
| 4 | O-ring | NBR | 2 |
| 5 | Front cap | PBT | 1 |
| 6 | One-touch fitting | - | 2 |
| 7 | Bracket | PBT | 1 |

Repair kits



Tool

Filter element

| Item | Model | Dimension | Applicable vacuum filter |
|----------------|---------|-----------|--------------------------|
| Tool | ZFA5-SP | - | ZFA54, 56 |
| | ZFA7-SP | - | ZFA76, 78, 710, 712 |
| Filter element | ZFA5-FE | 8×12×L20 | ZFA54, 56 |
| | ZFA7-FE | 12×16×L25 | ZFA76, 78, 710, 712 |

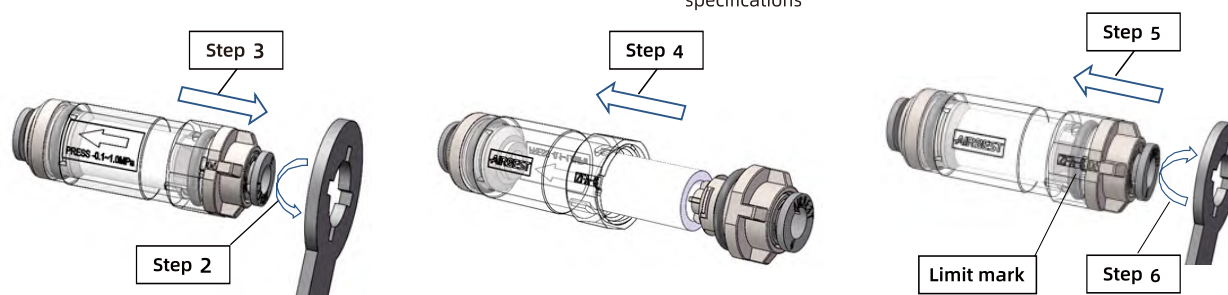
◇ Note: The minimum packing quantity of filter element is 10pcs/bag.

Filter element replacement

1. Stop supplying air and reduce the pressure in the vacuum filter to atmospheric pressure
2. Put tool on the front cap and turn it 90° anti-clockwise
3. Pull out the front cap, remove the filter element, and if there is dust inside the housing, clean it with an air gun (make sure that it does not damage the O-ring)
4. Install new filter element on the front cap and insert it into the housing.
5. Align the side without number of front cap at the limit mark, and push it until touching the housing
6. Rotate clockwise with the tool until it stops (align the number at the limit mark)

Cautions:

1. When connecting the hose, check the arrow indicating the flow direction. If reverse connecting, airtightness of the filter element cannot be ensured
2. In one air line, positive and negative pressure should not be used at the same time
3. Please make sure not to damage the O-ring during assembling and disassembling. And please confirm that there is no air leakage after the filter element is replaced
4. The vacuum filter and hose shall not withstand external force such as torsion, pull, load, vibration, impact, etc., and external force may cause danger at high positive pressure
5. There is anti-rotating structure at the limit mark. After replacing the filter element, please confirm the position of the limit mark
6. Please use vacuum filter at rated working pressure
7. Compressed air operation may cause danger. Therefore, filter replacement and other maintenance should be operated by a person who has sufficient knowledge and experience in air mechanics while complying with product specifications



ZFD Series

Mini Type Vacuum Filter



UNIVERSAL

Features

- ◇ Filter dust and other particles from the vacuum port
- ◇ Transparent housing, easy to check the degree of contamination
- ◇ Directly connect to vacuum port of vacuum generator, eg. AZR series
- ◇ Pipe type design, connect to hose directly
- ◇ Compact structure and small size, light weight, economy and environmental protection



How to order

ZFD 06

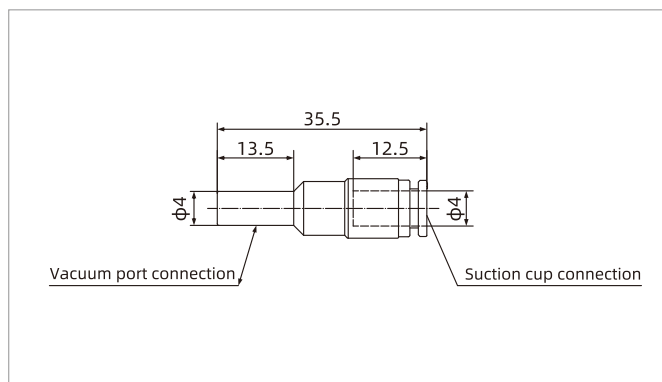
① ②

| ① Series | ② Connection specification |
|----------|--|
| ZFD | 04 - ϕ 4hose 06 - ϕ 6hose |

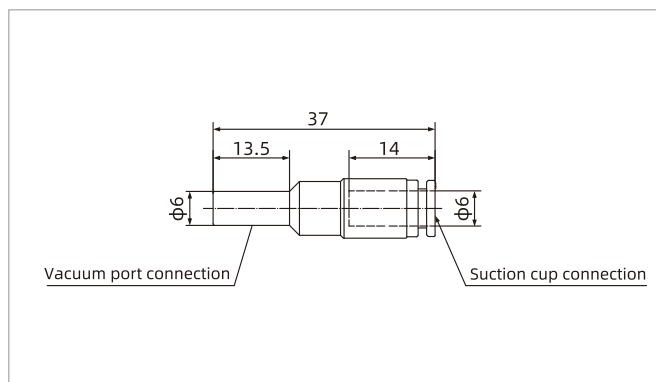
Technical parameters

| Model | Rated operating pressure range kPa | Material | Nominal flow NL/min | Removal efficiency μ m | Working temperature $^{\circ}$ C | Weight g |
|-------|------------------------------------|----------|---------------------|----------------------------|----------------------------------|----------|
| ZFD04 | -100~0 | PP、PE | 27 | 10 | 0~60 | 1.5 |
| ZFD06 | -100~0 | PP、PE | 49 | 10 | 0~60 | 2.5 |

Dimensions (mm)



ZFD04



ZFD06

ZFB Series

Universal Vacuum Filter



UNIVERSAL

Features

- ◇ Filter dust and other particles from the vacuum port
- ◇ Transparent housing, easy to check the degree of contamination
- ◇ Filter elements could be replaced
- ◇ Different nominal flow for option
- ◇ Suitable for vacuum system with light and medium pollution level
- ◇ Could be used for as prefilter, it can effectively filter dust with different degrees



How to order

ZFB 15 B

① ② ③

| ① Series | ② Connection thread | ③ Bracket |
|----------|--|---------------------------|
| ZFB | 10 - G3/8 female thread 15 - G1/2 female thread 20 - G3/4 female thread 25 - G1" female thread 40 - G1"1/2 female thread | B - Default, with bracket |

Selection

| Model/Connection thread | | 20 - G3/4 | 25 - G1" | 40 - G1"1/2 |
|-------------------------|-----------|-----------|----------|-------------|
| 10 - G3/8 | 15 - G1/2 | | | |
| ZFB10B | ZFB15B | ZFB20B | ZFB25B | ZFB40B |

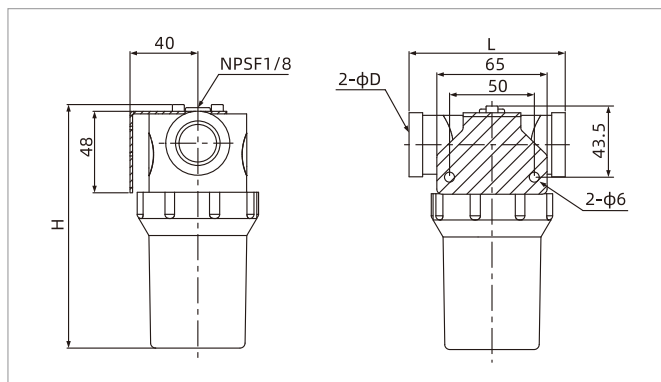
Technical parameters

| Model | Rated operating pressure range kPa | Material | Nominal flow NL/min | Internal volume cm ³ | Filter area m ² | Removal efficiency μm | Working temperature °C | Weight g |
|--------|------------------------------------|------------|---------------------|---------------------------------|----------------------------|-----------------------|------------------------|----------|
| ZFB10B | -100~0 | PA, PC, PE | 150 | 45 | 0.003 | 10 | -20~80 | 70 |
| ZFB15B | -100~0 | PA, PC, PE | 900 | 195 | 0.010 | 10 | -20~80 | 168 |
| ZFB20B | -100~0 | PA, PC, PE | 900 | 205 | 0.010 | 10 | -20~80 | 170 |
| ZFB25B | -100~0 | PA, PC, PE | 2,520 | 495 | 0.019 | 10 | -20~80 | 424 |
| ZFB40B | -100~0 | PA, PC, PE | 5,100 | 675 | 0.023 | 10 | -20~80 | 550 |

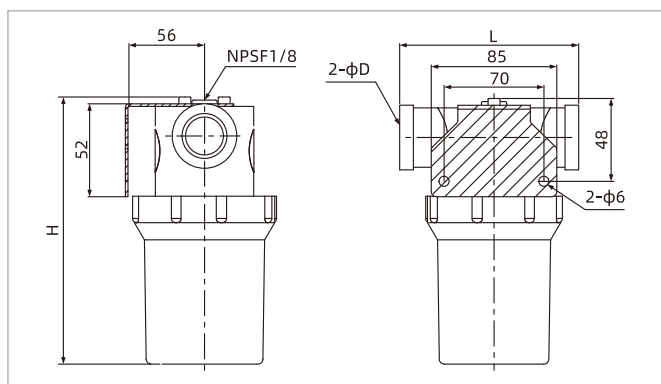
ZFB Series

Universal Vacuum Filter

Dimensions (mm)



ZFB10(15-20)B

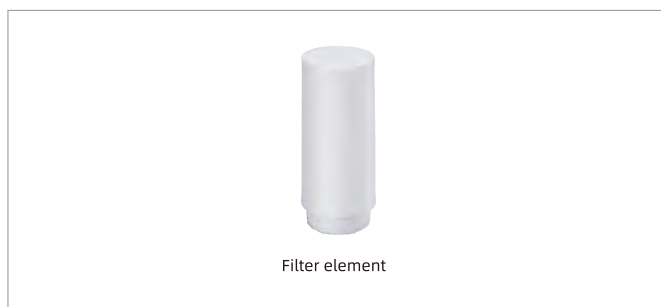


ZFB25B ZFB40B

| Model/Size | H | L | D |
|------------|-------|------|--------|
| ZFB10B | 74.5 | 76.5 | 2-G3/8 |
| ZFB15B | 134.5 | 91.5 | 2-G1/2 |
| ZFB20B | 143.5 | 92 | 2-G3/4 |

| Model/Size | H | L | D |
|------------|-------|-----|----------|
| ZFB25B | 169.5 | 127 | 2-G1" |
| ZFB40B | 212.5 | 127 | 2-G1"1/2 |

Repair kits



| Item | Model | Size | Applicable vacuum filter |
|----------------|----------|-------------|--------------------------|
| Filter element | ZFB10-FE | 15×26×L35 | ZFB10 |
| | ZFB20-FE | 27.5×39×L90 | ZFB15、20 |
| | ZFB25-FE | 45×57×L104 | ZFB25 |
| | ZFB40-FE | 45×57×L136 | ZFB40 |

◇ Note: The minimum packing quantity of filter element is 10pcs/bag

ZFP Series

Large-flow Vacuum Filter



UNIVERSAL

Features

- ◇ It can effectively prevent solid particles or dust from being sucked into the vacuum generator or system, reduce wear, improve operation reliability, extend the lifetime of the vacuum generator, and also effectively protect components of vacuum system (such as vacuum valve, vacuum gauge, etc.)
- ◇ All-steel structure, sturdy and durable, suitable for heavy load requirements of industrial use, adopts seamless tensile metal housing with copper welding joint, which has the advantages of high air tightness, large space for dirt, easy cleaning, easy replacement of filter element, and quick inlet and outlet with threaded connection
- ◇ Various nominal flow rates for option



How to order

ZFP 30

① ②

| ① Series | ② Nominal flow |
|----------|--|
| ZFP | 30 - 32m ³ /h 40 - 42m ³ /h 100 - 100m ³ /h 120 - 120m ³ /h 300 - 300m ³ /h |

Selection

| Model/Nominal flow 30 - 32m ³ /h | 40 - 42m ³ /h | 100 - 100m ³ /h | 120 - 120m ³ /h | 300 - 300m ³ /h |
|--|--------------------------|----------------------------|----------------------------|----------------------------|
| ZFP30 | ZFP40 | ZFP100 | ZFP120 | ZFP300 |

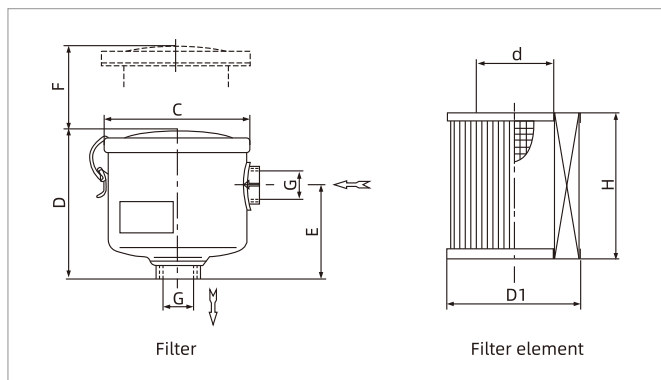
Technical parameters

| Model | Rated operating pressure range kPa | Body material | Nominal flow m ³ /h | Internal volume cm ³ | Filter area cm ² | Removal efficiency μm | Working temperature °C | Weight kg |
|--------|---------------------------------------|---------------|-----------------------------------|------------------------------------|--------------------------------|--------------------------|---------------------------|--------------|
| ZFP30 | -100~0 | Steel | 32 | 45 | 30 | 10 | -15~90 | 1 |
| ZFP40 | -100~0 | Steel | 42 | 195 | 100 | 10 | -15~90 | 1 |
| ZFP100 | -100~0 | Steel | 100 | 205 | 100 | 10 | -15~90 | 1.4 |
| ZFP120 | -100~0 | Steel | 120 | 495 | 190 | 10 | -15~90 | 2.3 |
| ZFP300 | -100~0 | Steel | 300 | 675 | 230 | 10 | -15~90 | 6.9 |

ZFP Series

Large-flow Vacuum Filter

Dimensions (mm)



| Model/Size | G | C | D | E | F | D1 | d | H |
|------------|--------|-----|-----|-----|-----|-----|----|-----|
| ZFP30 | G1/2 | 101 | 90 | 53 | 70 | 65 | 38 | 69 |
| ZFP40 | G3/4 | 101 | 90 | 53 | 70 | 65 | 38 | 69 |
| ZFP100 | G1"1/4 | 146 | 110 | 70 | 75 | 98 | 60 | 70 |
| ZFP120 | G1"1/4 | 185 | 170 | 115 | 130 | 128 | 64 | 125 |
| ZFP300 | G2" | 222 | 258 | 125 | 140 | 150 | 88 | 222 |

ZFP

Repair kits



| Item | Model | Applicable vacuum filter |
|----------------|-----------|--------------------------|
| Filter element | ZFP30-FE | ZFP30、40 |
| | ZFP100-FE | ZFP100 |
| | ZFP120-FE | ZFP120 |
| | ZFP300-FE | ZFP300 |

ZVR Series

Check Valve



UNIVERSAL

Features

- ◇ In the process of grabbing the workpiece, it will not affect the whole vacuum system once suction cups failed to adsorb the workpiece or the workpiece falls off suddenly after adsorption
- ◇ In the above case, the suction cups are isolated from vacuum system to make sure that the vacuum level and vacuum flow in the whole vacuum system are maintained. It is specific for repeatedly gripping workpieces with various sizes and shapes in a vacuum system



How to order

ZVR 05 - G1M

① ② ③

| ① Series | ② Overflow port diameter | ③ Suction cup connection thread |
|----------|---|--|
| ZVR | 04 - ϕ 0.4mm 05 - ϕ 0.5mm 06 - ϕ 0.6mm 10 - ϕ 1.0mm 12 - ϕ 1.2mm | M5M - M5×0.8 male thread G1M - G1/8 male thread G2M - G1/4 male thread G3M - G3/8 male thread G4M - G1/2 male thread |
| | | M5F - M5×0.8 female thread G1F - G1/8 female thread G2F - G1/4 female thread G3F - G3/8 female thread G4F - G1/2 female thread |

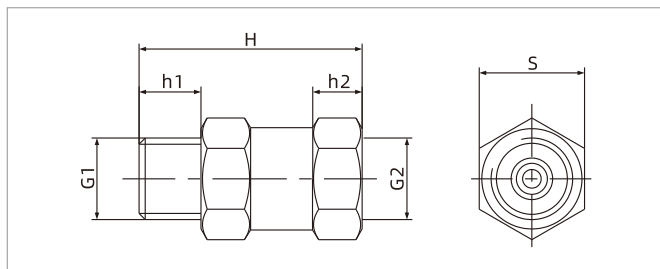
Selection

| Model/ Connection thread M - Male thread | F - Female thread |
|---|-------------------|
| ZVR04-M5M | ZVR04-M5F |
| ZVR05-G1M | ZVR05-G1F |
| ZVR06-G2M | ZVR06-G2F |
| ZVR10-G3M | ZVR10-G3F |
| ZVR12-G4M | ZVR12-G4F |

Technical parameters

| Model | Suction flow NL/min(-30kPa) | Suction flow NL/min(-60kPa) | Max. blow flow NL/min | Weight g |
|-----------|--------------------------------|--------------------------------|--------------------------|-------------|
| ZVR04-M5□ | 1.2 | 1.3 | 80 | 2 |
| ZVR05-G1□ | 2.3 | 2.5 | 310 | 8.3 |
| ZVR06-G2□ | 2.9 | 3.4 | 340 | 15.6 |
| ZVR10-G3□ | 7.3 | 8 | 590 | 28.6 |
| ZVR12-G4□ | 8.1 | 9 | 790 | 46 |

Dimensions (mm)



ZVR

| Model/Size | H | G1 | h1 | G2 | h2 | S |
|------------|----|--------|-----|--------|----|----|
| ZVR04-M5□ | 20 | M5×0.8 | 4.5 | M5×0.8 | 5 | 8 |
| ZVR05-G1□ | 28 | G1/8 | 8 | G1/8 | 6 | 14 |
| ZVR06-G2□ | 36 | G1/4 | 10 | G1/4 | 8 | 17 |
| ZVR10-G3□ | 39 | G3/8 | 10 | G3/8 | 8 | 22 |
| ZVR12-G4□ | 41 | G1/2 | 12 | G1/2 | 9 | 27 |

ZVRM Series

Check Valve



UNIVERSAL

Features

- ◇ Effectively avoid the influence to the whole vacuum system when the suction cup failed to adsorb the workpiece
- ◇ In the same vacuum system, workpieces of different sizes can be repeatedly grasped
- ◇ Spring type check valve helps to prevent workpiece from dropping in turnover movement



How to order

ZVRM 07 - M5M

① ② ③

| ① Series | ② Overflow port diameter | ③ Suction cup connection thread |
|----------|--|--|
| ZVRM | 03 - ϕ 0.3mm 05 - ϕ 0.5mm 07 - ϕ 0.7mm 10 - ϕ 1.0mm | M5M - M5x0.8 male thread G1M - G1/8 male thread |

Selection

| Model/Thread M5M | G1M |
|---------------------|------------|
| ZVRM03-M5M | - |
| ZVRM05-M5M | ZVRM05-G1M |
| ZVRM07-M5M | ZVRM07-G1M |
| - | ZVRM10-G1M |

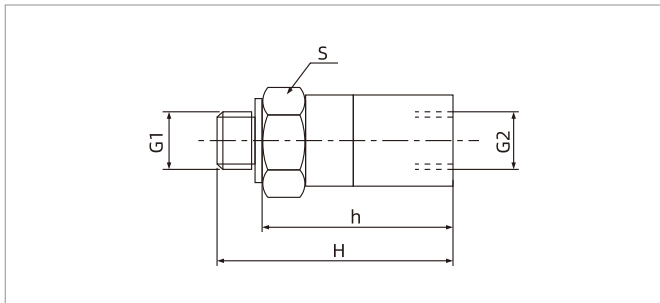
Technical parameters

| Model | Overflow port diameter mm | Valve core works Effective cross-sectional area mm ² | Valve core doesn't work Effective cross-sectional area mm ² | Fluid | Max. pressure range kPa | Removal efficiency μ m | Minimum action flow NL/min | Weight g |
|------------|------------------------------|---|--|-------|----------------------------|-------------------------------|-------------------------------|-------------|
| ZVRM03-M5M | 0.3 | 0.07 | 1.64 | Air | -100~0 | 40 | 2 | 6 |
| ZVRM05-M5M | 0.5 | 0.19 | 1.76 | Air | -100~0 | 40 | 4 | 6 |
| ZVRM07-M5M | 0.7 | 0.38 | 1.95 | Air | -100~0 | 40 | 5.5 | 6 |
| ZVRM05-G1M | 0.5 | 0.19 | 1.76 | Air | -100~0 | 40 | 5 | 22 |
| ZVRM07-G1M | 0.7 | 0.38 | 2.64 | Air | -100~0 | 40 | 8 | 22 |
| ZVRM10-G1M | 1.0 | 0.78 | 3.04 | Air | -100~0 | 40 | 16 | 22 |

ZVRM Series

Check Valve

Dimensions (mm)



ZVRM

| Model/Size | H | h | G1 | G2 | S |
|------------|------|----|----------------|--------------|----|
| ZVRM03-M5M | 20 | 16 | M5×0.8depth3.5 | M5×0.8depth6 | 8 |
| ZVRM05-M5M | 20 | 16 | M5×0.8depth3.5 | M5×0.8depth6 | 8 |
| ZVRM07-M5M | 20 | 16 | M5×0.8depth3.5 | M5×0.8depth6 | 8 |
| ZVRM05-G1M | 28.5 | 23 | G1/8depth5 | G1/8depth8.5 | 13 |
| ZVRM07-G1M | 28.5 | 23 | G1/8depth5 | G1/8depth8.5 | 13 |
| ZVRM10-G1M | 28.5 | 23 | G1/8depth5 | G1/8depth8.5 | 13 |

ZPDE Series

High-precision Digital Pressure Switch



UNIVERSAL

Features

- ◇ Digital display electronic pressure switch, optional two-color display
- ◇ 4-digit seven-segment LED display
- ◇ Pressure units can be converted and displayed on the screen
- ◇ Parameter values can be displayed directly on the screen

Advantages

- ◇ Monitor the system action clearly and visually, could change the setting content and backlight display mode
- ◇ The pressure is displayed on the screen, easy to read
- ◇ Easy to operate with the clear display



Application

- ◇ Monitor the vacuum system, optimize the working cycle
- ◇ Adjust the system circuit, improve economic benefit of vacuum system
- ◇ Square shape is more suitable for installing panel
- ◇ Suitable for all automation handling industries

Structure

- ◇ Electronic vacuum switch, solid polycarbonate case
- ◇ 2m connecting cable
- ◇ Optional mounting bracket and panel type mounting frame

How to order

ZPDE - C N - R1M

① ② ③ ④

| ① Series | ② Pressure range | ③ Output specification | ④ Connection thread |
|----------|------------------------------|------------------------------------|-------------------------|
| ZPDE | C - Compound P - Positive | N - 1NPN output P - 1PNP output | R1M - Rc1/8 male thread |

Selection

| Model | |
|-------------|-------------|
| ZPDE-CN-R1M | ZPDE-PN-R1M |
| ZPDE-CP-R1M | ZPDE-PP-R1M |

ZPDE Series



High-precision Digital Pressure Switch

Technical parameters

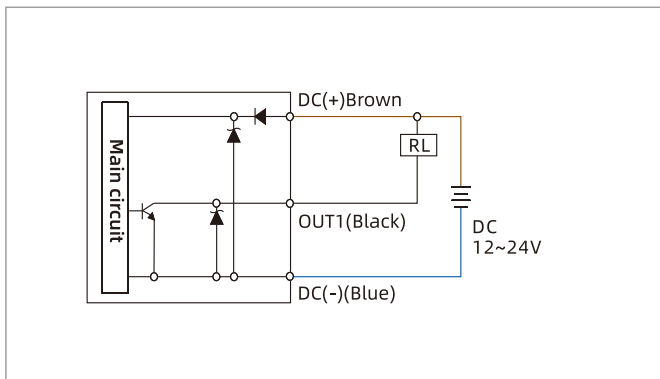
| Model | | ZPDE-C (Compound) | ZPDE-P (Positive) |
|-------------------------|----------------------------|---|--|
| Rated pressure range | | -100.0~100.0kPa | -0.100~1.000MPa |
| Setting pressure range | | -103.0~103.0kPa | -0.103~1.030MPa |
| Withstand pressure | | 500kPa | 1.5MPa |
| Fluid | | Air, Non-corrosive gas/Non-flammable gas | Air, Non-corrosive gas/Non-flammable gas |
| Pressure unit | kPa | 0.1 | 1 |
| Set pressure resolution | MPa | - | - |
| | kgf/cm ² | 0.001 | 0.01 |
| | bar | 0.001 | 0.01 |
| | psi | 0.01 | 0.1 |
| | inHg | 0.1 | - |
| | mmHg | 1 | - |
| Power supply voltage | | 12to24V DC±10%,ripple(P-P)10% or less | |
| Current consumption | | ≤30mA (Without load) | |
| Switch output | Output type | Open collector (NPN) / Close collector (PNP) | |
| | Load current | Max.125mA | |
| | Residual voltage | ≤1.0V | |
| | Response time | ≤2.5ms(Chattering-proof function:25ms,100ms,250ms,500ms,1000ms,1500ms selectable) | |
| Display | Display | White (Sampling rate:0.2 time/sec,0.5 time/sec,1 time/sec for choice) | |
| | Indicator accuracy | ±1%F.S.±1 digit (ambient temperature:25±3°C) | |
| | Repeatability | ±0.3%F.S.±1 digit | |
| | Switch ON Indicator | White (1 indicator) OUT1 | |
| Environment | Enclosure | IP40 | |
| | Ambient temp. range | 0~50°C | |
| | Temperature characteristic | ±2% F.S.of rated ambient temperature 25°C (at temp. range of 0~50°C) | |
| | Storage temperature | Storage:-10-60°C (No condensation or freezing) | |
| | Ambient humidity | Operation/ storage:35-85%RH (No condensation) | |
| | Withstand voltage | 1000V AC in 1-min (between case and lead wire) | |
| | Insulation resistance | 50MΩ above (500V DC) (between case and lead wire) | |
| | Vibration | Total amplitude 1.5mm Or 10G,10Hz~150Hz~10Hz for 1 minute,two hours each direction of X,Y and Z | |
| | Shock | 100m/s ² (10G)3 times each in direction of X,Y and Z | |
| Port size | | Rc1/8, M5 | |
| Lead wire | | φ4 oil-resistance PVC cable- 3 core | |
| Weight | | 67g(with 2-meter lead wire) | |

ZPDE Series

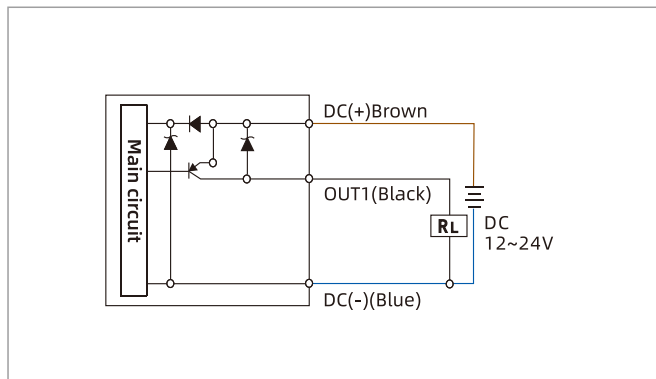
High-precision Digital Pressure Switch



Output circuit wiring diagrams

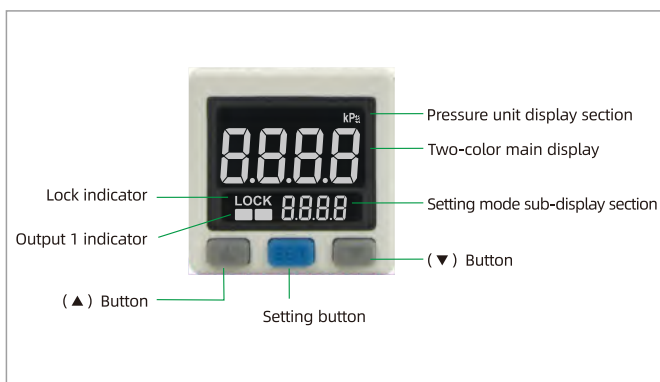


ZPDE-□N-R1M 1NPN output

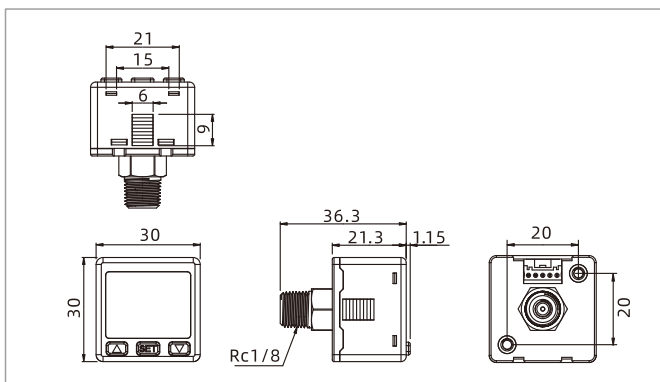


ZPDE-□P-R1M 1PNP output

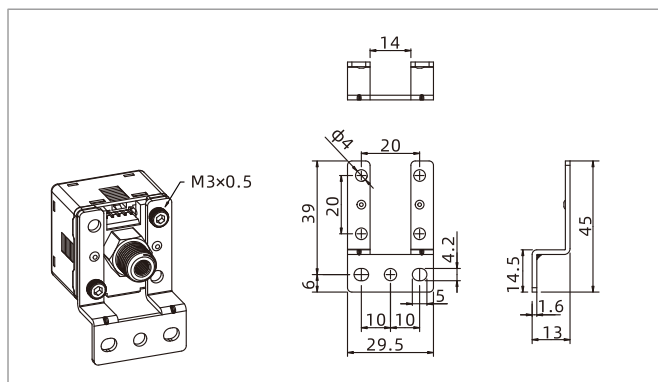
Panel instructions



Dimensions (mm)



ZPDE-□N-R1M



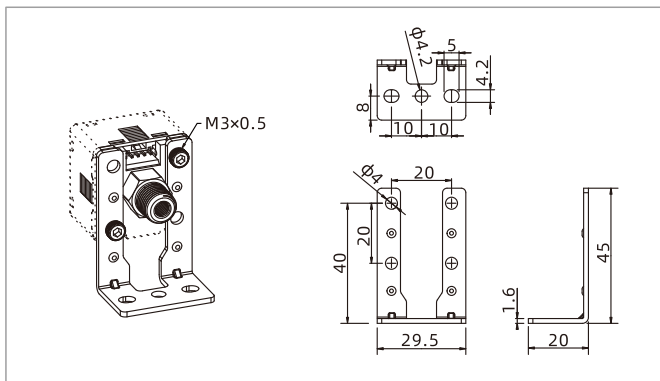
ZPDT-A-MB Mounting bracket A type

ZPDE Series

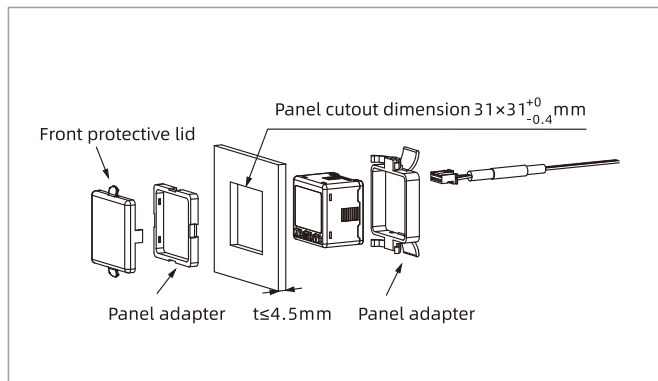
High-precision Digital Pressure Switch



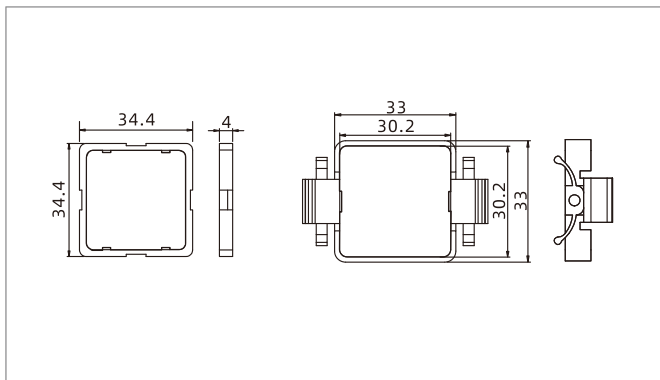
Dimensions (mm)



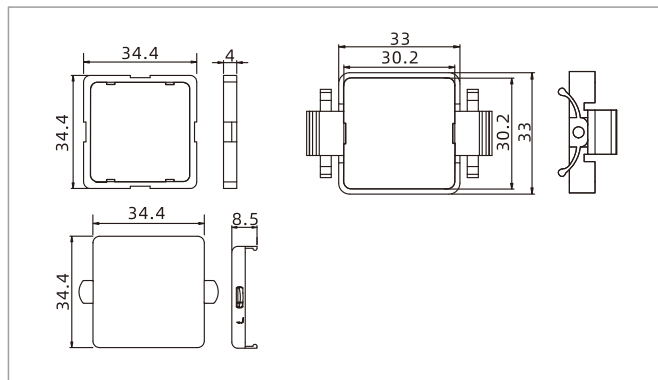
ZPDT-B-MB Mounting bracket B type



Panel type



ZPDT-PS Panel adapter



ZPDT-PC Front protective lid + panel adapter

Accessories

| Item | Model |
|--------------------------------------|-----------|
| Mounting bracket A type | ZPDT-A-MB |
| Mounting bracket B type | ZPDT-B-MB |
| Panel adapter | ZPDT-PS |
| Front protective lid + panel adapter | ZPDT-PC |

ZPDT Series

High-precision Digital Pressure Switch



UNIVERSAL

Features

- ◇ Digital display electronic pressure switch, optional two-color display
- ◇ 4-digit seven-segment LED display
- ◇ Pressure units can be converted and displayed on the screen
- ◇ Parameter values can be displayed directly on the screen

Advantages

- ◇ Monitor the system action clearly and visually, could change the setting content and backlight display mode
- ◇ The pressure is displayed on the screen, easy to read
- ◇ Main and sub display can set parameter directly, setting steps could be reduced by 3/4
- ◇ Easy to operate with the clear display



Application

- ◇ Monitor the vacuum system, optimize the working cycle
- ◇ Adjust the system circuit, improve economic benefit of vacuum system
- ◇ Square shape is more suitable for installing panel
- ◇ Suitable for all automation handling industries

Structure

- ◇ Electronic vacuum switch, solid polycarbonate case
- ◇ Vacuum connection is Rc1/8 Male thread
- ◇ 2m connecting cable
- ◇ Optional mounting bracket and panel type mounting frame

How to order

ZPDT - C NV - R1M
 ① ② ③ ④

| Series | Pressure range | Output specification | Connection thread |
|--------|------------------------------|---|-------------------------|
| ZPDT | C - Compound P - Positive | NV - 1NPN+1 Analog(Voltage) output (1-5V) PV - 1PNP+1 Analog(Voltage) output(1-5V) | R1M - Rc1/8 male thread |

Selection

| Model Nil | | | |
|--------------|--------------|--------------|--------------|
| ZPDT-CNV-R1M | ZPDT-CPV-R1M | ZPDT-PNV-R1M | ZPDT-PPV-R1M |

ZPDT Series



High-precision Digital Pressure Switch

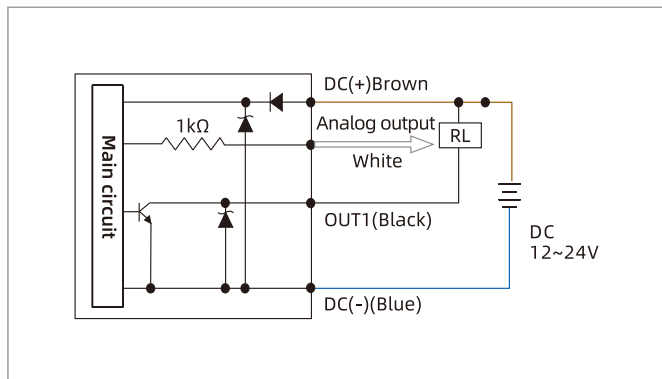
Technical parameters

| Model | ZPDT-C (Compound) | ZPDT-P (Positive) |
|-------------------------|---|--|
| Rated pressure range | -100.0~100.0kPa | -0.100~1.000MPa |
| Setting pressure range | -103.0~103.0kPa | -0.103~1.030MPa |
| Withstand pressure | 500kPa | 1.5MPa |
| Fluid | Air, Non-corrosive gas/Non-flammable gas | Air, Non-corrosive gas/Non-flammable gas |
| Pressure unit | kPa | 0.1 |
| Set pressure resolution | MPa | - |
| | kgf/cm ² | 0.001 |
| | bar | 0.001 |
| | psi | 0.01 |
| | inHg | 0.1 |
| | mmHg | 1 |
| Power supply voltage | 12 to 24V DC±10%, ripple(P-P)10% or less | |
| Current consumption | ≤40mA (Without load) | |
| Switch output | Output type | Open collector (NPN or PNP) |
| | load current | Max.125mA |
| | Residual voltage | ≤1.0V |
| | Response time | ≤2.5ms (Chattering-proof function: 25ms,100ms,250ms, 500ms, 1000ms, 1500ms selectable) |
| Analog output | Output Voltage | 1-5V ±2.5%F.S (within rated pressure range) 0.6-5V ±2.5%F.S (within rated pressure range) |
| | Output impedance | 1kΩ |
| | Linearity | ±1% F.S. |
| Display | Display | Three colors (Red/ Green/ Orange)display(sampling rate:5 times/sec,2 times/sec,1 time/sec for choice.) |
| | Indicator accuracy | ±1%F.S.±1 digit (ambient temperature: 25±3°C) |
| | Repeatability | ±0.3%F.S.±1 digit |
| | Switch ON indicator | Orange (1 indicator)OUT1 |
| Environment | Enclosure | IP40 |
| | Ambient temp.range | 0~50°C |
| | Temperature characteristic | ±3% F.S.of rated ambient temperature 25°C (at temp. range of 0~50°C) |
| | Storage temperature | Storage: -10~60°C (No condensation or freezing) |
| | Ambient humidity | Operation/ storage:35-85%HR (No condensation) |
| | Withstand voltage | 1000VAC in 1-min (between case and lead wire) |
| | Insulation resistance | 50MΩ min (500V DC) (between case and lead wire) |
| | Vibration | Total amplitude 1.5mm Or 10G, 10Hz~150Hz~10Hz for 1 minute, two hours each direction of X, Y and Z |
| | Shock | 100m/s ² (10G) 3 times each in direction of X, Y and Z |
| Port size | Rc1/8, M5 | |
| Lead wire | Oil-resistance cable (0.15mm ²) | |
| Weight | 67g (with 2-meter lead wire) | |

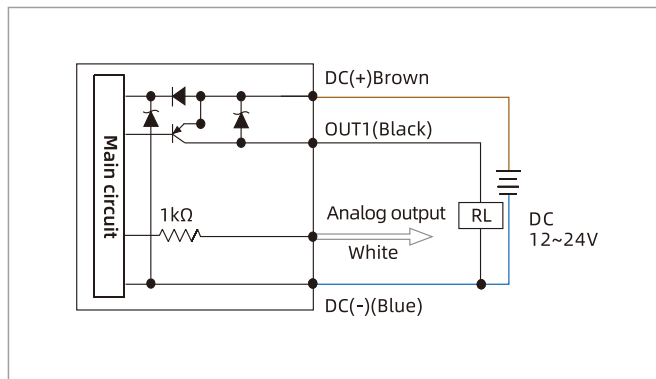
ZPDT Series

High-precision Digital Pressure Switch

Output circuit wiring diagrams

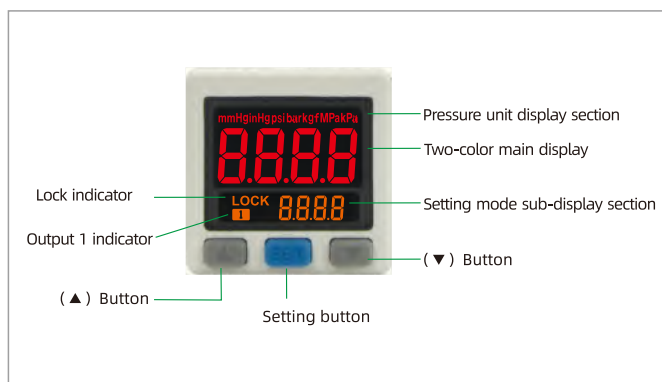


ZPDT-□NV-R1M 1NPN+Analog voltage output (1-5V)

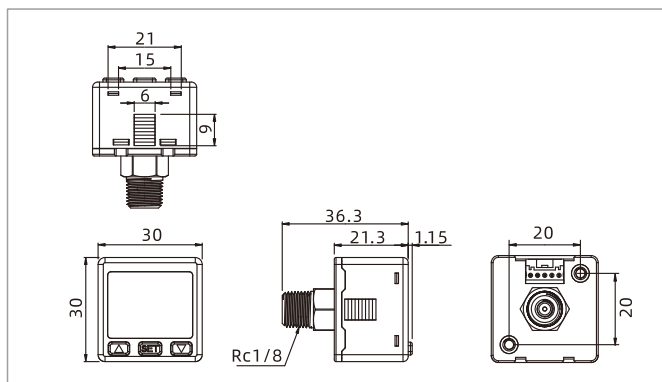


ZPDT-□PV-R1M 1PNP+Analog voltage output (1-5V)

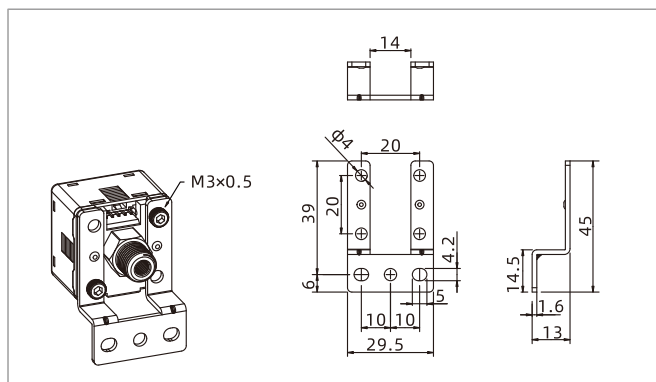
Panel instructions



Dimensions(mm)



ZPDT-□□-R1M

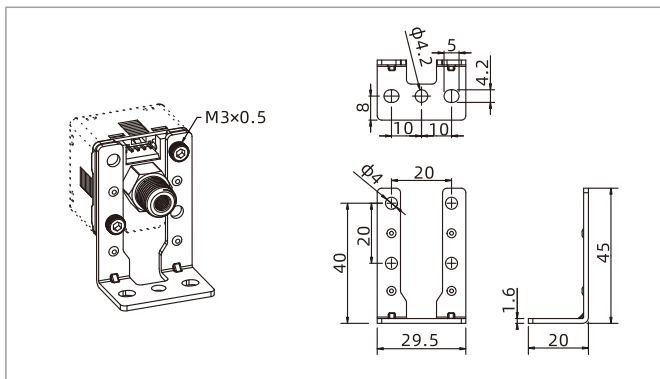


ZPDT-A-MB Mounting bracket A type

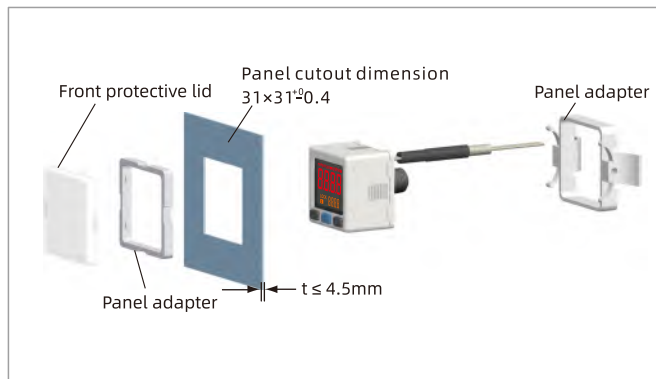
ZPDT Series

High-precision Digital Pressure Switch

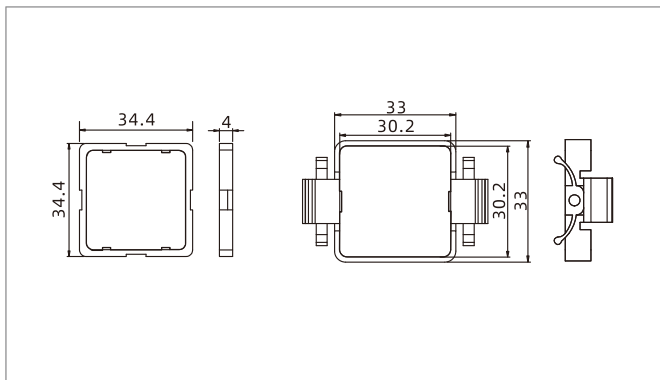
Dimensions (mm)



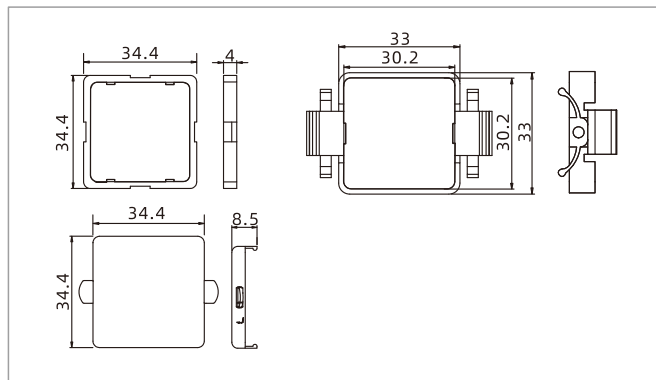
ZPDT-B-MB Mounting bracket B type



Panel type



ZPDT-PS Panel adapter



ZPDT-PC Front protective lid + panel adapter

Accessories

| Item | Model |
|--------------------------------------|-----------|
| Mounting bracket A type | ZPDT-A-MB |
| Mounting bracket B type | ZPDT-B-MB |
| Panel adapter | ZPDT-PS |
| Front protective lid + panel adapter | ZPDT-PC |

ZPMR Series

Mechanical Pressure Gauge



UNIVERSAL

Features

- ◇ Mechanical pressure gauge, panel is made of acrylic, and ABS black plastic for housing
- ◇ Back entry type mounting, universal specifications, easy to use



How to order

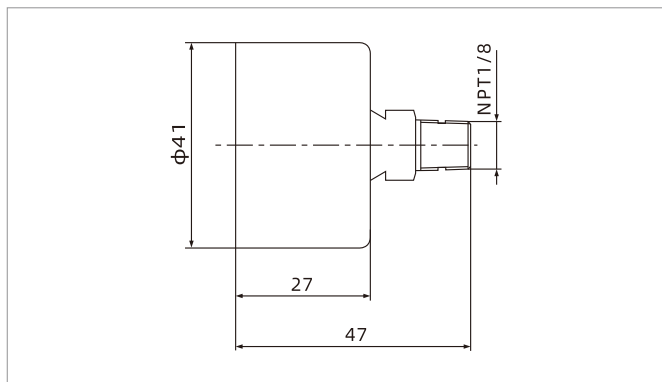
ZPMR - P
① ②

| ① Series | ② Pressure type | Connection thread |
|----------|------------------------------|--|
| ZPMR | P - Positive V - Negative | NPT1/8 male thread G1/8 male thread |

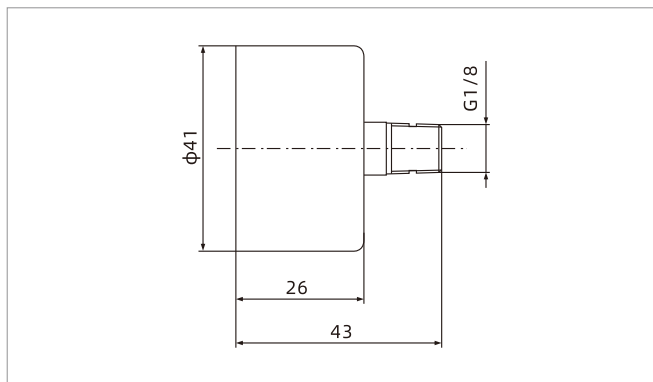
Technical parameters

| Model | Pressure range | Dial size | Material of connector | Connection thread | Weight g |
|--------|----------------|-----------|-----------------------|-------------------|----------|
| ZPMR-P | 0~1MPa | 1.5 inch | Copper alloy | NPT1/8 | 63.5 |
| ZPMR-V | -100~0kPa | 1.5 inch | Copper alloy | G1/8 | 57 |

Dimensions (mm)



ZPMR-P



ZPMR-V